

Company name: Created by: Phone:

**Date:** 30/11/2017

Position | Qty. | Description

1 TPE3 D 65-180-S A-F-A-BQQE



Product No.: 98417353

Single-stage, close-coupled, volute twin-head pump with in-line suction and discharge ports of identical diameter. The twin-head pump is designed with two parallel power-heads. The pump is of the top-pull-out design, i.e. the power head (motor, pump head and impeller) can be removed for maintenance or service while the pump housing remains in the pipework.

Each power head is fitted with an unbalanced rubber bellows seal. The shaft seal is according to EN 12756. Pipework connection is via PN 16 DIN flanges (EN 1092-2 and ISO 7005-2).

Each power head is fitted with a fan-cooled, permanent-magnet synchronous motor of identical size. The motor includes a frequency converter and PI controller in the motor terminal box. This enables continuously variable control of the motor speed, which again enables adaptation of the performance to a given requirement.

The pump is fitted with a combined temperature- and differential-pressure sensor.

Liquid:

Pumped liquid: Water
Liquid temperature range: -25 .. 120 °C
Liquid temperature during operation: 20 °C
Density: 998.2 kg/m³

Technical:

Speed for pump data: 4470 rpm
Rated flow: 32.7 m³/h
Rated head: 12.8 m
Primary shaft seal: BQQE

Curve tolerance: ISO9906:2012 3B

Materials:

Pump housing: Cast iron

Impeller: Composite PES/PP 30% GF

Installation:

Range of ambient temperature:  $-20 ... 50 \, ^{\circ}\text{C}$  Maximum operating pressure:  $16 \, \text{bar}$ 

Max pressure at stated temp: 16 bar / 120 °C

Flange standard: DIN
Pipe connection: DN 65
Pressure rating: PN 16
Port-to-port length: 340 mm
Flange size for motor: 56C

Electrical data:

Motor type: 90SB
IE Efficiency class: IE5
Rated power - P2: 2 x 1.5 kW
Mains frequency: 50 Hz
Rated voltage: 3 x 380-500 V
Rated current: 3,05-2,50 A



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		Cos phi - power factor:	0,90-0,83		
		Rated speed:	480-5900 rpm		
		Efficiency:	89,1%		
		Enclosure class (IEC 34-5):	IP55		
		Insulation class (IEC 85):	F		
		Others:			
		Minimum efficiency index, MEI			
		ErP status:	EuP Standalone/Prod.		
		Net weight:	58.6 kg		
		Gross weight:	71.9 kg		
		Shipping volume:	0.25 m <sup>3</sup>		