

## **Machine Automation Controller**

# **NJ-Series**

Controller that covers functions and high-speed processing required for machine control and safety, reliability and maintainability

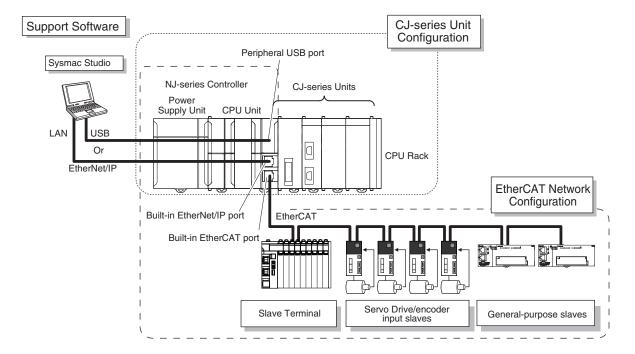


#### **Features**

- Implemented OPC UA as standard feature. 

   Implemented OPC UA (NJ501-1□00)
- Integration of Logic and Motion in one CPU.
- Conforms to IEC 61131-3 (JIS B 3503) standard programming and PLCopen function blocks for Motion Control. Programming with variables allows users to create complex programs efficiently.
- Fast and accurate control by synchronizing all EtherCAT devices, such as vision sensors, servo drives, and field devices, with the PLC and Motion Engines.
- Offers speed without compromising on reliability and robustness expected from PLCs.
- Complete RAS functions: Transmission frame error check, timeout, bus diagnosis, Watchdog (WDT), memory check, and topology check, etc.
- Ideal for small-scale control with up to 8 axes. (NJ301-
- Ideal for simple machines. (NJ101-□□□□)
- · Linear and circular interpolation.
- Electronic gear and cam synchronization.
- The Controller can be directly connected to a database. No special Unit, software, nor middleware is required. (NJ501-□□20/NJ101-□020)
- The NJ501 SECS/GEM CPU Unit has built-in the SECS/GEM communications functions which are the standards in the semiconductor industry. (NJ501-1340)
- Control function of parallel link robots, cartesian robots and serial link robots. (NJ501-4□□0)
- Integration of Logic, Motion, OMRON Robot and Kinematics in one CPU. (NJ501-R□□0)
- Realize high-accuracy synchronization motion control (MC) and numerical control (NC) functions by ONE controller. G-Code available. (NJ501-5300)

# **System Configuration**



# **Ordering Information**

#### Applicable standards

Refer to the OMRON website (www.ia.omron.com) or ask your OMRON representative for the most recent applicable standards for each model.

#### **CPU Units**

			Specifications								
Product name	I/O capacity / maximum number of configuration Units (Expansion Racks)	Program capacity	Memory capacity for variables	Number of motion axes	Model						
NJ501 OPC UA Support				64	NJ501-1500						
		20 MB	MB: Retained during power interruption     MB: Not retained during power interruption	32	NJ501-1400						
				16	NJ501-1300						
NJ301 CPU Units		5 MB		8	NJ301-1200						
	2,560 points / 40 Units (3 Expansion Racks)		5 MB	5 MB	5 MB	5 MB	5 MB	5 MB			
			0.5 MB: Retained during power interruption	4	NJ301-1100						
NJ101 CPU Units			2 MB: Not retained during power interruption	2	NJ101-1000						
		3 MB									
				0	NJ101-9000						

	Specifications				itions					
Product name	I/O capacity / maximum number of configuration Units (Expansion Racks)	Program capacity	Memory capacity for variables	Number of motion axes	Database Connection function	SECS/GEM Communication function	Number of	Number of controlled OMRON robots	Numerical Control Functions	Model
Database			2 MB: Retained during	64						NJ501-1520
Connection CPU Units		20 MB	power interruption 4 MB: Not retained	32						NJ501-1420
	2,560 points / 40 Units		during power interruption	16	Yes	No			No	NJ501-1320
	(3 Expansion Racks)	3 MB	0.5 MB: Retained during power interruption	2	. 55					NJ101-1020
		02	2 MB: Not retained during power interruption	0						NJ101-9020
SECS/GEM CPU Unit										
				16	No	Yes				NJ501-1340
NJ Robotics				64				•	No	NJ501-4500
CPU Units				32			8 max. *1			NJ501-4400
										NJ501-4300
				16			1			NJ501-4310
	2,560 points /		2 MB: Retained during power interruption		Yes					NJ501-4320
Robot Integrated	40 Units (3 Expansion Racks)	20 MB	4 MB: Not retained	No No	No					NJ501-R500
CPU Units	(o Expansion Hacks)		during power interruption		Yes					NJ501-R520
Man at 9				32	No	No	8 max. *1	8 max.		NJ501-R400
					Yes					NJ501-R420
				16	No					NJ501-R300
					Yes					NJ501-R320
NC Integrated Controller				16 *2	No				Yes *3	NJ501-5300

<sup>\*1.</sup> The number of controlled robots varies according to the number of axes used for the system.
\*2. The number of controlled axes of the MC Control Function Module is included.
\*3. One CNC Operator License (SYSMAC-RTNC0001L) is attached with the CPU Unit.

#### Accessories

The following accessories come with the CPU Unit.

Product name	Model
Battery	CJ1W-BAT01
End Cover	CJ1W-TER01 (must be attached to the right end of the CPU Rack)
End Plate	PFP-M (2 required)
SD Memory Card (Flash Memory)	NJ501-□20, NJ501-1340, NJ501-R□□: HMC-SD491 NJ101-□20: HMC-SD291

#### **Power Supply Units**

One Power Supply Unit is required for each Rack.

	Davies accept		Output current		Options															
Product name	Power supply voltage	5-VDC output capacity	24-VDC output capacity	Total power consumption	24-VDC service power supply	RUN output	Maintenance forecast monitor	Model												
<b>AC Power Supply Unit</b>	100 to 240 VAC		4.0.4	00.144	No	Vaa	No	NJ-PA3001												
DC Power Supply Unit	24 VDC	6.0 A	1.0 A	30 W	INO	INO	INO	INO	NO	NO	INO	INO	No	No	INO	INO	Yes	NO res	INO	NJ-PD3001

Note: Power supply units for the CJ-Series cannot be used as a power supply for a CPU rack of the NJ system or as a power supply for an expansion rack.

#### **Expansion Racks**

Select the I/O Control Unit, I/O Interface Unit, Expansion Connecting Cable, and CJ-Series Power Supply Unit.

### CJ-Series I/O Control Unit (Mounted on CPU Rack when Connecting Expansion Racks)

Product name	Specifications		rent ption (A)	Model
		5 V	24 V	
	Mount one I/O Control Unit on the CJ-Series CPU Rack when connecting one NJ-Series Expansion Racks.  Connecting Cable: CS1W-CN□□3 Expansion Connecting Cable  Connected Unit: CJ1W-II101 I/O Interface Unit  Mount to the right of the CPU Unit.	0.02		CJ1W-IC101

Note: Mounting the I/O Control Unit in any other location may cause faulty operation.

#### CJ-Series I/O Interface Unit (Mounted on Expansion Rack)

Product Name	Specifications		rent ption (A)	Model
		5 V	24 V	
	One I/O Interface Unit is required on each Expansion Rack. Connecting Cable: CS1W-CN□□3 Expansion Connecting Cable Mount to the right of the Power Supply Unit.	0.13		CJ1W-II101

Note: Mounting the I/O Interface Unit in any other location may cause faulty operation.

#### I/O Connecting Cables

Product name	Specifications		Model
		Cable length: 0.3 m	CS1W-CN313
Connecting Cable     Connects an I/O Control Unit on NJ-Series CPU Rack to an I/O Interface Unit on a NJ-Series Expansion Rack. or     Connects an I/O Interface Unit on NJ-Series Expansion Rack to an I/O Interface Unit on another NJ-Series Expansion Rack.	Cable length: 0.7 m	CS1W-CN713	
	Cable length: 2 m	CS1W-CN223	
	Cable length: 3 m	CS1W-CN323	
		Cable length: 5 m	CS1W-CN523
	Cable length: 10 m	CS1W-CN133	
		Cable length: 12 m	CS1W-CN133-B2

#### **Automation Software Sysmac Studio**

Please purchase a DVD and required number of licenses the first time you purchase the Sysmac Studio. DVDs and licenses are available individually. Each model of licenses does not include any DVD.

Product name	Specifications		Media	Model
	The Sysmac Studio is the software that provides an integrated environment for setting, programming, debugging and maintenance of machine automation controllers including NJ/NX-series CPU Units, NY-series Industrial PC, EtherCAT Slaves, and HMI.	- (Media only)	Sysmac Studio (32 bit) DVD	SYSMAC-SE200D
Sysmac Studio Standard Edition Ver.1.□□	Sysmac Studio runs on the following OS. Windows 7 (32-bit/64-bit version)/Windows 8 (32-bit/64-bit version)/ Windows 8.1 (32-bit/64-bit version)/Windows 10 (32-bit/64-bit version) *1	- (Media only)	Sysmac Studio (64 bit) DVD	SYSMAC-SE200D-64
	The Sysmac Studio Standard Edition DVD includes Support Software to set up EtherNet/IP Units, DeviceNet slaves, Serial Communications Units, and Support Software for creating screens on HMIs (CX-Designer). For details, refer to your OMRON website.	1 license *2	-	SYSMAC-SE201L
Sysmac Studio Team Development Option *3	Sysmac Studio Team Development Option is a licence to enable the project version control function.	1 license *2	-	SYSMAC-TA401L

<sup>\*1.</sup> Model "SYSMAC-SE200D-64" runs on Windows 10 (64 bit).

#### Collection of software functional components Sysmac Library

Please download it from following URL and install to Sysmac Studio. http://www.ia.omron.com/sysmac\_library/

#### **Typical Models**

Product	Features	Model
Vibration Suppression Library	The Vibration Suppression Library is used to suppress residual vibration caused by the operation of machines.	SYSMAC-XR006
Device Operation Monitor Library	The Device Operation Monitor Library is used to monitor the operation of devices such as air cylinders, sensors, motors, and other devices.	SYSMAC-XR008
Dimension Measurement Library	The Dimension Measurement Library is used to dimension measurement with ZW-8000/7000/5000 Confocal Fiber Displacement Sensor, or E9NC-TA0 Contact-Type Smart Sensor.	SYSMAC-XR014

<sup>\*2.</sup> Multi licenses are available for the Sysmac Studio (3, 10, 30, or 50 licenses).

<sup>\*3.</sup> This product is a license only. You need the Sysmac Studio Standard Edition DVD media to install it. This option can be used by applying the Team Development Option to Sysmac Studio version 1.20 or higher. Project version control function is supported by CPU Unit version 1.16 or later.

## SECS/GEM Configurator (For NJ-series SECS/GEM CPU Unit NJ501-1340)

Please purchase the required number of SECS/GEM Configurator licenses and a Sysmac Studio Standard Edition DVD the first time you purchase the SECS/GEM Configurator.

The Sysmac Studio Standard Edition DVD includes the SECS/GEM Configurator. The license does not include the DVD.

	Specifications			
Product Name		Number of licenses	Media	Model
SECS/GEM Configurator Ver.1.□□	The SECS/GEM Configurator is the software to make HSMS, SECSII and GEM settings for NJ501 SECS/GEM CPU Units.  The SECS/GEM Configurator runs on the following OS. Windows XP (Service Pack3 or higher, 32-bit edition), Windows Vista (32-bit edition), or Windows 7 (32-bit or 64-bit edition)  The software is included in the Sysmac Studio Standard Edition DVD.	1 license		WS02-GCTL1

### **Operation Software CNC Operator (For NJ-series NC Integrated Controller NJ501-5300)**

Please purchase a DVD or download it from following URL.

http://www.ia.omron.com/cnc-operator/

One CNC Operator License (SYSMAC-RTNC0001L) is attached with the CPU Unit.

	Specifications			
Product Name		Number of licenses	Media	Model
	The CNC Operator is the software that provides a operation interface for NC programming, debugging and maintenance of CNC machine.	(Installer only)	(Download)	SYSMAC-RTNC0000
CNC Operator	CNC Operator runs on the following OS. Windows 7 (32-bit/64-bit version)/Windows 8 (32-bit/64-bit version)/Windows 8.1 (32-bit/64-bit version)/Windows 10 (32-bit/64-bit version)	 (Media only)	DVD	SYSMAC-RTNC0000D
CNC Operator License	The one license key (hardware key, USB dongle). The CNC Operator needs license key.	1 license		SYSMAC-RTNC0001L
CNC Operator Software Development Kit	The CNC Operator Software Development Kit provides a environment for customization of CNC Operator.  Supported execution environment: NET Framework (4.6.1) Development environment: Visual Studio 2013/2015 Development languages: C#		DVD	SYSMAC-RTNC0101D

#### Recommended EtherCAT and EtherNet/IP Communications Cables

Use a straight STP (shielded twisted-pair) cable of category 5 or higher with double shielding (aluminum tape and braiding) for EtherCAT. For EtherNet/IP, required specification for the communications cables varies depending on the baud rate.

For 100BASE-TX/10BASE-T, use a straight or cross STP (shielded twisted-pair) cable of category 5 or higher.

For 1000BASE-T, use a straight or cross STP cable of category 5e or higher with double shielding (aluminum tape and braiding).

#### **Cable with Connectors**

	Item	Recommended manufacturer	Cable length (m)	Model
	Cable with Connectors on Both Ends	OMRON	0.3	XS6W-6LSZH8SS30CM-Y
	(RJ45/RJ45) Standard RJ45 plug type *1		0.5	XS6W-6LSZH8SS50CM-Y
/ire Gauge and Number of Pairs: WG26, 4-pair Cable	Cable color: Yellow *3		1	XS6W-6LSZH8SS100CM-Y
able Sheath material: LSZH *2			2	XS6W-6LSZH8SS200CM-Y
			3	XS6W-6LSZH8SS300CM-Y
			5	XS6W-6LSZH8SS500CM-Y
	Cable with Connectors on Both Ends	OMRON	0.3	XS5W-T421-AMD-K
	(RJ45/RJ45) Rugged RJ45 plug type *1		0.5	XS5W-T421-BMD-K
	Cable color: Light blue		1	XS5W-T421-CMD-K
	All the second		2	XS5W-T421-DMD-K
	<b>*</b> O		5	XS5W-T421-GMD-K
			10	XS5W-T421-JMD-K
	Cable with Connectors on Both Ends (M12 Straight/M12 Straight) Shield Strengthening Connector cable *4 M12/Smartclick Connectors Cable color: Black	OMRON	0.5	XS5W-T421-BM2-SS
			1	XS5W-T421-CM2-SS
			2	XS5W-T421-DM2-SS
/ire Gauge and Number of Pairs: WG22, 2-pair cable			3	XS5W-T421-EM2-SS
WG22, 2-pail cable			5	XS5W-T421-GM2-SS
			10	XS5W-T421-JM2-SS
	Cable with Connectors on Both Ends (M12 Straight/RJ45)	OMRON	0.5	XS5W-T421-BMC-SS
	Shield Strengthening Connector cable *4		1	XS5W-T421-CMC-SS
	M12/Smartclick Connectors Rugged RJ45 plug type		2	XS5W-T421-DMC-SS
	Cable color: Black		3	XS5W-T421-EMC-SS
	-0		5	XS5W-T421-GMC-SS
	~ ()		10	XS5W-T421-JMC-SS

<sup>\*1.</sup> Cables with standard RJ45 plugs are available in the following lengths: 0.2 m, 0.3 m, 0.5 m, 1 m, 1.5 m, 2 m, 3 m, 5 m, 7.5 m, 10 m, 15 m, 20 m. Cables with rugged RJ45 plugs are available in the following lengths: 0.3 m, 0.5 m, 1 m, 2 m, 3 m, 5 m, 10 m, 15 m. For details, refer to the Industrial Ethernet Connectors Catalog (Cat. No. G019).

#### Cables / Connectors

	Item		Recommended manufacturer	Model
Products for EtherCAT or EtherNet/IP	Wire Gauge and Number of		Hitachi Metals, Ltd.	NETSTAR-C5E SAB 0.5 × 4P CP *1
(1000BASE-T*2/100BASE-	Pairs: AWG24, 4-pair	Cables	Kuramo Electric Co.	KETH-SB *1
TX)	Cable		SWCC Showa Cable Systems Co.	FAE-5004 *1
		RJ45 Connectors	Panduit Corporation	MPS588-C *1
Products for EtherCAT or		Cables	Kuramo Electric Co.	KETH-PSB-OMR *3
EtherNet/IP	Wire Gauge and Number of		JMACS Japan Co., Ltd.	PNET/B *3
(100BASE-TX/10BASE-T)	Pairs: AWG22, 2-pair Cable	RJ45 Assembly Connector	OMRON	XS6G-T421-1 *3

<sup>\*1.</sup> We recommend you to use the above Cable and RJ45 Connector together.

<sup>\*2.</sup> The lineup features Low Smoke Zero Halogen cables for in-cabinet use and PUR cables for out-of-cabinet use. Although the LSZH cable is single shielded, its communications and noise characteristics meet the standards.

<sup>\*3.</sup> Cable colors are available in yellow, green, and blue.
\*4. For details, contact your OMRON representative.

<sup>\*2.</sup> The products can be used only with the NX701.

<sup>\*3.</sup> We recommend you to use the above Cable and RJ45 Assembly Connector together.

## **Optional Products and Maintenance Products**

Product name	Specifications	Model
	SD memory card, 2GB	HMC-SD291 *1
Memory Cards	SDHC memory card, 4GB	HMC-SD491
	SDHC memory card, 16GB	HMC-SD1A1 *2

\*1. HMC-SD291 cannot be used for the NJ501-\\_\ hardware revision A/unit version 1.15 or later. It can be used for other CPU units. \*2. HMC-SD1A1 can be used for the NJ\\_01-\\_\000 version 1.21 or later.

Product name	9	Specifications	Model
Battery Set	Battery for NX701-DDD/NJ501-DDD/NJ301-DDD/NJ101-DDDN/NX-Series CPU Unit maintenance	<ol> <li>Note: 1. The battery is included as a standard accessory with the CPU Unit.</li> <li>2. The battery service life is 5 years at 25°C. (The service life depends on the ambient operating temperature and the power conditions.)</li> <li>3. Use batteries within two years of manufacture.</li> </ol>	CJ1W-BAT01
End Cover	Mounted to the right-hand side of NJ-Series CPU Racks or Expansion Racks.	One End Cover is provided as a standard accessory with each CPU Unit and I/O Interface Unit.	CJ1W-TER01

## **DIN Track Accessories**

Product name	Specifications	Model
DIN Track	Length: 0.5 m; Height: 7.3 mm	PFP-50N
	Length: 1 m; Height: 7.3 mm	PFP-100N
	Length: 1 m; Height: 16 mm	PFP-100N2
End Plate	There are 2 stoppers provided with CPU Units and I/O Interface Units as standard accessories to secure the Units on the DIN Track.	PFP-M

### **Basic I/O Units Input Units**

Unit classification	Product name		Specific	cations		Number of bits	Respons	se time *1	consu	rent mption A)	Model
Classification		I/O points	Input voltage and current	Commons	External connection	allocated	ON	OFF	5 V	24 V	
		8 inputs	12 to 24 VDC, 10 mA	Independent contacts	Removable terminal block	16	20 μs max.	400 μs max.	0.08		CJ1W-ID201
	DC Input Units	16 inputs	24 VDC, 7 mA	16 points, 1 common	Removable terminal block	16	20 μs max.	400 μs max.	0.08		CJ1W-ID211
		16 inputs High-speed type	24 VDC, 7 mA	16 points, 1 common	Removable terminal block	16	15 μs max.	90 μs max.	0.13		CJ1W-ID212
		32 inputs	24 VDC, 4.1 mA	16 points, 1 common	Fujitsu connector	32	20 µs max.	400 μs max.	0.09		CJ1W-ID231 *2
CJ1		32 inputs	24 VDC, 4.1 mA	16 points, 1 common	MIL connector	32	20 μs max.	400 μs max.	0.09		CJ1W-ID232 *2
Basic I/O Units		32 inputs High-speed type	24 VDC, 4.1 mA	16 points, 1 common	MIL connector	32	15 μs max.	90 μs max.	0.20		CJ1W-ID233 *2
	3.0	64 inputs	24 VDC, 4.1 mA	16 points, 1 common	Fujitsu connector	64	120 μs max.	400 μs max.	0.09		CJ1W-ID261 *2
		64 inputs	24 VDC, 4.1 mA	16 points, 1 common	MIL connector	64	120 μs max.	400 μs max.	0.09		CJ1W-ID262 *2
	AC Input Units	8 inputs	200 to 24 VAC, 10 mA (200 V, 50 Hz)	8 points, 1 common	Removable Terminal Block	16	10 μs max.	40 μs max.	0.08		CJ1W-IA201
		16 inputs	100 to 120 VAC, 7 mA (100 V, 50 Hz)	16 points, 1 common	Removable Terminal Block	16	10 µs max.	40 μs max.	0.09		CJ1W-IA111

<sup>\*1</sup> This is the input response time when no filter (i.e., 0 ms) is set.
\*2 The cable-side connector is not provided with Units equipped with cables. Purchase the 40-pin connector separately (Refer to page 11), or use an OMRON XW2R Connector-Terminal Block Conversion Unit (detail informations: XW2R series Connector-terminal block conversion unit Catalog (Catalog number: G077)) or a G7 / I/O Relay Terminal .

#### **Output Units**

Unit classification	Product name			Specifications			Number of bits	Current consumption (A)		Model
classification		Output type	I/O points	Maximum switching capacity	Commons	External connection	allocated	5 V	24 V	
	Relay Contact Output Units	-	8 outputs	250 VAC/24 VDC, 2 A	Independent contacts	Removable terminal block	16	0.09	0.048 max.	CJ1W-OC201
	Control of the contro	-	16 outputs	250 VAC/24 VDC, 2 A	16 points, 1 common	Removable terminal block	16	0.11	0.096 max.	CJ1W-OC211
	Triac Output Unit	-	8 outputs	250 VAC, 0.6 A	8 points, 1 common	Removable terminal block	16	0.22	-	CJ1W-OA201
		Sinking	8 outputs	12 to 24 VDC, 2 A	4 points, 1 common	Removable terminal block	16	0.09	-	CJ1W-OD201
	Transistor Output Units	Sinking	8 outputs	12 to 24 VDC, 0.5 A	8 points, 1 common	Removable terminal block	16	0.10	-	CJ1W-OD203
		Sinking	16 outputs	12 to 24 VDC, 0.5 A	16 points, 1 common	Removable terminal block	16	0.10	-	CJ1W-OD211 *1
CJ1 Basic I/O Units		Sinking	16 outputs High-speed type	24 VDC, 0.5 A	16 points, 1 common	Removable terminal block	16	0.15		CJ1W-OD213 *1
I/O Units		Sinking	32 outputs	12 to 24 VDC, 0.5 A	16 points, 1 common	Fujitsu connector	32	0.14	-	CJ1W-OD231 *2
	, , , , , , , , , , , , , , , , , , ,	Sinking	32 outputs	12 to 24 VDC, 0.5 A	16 points, 1 common	MIL connector	32	0.14	-	CJ1W-OD233 *1, *2
		Sinking	32 outputs High-speed type	24 VDC, 0.5 A	16 points, 1 common	MIL connector	32	0.22	_	CJ1W-OD234 *1, *2
		Sinking	64 outputs	12 to 24 VDC, 0.3 A	16 points, 1 common	Fujitsu connector	64	0.17	-	CJ1W-OD261 *2
		Sinking	64 outputs	12 to 24 VDC, 0.3 A	16 points, 1 common	MIL connector	64	0.17	-	CJ1W-OD263 *2
		Sourcing	8 outputs	24 VDC, 2 A Short-circuit protection	4 points, 1 common	Removable terminal block	16 *1	0.11	-	CJ1W-OD202
		Sourcing	8 outputs	24 VDC, 0.5 A Short-circuit protection	8 points, 1 common	Removable terminal block	16 *1	0.10	-	CJ1W-OD204
		Sourcing	16 outputs	24 VDC, 0.5 A Short-circuit protection	16 points, 1 common	Removable terminal block	16	0.10	-	CJ1W-OD212
		Sourcing	32outputs	24 VDC, 0.5 A Short-circuit protection	16 points, 1 common	MIL connector	32	0.15	-	CJ1W-OD232 *2
		Sourcing	64 outputs	12 to 24 VDC, 0.3 A	16 points, 1 common	MIL connector	64	0.17	_	CJ1W-OD262 *2

<sup>\*1</sup> The ON/OFF response time for the CJ1W-OD213/CJ1W-OD234 is shorter than for the CJ1W-OD211/CJ1WOD233, as shown below.

ON response time: 0.1 ms improved to 0.015 ms
OFF response time: 0.8 ms improved to 0.08 ms

<sup>\*2</sup> Connectors are not provided with these connector models. Either purchase one of the following 40-pin Connectors, or use an OMRON XW2R Connector-Terminal Block Conversion Unit (detail informations: XW2R series Connector-terminal block conversion unit Catalog (Catalog number: G077)) or a G7□ I/O Relay Terminal.

#### I/O Units

			Specifications					Current consumption (A)						
Unit classification	Product name	Output type	I/O points	Input voltage, Input current	Commons	External	Number of bits allocated	5 V	24 V	Model				
		Output type	i/O points	Maximum switching capacity	Commons	connection		3 4	24 V					
		Sinking	16 inputs	24 VDC, 7 mA	16 points, 1 common	Fujitsu	32	0.13		CJ1W-MD231				
		Siriking	16 outputs	250 VAC/24 VDC, 0.5 A	16 points, 1 common	connector	32	0.13		*2				
	DC Input/ Transis-	Sinking	16 inputs	24 VDC, 7 mA	16 points, 1 common	MIL compostor	64	0.13		CJ1W-MD233				
	tor Out- put Units	n Out-	16 outputs	12 to 24 VDC, 0.5 A	16 points, 1 common	- MIL connector	04	0.13		*2				
		Sinking	32 inputs	24 VDC, 4.1 mA	16 points, 1 common	Fujitsu	32	0.14		CJ1W-MD261				
			32 outputs	12 to 24 VDC, 0.3 A	16 points, 1 common	connector	02	J		*1				
CJ1 Basic	55	Sinking	32 inputs	24 VDC, 4.1 mA	16 points, 1 common	- MIL connector 64	64	0.14		CJ1W-MD263				
I/O Units		Siriking	32 outputs	12 to 24 VDC, 0.3 A	16 points, 1 common		04	0.14		*1				
						Sourcing	16 inputs	24 VDC, 7 mA	16 points, 1 common	MIL connector	32			CJ1W-MD232
TTL I/O Units		Sourcing	16 outputs	24 VDC, 0.5 A Short-circuit protection	16 points, 1 common	WIL CONNECTOR	32	0.13		*2				
			32 inputs	5 VDC, 35 mA	16 points, 1 common					CJ1W-MD563				
				32 outputs	5 VDC, 35 mA	16 points, 1 common	MIL connector	64	0.19		*1			
						1 ( 11 : 44				OLIDON MAKE				

<sup>\*1</sup> Connectors are not provided with these connector models. Either purchase one of the following 40-pin Connectors, or use an OMRON XW2R Connector-Terminal Block Conversion Unit (detail information: XW2R series Connector-terminal block conversion unit Catalog (Catalog number: G077)) or a G7 I/O Relay Terminal.

#### **Applicable Connectors**

#### Fujitsu Connectors for 32-input, 32-output, 64-input, 64-output, 32-input/32-output, and 16-input/16-output Units

Name	Connection	Remarks	Applicable Units	Model
40-pin Connectors	Soldered	FCN-361J040-AU Connector FCN-360C040-J2 Connector Cover	Fujitsu Connectors: CJ1W-ID231(32 inputs): 1 per Unit	C500-CE404
	Crimped	FCN-363J040 Housing FCN-363J-AU Contactor FCN-360C040-J2 Connector Cover	CJ1W-ID261 (64 inputs) 2 per Unit CJ1W-OD231 (32 outputs):1 per Unit CJ1W-OD261 (64 outputs): 2 per Unit CJ1W-MD261 (32 inputs, 32 outputs): 2 per Unit	C500-CE405
Pre	Pressure welded	FCN-367J040-AU/F	OUTVV-IVIDZOT (OZ INPUIS, OZ OUIPUIS). Z PET OTIII	C500-CE403
24-pin Connectors	Soldered	FCN-361J024-AU Connector FCN-360C024-J2 Connector Cover	Fujitsu Connectors: CJ1W-MD231 (16 inputs, 16 outputs): 2 per Unit	C500-CE241
	Crimped	FCN-363J024 Housing FCN-363J-AU Contactor FCN-360C024-J2 Connector Cover		C500-CE242
	Pressure welded	FCN-367J024-AU/F		C500-CE243

#### MIL Connectors for 32-input, 32-output, 64-input, 64-output, 32-input/32-output, and 16-input/16-output Units

Name	Connection	Remarks	Applicable Units	Model
40-pin Connectors	Pressure welded	FRC5-AO40-3TOS	MIL Connectors: CJ1W-ID232/233 (32 inputs): 1 per Unit CJ1W-OD232/233/234 (32 outputs):1 per Unit CJ1W-ID262 (64 inputs): 2 per Unit CJ1W-OD262/263 (64 outputs): 2 per Unit CJ1W-MD263/563 (32 inputs, 32 outputs): 2 per Unit	XG4M-4030-T
20-pin Connectors	Pressure welded	FRC5-AO20-3TOS	MIL Connectors: CJ1W-MD232/233 (16 inputs, 16 outputs): 2 per Unit	XG4M-2030-T

<sup>\*2</sup> Connectors are not provided with these connector models. Either purchase one of the following 20-pin or 24-pin Connectors, or use an OMRON XW2R Connector-Terminal Block Conversion Unit (detail informations: XW2R series Connector-terminal block conversion unit Catalog (Catalog number: G077)) or a G7 I/O Relay Terminal.

#### Applicable Connector-terminal block conversion unit

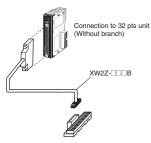
#### **Example: With OMRON Connector-terminal block conversion unit**

Only main products are shown here.

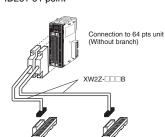
More detail informations are shown in XW2R series Connector-terminal block conversion unit Catalog (Web Catalog number: G077)

32-point Input Unit or Output Unit

CJ1W-ID231 32-point

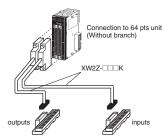


# **64-point Input Unit or Output Unit** CJ1W-ID261 64-point



#### 64-point Output Unit

CJ1W-MD563 IN 32 Points, OUT 32 Points



Choose the wiring method.

Choose  $\square\square$  from a following combination table PLC type.

Wiring method	Model
Models with Phillips screw	XW2R-J34GD-□□
Models with Slotted screw (rise up)	XW2R-E34GD-□□
Models with Push-in spring	XW2R-P34GD-□□

#### Combination table

PLC Type	I/O	I/O Points	I/O unit model	Connecting cables
	Innut	32	CJ1W-ID231	XW2Z-□□□B
C1	Input	64	CJ1W-ID261	32-point Unit: 1 Cable
	Input/Output	32	CJ1W-MD261 (inputs)	64-point Unit: 2 Cables
		32	CJ1W-ID232	
	Input	32	CJ1W-ID233	XW2Z-□□□K
C2		64	CJ1W-ID262	32-point Unit: 1 Cable
	In must/Outmust	32	CJ1W-MD263 (inputs)	64-point Unit: 2 Cables
	Input/Output	32	CJ1W-MD563 (inputs)	
	Output	32	CJ1W-OD231	XW2Z-□□□B
C3	Output	64	CJ1W-OD261	32-point Unit: 1 Cable
	Input/Output	32	CJ1W-MD261 (outputs)	64-point Unit: 2 Cables
			CJ1W-OD232	
		32	CJ1W-OD233	
	Output		CJ1W-OD234	XW2Z-□□□K
C4		0.4	CJ1W-OD262	32-point Unit: 1 Cable
		64	CJ1W-OD263	64-point Unit: 2 Cables
	Input/Output	32	CJ1W-MD263 (outputs)	
	Input/Output	32	CJ1W-MD563 (outputs)	

Note: 1.  $\square\square\square$  is replaced by the cable length.

2. There is one common for each 32 points.

#### Connector-terminal block conversion unit

Product name	Wiring method	I/O Points (number of poles)	Model
	Models with Phillips screw	32 (34)	XW2R-J34GD-C1
		32 (34)	XW2R-J34GD-C2
		32 (34)	XW2R-J34GD-C3
		32 (34)	XW2R-J34GD-C4
	Models with Slotted screw (rise up)	32 (34)	XW2R-E34GD-C1
Connector terminal block		32 (34)	XW2R-E34GD-C2
conversion unit		32 (34)	XW2R-E34GD-C3
		32 (34)	XW2R-E34GD-C4
	Models with Push-in spring	32 (34)	XW2R-P34GD-C1
		32 (34)	XW2R-P34GD-C2
		32 (34)	XW2R-P34GD-C3
		32 (34)	XW2R-P34GD-C4

## **Connecting cables**

Product name	Appearance	Connectors	Model	Cable length (m)
	XW2Z-□□□B		XW2Z-050B	0.5
			XW2Z-100B	1
		One 40-pin MIL Connector to	XW2Z-150B	1.5
		One 40-pin Connector Made by Fujitsu Component, Ltd.	XW2Z-200B	2
			XW2Z-300B	3
For I/O Unit Connecting			XW2Z-500B	5
Cable	XW2Z-□□□K		XW2Z-C50K	0.5
			XW2Z-100K	1
		One 40-pin MIL Connector to	XW2Z-150K	1.5
		One 40-pin MIL Connector	XW2Z-200K	2
			XW2Z-300K	3
			XW2Z-500K	5

## **Quick-response Input Units**

Unit classification	Product	Specifications				Number of	Response time		Current con- sumption (A)		
		I/O points	Input voltage, Input current	Commons	External connection	bits allo- cated	ON	OFF	5 V	24 V	Model
CJ1 Basic I/O Units	Quick- response Input Unit	16 inputs	24 VDC, 7 mA	16 points, 1 common	Removable terminal block	16	0.05 ms max.	0.5 ms max.	0.08		CJ1W-IDP01

#### **B7A Interface Units**

Unit clas-		Specifications		Number of bits allocated	Current o	onsump- (A)	Model
Silication	name	I/O points	External connection	Dits anocated	5 V	24 V	
	B7A Inter- face Units	64 inputs			0.07		CJ1W-B7A14
CJ1 Basic I/O Units		64 outputs	Removable terminal block	64	0.07		CJ1W-B7A04
	5.1	32 inputs/outputs			0.07		CJ1W-B7A22

# Special I/O Units and CPU Bus Units

#### **Process I/O Units**

#### Isolated-type Units with Universal Inputs

Unit clas-	Product name	Input	Signal range	Signal range	Conversion speed	Accuracy (at ambient tempera-	External connec-	No. of unit numbers		nt con- ion (A)	Model
Silication	name	points	selection		(resolution)	ture of 25°C)	tion	allocated	5 V	24 V	
CJ1 Special I/O Units	Process Input Units (Isolated- type Units with Uni- versal Inputs)	4 inputs	each input 0 to 1.25 V, 0 to 5 V, 0 to 10 V, ±100 mV selectable range -1.25 to 1.25 V, -5 to 5 V, -10 to 10 V, ±10 V selectable version cycle: 5 ms/ 4 inputs) (4 inputs)		Remov- able ter- minal block	1	0.30		CJ1W-PH41U *1		
		4 inputs	Set sepa- rately for each input	Universal inputs: Pt100, JPt100, Pt1000, K, J, T, L, R, S, B, 4 to 20 mA, 0 to 20 mA, 1 to 5 V, 0 to 5 V, 0 to 10 V	Conversion speed: 250 ms/ 4 inputs	Accuracy: Platinum resistance thermometer input: (±0.3% of PV or ±0.8°C, whichever is larger) ±1 digit max. Thermocouple input: (±0.3% of PV or ±1.5°C, whichever is larger) ±1 digit max. *2 Voltage or current input: ±0.3% of F.S. ±1 digit max.			0.32		CJ1W-AD04U

#### Isolated-type DC Input Units

Unit clas-		Input	Signal range selection	Conversion speed	Accuracy (at ambient tem-	connection	No. of unit numbers		nt con- ion (A)	Model
Gilloution	name	points		(resolution)	perature of 25°C)		allocated	5 V	24 V	
CJ1 Special I/O Units	Isolated- type DC Input Units	2 inputs	DC voltage: 0 to 1.25 V, -1.25 to 1.25 V, 0 to 5 V, 1 to 5 V, -5 to 5 V, 0 to 10 V, -10 to 10 V, ±10 V selectable range DC current: 0 to 20 mA, 4 to 20 mA	Conversion speed: 10 ms/ 2 inputs  Resolution: 1/ 64,000	Standard accuracy: ±0.05% of F.S.	Removable terminal block	1	0.18	0.09 *	CJ1W-PDC15

<sup>\*</sup> This is for an external power supply, and not for internal current consumption.

<sup>\*1</sup> Do not connect a Relay Output Unit to the same CPU Rack or to the same Expansion Rack as the CJ1W-PH41U.
\*2 L and -100°C or less for K and T are ±2°C±1 digit max., and 200°C or less for R and S is ±3°C±1 digit max. No accuracy is specified for 400°C or less for B.

#### **Analog I/O Units Analog Input Units**

Unit clas-	Unit clas- sification name		Signal range selection	Signal range	Resolution	Conversion speed	Accuracy (at ambient temperature of	connec-	No. of unit numbers allocated	(A)		Model
			Scicotion				25°C)	tion	anocated	5 V	24 V	
CJ1 Special I/O	Analog Input Units (High-speed type	4 inputs	Set sep- arately for each	1 to 5 V (1/10 0 to 10 V (1/2 -5 to 5 V (1/2 -10 to 10 V (1 4 to 20 mA (1	0,000), 0,000), 1/40,000), and	20 μs/1 point, 25 μs/2 points, 30 μs/3 points, 35 μs/4 points	Voltage: ±0.2% of F.S. Current: ±0.4% of F.S.	Remov- able terminal	1	0.52		CJ1W-AD042 *1
Units	Analog Input 8 Units inputs	for each input	1 to 5 V, 0 to 5 V, 0 to 10 V, –	1/4000, (Settable to	1 ms/point max. (Settable to	Voltage: ±0.2% of F.S.	block		0.42		CJ1W-AD081-V1	
		4 inputs		10 to 10 V, 4 to 20 mA	1/8000) *2	250 μs/point) *2	Current: ±0.4% of F.S. *3			0.42		CJ1W-AD041-V1

<sup>\*1</sup> The direct conversion function using the AIDC instruction cannot be used.

#### **Analog Output Units**

Unit clas-		Output	Signal range	Signal	Resolution	Conver-	Accuracy (at ambient	External connec-	External	No. of unit		ent con- etion (A)	Model					
sification	name	points	selection	range		speed	temperature of 25°C)	tion	power supply	allocated	5 V	24 V						
	Analog Output Units High-speed type	4 outputs	Set sep-	1 to 5 V (1/1/10 to 10 V (1/10 and -10 to 10 V (1/10 to 10 To 10 V (1/10 to 10 To 10 V	20,000),	20 μs/ 1 point, 25 μs/ 2 points, 30 μs/ 3 points, 35 μs/ 4 points	±0.3% of F.S.				0.40		CJ1W-DA042V *1					
CJ1 Special I/O Units Analog	Analog Output Units  8 outputs 8 outputs	Set sep- arately for each input	1 to 5 V, 0 5 to 5 V, 0 to 10 V, -10 to 10 V	1/4,000 (Settable	1 ms/ point max.		Remov- able ter- minal block	24 VDC <sup>+10</sup> % 140 mA max.	1	0.14	0.14	CJ1W-DA08V						
		Output Units 8 outputs	Output Units 8	Output Units 8	Output Units	og out s 8	out 8	Output 8	8		4 to 20 mA	to (Settable 1/8,000) to 250			24 VDC <sup>+10%</sup> , 170 mA max.		0.14	0.17 *2
	No.	4	4	4	4		4 outputs	1 to 5 V, 0 to 5 V, 0 to 10 V.	1/4000	1 ms/	Voltage output: ±0.3% of F.S.		24 VDC <sup>+10%</sup> 200 mA max.		0.12	0.2 *2	CJ1W-DA041	
		2 outputs		-10 to 10 V, -10 to 10 V, 4 to 20 mA	1/4000	max.	Current output: ±0.5% of F.S.		24 VDC <sup>+10%</sup> <sub>-15%</sub> , 140 mA max.		0.12	0.14	CJ1W-DA021					

<sup>\*1</sup> The direct conversion function using the AODC instruction cannot be used.

#### Analog I/O Units

Unit classification		No. of points	Signal range selection	Signal range	Resolution (See note.)		(at ambient tem-	External connection	No. of unit numbers allocated	cons	rent ump- ı (A)	Model
			SCICCION			(occ note.)	perature or 25 of		anocateu	5 V	24 V	/
CJ1 Special	Analog I/O Units	4 inputs	Set sepa-	1 to 5 V, 0 to 5 V,	1/4,000 (Settable	1 ms/point (Settable to	Voltage input: ±0.2% of F.S. Current input: ±0.2% of F.S.	Remov-		0.50		C ISW MADAO
I/O Units		2 outputs	rately for each input	0 to 10 V, -10 to 10 V, 4 to 20 mA	to 1/8,000)	500 μs/ point max.)	Voltage output: ±0.3% of F.S. Current output: ±0.3% of F.S.	able termi- nal block	1	0.58		CJ1W-MAD42

Note: The resolution and conversion speed cannot be set independently. If the resolution is set to 1/4,000, then the conversion speed will be 1 ms/point.

<sup>\*2</sup> The resolution and conversion speed cannot be set independently. If the resolution is set to 1/4,000, then the conversion speed will be 1 ms/ point. \*3 At 23 ±2°C

<sup>\*2</sup> This is for an external power supply, and not for internal current consumption

#### **Temperature Control Units**

Unit classifi-	Product		Specifications			Current con- sumption (A)		Model	
cation	name	No. of loops	Temperature sensor inputs	Control outputs	numbers allocated	5 V	24 V	Wodel	
	Tempera-		Thermocouple input	Open collector NPN outputs (pulses)		0.25		CJ1W-TC003	
CJ1 Spe-	ture Con- trol Units	2 loops, heater	(R, S, K, J, T, B, L)	Open collector PNP outputs (pulses)		0.25		CJ1W-TC004	
cial I/O Units		burnout detection function	Platinum resistance thermometer input	Open collector NPN outputs (pulses)	2	0.25		CJ1W-TC103	
			(JPt100, Pt100)	Open collector PNP outputs (pulses)		0.25		CJ1W-TC104	

#### **High-speed Counter Unit**

Unit classifi-	Product		Specifications	No. of unit		nt con- ion (A)	Model	
cation	name	Countable channels	Encoder A and B inputs, pulse input Z signals	Max. counting rate		5 V	24 V	Woder
CJ1 Spe-	High- speed Counter Unit	Open collector Input voltage: 5 VDC, 12 V, or 24 V (5 V and 12 V are each for one axis only.)						
cial I/O Units		2	RS-422 line driver	500 kHz	4	0.28		CJ1W-CT021

Note: The following functions become unavailable when it is used with the NJ-Series CPU unit.

- Counter value capture using allocation area(CIO)
- The capture, Stop/capture/continue, Stop/capture/reset/continue, and Capture/reset functions using External Control Input Function
- Pulse rate range control using Output Control Mode
- The pulse rate measurement function
- Because the NJ-Series has no power OFF interrupt task, operation cannot be restarted from the position at which the power was interrupted.
- Read or write the data using IORD/IOWR instruction
- Starting of External Interrupt Task by Output and External Control Input

#### **Serial Communications Units**

Unit clas-	Product name	s	Specifications	No. of unit numbers	Currer sumpt	nt con- ion (A)	Model
Silication		Communications Interface	Communications functions	allocated	5 V	24 V	
	Serial Com- munications Units	2 RS-232C ports			0.29 *2		CJ1W-SCU22
CJ1 CPU Bus Units		2 RS-422A/485 ports	The following functions can be selected for each port: Protocol macro *1 Host Link NT Links (1:N mode) Serial Gateway	1	0.46		CJ1W-SCU32
		1 RS-232C port and 1 RS-422A/485 port	No-protocol *3 Modbus-RTU Slave		0.38 *2		CJ1W-SCU42
RS-422A	Converter	Converts RS-233C to RS-422	2A/RS-485.				CJ1W-CIF11

Note: Simple Backup Function and Interrupt notification function cannot be used.

- \*1 You can activate protocol macro trace function when the CPU Unit is set to the RUN Mode. (MONITOR Mode is not available with the NJ-Series CPU Units.)
- \*2 When an NT-AL001 RS-232C/RS-422A Conversion Unit is used, this value increases by 0.15 A/Unit. Add 0.20A/Unit when using NV3W-M□20L Programmable Terminals. Add 0.04A/Unit when using CJ1W-CIF11 RS-422A Adapters.

<sup>\*3</sup> Supported only by the SerialRcvNoClear Instructions with Serial communication unit version 2.1 or later, CPU Units with unit version 1.03 or later and the Sysmac Studio version 1.04 or higher.

#### EtherNet/IP Unit

Unit classifi-	Product		Specifications		No. of unit		nt con- ion (A)	Model	
cation	name	Communications cable	Communications functions	Max. Units mount- able per CPU Unit	allocated	5 V	24 V	Model	
CJ1 CPU Bus Unit	EtherNet/IP Unit	STP (shielded twisted- pair) cable of category 5, 5e, or higher	Tag data link message service	4	1	0.41		CJ1W-EIP21 *	

<sup>\*</sup> Supported only by the EtherNet/IP Units with unit version 2.1 or later, CPU Units with unit version 1.01 or later and the Sysmac Studio version 1.02 or higher.

#### **EtherCAT Slave Unit**

Unit classifi-		Product name	Specifications	Communications type	No. of unit numbers		nt con- ion (A)	Model
Ca	Cation				allocated	5 V	24 V	
CJ1 ( Bus (	CPU Units	EtherCAT Slave Unit	STP (shielded twisted-pair) cable of category 5 or higher with double shielding	Refreshing methods: Free-Run Mode PDO DATA SIZE: TXPDO 400byte or less/RxPDO: 400byte or less	1	0.34		CJ1W-ECT21 *

<sup>\*</sup> When using with the Machine Automation Controller NJ /NXSeries, use CPU Units with unit version 1.10 or later and the Sysmac Studio version 1.13 or higher.

#### **DeviceNet Unit**

Unit classifi- cation	Product name	Specifications	Communications type	No. of unit numbers	Current con- sumption (A)		Model
				allocated	5 V	24 V	
CJ1 CPU Bus Units	DeviceNet Unit	Functions as master and/or slave; allows control of 32,000 points max. per master.	Remote I/O communications master (fixed or user-set allocations)     Remote I/O communications slave (fixed or user-set allocations)     Message communications	1	0.29		CJ1W-DRM21

Note: 1. Simple backup function cannot be used.

#### **CompoNet Master Unit**

Unit classifi-	Product name		No. of unit	Current con- sumption (A)		Model	
cation	Froduct name	Communications functions	No. of I/O points per Master Unit	allocated	5 V	24 V	Model
CJ1 Special I/O Units	CompoNet Master Unit	Remote I/O communications Message communications	Word Slaves: 2,048 max. (1.024 inputs and 1,024 outputs) Bit Slaves: 512 max. (256 inputs and 256 outputs)	1, 2, 4, or 8	0.4		CJ1W-CRM21 *

Note: 1. Simple backup function cannot be used.

#### **ID Sensor Units**

Unit classifi-	Product name	Specifications			No. of unit	Current con- sumption (A)		Model
cation	Product name	Connected ID Systems	No. of connected R/W heads	External power supply	allocated	5 V	24 V	Model
CJ1 CPU	ID Sensor Units	V680-Series RFID	1		1	0.26	0.13 *	CJ1W-V680C11
Bus Units		System	2	Not required.	2	0.32	0.26	CJ1W-V680C12

<sup>2.</sup> DeviceNet configurator cannot be used. Use CX-Integrator.

<sup>2.</sup> The FINS command to the CompoNet Master Unit cannot be issued.

\* Supported only by the CPU Units with unit version 1.01 or later and the Sysmac Studio version 1.02 or higher.

Note: The data transfer function using intelligent I/O commands can not be used.

\* To use a V680-H01 Antenna, refer to the V680 Series RFID System Catalog (Cat. No. Q151).

#### **Peripheral Devices**

#### **EtherCAT junction slaves**

Product	name	No. of ports	Power supply voltage	Current consumption (A)	Model
EtherCAT	EEE	3	20.4 to 28.8 VDC	0.08	GX-JC03
junction slaves	10 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	6	(24 VDC -15 to +20%)	0.17	GX-JC06

Note: 1. Please do not connect EtherCAT junction slaves with OMRON position control unit, Model CJ1W-NC 81/ 82.

2. EtherCAT junction slaves cannot be used for EtherNet/IP and Ethernet.

#### Industrial Switching Hubs for EtherNet/IP and Ethernet

		Specifications				Current		
Product name		Functions	No. of ports Failure detection		Accessories	consumption (A)	Model	
Industrial		Quality of Service (QoS):  EtherNet/IP control data priority	3	No	Power supply connector		W4S1-03B	
Switching		Failure detection:	5	No		0.22	W4S1-05B	
Hubs		Broadcast storm and LSI error detection 10/100BASE-TX, Auto-Negotiation	5	Yes	Power supply connector     Connector for informing error		W4S1-05C	

Note: Industrial switching hubs cannot be used for EtherCAT.

#### WE70 FA WIRELESS LAN UNITS (Final order entry date: The end of June, 2020)

Product name	Applicable region	Туре	Model
	Japan	Access Point (Master)	WE70-AP
	Japan	Client (Slave)	WE70-CL
	- France	Access Point (Master)	WE70-AP-EU
WE70 FA WIRELESS LAN UNITS	Europe	Client (Slave)	WE70-CL-EU
		Access Point (Master)	WE70-AP-US *1
	U.S	Client (Slave)	WE70-CL-US *1
	Canada	Access Point (Master)	WE70-AP-CA *2
	Canada	Client (Slave)	WE70-CL-CA *2
	China	Access Point (Master)	WE70-AP-CN
	Cillia	Client (Slave)	WE70-CL-CN

Note: 1. A Pencil Antenna, mounting magnet, and screw mounting bracket are included as accessories.

Always use a model that is applicable in your region. Refer to the WE70 Catalog (Cat. No. N154).
 From December 2015, the WE70-AP-US and WE70-CL-US can be used in Mexico.

The Units will be sold in the USA until the end of May 2016.

<sup>\*2.</sup> From January 2016, the WE70-AP-CA and WE70-CL-CA can be used in Singapore.

# **General Specifications**

	Item	NJ501-□□□	NJ301	NJ101				
Enclosure		Mounted in a panel						
Grounding Me	thod	Ground to less than 100 $\Omega$						
Dimensions (h	eight×depth×width)	90 mm × 90 mm × 90 mm						
Weight		550 g (including the End Cover)						
Current Consu	ımption	5 VDC, 1.90 A (including SD Memory Ca	rd and End Cover)					
	Ambient Operating Temperature	0 to 55°C						
	Ambient Operating Humidity	10% to 90% (with no condensation)						
	Atmosphere	Must be free from corrosive gases.						
	Ambient Storage Temperature	-20 to 75°C (excluding battery)						
	Altitude	2,000 m or less						
Operation Environment	Pollution Degree	2 or less: Meets IEC 61010-2-201.						
	Noise Immunity	2 kV on power supply line (Conforms to I	EC 61000-4-4.)					
	Overvoltage Category	Category II: Meets IEC 61010-2-201.						
	EMC Immunity Level	Zone B						
	Vibration Resistance	Conforms to IEC 60068-2-6. 5 to 8.4 Hz with 3.5-mm amplitude, 8.4 to 150 Hz Acceleration of 9.8 m/s² for 100 min in X, Y, and Z directions (10 sweeps of 10 min each = 100 min total)						
	Shock Resistance	Conforms to IEC 60068-2-27. 147 m/s², 3 times in X, Y, and Z direction	s (100 m/s² for Relay Output Units)					
Pottory	Life	5 years at 25°C						
Battery	Model	CJ1W-BAT01						
Applicable Sta	ndards	Conforms to cULus, NK *1, LR *1, EU Di	rectives, RCM and KC Registration *2					

<sup>\*1.</sup> Not supported by the NJ501-5300.
\*2. Supported only by the CPU Units with unit version 1.01 or later.

## **Performance Specifications**

	Item				NJ501-		NJ	301-	NJ	101-		
	rten			□5□0	□4□0	□3□0	1200	1100	1□□0	9□□0		
Processina	Instruction	LD instruc	tion	1.1 ns (1.7 r	ns or less)		1.6 ns (2.5 n	s or less) *2	3.0 ns (4.5 n	s or less) *2		
Time	Execution Times	Math Instr		24 ns or mo	re *1		35 ns or more	e *2	63 ns or more	e *2		
		Size		20 MB (400 KS)		5 MB (100 KS)		3 MB (60 KS)				
	Program capacity		POU definition	3,000			750		450			
	*3	Number	POU instance	Ver. 1.05 or Using Sysm	Using Sysmac Studio Ver. 1.05 or lower : 6,000 Using Sysmac Studio Ver. 1.06 or higher : 9,000			Using Sysmac Studio Ver. 1.04 or lower: 1,500 Using Sysmac Studio Ver. 1.05 or higher: 3,000				
		No Retain	Size	4 MB			2 MB		1			
		Attribute *	Number	180,000 *5			90,000 *6		22,500			
	Variables		Size	2 MB			0.5 MB					
Programming capacity		Retain Attribute *7		10,000			Using Sysmac Studio Ver. 1.04 or lower: 2,500 Using Sysmac Studio Ver. 1.05 or higher: 5,000					
	Data type	Number		2,000			1,000					
		CIO Area		6,144 words	(CIO 0 to CIO	0 6143)	·	·				
	Memory for CJ-Series Units	Work Area	1	512 words (V	W0 to W511)							
	(Can be Specified	Holding A	rea	1,536 words	(H0 to H1535	5)						
	with AT Specifications for	DM Area		32,768 word	ls (D0 to D327	767)						
	Variables.)	EM Area			ls × 25 banks to E18_32767		32,768 words × 4 banks (E0_00000 to E3_32767)					
Maximum	Maximum		number of r CPU Rack or ı Rack	10 Units								
	Number of Connectable		number of the system	40 Units								
11.2	Units		number of the system	4,096 (on NX serie	es EtherCAT s	lave terminal)			400 (on NX series			
Unit Configuration	Maximum number	of Expansion Racks		3 max.								
•	I/O Capacity		number of I/O CJ-series Units	2,560 points	max.							
		Model		NJ-P□3001								
	Power Supply Unit for CPU Rack and Expansion	Power OFI	AC Power Supply	30 to 45 ms								
	Racks	Detection Time	DC Power Supply	22 to 25 ms								
		Maximum	Number of		umber of axes	which can be		15 ovec *0	6 0400			
				64 axes		16 axes on control axes	15 axes *9	15 axes *9	6 axes	1		
				.viaxiiiuiii II			on our be	dominou.				
		Mot	ion control axes	All motion co	ontrol function	is available.			xes 6 axes			
		Mot	ion control axes	All motion co	ontrol function 32 axes	16 axes	15 axes	15 axes	6 axes			
				64 axes Maximum n	32 axes umber of used	16 axes I real axes.	11	11	11			
	Number of		number of used	64 axes Maximum no The Numbe	32 axes umber of used r of used real	16 axes I real axes. axes includes	following servo	axes and end	coder axes.	-		
	Number of Controlled Axes	Maximum real axes	number of used	64 axes  Maximum no The Number 64 axes	32 axes umber of used r of used real 32 axes	16 axes I real axes. axes includes	following server 8 axes	axes and end	coder axes. 2 axes			
		Maximum real axes	number of used	64 axes  Maximum no The Numbe 64 axes  Maximum no	32 axes umber of used r of used real 32 axes umber of serve	16 axes I real axes. axes includes 16 axes o axes which a	following serve 8 axes	axes and end 4 axes ol function is a	coder axes. 2 axes available.			
Motion Control		Maximum real axes  Use sero	number of used	64 axes  Maximum no The Numbe 64 axes	32 axes umber of used r of used real 32 axes umber of serve 32 axes	16 axes I real axes. axes includes	following server 8 axes	axes and end	coder axes. 2 axes			
		Maximum real axes  Use service Maximum for linear icontrol  Number of	number of used d motion control to axes number of axes nterpolation axis	64 axes  Maximum no The Numbe 64 axes  Maximum no 64 axes	32 axes umber of used r of used real 32 axes umber of serve 32 axes axes axes group	16 axes I real axes. axes includes 16 axes o axes which a	following serve 8 axes	axes and end 4 axes ol function is a	coder axes. 2 axes available.			
	Controlled Axes	Maximum real axes  Use services Maximum for linear in control  Number or interpolation	number of used d motion control to axes number of axes nterpolation axis axes for circular on axis control	64 axes  Maximum ni The Numbe 64 axes  Maximum ni 64 axes  4 axes per a	32 axes umber of used r of used real 32 axes umber of serve 32 axes axes axes group	16 axes I real axes. axes includes 16 axes o axes which a	following serve 8 axes	axes and end 4 axes ol function is a	coder axes. 2 axes available.			
		Maximum real axes  Use service of Maximum for linear is control  Number or interpolation of Axes Gr	number of used d motion control to axes number of axes nterpolation axis axes for circular on axis control	64 axes  Maximum ni The Numbe 64 axes  Maximum ni 64 axes  4 axes per a 2 axes per a 32 groups	32 axes umber of used r of used real 32 axes umber of serve 32 axes axes axes group	16 axes I real axes. axes includes 16 axes o axes which a	following served 8 axes Il motion contr 8 axes	axes and end 4 axes ol function is a 4 axes	coder axes.  2 axes available.  2 axes			

<sup>\*1.</sup> When the hardware revision for the Unit is A or B.

<sup>\*2.</sup> When the hardware revision for the Unit is A.

<sup>\*3.</sup> This is the capacity for the execution objects and variable tables (including variable names).

<sup>\*4.</sup> Words for CJ-series Units in the Holding, DM, and EM Areas are not included.

<sup>\*5.</sup> The number of variables of the CPU Unit version 1.19 or earlier is 90,000.

<sup>\*6.</sup> The number of variables of the CPU Unit version 1.18 or earlier is 22,500.

<sup>\*7.</sup> Words for CJ-series Units in the CIO and Work Areas are not included.
\*8. When the Spool function of the NJ501-□20 is enabled, the DB Connection Service uses E9\_0 to E18\_32767 (NJ501-1□20).
When the Spool function of the NJ101-□20 is enabled, the DB Connection Service uses E1\_0 to E3\_32767 (NJ101-□20).

<sup>\*9.</sup> This number of axes is achieved in a combination of a CPU Unit with unit version 1.06 or later and Sysmac Studio version 1.07 or higher. In other combinations, the maximum number of controlled axes is 8 axes (NJ301-1200) or 4 axes (NJ301-1100).

					NJ501-		NJ:	301-	N.	J101	
	H	tem		□5□0	□4□0	□3□0	1200	1100	1□□0	9□□0	
		Number of Cam Data	Maximum Points per Cam Table	65,535 points							
Motion Control	Cams	Points	Maximum Points for All Cam Tables	1,048,560 points			262,140 po	ints			
		Maximum Nu Tables	ımber of Cam	640 tables 160 tables							
	Position Units			Pulses, millimeters, micrometers, nanometers, degrees or inches							
	Override Facto	ors		0.00% or 0.01% to 500.00%							
	Supported Ser	vices		Sysmac Studio connection							
Peripheral	Physical Layer	r		USB 2.0-compliant B-type connector							
USB Port	Transmission Node	Distance betw	een Hub and	5 m max.							
	Number of por	t		1							
	Physical Layer			10Base-T or 1	00Base-TX						
	Frame length			1514 max.							
	Media Access	Method		CSMA/CD							
	Modulation			Baseband							
	Topology			Star							
	Baud Rate			100 Mbps (100	Base-TX)						
	Transmission	Media			·	able of Etherne	t category 5.	5e or higher			
	Maximum Tran			100m							
	Maximum Number of Cascade Connections			There are no r	estrictions if Etl	nernet switch is	used.				
		Maximum Nu	ımber of Con-	32							
		Packet interv	/al *10	1 to 10,000 ms Can be set for of nodes.)		ements *11 on. (Data will be	refreshed at t	he set interva	al, regardless	of the number	
		Permissible Communicat	tions Band	3,000 pps *12 *13 (including heartbeat)							
		Maximum Nu Tag Sets	ımber of	32							
Duille in	CIP service: Tag Data	Tag types		Network variab	oles, CIO, Work	, Holding, DM,	and EM Area	S			
Built-in EtherNet/IP Port	Links (Cyclic	Number of ta	ngs per connec- tag set)	8 (7 tags if Controller status is included in the tag set.)							
	Communicati ons)		nk Data Size per size for all tags)	256							
		Maximum nu	mber of tag	19,200 bytes							
		Maximum Da nection	ata Size per Con-	600 bytes							
		Maximum Nu trable Tag Se	ımber of Regis- ets	32 (1 connection	on = 1 tag set)						
		Maximum Ta		600 bytes (Two bytes are used if Controller status is included in the tag set.)							
		Multi-cast Pa	acket Filter *14	Supported.							
			nber of connec-	32 (clients plus	s server)						
	Cip Message Service: Explicit	UCMM (non-	Maximum Number of Cli- ents that Can Communicate at One Time	32							
	Messages	type)	Maximum Number of Servers that Can Communicate at One Time	32							
			cket service	30 *15					30		

<sup>\*10.</sup>Data is updated on the line in the specified interval regardless of the number of nodes.

\*11.The Packet interval of the CPU Unit version 1.02 or earlier is 10 to 10,000 ms in 1.0-ms increments.

\*12.Means packets per second, i.e., the number of communications packets that can be sent or received in one second.

\*13.The Permissible Communications Band of the CPU Unit version 1.02 or earlier is 1,000 pps.

\*14.An IGMP client is mounted for the EtherNet/IP port. If an ethernet switch that supports IGMP snooping is used, filtering of unnecessary multicast packets is performed. multicast packets is performed.
\*15.The Maximum number of TCP socket service of the CPU Unit version 1.02 or earlier is 16.

	ı	· am			NJ501-			N.	J301-		NJ10	1
	π	tem		□5□0	□4□0		□3□0	1200	1100	0 1 🗆 0		90
		Support Prof	ile/Model	Micro Embedde PLCopen Inforr		er Pro	ofile					
		Default Endp	oint/Port	opc.tcp://192.168.250.1:4840/								
		Maximum nu sions (Client		5								
		Maximum nu tored Items p	mber of Moni- er server	2,000								
		Sampling rat tored Items (	e of the Moni- ms)	0, 50, 100, 250, if set to 0 (zero)								
		Maximum nu Subscription		100								
		Maximum number of variables that can be published		10,000								
		Maximum nu	mber of value at can be pub-	10,000								
			mber of struc- ns that can be	100								
Built-in EtherNet/IP Port OPC UA Server (NJ501-1□00)			Restrictions on variables unable to be published		ch size are over dimension cludes double array sted 4 and over index number element is over inch's member of the control of th	nal and eand ver Uper dor	over nions n't start					
		SecurityPolic	:y/Mode	None Sign - Basic1 Sign - Basic2 Sign - Basic2 Sign - Basic2 SignAndEncr SignAndEncr	56 56Sha256 ypt - Basic12 ypt - Basic25	6						
		Application Authentication Maximum number of certification		X.509								
				Trusted certification: 32 Issuer certification: 32 Rejected certification: 32								
		User	Authentica-	User name / Pa								
		Authentication	tion	Anonymous								
	Communication			IEC 61158 Type	e12							
	EtherCAT Mas		ons	Class B (Featur	e Pack Motio	n Co	ntrol complia	nt)				
	Physical Layer	ſ		100BASE-TX								
	Modulation			Baseband								
	Baud Rate			100 Mbps (100	Base-IX)							
	Duplex mode Topology			Auto	- h		in a *17					
Built-in	Transmission	Media		Line, daisy chai			•	ıble-shielde	ed straight	t cable with alu	minum	tape and
EtherCAT Port	Maximum Tran		ance	braiding) 100m								
	Maximum Num			192						64		
	Range of node			1-192						U-T		
	Maximum Prod			Inputs: 5,736 by Outputs: 5,736								
	Maximum Prod	cess Data Size	per Slave	Inputs: 1,434 by Outputs: 1,434	rtes							
	Communicatio	ns Cycle		500/1,000/2,00	-	9				1,000/2,0	00/4,0	000 μs
	Sync Jitter			1 μs max.	•							<u> </u>
Internal Cloc	ck			At ambient tem At ambient tem At ambient tem	perature of 25	5°C: -	1.5 to +1.5 n	nin error pe	er month			

<sup>\*16.</sup>The number of value attributes is defined by the following formula.

Number of value attributes = (Number of basic data type variables) + (Number of array-specified elements) + (Number of values in the structure)

\*17.Ring topology is supported with the project version 1.40 or later of NJ\_01-\_00.

Slaves on a ring topology should support a ring topology. If Omron slaves, please see the user's manual of slaves.

\*18.For project unit version earlier than 1.40, the data must be within four frames.

\*19.The Maximum Communications Cycle of the NJ301 CPU Unit version 1.02 or earlier is 1,000/2,000/4,000 µs.

The EtherCAT communications cycle of NJ501-4\_0 for robot control is 1 ms or more.

Note: For robot control by NJ501-4\_0, use the G5 series/1S series AC Servo Drive with built-in EtherCAT communications, absolute encoder, and brake and brake.

# Performance Specifications Supported by NC Integrated Controller

				NJ501-
		Item		5300
	Task Period	Primary periodic cycle		500/1,000/2,000/4,000 μs
	rask Period	CNC Planner Service per	riod	500 μs to 16 ms
	Number of CNC motors	Maximum number of CN	C motors *1	16
		Maximum number of CN	C coordinate systems	4
	CNC Coordinate system	Maximum number of CNo cluded in a CNC coordin (excluding spindle axes)		8
Numerical		Number of spindle axes nate system	that are included in a CNC coordi-	1
Control	Number of simu	ultaneous interpolation axe	es	4
		Program buffer size *2		16 MB
	NC Program	Maximum number of	Upper limit of main registrations	512
		programs	Upper limit of sub registratioins	512
		P variable		Double-precision floating point 65536 *3
	NC program variables	Q variable		Double-precision floating point 8192 *3
		L variable		Double-precision floating point 256
	CNC motor	Maximum number of CN	C motor compensation tables	32
	compensation table	Maximum size of all com	pensation tables	1 MB

<sup>\*1.</sup> The number of controlled axes of the MC Control Function Module is included.

<sup>\*2.</sup> The number of programs and their capacities that can be loaded into the CPU Unit at the same time.

The program capacity is the maximum size available. As fragmentation will occur, the size that is actually available will be smaller than the maximum size.

<sup>\*3.</sup> Some parts of the area are reserved by the system.

# **Function Specifications**

		Item		NJ501-□□□□	NJ301-□□□□	NJ101-□□□□		
	Function	- · ·		I/O refreshing and the use	er program are executed in specify execution conditions	units that are called		
		Periodically Ex-	Maximum Number of Primary Periodic Tasks	1	1			
		ecuted Tasks	Maximum Number of Periodic Tasks	3				
Tasks		Conditionally	Maximum number of event tasks	32	32			
Idana		executed tasks *1	Execution conditions	When Activate Event Tas expression for variable is	k instruction is executed or met.	when condition		
		System Service Tasks (NJ501-R□□□)	Maximum number of V+ Tasks					
	Setup	System Service Monitoring Settings			d the percentage of the totale system services (processed that the totale system services (processed that the totale system).			
		Programs		POUs that are assigned t	o tasks.			
	POU (program organization	Function Blocks		POUs that are used to cre	eate objects with specific co	onditions.		
	units)	Functions		POUs that are used to cruinputs, such as for data p	eate an object that determir rocessing.	ne unique outputs for the		
	Programming Languages	Types		Ladder diagrams *2 Structured text (ST) V+ (NJ501-R□□□)				
	Namespaces *3			A concept that is used to	group identifiers for POU de	efinitions.		
	Variables	External Access of Variables	Network Variables	The function which allows access from the HMI, host computers, or oth Controllers				
		Data Types	Boolean	BOOL	BOOL			
			Bit Strings	BYTE, WORD, DWORD, LWORD				
			Integers	INT, SINT, DINT,LINT, UINT, USINT, UDINT, ULINT				
			Real Numbers	REAL, LREAL				
			Durations	TIME				
			Dates	DATE				
			Times of Day	TIME_OF_DAY				
			Date and Time	DATE_AND_TIME				
			Text Strings	STRING				
		Derivative Data	Function	Structures, unions, enum		different veriable types		
Program- ming	Data Types	Structures	Maximum Number of Members	A derivative data type that groups together data with different variable typ  2048				
			Nesting Maximum Levels	8				
			Member Data Types	Basic data types, structur	sic data types, structures, unions, enumerations, array varia			
			Specifying Member Offsets	You can use member offs locations.*3	sets to place structure mem	bers at any memory		
			Function	A derivative data type that	t groups together data with	different variable types.		
		Unions	Maximum Number of Members	4				
			Member Data Types	BOOL, BYTE, WORD, D	WORD, LWORD			
		Enumerations	Function	A derivative data type that variable values.	t uses text strings called er	umerators to express		
		Array Specifi-	Function		ments with the same data t element from the first elem			
			Maximum Number of Dimensions	3				
	Data Type Attri- butes	cations	Maximum Number of Elements	65535				
			Array Specifications for FB Instances	Supported.				
		Range Specifica	tions	You can specify a range only values that are in the	for a data type in advance. e specified range.	The data type can take		
		Libraries *3		User libraries				

<sup>\*1.</sup> Supported only by the CPU Units with unit version 1.03 or later.
\*2. Inline ST is supported. (Inline ST is ST that is written as an element in a ladder diagram.)
\*3. Supported only by the CPU Units with unit version 1.01 or later.

		Item		NJ501-□□□□	NJ301-□□□□	NJ101-□□□□	
	Control Modes			position control, velocity c	ontrol, torque control		
	Axis Types			Servo axes, virtual servo a	axes, encoder axes, and vi	tual encoder axes	
	Positions that ca	n be managed		Command positions and actual positions			
			Absolute Positioning	Positioning is performed for a target position that is specified with an absolut value.			
		Single-axis Po-	Relative Positioning	Positioning is performed for a specified travel distance from the command current position.			
		sition Control	Interrupt Feeding	Positioning is performed for a specified travel distance from the position where an interrupt input was received from an external input.			
			Cyclic synchronous absolute positioning *1	The function which output position control mode.	s command positions in ev	ery control period in the	
			Velocity Control		ed in Position Control Mod	e.	
		Single-axis Ve- locity Control	Cyclic Synchronous Velocity Control		tput each control period in		
		Single-axis Torque Control	Torque Control	The torque of the motor is	controlled.		
		•	Starting Cam Operation	A cam motion is performe	d using the specified cam t	able.	
			Ending Cam Operation	·	kis that is specified with the		
			Starting Gear Operation		ecified gear ratio is perform	ed between a master	
		Single-axis Synchronized	Positioning Gear Operation	A gear motion with the specified gear ratio and sync position is performed between a master axis and slave axis.			
		Control	Ending Gear Operation	The specified gear motion or positioning gear motion is ended.			
			Synchronous Positioning	Positioning is performed in sync with a specified master axis.			
			Master Axis Phase Shift	The phase of a master axis in synchronized control is shifted.			
			Combining Axes	The command positions of two axes are added or subtracted and the re output as the command position.			
Matian		Single-axis	Powering the Servo	The Servo in the Servo Dr	rive is turned ON to enable	axis motion.	
Motion Control		Manual Operation	Jogging	An axis is jogged at a specified target velocity.			
	Single-axis	·	Resetting Axis Errors	Axes errors are cleared.			
			Homing		notor is operated and the limit signals, home proximity signal nal are used to define home. ecifying the parameter, a motor is operated and the limit signal, and home signal are used to define home.		
			Homing with parameter *1				
			High-speed Homing	Positioning is performed for	or an absolute target position	on of 0 to return to home	
			Stopping	An axis is decelerated to a	a stop at the specified rate.		
			Immediately Stopping	An axis is stopped immed	iately.		
			Setting Override Factors	The target velocity of an a	xis can be changed.		
			Changing the Current Position	The command current post changed to any position.	sition or actual current posi	tion of an axis can be	
			Enabling External Latches	The position of an axis is	recorded when a trigger oc	curs.	
		Auxiliary Func-	Disabling External Latches	The current latch is disabl	ed.		
		tions for Sin- gle-axis Control	Zone Monitoring	You can monitor the common when it is within a specifie	mand position or actual posed range (zone).	ition of an axis to see	
		Control	Enabling digital cam switches *4	You can turn a digital outp	can turn a digital output ON and OFF according to the positi		
			Monitoring Axis Following Error		the difference between the ecified axes exceeds a thre	•	
			Resetting the Following Error	The error between the command current position and actual set to 0.		actual current position is	
			Torque Limit	The torque control function of the Servo Drive can be enabled the torque limits can be set to control the output torque.			
			Slave Axis Position Compensation *5	This function compensate synchronized control.	s the position of the slave a	axis currently in	
			Cam monitor (NJ□01-□□00)	Outputs the specified offset	et position for the slave axis	s in synchronous control.	
			Start velocity *6	You can set the initial velo	ocity when axis motion start	s	

<sup>\*1.</sup> Supported only by the CPU Units with unit version 1.03 or later.
\*4. Supported only by the CPU Units with unit version 1.06 or later.
\*5. Supported only by the CPU Units with unit version 1.10 or later.
\*6. Supported only by the CPU Units with unit version 1.05 or later.

		Item		NJ501-□□□□	NJ301-□□□□	NJ101-□□□□	
			Absolute Linear Interpolation	Linear interpolation is performed to a specified absolute position.			
		Multi-axes Co-	Relative Linear Interpolation	Linear interpolation is perf	ormed to a specified relative	ve position.	
		ordinated Con- trol	Circular 2D Interpolation	Circular interpolation is performed for two axes.			
			Axes Group Cyclic Syn- chronous Absolute Posi- tioning	A positioning command is Mode.*3	output each control period	in Position Control	
			Resetting Axes Group Errors	Axes group errors and axi	s errors are cleared.		
	Axes Groups		Enabling Axes Groups	Motion of an axes group is	s enabled.		
			Disabling Axes Groups	Motion of an axes group is	s disabled.		
		Auxiliary Func-	Stopping Axes Groups	All axes in interpolated mo	otion are decelerated to a s	stop.	
		tions for Multi- axes Coordi-	Immediately Stopping Axes Groups	All axes in interpolated mo	otion are stopped immediat	tely.	
		nated Control	Setting Axes Group Over- ride Factors	The blended target velocit	y is changed during interpo	olated motion.	
			Reading Axes Group Positions	The command current post can be read.*3	sitions and actual current p	ositions of an axes grou	
			Changing the Axes in an Axes Group	The Composition Axes pa overwritten temporarily.*3	rameter in the axes group	parameters can be	
			Setting Cam Table Properties	The end point index of the cam table that is specified in the input param changed.			
		Cams	Saving Cam Tables	The cam table that is specified with the input parameter is saved in non-volatile memory in the CPU Unit.			
	Common Items		Generating cam tables *7	The cam table that is specified with the input parameter is generated from cam property and cam node.			
		Parameters	Writing MC Settings	Some of the axis parameters or axes group parameters are overwritten temporarily.			
		Parameters	Changing axis parameters *7	You can access and chan	ge the axis parameters fro	m the user program.	
Motion Control		Count Modes		You can select either Linear Mode (finite length) or Rotary Mode (infinite length).			
		Unit Conversions		You can set the display unit for each axis according to the machine.			
		Acceleration/ Deceleration	Automatic Acceleration/ Deceleration Control	Jerk is set for the acceleration/deceleration curve for an axis motion or group motion.			
		Control	Changing the Acceleration and Deceleration Rates	You can change the acceleration or deceleration rate even during acce or deceleration.			
		In-position Check		You can set an in-position range and in-position check time to confirm whe positioning is completed.			
		Stop Method		You can set the stop method to the immediate stop input signal or limit i signal.			
		Re-execution of	Re-execution of Motion Control Instructions		You can change the input variables for a motion control instruction during execution and execute the instruction again to change the target values disperation.		
	Auxiliary Func- tions	Multi-execution tions (Buffer Mo	of Motion Control Instruc- de)	You can specify when to start execution and how to connect the velocitie between operations when another motion control instruction is executed during operation.			
		Continuous Axe Mode)	s Group Motions (Transition	You can specify the Transaxes group operation.	ition Mode for multi-execut	tion of instructions for	
			Software Limits	Software limits are set for	each axis.		
			Following Error	The error between the cormonitored for an axis.	nmand current value and t	he actual current value	
		Monitoring Functions	Velocity, Acceleration Rate, Deceleration Rate, Torque, Interpolation Velocity, Interpolation Acceleration Rate, And Interpolation Deceleration Rate			is and each axes group	
		Absolute Encod	er Support		35-Series or 1S-Series Ser		
		Input signal logi	c inversion *6	You can inverse the logic	of immediate stop input sig signal, or home proximity	nal, positive limit input	
	External Interface Signals				nals listed on the right are u mit signal, negative limit si	•	

<sup>\*3.</sup> Supported only by the CPU Units with unit version 1.01 or later.
\*6. Supported only by the CPU Units with unit version 1.05 or later.
\*7. Supported only by the CPU Units with unit version 1.08 or later.

		Item		NJ501-□□□□	NJ301-□□□□	NJ101-□□□□		
	EtherCAT Slaves	Maximum Numb	er of Slaves	192 64				
Unit (I/O)		Maximum number of Units		40				
Manage- ment	CJ-Series Units	Basic I/O Units	Load Short-circuit Protection and I/O Disconnection Detection	Alarm information for Basic I/O Units is read.				
	Peripheral USB Port			A port for communications personal computer.	s with various kinds of Sup	port Software running on		
		Communications	protocol	TCP/IP, UDP/IP				
		CIP Communications	Tag Data Links	Programless cyclic data e EtherNet/IP network.	exchange is performed wit	n the devices on the		
		Service	Message Communications	network.	to or received from the dev			
		TCP/IP functions	CIDR	(class A to C) of IP addre				
	Built-in EtherNet/		Socket Services	Data is sent to and receiv protocol.  Socket communications is	ed from any node on Ethernstructions are used.	net using the UDP or TC		
	IP port Internal Port		FTP client *7		vritten to computers at othe nmunications instructions a			
		TCP/IP Applica- tions	FTP Server	computers at other Ether				
			Automatic Clock Adjustment	Clock information is read from the NTP server at the specified time or at a specified interval after the power supply to the CPU Unit is turned ON. The internal clock time in the CPU Unit is updated with the read time.				
			SNMP Agent		IP port internal status information is provided to net tware that uses an SNMP manager.			
Communica-		OPC UA (NJ501-1□00)	Server Function	Functions to respond to requests from clients on the OPC UA network				
110113		Supported Services	Process Data Communications	Control information is exchanged in cyclic communications between the EtherCAT master and slaves.				
			SDO Communications	A communications method to exchange control information in noncyclic ev communications between EtherCAT master and slaves.  This communications method is defined by CoE.				
		Network Scanning		Information is read from connected slave devices and the slave configuration is automatically generated.				
	Eth an OAT David	DC (Distributed Clock)		Time is synchronized by sharing the EtherCAT system time among all EtherCAT devices (including the master).				
	EtherCAT Port	Enable/disable Settings for Slaves		The slaves can be enable	ed or disabled as commun	ications targets.		
		Disconnecting/Connecting Slaves		Temporarily disconnects a slave from the EtherCAT network for maintenance such as for replacement of the slave, and then connects the slave again.				
		Hot connect		Process data communication with slaves which are registed as "Hot connect group" will start automatically.				
		Fast connect		Quickly ethernet linking for	unction with slaves to acco	mmodate "Fast connect		
		Supported Application Protocol	СоЕ	SDO messages of the CAN application can be sent to sla		to slaves via EtherCAT.		
	Communications Instructions			The following instructions are supported. CIP communications instructions, socket communications instructions, SDO message instructions, no-protocol communications instructions, protocol macr instructions, and FTP client instructions *7, and Modbus RTU protocol instruction *8				
Operation Management	RUN Output Conta	cts		The output on the Power	Supply Unit turns ON in R	UN mode.		
		Function		Events are recorded in th	e logs.			
System	Front Low-	Maximum	System event log	1,024	512			
Management	Event Logs	number of	Access event log	1,024	512			
		events	User-defined event log	1,024	512			

<sup>\*6.</sup> Supported only by the CPU Units with unit version 1.05 or later.
\*7. Supported only by the CPU Units with unit version 1.08 or later.
\*8. Supported only by the CPU Units with unit version 1.11 or later.

		Item		NJ501-□□□□	NJ301-□□□□	NJ101-□□□□		
	Online Editing	Single			s, functions, and global var s can change different POL			
	Forced Refreshing			The user can force specif	ic variables to TRUE or FA	LSE.		
		Maximum Num-	Device Variables for Ether- CAT Slaves	64				
		ber of Forced Variables	Device Variables for CJ-series Units and Variables with AT Specifications	64				
	MC Test Run *9			Motor operation and wiring can be checked from the Sysmac Studio.				
	Synchronizing			The project file in the Sys made the same when onl	mac Studio and the data ir ine.	the CPU Unit can be		
	Differentiation monitoring *1			Rising/falling edge of con	tacts can be monitored.			
		Maximum number	er of contacts *1	8				
		Types	Single Triggered Trace	When the trigger condition and then tracing stops au	n is met, the specified num tomatically.	ber of samples are taken		
Debugging		.,,,,,,	Continuous Trace	Data tracing is executed of Sysmac Studio.	continuously and the trace	data is collected by the		
		Trace	er of Simultaneous Data	4 *10	2			
		Maximum Numb		10,000	<b>I</b>			
	Data Tracing	Sampling	Maximum Number of Sam- pled Variables	192 variables	48 variables			
		Timing of Sampling		Sampling is performed for when a sampling instruction	r the specified task period, on is executed.	at the specified time, or		
		Triggered Traces	5	Trigger conditions are set to record data before and after an event.		after an event.		
			Trigger Conditions	When BOOL variable changes to TRUE or FALSE Comparison of non-BOOl variable with a constant Comparison Method: Equals (=), Greater than (>), Greater than or equals (≥ Less Than (<), Less than or equals (≤), Not equal (≠)				
			Delay	Trigger position setting: A slider is used to set the percentage of sampling before and after the trigger condition is met.				
	Simulation			The operation of the CPU Unit is emulated in the Sysmac Studio.				
		Controller Er- rors	Levels	Major fault, partial fault, minor fault, observation, and information				
Reliability Functions	Self-diagnosis	User-defined errors		User-defined errors are registered in advance and then records are created by executing instructions.				
			Levels	8 levels				
		CPU Unit Names and Serial IDs		When going online to a CPU Unit from the Sysmac Studio, the CPU Unit nam in the project is compared to the name of the CPU Unit being connected to.				
			User Program Transfer with No Restoration Information	You can prevent reading data in the CPU Unit from the Sysmac Studio.				
	Protecting Soft-	Protection	CPU Unit Write Protection	You can prevent writing data to the CPU Unit from the Sysmac Studio o Memory Card.				
Security	ware Assets and Preventing Oper- ating Mistakes		Overall Project File Protection	You can use passwords to Sysmac Studio.	o protect .smc files from una	authorized opening on the		
	ating motates		Data Protection	You can use passwords t	o protect POUs on the Sys	mac Studio.*3		
		Verification of O	peration Authority	Online operations can be restricted by operation rights to prevent damage to equipment or injuries that may be caused by operating mistakes.				
			Number of Groups	5*11 5				
		Verification of User Program Execution ID			The user program cannot be executed without entering a user program execution ID from the Sysmac Studio for the specific hardware (CPU Unit).			
	Storage Type			SD Memory Card, SDHC	Memory Card			
		Automatic trans	fer from SD Memory Card *1	when the power supply to	older on an SD Memory Ca the Controller is turned Ol	N.		
SD Memo-			m from SD Memory Card *8	The user program on an system-defined variable to	SD Memory Card is loaded o TRUE.	when the user changes		
ry Card Functions	Application	SD Memory Card Instructions	l Operation		ory Cards from instructions			
		File Operations 1	rom the Sysmac Studio	read/write standard docur	ations for Controller files in ment files on the computer.			
		SD Memory Card	Life Expiration Detection	Notification of the expirati systemdefined variable at	on of the life of the SD Mer nd event log.	nory Card is provided in a		

<sup>\*1.</sup> Supported only by the CPU Units with unit version 1.03 or later.
\*3. Supported only by the CPU Units with unit version 1.01 or later.
\*8. Supported only by the CPU Units with unit version 1.11 or later.

<sup>\*9.</sup> Cannot be used with the NJ101-9000.

<sup>\*10.</sup>Maximum Number of Simultaneous Data Trace of the NJ501- $\square$ 20 CPU Unit with unit version 1.08 or later is 2. \*11.When the NJ501 CPU Units with unit version 1.00 is used, this value becomes two.

	Item			NJ501-□□□□	NJ301-□□□□	NJ101-□□□□		
			Using front switch	You can use front switch t	You can use front switch to backup, compare, or restore data.			
Backup		Operation	Using system-defined variables	You can use system-defined variables to backup, compare, or restore data. *12				
	SD Memory Card backup functions		Memory Card Operations Dialog Box on Sysmac Studio	Backup and verification operations can be performed from the SD Memory Card Operations Dialog Box on the Sysmac Studio.				
functions *1			Using instruction *7	Backup operation can be performed by using instruction.		ction.		
		Protection	Prohibiting backing up data to the SD Memory Card	Prohibit SD Memory Card backup functions.				
				Backup, restore, and verification operations for Units can be performed from the Sysmac Studio.				

<sup>\*1.</sup> Supported only by the CPU Units with unit version 1.03 or later.
\*7. Supported only by the CPU Units with unit version 1.08 or later.
\*12. Restore is supported with unit version 1.14 or later.

# **Function Specifications of Database Connection CPU Units**

Besides functions of the NJ501- $\square$ 0/NJ101- $\square$ 0, functions supported by the NJ501- $\square$ 20/NJ101- $\square$ 020 are as follows.

ltem				ription		
			NJ501-1□20	NJ101-□020		
Supported Supported			Built-in EtherNet/IP port  Microsoft Corporation: SQL Server 2012/2014/2016/2017  Oracle Corporation: Oracle Database 11g /12c/18c  MySQL Community Edition 5.6/5.7/8.0 *3  International Business Machines Corporation (IBM): DB2 for Linux, UNIX and Windows 9.7/10.1/10.5/11.1 *4  Firebird Foundation Incorporated: Firebird 2.5 *4			
		n be connected at the	The PostgreSQL Global Development Group: Postgre	1		
Same ame,	Supported opera	tions	The following operations can be performed by exect CPU Units. Inserting records (INSERT), Updating records (UPI records (DELETE), Execute Stored Procedure *6, a	Luting DB Connection Instructions in the NJ/NX-series  DATE), Retrieving records (SELECT), Deleting and Execute Batch Insert *6		
	Max. number of i for simultaneous		32			
	Max. number of o		SQL Server: 1,024 Oracle: 1,000 DB2: 1,000 MySQL: 1,000 Firebird: 1,000 PostgreSQL: 1,000			
	Max. number of o		SQL Server: 1,024 Oracle: 1,000 DB2: 1,000 MySQL: 1,000 Firebird: 1,000 PostgreSQL: 1,000 SQL Server: 1,024			
	Max. number of columns in a SELECT operation		Oracle: 1,000 DB2: 1,000 MySQL: 1,000 Firebird: 1,000 PostgreSQL: 1,000			
Instruction	Max. number of r	records SELECT operation	65,535 elements, 4 MB	65,535 elements, 2 MB		
	Stored procedure call *6	Supported databases	SQL Server     Oracle Database     MySQL Community Edition     PostgreSQL *7			
		Argument (Sum of IN, OUT and INOUT)	Up to 256 variables *8			
		Return value	One variable			
		Result set	Supported			
		Spool function	Not supported			
	Batch insert ex-	Supported databases	SQL Server     Oracle Database     MySQL Community Edition     PostgreSQL *7			
	oodiioii o	Supported data size	Less than 1,000 columns and upper limit of structur	re variable size or less *9		
		Spool function	Not supported			
		DB Map Variables for gran be connected *10	SQL Server: 60 Oracle: 30 DB2: 30 *4 MySQL: 30 Firebird: 15 *4 PostgreSQL: 30 *4	SQL Server: 15 Oracle: 15 DB2: 15 MySQL: 15 Firebird: 15 PostgreSQL: 15		
Run mode	of the DB Connect	ion Service	Operation Mode or Test Mode  Operation Mode: When each instruction is executed, the service actually accesses the DB.  Test Mode: When each instruction is executed, the service ends the instruction normally without accessing the DB actually.			
Spool function			Used to store SQL statements when an error occurred and resend the statements when the communications are recovered from the error.			
	Spool capacity		1 MB *11	192 KB *11		
Operation Log function			The following three types of logs can be recorded.  • Execution Log: Log for tracing the executions of the DB Connection Service.  • Debug Log: Detailed log for SQL statement executions of the DB Connection Service.  • SQL Execution Failure Log: Log for execution failures of SQL statements in the DB.			
DB Connection Service shutdown function		own function	Used to shut down the DB Connection Service after SD Memory Card.	automatically saving the Operation Log files into the		
Supported databases						
Encrypted	Communication	Supported databases	SQL Server     Oracle Database     MySQL Community Edition     PostgreSQL *7			

SQL Server 2016, My SQL 5.7, DB2 11.1 and Postgre SQL 9.5/9.6 are supported by the DB Connection Service Version 1.03 or higher. SQL Server 2017 is supported by the DB Connection Service Version 1.04 or higher.

Oracle Database 18c, MySQL Community Edition 8.0 and PostgreSQL 10 are supported by the DB Connection Service Version 2.00 or higher. You cannot use Oracle 10g with the DB Connection Service version 2.00 or higher.

\*2. Connection to the DB on the cloud is not supported.

- \*3. The supported storage engines of the DB are InnoDB and MyISAM.
- NJ501-4320 is not supported.
- \*5. When two or more DB Connections are established, the operation cannot be guaranteed if you set different database types for the connections.
- The function is available for the DB Connection Service Version 2.00 or higher.
- The NJ501-4320 does not support PostgreSQL.
- \*8. Depends on members of a structure.
- \*9. Constrained by the memory capacity for variables. See the specifications for the memory capacity for variables.
- \*10. Even if the number of DB Map Variables has not reached the upper limit, the total number of members of structures used as data type of DB Map Variables is 10,000 members max.
- \*11.Refer to "NJ/NX-series Database Connection CPU Units User's Manual(W527)" for the information.

Note: The extended support for databases has ended for the following DB versions. Please consider replacing the current database with a new version.

Item	Discription
Microsoft Corporation: SQL Server	2008/2008R2
Oracle Corporation: Oracle Database	10g
Oracle Corporation: MySQL Community Edition	5.1/5.5
International Business Machines Corporation (IBM): DB2 for Linux, UNIX and Windows	9.5
Firebird Foundation Incorporated: Firebird	2.1
The PostgreSQL Global Development Group: PostgreSQL	9.2/9.3

<sup>\*1.</sup> SQL Server 2014, Oracle Database 12c and PostgreSQL 9.4 are supported by the DB Connection Service Version 1.02 or higher.

## **Function Specifications of SECS/GEM CPU Units**

Besides functions of the NJ501-1300, functions supported by the NJ501-1340 are as follows.

Item	Description		
Supported port	Built-in EtherNet/IP port		
Supported standard *1	The Unit conforms to the following SEMI standards: E37-0303, E37.1-0702, E5-0707, and E30-0307		
Fundamental GEM requirement	State Model, Equipment Processing State, Host-initiated S1, F13/F14 Scenario, Event Notification, On-Line Identification, Error Message, Control (Operator Initiated), Documentation		
Additional GEM capability  Establish Communications, Dynamic Event Report Configuration, Variable Data Collection, Trace Data Collection, Collection, Alarm Management, Remote Control, Equipment Constant, Process Recipe Management *1, Materi Equipment Terminal Service, Clock, Limit Monitoring, Spooling *2, Control (Host Initiated)			
User-defined message	You can create non-GEM compliant communications messages and have host communications.		
GEM specific instruction	The Unit supports 29 instructions to perform the following:  Changing the GEM Service status.  Setting HSMS communications.  Reporting events and reporting alarms.  Acknowledging host commands and enhanced remote commands.  Changing equipment constants.  Uploading and downloading process programs.  Sending and acknowledging equipment terminal messages.  Requesting to change time.  Sending user-defined messages.  Getting SECS communications log.		
GEM Service log *2	Can record the following information.  • HSMS communications log: Keeps log of HSMS communications operations.  • SECS message log: Keeps log of SECS-II communications messages.  • Execution log: Keeps log of executions of GEM instructions.		
Shutting down the GEM Service	Saves the spool data and GEM Service log records into an SD Memory Card and ends the GEM Service.		

<sup>\*1.</sup> E42 recipes, large process programs, and E139 recipes are not supported.

### Conformance to Fundamental GEM Requirements and Additional Capabilities

Fundamental GEM requirements	GEM-compliant
State Model	
Equipment Processing State	
Host-initiated S1, F13/F14 Scenario	
Event Notification	Yes
On-Line Identification	103
Error Message	
Control (Operator Initiated)	
Documentation	

Additional capabilities	GEM-compliant		
Establish Communications			
Dynamic Event Report Configuration			
Variable Data Collection			
Trace Data Collection	Yes		
Status Data Collection	165		
Alarm Management			
Remote Control			
Equipment Constant			
Process Recipe Management	Process program: Yes E42 recipes: No E139 recipes: No		
Material Movement			
Equipment Terminal Service			
Clock	Yes		
Limit Monitoring	165		
Spooling			
Control (Host Initiated)			
•	·		

# **Function Specifications of NJ Robotics CPU Units**

Besides functions of the NJ501-1 $\square$ 00, functions supported by the NJ501-4 $\square$  $\square$  are as follows.

		Itom	NJ501-					
ltem				4500	4400	4300	4310	4320
		Multi-axes coordinated control	Conveyer tracking	The robot is moved in synchronization with the conveyor during the conveyor tracking operation.				
Robot control functions	Axes groups	Auxiliary functions for multi-axes coordinated control	Kinematics Setting	Set parameters for robot operation, such as arm length of Delta3			f Delta3 robot.	
	Auxiliary functions Monitoring functions Wo		Work space function	Set the coordinate values for workspace check and check the workspace during operation.				ck the

<sup>\*2.</sup> The capability is not available when no SD Memory Card is mounted.

# **Function Specifications of NC Integrated Controller**

Besides functions of the NJ501-1 $\square$ 00, functions supported by the NJ501-5300 are as follows.

Item				NJ501-	
					5300
		Axes types			Positioning axis, Spindle axis
		Control modes	Positioning axis		Position control
			Spindle axis		Velocity control
		Positions that can be managed			Absolute position (command), absolute position (actual), program position, remaining travel distance
			Execute		Executes the NC program.
			Reset		Interrupt NC program
			Single step execution		Executes the NC program by block.
			Back trace		Executes back trace of interpolation pass.
		NC program	Feed hold / Feed hold reset		Temporarily stops the NC program, and restarts it.
		execution	Optional stop		Stops the NC program with optional signal.
			Optional block	stop	Skips one block of the NC program with optional signal.
			Dry run		Runs operation from the NC program.
			Machine lock		Locks each axis operation during execution of the NC program.
			Auxiliary lock		Locks M code output.
			Override	I	Overrides the feed rate and spindle velocity.
				Rapid Positioning	Rapid feed of each CNC motor according to the motor setting.
			Position control	Linear interpolation	Interpolates linearly.
			Control	Circular interpolation	Interpolates circularly, helically, spirally, or conically.
			D-4 4	Skip function	Rapid feed until an external signal is input.
			Return to reference point		Returns to a specified position on the machine.
			Canned cycle	Rigid tap	Performs tapping machining.
			Feed function	Exact stop	Temporarily prevents blending of positioning operations before and after an exact stop direction.
				Exact stop mode	Mode in which anteroposterior positioning operations are not blended
				Continuous-path mode	Mode in which anteroposterior positioning operations are blended.
				Dwell	Waits for the specified period of time.
Numerical Control	CNC coordinate system	G Code	Coordinate system selection	Machine Coordinate System	The coordinate system uses the machine home position as the home of the system.
				Work Coordinate System	The coordinate system has work offset for the Machine Coordinate System.
				Local Coordinate System	The coordinate system has additional offset for the Work Coordinate System.
				Absolute/relative selection	Specifies manipulated variable absolutely, or switches to the relative setting.
			Auxiliary for	Metric/inch selection	Selects metric or inch as the orthogonal axes unit system.
			coordinate system	Scaling	Scales the current coordinates of the orthogonal axes.
			System	Mirroring	Mirrors the current coordinates for the specified orthogonal axes.
				Rotation	Rotate the current coordinates around the coordinates of the specified axis.
				Cutter compensation	Compensation of the tool edge path according to the tool radius.
			Tool functions	Tool length compensation	Compensation of tool center point path according to the tool length.
		M code	M code/M code	reset	Outputs M codes, and interlocks with sequence control program using reset.
			Onin dia soria	CW/CCW/Stop	Outputs/stops velocity commands in velocity loop control mode.
			Spindle axis	Orientation	Stops spindle axis to the specified phase by setting up feed back loop
			Subroutine call		Calls a subroutine of the NC program.
		NC programming	Arithmetic operation		Performs a calculation in the NC program.
			Branch control		Branches on condition in the NC program.
			User variables		Memory area in the NC program used for processing such as data calculation.
				P variable	System global memory area common to CNC coordinate systems
				Q variable	Global system area unique to each CNC coordinate system
				L variable	Memory area that can be used as the primary area during execution o the NC program
		Auxiliary	Error reset		Function that resets errors or CNC coordinate system and CNC motor
		control	ntrol Immediate stop		Function that stops all the CNC motors of the CNC coordinate system

					NJ501-	
		Ite	m		5300	
		Positions that ca	an be managed		Commanded positions and actual positions.	
			Absolute positioning		Positioning is performed for a target position that is specified using an absolute value.	
		Position control	Relative positioning		Positioning is performed for a specified travel distance from the command current position.	
			Cyclic positioning		A commanded position is output at each control period in Position Control Mode.	
		Spindle control	CW/CCW/Stop		Outputs/stops velocity commands in velocity loop control mode.	
		Manual	Powering the Servo		The Servo in the servo driver is turned ON to enable CNC motor operation.	
		operation	Jogging		A CNC motor is jogged at a specified target velocity.	
		Auxiliary Homing control			A CNC motor is operated, and the limit signals, home proximity signal, and home signal are used to define home.	
	CNC motor	functions	Immediate stop		A CNC motor is stopped immediately.	
		CNC motor compensation table	Ball screw compensation		Pitch error compensation for one-dimensional ball screw.	
			Cross-axis compensation		Compensation of one-dimensional cross-axis.	
Numerical Control			Editing the CNC motor compensation table		Edit using sequence control program. (Read/write)	
		Auxiliary functions	In-position check		You can set an in-position range and in-position check time to confirm when positioning is completed.	
			Stop method		You can set the stop method to the immediate stop input signal or limit input signal.	
			Monitoring functions	Software limits	Monitors the movement range of a CNC motor.	
				Following error	Monitors the error between the command current value and the actual current value for a CNC motor.	
			Absolute encoder support		You can use an OMRON 1S-series Servomotor or G5-series. Servomotor with an Absolute Encoder to eliminate the need to perform homing at startup.	
			Input signal logic inversion		You can inverse the logic of immediate stop input signal, positive limit input signal, negative limit input signal, or home proximity input signal.	
		External interfac	External interface signals		The Servo Drive input signals listed on the right are used. Home signal, home proximity signal, positive limit signal, negative limit signal, immediate stop signal, and interrupt input signal.	
	Common items	Parameters	Changing CNC coordinate system and CNC motor parameters		You can access and change the CNC coordinate system and CNC motor parameters from the user program.	

# **Function Specifications of Robot integrated CPU Units**

Besides functions of the NJ501-1 $\square$ 0, functions supported by the NJ501-R $\square$ 0 are as follows.

Item			Description	
	item		NJ501-R□□0	
	Number of robots	Maximum number of robots	8 robots	
		Basic operation	Joint interpolation operation, Linear motion, Arc motion, Jog motion	
		Coordinate system of Tool	Descent (APPRO), Rising (DEPART), Tool alignment (ALIGN)	
		Joint motion	Each joint operation (DRIVE)	
	<b>Motion Operation</b>	Application	Pick or Place	
		Continous-path motion	ON, OFF	
		Deceleration Stop	Braking current motion	
		Home position	Move to home position (READY)	
		Speed of the robot	Velocity profile, Velocity, Acceleration, Deceleration, Minimum operation time	
		Unit of speed	Ratio for maximum velocity, [mm/s], [inch/s]	
	Motion Modifiers	Arm configuration	ABOVE/BELOW, LEFTY/RIGHTY, FLIP/NOFLIP	
		Hardware servo	High accuracy/Low accuracy	
Robot Control		Axis of rotation	Rotation Range, Rotation Range Over Error	
		Position Deviation	Pending position deviation cancellation	
		Robot position	You can read the robot position in the V+ program when a latch signal occurred.	
	Latching	Local encoder	You can read the counter value of encoder that is connected to the encoder input port of OMRON robot in the V+ program when a latch signal occurred.	
		Coordinate system	World coordinate system, Tool coordinate system, Conversion from/to NJ Robotics function coordinate system	
		Position variable	Conversion, Relative conversion, High accuracy position	
	Other functions	Robot tool	Tool offset setting	
	Other functions	End effector operation	Open/Close/Loosen Gripper	
		Conveyor tracking	Belt variable, Nominal transformation, Encoder scaling factor, Encoder offset, Belt window, Belt relative motion	
		Stop	Specified time stop (DELAY)	

#### **Version Information**

#### Unit Versions and Programming Devices (NJ-series CPU Units)

Refer to NJ-series CPU Unit Hardware User's Manual (W500).

# Unit Versions, DBCon Versions and Programming Devices (Database Connection CPU Units)

Refer to NJ/NX-series Database Connection CPU Units User's Manual (W527).

# Unit Versions, Robot Versions and Programming Devices (NJ Robotics CPU Units)

Refer to NJ-series Robotics CPU Units User's Manual (W539).

# Unit Versions and Programming Devices (NC Integrated Controller)

Refer to NJ/NY-series NC Integrated Controller User's Manual (O030).

# Unit Versions, Robot Control Versions and Programming Devices (Robot Integrated CPU Units)

Refer to NJ-series Robot Integrated CPU Unit User's Manual (O037).

# Relationship between Hardware Revisions of CPU Units and Sysmac Studio Versions

Refer to NJ-series CPU Unit Hardware User's Manual (W500).

### Functions That Were Added or Changed for Each Unit Version and Sysmac Studio version

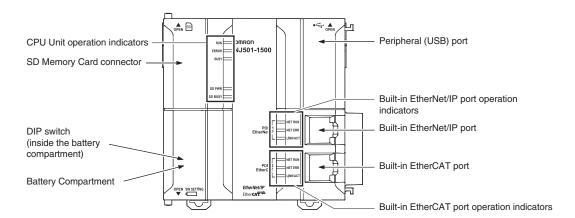
Refer to NJ-series CPU Unit Hardware User's Manual (W500).

## Performance Improvements for Unit Version Upgrades

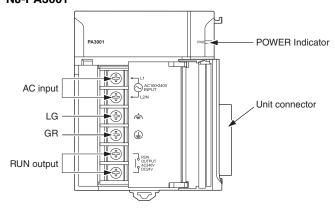
Refer to NJ-series CPU Unit Hardware User's Manual (W500).

# **Components and Functions**

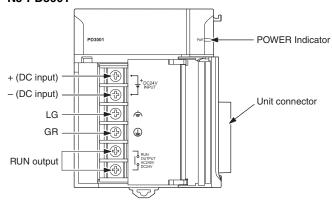
#### CPU Unit NJ□01-□□□□



# Power Supply Unit NJ-PA3001



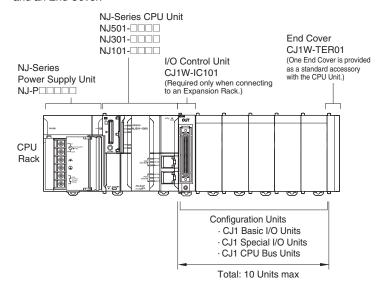
#### NJ-PD3001



# **Unit Configuration**

#### **NJ-Series CPU Racks**

A NJ-Series CPU Rack consists of a CPU Unit, Power Supply Unit, Configuration Units (Basic I/O Units, Special I/O Units, and CPU Bus Units), and an End Cover.



Even though the NJ-Series Controllers do not have Backplanes, the term "slot" still used to refer to the location of Units. Slot numbers are assigned in order to Units from left to right on the CPU Rack (slot 0, slot 1, slot 2, etc.).

#### **Required Units**

Rack	Unit name	Required number of Units			
	NJ-Series Power Supply Unit	1			
	NJ-Series CPU Unit	1			
	I/O Control Unit	Required only for mounting to an Expansion Rack. Mount the I/O Control Unit immediately to the right of the CPU Unit.			
CPU Rack	Number of Configuration Units	10 max. (Same for all models of CPU Unit.) (The number of Basic I/O Units, Special I/O Units, and CPU Bus Units can be varied. The number does not include the I/O Control Unit.)			
	End Cover	1 (Included with CPU Unit.)			
	NJ-Series SD Memory Card	Install as required.			

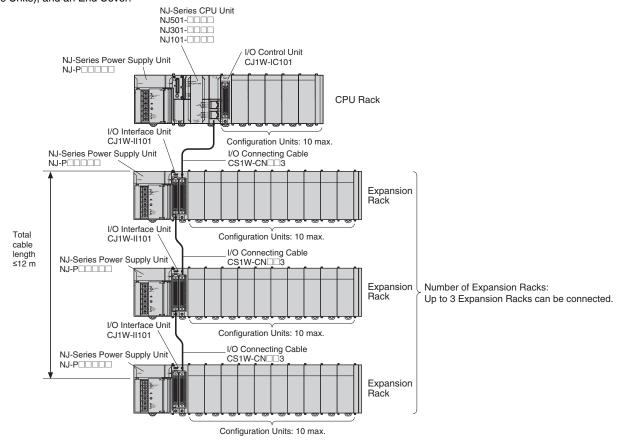
#### **Types of Configuration Units**

In the NJ-Series, Configuration Units are classified into the following three types. The number of Racks differs depending on the type.

Туре	Appearance (example)	Description	Unit recognition method	Max. Units mountable per CPU Unit
Basic I/O Units	John Jan	Units with contact inputs and contact outputs.	Recognized by the CPU Unit according to the position of the Rack and slot.	A maximum of 40 Units can be mounted.
Special I/O Units		Special I/O Units provide more advanced functions than do Basic I/O Units, including I/O other than contact inputs and contact outputs. Examples of Special I/O Units are Analog I/O Units and High-speed Counter Units. They differ from CPU Bus Units (including Network Communications Units) in having a smaller area for exchanging data with the CPU Unit.	Recognized by the CPU Unit according to the unit number (0 to 95) set with the rotary switches on the front panel.	A maximum of 40 Units can be connected. (Multi- ple unit numbers are allo- cated per Unit, depending on the model and settings.)
CPU Bus Units		CPU Bus Units exchange data with the CPU Unit via the CPU Bus. Examples of CPU Bus Units are Network Communications Units and Serial Communications Units. They differ from Special I/O Units in having a larger area for exchanging data with the CPU Unit.	Recognized by the CPU Unit according to the unit number (0 to F) set with the rotary switch on the front panel.	A maximum of 16 Units can be mounted.

### **NJ-Series Expansion Racks**

A NJ-Series Expansion Rack consists of a Power Supply Unit, an I/O Interface Unit, Configuration Units (Basic I/O Units, Special I/O Units, and CPU Bus Units), and an End Cover.



#### **Required Units**

Rack Unit name		Required number of Units			
CPU Rack	I/O Control Unit	One Unit. Required only when an Expansion Rack is used. Mount the I/O Control Unit immediately to the right of the CPU Unit. $^{\star}1$			
	Power Supply Unit	One Unit			
Expansion	I/O Interface Unit	One Unit. Mount the I/O Interface Unit immediately to the right of the Power Supply Unit. *2			
Rack	Number of Configuration Units	Ten Units max. (The number of Basic I/O Units, Special I/O Units, and CPU Bus Units can be varied. This number does not include the I/O Interface Unit.)			
	End Cover	One (Included with the I/O Interface Unit.)			

<sup>\*1</sup> Mounting the I/O Control Unit in any other location may cause faulty operation.

#### **Configuration Units**

#### Maximum Number of Configuration Units That Can Be Mounted

CPU Unit	Model	Total Units	No. of Units on CPU Rack	No. of Expansion Racks
	NJ501-□□□□	40	10 per Rack	3 Racks x 10 Units
CPU Unit	NJ301-□□□□			
	NJ101-□□□			

**Note:** It may not be possible to mount the maximum number of configuration Units depending on the specific Units that are mounted. Refer to the next page for details.

#### Number of mountable units per Configuration Unit

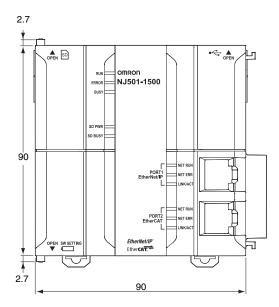
Basic I/O Units, Special I/O Units, and CPU Bus Units of the CJ-Series are used as Configuration Units of the NJ-Series. All Basic I/O Units are useable. Not all Special I/O Units and CPU Bus Units can be used. Units that can be used are shown in the list. In addition, note that the number of units that can be connected to one CPU vary depending on the units.

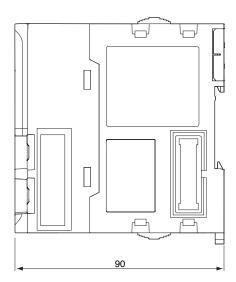
<sup>\*2.</sup> Mounting the I/O Interface Unit in any other location may cause faulty operation.

Dimensions (Unit: mm)

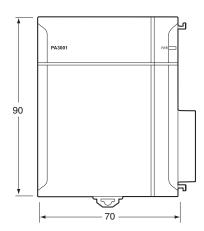
#### CPU Units NJ□01-□□□□

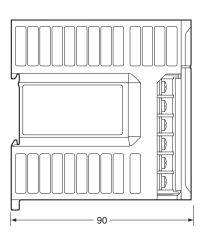




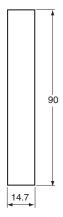


Power Supply Units NJ-PA3001 NJ-PD300





End Cover (included with CPU Units) CJ1W-TER01



# **Related Manuals**

Cat. No.	Model number	Manual	Application	Description
W513	NJ501 NJ301 NJ101	NJ Series Startup Guide (CPU Unit)	Using the NJ-series CPU Unit for the first time	The startup procedures for using an NJ-series CPU Unit and the basic operating instructions for the Sysmac Studio are described with a simple sequence control example.
W514	NX701 NX1P2 NJ501 NJ301 NJ101	NJ/NX-series Startup Guide (Motion Control)	Using the motion control function module of the NJ/NX-series for the first time	The startup procedures for setting axis parameters and performing simple one-axis positioning and two-axis linear interpolation with an NJ/NX-series CPU Unit and the operating instructions for the Sysmac Studio are described.
W500	NJ501-000 NJ301-000 NJ101-000	NJ-series CPU Unit Hardware User's Manual	Learning the basic specifications of the NJ-series CPU Units, including introductory information, designing, installation, and maintenance Mainly hardware information is provided.	An introduction to the entire NJ-series system is provided along with the following information on a Controller built with a CPU Unit.  Features and system configuration  Introduction  Part names and functions  General specifications  Installation and wiring  Maintenance and inspection
W501	NX701-	NJ/NX-series CPU Unit Software User's Manual	Learning how to program and set up an NJ/NX-series CPU Unit. Mainly software information is provided.	The following information is provided on a Controller built with an NJ/NX-series CPU Unit.  • CPU Unit operation  • CPU Unit features  • Initial settings  • Programming language specifications and programming with the IEC 61131-3 standard.
W507	NX701	NJ/NX-series CPU Unit Motion Control User's Manual	Learning about motion control settings and programming concepts	The settings and operation of the CPU Unit and programming concepts for motion control are described.
W505	NX701-	NJ/NX-series CPU Unit Built-in EtherCAT Port User's Manual	Using the built-in EtherCAT port on an NJ/NX-series CPU Unit	Information on the built-in EtherCAT port is provided. This manual provides an introduction and provides information on the configuration, features, and setup.
W539	NJ501-4□□□ NJ501-R□□□	NJ-series NJ Robotics CPU Unit User's Manual	Controlling robots with NJ-series CPU Units.	Describes the functionality to control robots.
O037	NJ501-R□□□	NJ-series Robot Integrated CPU Unit User's Manual	Using the NJ-series Robot Integrated CPU Unit.	Describes the settings and operation of the CPU Unit and programming concepts for OMRON robot control.
W527	NX701-\( \_20\) NX102-\( \_20\) NJ501-\( \_20\) NJ101-\( \_20\)	NJ/NX-series Database Connection CPU Units User's Manual	Learning about the functions and application procedures of the NJ/ NX-series DB Connection function.	Describes the functions and application procedures of the NJ/NX-series DB Connection function.
W528	NJ501-1340	NJ-series SECS/GEM CPU Unit User's Manual	Learning about the SECS/GEM CPU Unit and how to use it.	Functional outline, GEM instructions, settings with the GEM Configurator and so on are provided.
O030	NJ501-5300 NY532-5400	NJ/NY-Series NC Integrated Controller User's Manual	For numerical control with NJ/NY-series	Describes the numerical control function.
W506	NX701-	NJ/NX-series CPU Unit Built-in EtherNet/IP Port User's Manual	Using the built-in EtherNet/IP port on an NJ/NX-series CPU Unit	Information on the built-in EtherNet/IP port is provided. Information is provided on the basic setup, tag data links, FINS communications (non-disclosure), and other features.
W588	NX102 NX701-1	NJ/NX-series CPU Unit OPC UA User's Manual	Using the OPC UA.	Describes the OPC UA.
W502	NX701-000 NX102-000 NX1P2-000 NJ501-000 NJ301-000 NJ101-000	NJ/NX-series Instructions Reference Manual	Learning about the specifications of the instruction set that is provided by OMRON	The instructions in the instruction set (IEC 61131-3 specifications) are described.
W508	NX701-	NJ/NX-series Motion Control Instructions Reference Manual	Learning about the specifications of the motion control instructions that are provided by OMRON	The motion control instructions are described.
W503	NX701-	NJ/NX-series Troubleshooting Manual	Learning about the errors that may be detected in an NJ/NX-series Controller.	Concepts on managing errors that may be detected in an NJ/NX-series Controller and information on individual errors are described.
W504	SYSMAC-SE2	Sysmac Studio Version 1 Operation Manual	Learning about the operating procedures and functions of the Sysmac Studio.	Describes the operating procedures of the Sysmac Studio.
O031	NJ501-5300 NY532-5400	NJ/NY-series G code Instruction Reference Manual	Learning about detailed specifications of the G code/M code instructions.	This section describes G code/M code instructions in detail.

Cat. No.	Model number	Manual	Application	Description
W589	SYSMACSE2 CONSTRUCTION OF SYSMAC-TA4	Sysmac Studio Project Version Control Function Operation Manual	Learning the overview of the Sysmac Studio project version control function and how to use it.	The manual outlines the Sysmac Studio project version control function, and describes how to install, basic operation, and how to operate its major functions.
O032	SYSMAC-RTNC0	CNC Operator Operation Manual	Learning the overview of CNC Operator and how to use it.	Describes the CNC Operator, installation procedure, basic operation, connection operation, and operating procedures for main functions.
W595	SYSMAC-SE2□□□ SYSMAC-SE200D-64	Sysmac Studio Robot Integrated System Building Function with Robot Integrated CPU Unit Operation Manual	Learning about the operating procedures and functions of the Sysmac Studio to configure Robot Integrated System using Robot Integrated CPU Unit.	Describes the operating procedures of the Sysmac Studio for Robot Integrated CPU Unit.
W621	SYSMAC-SE2□□□ SYSMAC-SE200D-64	Sysmac Studio Robot Integrated System Building Function with IPC Application Controller Operation Manual	Learning about the operating procedures and functions of the Sysmac Studio to configure Robot Integrated System using IPC Application Controller.	Describes the operating procedures of the Sysmac Studio for IPC Application Controller.
W490 W498 W491 Z317 W492 W494 W497 W495 W493	CJ1W-DDD	CJ-series Special Unit Manuals for NJ-series CPU Unit	Leaning how to connect CJ-series Units	The methods and precautions for using CJ-series Units with an NJ-series CPU Unit are described, including access methods and programming interfaces.  Manuals are available for the following Units.  Analog I/O Units, Insulated-type Analog I/O Units, Temperature Control Units, ID Sensor Units, High-speed Counter Units, and DeviceNet Units, EtherNet/IP Units, CompoNet Master Units
Y128		Vision & Robot Integrated Simulation Startup Guide	Learning about the operating procedures of Vision & Robot integrated simulation.	Describes the operating procedures of Vision & Robot integrated simulation.
Y213		Vision & Robot Integrated Simulation Technology In- troduction Guide (Calibra- tion Parameter)	Learning about the calibration parameters created using the 3D Equipment Model Creation Wizard for the Vision & Robot integrated simulation.	Describes calibration parameters created using the 3D Equipment Model Creation Wizard for the Vision & Robot integrated simulation.
Z368	SYSMAC-SE20□□ SYSMAC-RA401L	Vision Sensor FH Series Conveyor Tracking Applica- tion Programming Guide	Learning about the setup procedure of the wizard style calibration for cameras, robots, or conveyors.	Describes how to configure and operate Conveyor Tracking Calibration Wizard on Sysmac Studio on FH Sensor Controllers.
Z369	NJ501-4	Vision Sensor FH Series Operation Manual Sysmac Studio Calibration Plate Print Tool	Learning about the setup procedure for printing the Pattern on a Calibration Plate used for calibration for cameras and robots on Sysmac Studio.	Describes how to configure and operate Calibration Plate Print Tool on Sysmac Studio on FH Sensor Controllers.
Z370		Vision Sensor FH Series Operation Manual Sysmac Studio Conveyor Tracking Calibration Wizard Tool	Learning about the setting procedure of sample macros for conveyor tracking.	Describes the setting procedure of sample macros used for applications of conveyor tracking on FH Sensor Controllers.
Z371		Vision Sensor FH Series Operation Manual Sysmac Studio Conveyor Panorama Display Tool	Learning about the setup procedure of panorama display for image capture of targets on conveyors.	Describes how to configure and operate the Conveyor Panorama Display tool on Sysmac Studio on FH Sensor Controllers.

## **Applicable Models for Cable Redundancy Function**

For more information on applicable models of Cable Redundancy function, refer to the Applicable Models of Cable Redundancy Function (Cat. No. R200).

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