

KOGANEI VALVES GENERAL CATALOG

SOLENOID VALVES F SERIES INDEX

The shapes of the dual-use different size fitting blocks for the F10, F15, and F18 series solenoid valve, and of the F18 series manifold piping block fitting for ϕ 12, have been changed. (mm)

Fitting type	Earlier	New
Dual-use fittings for ϕ 4 and ϕ 6		21.5
Dual-use fittings for ϕ 6 and ϕ 8		29
Dual-use fittings for ϕ 8 and ϕ 10		31.6
F18 series piping block (supply and exhaust) fitting for ϕ 12	17.4	21.8

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498

New valves offer more user friendly operability and improved performance. NEW Basic VALVE SOLENOID VALVES F SERIES

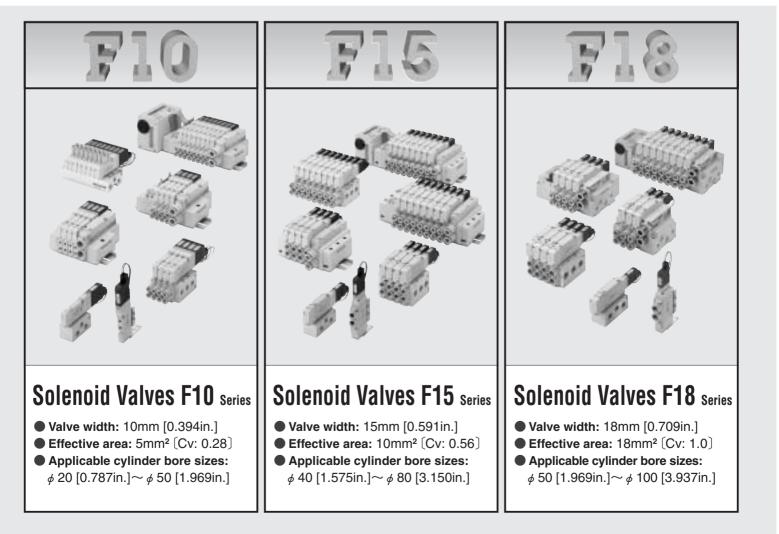


The F Series 2-position valves' functions can be switched back and forth between the single solenoid valve and double solenoid valve by using the manual override. This enables the models to be enhanced for diversified application requirements.

Note: Excluding the T0 (T-Zero) type







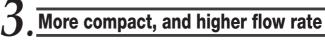
Uses dual-use fittings for different tube sizes.

Allows tubes of different outer diameters to be connected.

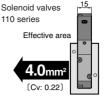
Series	Applicable tube sizes			
F10	φ4,φ6			
F15	φ6, φ8			
F18	φ 8, φ 10			
Note: Single size fittings can also be				

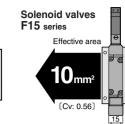
selected.





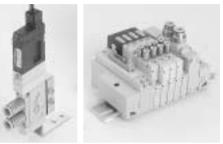
Flow rate up by $2 \sim 3.3$ times for the same valve width (compared to the Koganei product).





Single solenoid valve T0 (T-zero) type added

Dedicated single solenoid valves have been added to the F series solenoid valve range, sharing the same design concept for easier selection. Moreover, it allows combination mounting with earlier manifolds, offering good maintainability.



Offers more user friendly operability.

Replacing outlet blocks makes it possible to change
External pilot specification between base piping and direct piping.

(Except for the F type monoblock manifold and F type PC board manifold)



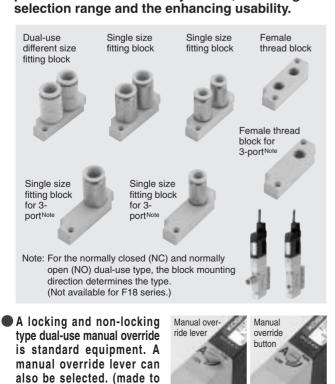


(Base piping)

order)

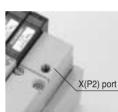
(Direct piping)

When using a 5-port valve as a 3-port valve To enable it to be used as a 3-port valve, a single size fitting block and female thread block for 3port use have been newly added, widening the



can also be selected.

External pilot (positive pressure) specification allows operation from 0 MPa main pressure. The vacuum specification can also be selected.



Shared connectors (Single valve unit can also be used as a plug-in type).



Full range of wiring specifications

The PC board manifold has been added to the monoblock type. A flat cable connector, D-sub connector and terminal block are provided for the split manifold plug-in type. In addition, serial transmission compatible manifolds for 12 types of systems are also available.

An individual air supply and exhaust are available. Specially designed air supply or exhaust spacers installed between the manifold and valve allow for individual air supply or exhaust.





Achieves power consumption of 0.9W (Current 38mA, DC24V)

% Power consumption per one valve (for DC24V specification)

Series Product Range

Single Valve Unit

Valves can be used as single units by attaching inlet port blocks. Mounting brackets are also provided.

Outlet port	specifications
-------------	----------------

Outlet pt													
	With su	ıb-base		For single valve unit or manifold use									
Series	Female	thread	With fer	With female thread block			With dual-use different size fitting block			With single size fitting block			
	Rc 1/8	Rc 1/4	M5	Rc 1/8	Rc 1/4	φ 4, φ 6	φ6,φ8	φ 8, φ 10	φ4	φ6	φ8	<i>φ</i> 10	
F10													
F15													
F18													

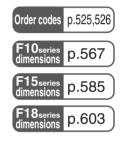
With fitting block



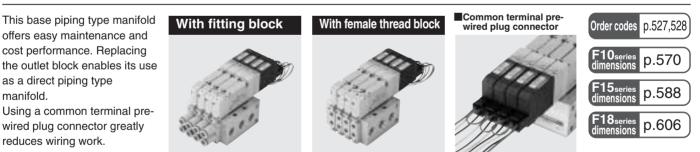


With A type sub-base

With mounting bracket



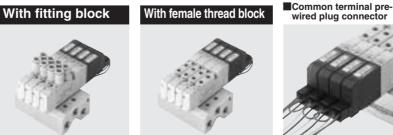
Monoblock Manifold A Type (Base Piping Type)



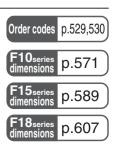
Monoblock Manifold F Type (Direct Piping Type)

The direct piping type manifold offers excellent cost performance.

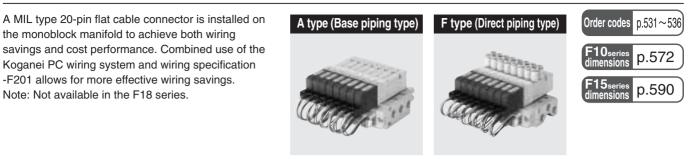
Using a common terminal prewired plug connector greatly reduces wiring work.







PC Board Manifold



Split Manifold Non-Plug-in Type

Enables easy addition or removal of manifold blocks. This system offers more flexibility in conforming to changes in specifications. Order codes p.537~540 Manifold port with female thread block Valve port Manifold port Valve port 10 p.573 with fitting block with fitting block with female thread block 15 p.591 18 p.608 **Split Manifold Plug-in Type** Manifold conforms to reduced wiring work. Adding on wiring allows adding manifold units. Order codes p.541~544 Combined use of the Koganei PC wiring system and wiring specification -F201 offers more effective wiring savings. F10_{series} dimensions Manifold port p.574 Manifold port with fitting block Valve port Valve port with fitting block with female thread block with female thread block F15_{series} dimensions p.592 18 p.609 **Additional Parts** Wiring Muffler Flat cable connector Terminal block D-sub connector Dimensions F10 : p. 578 **F15** : p. 596 F18 : p. 613

Serial Transmission Compatible Manifold



- For Mitsubishi Electric MELSEC I/O LINK For Mitsubishi Electric CC-Link
- For NKE, KURODA PRECISON
- INDUSTRIES UNI-WIRE® System For KOYO ELECTRONICS INDUSTRIES
- SA Bus

For SUNX S-LINK

※ For details, see p.518 ~ 520.

- For Mitsubishi Electric MELSECNET/MINI-S3

 For OMRON SYSBUS Wire System
 - For OMRON B7A Link Terminal For OMRON CompoBus/D
 - For OMRON CompoBus/S
 - For Fuji Electric FA Components & Systems T Link Mini
 - For KEYENCE KZ-R

1. Cylinder mounting direction: Vertical

			Cylin	der series/	Conditions/	Cylinder bo	ore size: mr	n [in.]			
Series	Series Speed $[in./sec.]$ $[in./sec.]$ $Pen Cylinders Pressure : 0.5MPa [73psi.] Load ratio : 50% Cylinder stroke : 150mm [5.91in.] Piping (outer diameter \times inner diameter inner dinne$		8psi.] nm [5.91in.] r × inner diameter ×	Piping (outer diameter $ imes$ inner diameter $ imes$				DYNA CylindersPressure : 0.5MPa [73psi.]Load ratio : 50%Cylinder stroke : 150mm [5.91in.]Piping (outer diameter \times inner diameter \times length) : ϕ 10 \times ϕ 7.5 \times 1000mm			
		10 [0.394]	16 [0.630]	20 [0.787]	25 [0.984]	32 [1.260]	40 [1.575]	50 [1.969]	63 [2.480]	80 [3.150]	100 [3.937]
F10 series Effective area	150 [5.9] 300 [11.8]	*									
5mm ² (Cv: 0.28)	450 [17.7] 600 [23.6]		*					*			
F15 series	750 [29.5] 150 [5.9]	*		*							
Effective area 10mm ²	300 [11.8] 450 [17.7]		*					*	*		
(Cv: 0.56)	600 [23.6] 750 [29.5]			*							
F18 series Effective area	150 [5.9] 300 [11.8]	*									
18mm ² [Cv: 1.0]	450 [17.7] 600 [23.6] 750 [29.5]		*	*				*	*	*	

 \star : Use each cylinder type within its operating speed range.

* : Cylinder speed is limited by the connection port orifice size.

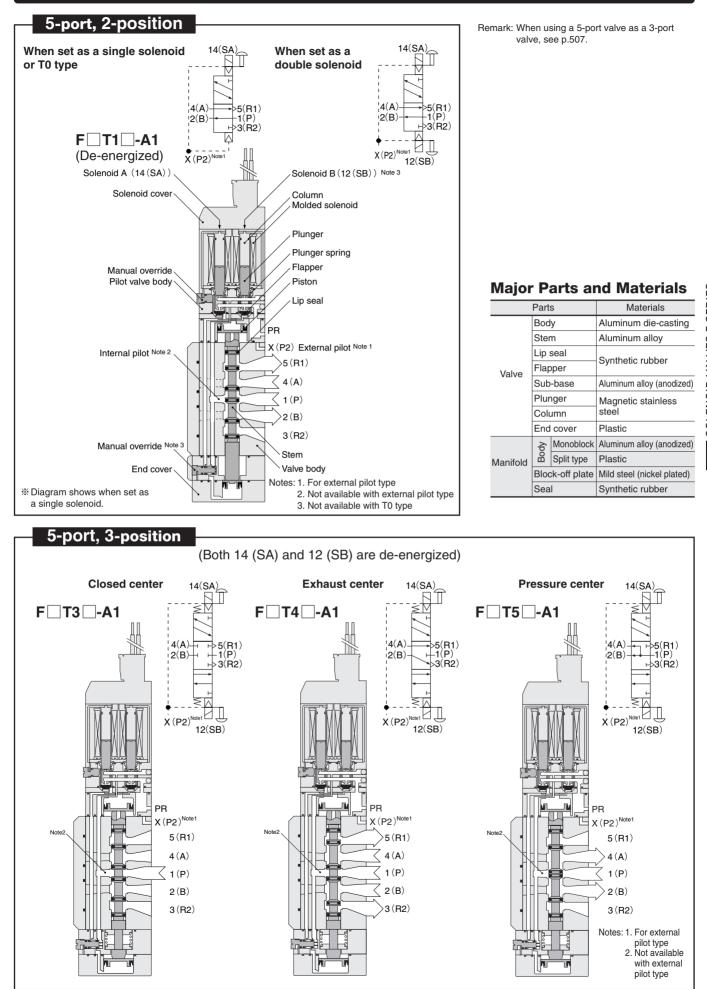
Remark: For a load ratio of other than 50%, see the "Cylinder Operating Speed" in the specifications for each valve.

2. Cylinder mounting direction: Horizontal (Rolling bearing: Friction coefficient $\mu = 0.1$)

			Cylir	der series/	Conditions/	Cylinder bo	ore size: mr	n [in.]			
Series Cylinder Series speed mm/s [in./sec.]		Load ratio : 50% Cylinder stroke : 150mm [5.91in.] Piping (outer diameter × inner diameter ×		Load ratio: 50% Cylinder stroke : 150mm [5.91in.] Piping (outer diameter × inner diameter ×				DYNA CylindersPressure : 0.5MPa [73psi.]Load ratio : 50%Cylinder stroke : 150mm [5.91in.]Piping (outer diameter \times inner diameter \times length) : ϕ 10 \times ϕ 7.5 \times 1000mm			
		10 [0.394]	16 [0.630]	20 [0.787]	25 [0.984]	32 [1.260]	40 [1.575]	50 [1.969]	63 [2.480]	80 [3.150]	100 [3.937]
F10 series	150 [5.9]										
Effective area	300 [11.8]	*									
5mm ²	450 [17.7]		*					*			
[Cv: 0.28]	600 [23.6]										
(00.0.20)	750 [29.5]			*	*						
F15 series	150 [5.9]										
Effective area	300 [11.8]	*									
10mm ²	450 [17.7]		*					*	*		
(Cv: 0.56)	600 [23.6]										
(CV. 0.50)	750 [29.5]			*	*	*	*				
F18 series	150 [5.9]	*									
Effective area	300 [11.8]	*									
18mm ²	450 [17.7]		*					*	*	*	
[Cv: 1.0]	600 [23.6]										
(CV: 1.0)	750 [29.5]			*	*	*	*				

★ : Use each cylinder type within its operating speed range.
 ※ : Cylinder speed is limited by the connection port orifice size.

Remark: For a load ratio of other than 50%, see the "Cylinder Operating Speed" in the specifications for each valve.





Solenoid

Single and double solenoid switching procedure

By switching the manual override, model F T1 (2-position valve) can be used as either a single solenoid valve or a double solenoid valve (not possible with a 3-position valve). Note that the F 1 is set to the single solenoid specification at shipping.

Switching from a single solenoid valve to a double solenoid valve

- 1.As shown in Fig.1, insert the flatblade tip of a small screwdriver into the gap between the valve and the cover, and then peel it off and remove the cover.
- Caution: As shown in Fig.1, make sure to insert a small screwdriver from the side of the valve cover. The cover claw may be damaged when the cover is removed from the direction of the valve stem. Never remove the cover for any reason other than valve function switching
- 2.As shown in Fig.2, use a small screwdriver, etc. to turn the manual override on the B side by 90 degrees in the counterclockwise direction, so that the manual override slit is horizontal, as shown on the right side of the figure. Then the unit can be used as a double solenoid valve. When using it as a double solenoid valve, the override is used as the manual override for the B side.

Caution: When using it as a double solenoid valve, do not attach the cover that was removed in Fig. 1.

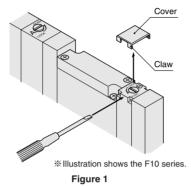
Switching from a double solenoid valve to a single solenoid valve

As shown in Fig.3, use a small screwdriver, etc. to push lightly against the manual override button, and then turn it by 90 degrees in the clockwise direction, so that the manual override button's slit is in the vertical direction, and then attach the cover.

Caution: The cover has directionality (F15 and F18 series only). When attaching, always align the detent on the back of the cover with the manual override button's slit, as shown in Fig.4.

Note about the wiring for the above switching

See the "Wiring instructions" to the right. End cover



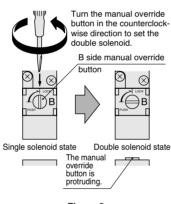
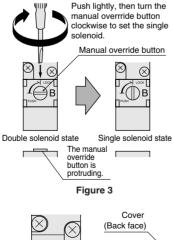
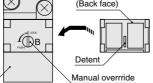


Figure 2





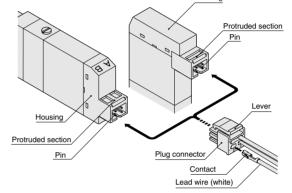


Wiring instructions (When used as a single unit, non-plug-in type manifold)

1. Attaching and removing plug connector

Use fingers to insert the connector into the pin, push it in until the lever claw latches onto the protruded section of the connector housing, and complete the connection.

To remove the connector, squeeze the lever along with the connector, lift the lever claw up from the protruded section of the housing, and pull it out. Housing



Cautions: 1. When removing the connector, confirm that the lever claw is positively disengaged from the protruded section before pulling out. The housing may be damaged if it is pulled out while engaged with the protruded section.

2. The plug connector lead wires for model F T1 (2-position valve) are set to the single solenoid specification at shipping (for plug connector types).

When switching from a single solenoid to a double solenoid specification for use, disconnect the plug connector from the valve, check the hook directions on the lead wire (white) with the contacts, and then insert the lead wire into the plug connector's B side \square hole (see the illustration above). Use the same procedure to switch the manifold type single solenoid to a double solenoid specification.

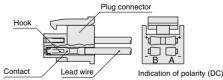
3.When using the plug-in type manifold, caution should be exercised that even if the valve has been switched to a double solenoid, no power will be supplied to the B side solenoid unless the valve base wiring is set to the double wiring.

2. Attaching and removing plug connector and contact Attaching

Insert the contact with a lead wire into a plug connector
hole until the contact hook latches on the connector and is secured to the plug connector. Confirm that the lead wire cannot be easily pulled out (see below)

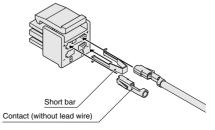
Removing

To remove it, insert a tool with a fine tip (such as a small screwdriver) into the rectangular hole on the side of the plug connector to push up on the hook, and then pull out the lead wire. When re-using the contacts, restore the hook back so that they spread outward.



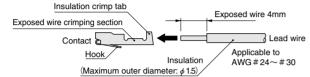
3. Common terminal and short bar

A short bar is attached to the plug connector to ensure that the solenoid A and B wiring are positive common. Do not remove the short bar.



4. Crimping of connecting lead wire and contact

To crimp lead wires into contacts, strip off 4mm [0.16in.] of the insulation from the end of the lead wire, insert it into the contact, and crimp it. Be sure to avoid catching the insulation on the exposed wire crimping section.

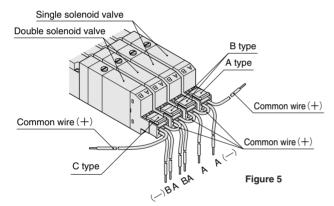


Cautions: 1. Do not pull hard on the lead wire.

- For crimping of connecting lead wire and contact, always use a dedicated tool.
 - Contact: Model 706312-2MK Manufactured by Sumiko Tech, Inc. Crimping tool: Model F1 (For 706312-2MK) Manufactured by Sumiko Tech. Inc.

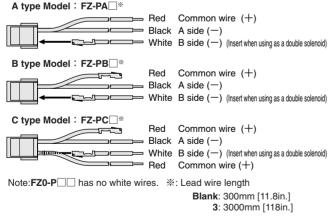
5. Common connector assembly for manifolds

Using a common connector assembly for solenoid valves for a manifold provides common wiring for all the solenoid valves and greatly reduces wiring work.



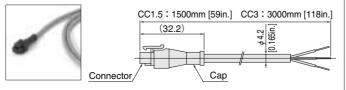
6.Common connector assembly (positive common specifications)

For adding units after mounting the connector assembly for the manifold, order the appropriate common connector assembly shown below.



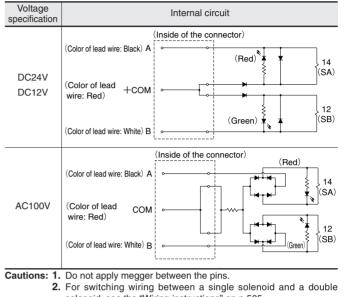
The common connector types are determined by looking at them from the lead wire side; the right end one is A type, the left end one is C type, and all the others are B type (see Fig. 5).

7.Cabtyre cable



Caution: Exercise caution that these are not dust-proof and drip-proof specifications.

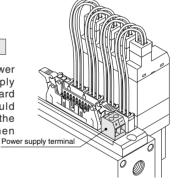
Internal circuit



- solenoid, see the "Wiring instructions" on p.505. 3. The common wiring set for the double solenoid with a DC specifi-
- cation is the positive common specification.
- 4. Leakage current inside the circuit could result in failure of the solenoid valve to return, or in other erratic operation. Always use at less than the allowable leakage current shown in the solenoid specifications on p.563, 581, and 599. If circuit conditions, etc. cause the leakage current to exceed the allowable leakage current, consult us.
- 5. For the double solenoid specification, avoid energizing both solenoids simultaneously.

PC board manifold

When connecting a power line to the power supply terminal on the PC board manifold, care should be taken in regard to the following points when connecting. <u>Power</u>



Terminal screw tightening torque: 0.4N · m {0.04kgf · m} [3.5in · lbf] Stripped wire length: 7mm [0.28in.] Connecting wire size: 0.13~2.5mm² [0.00020~0.00388in?] AWG: No.26...14

When planning to use crimp-style terminals, use bar terminals. Recommended crimp-style terminals (bar terminals): Manufactured by Nichifu, Inc. Model BT1.25-9-1 (for 0.25~1.65mm² [0.00039~0.00256in²])

Wiring of the terminal block



Care should be taken with the terminal screw tightening torque. Overtightening beyond the tightening torque could result in breakage.

Terminal screw tightening torque: Max. 49.0N·cm {5.0kgf·cm} [4.3in·lbf].

Precautions for use of the double solenoid

When using models $F \Box T1$ or $F \Box T2$ (2-position valve) as double solenoid valves, caution should be exercised as energizing the A side solenoid or pushing the manual override button on the A side, while pushing the B side manual override button or in a locked state, or energizing the solenoid on the B side, will cause the valve to switch over. (At that time, the valve will operate in the same state as the single solenoid valve.)



Manual override

Manual override button (locking and non-locking dual-use type)

To lock the manual override, use a small screwdriver to push down the manual override button all the way down and turn it clockwise 90 degrees. When locked, turning the manual override button 90 degrees in the counterclockwise direction, releases a spring on the manual override, returns it to its normal position, and releases the lock. To operate the unit in the same way as the non-locking type, leave the manual override button unturned.

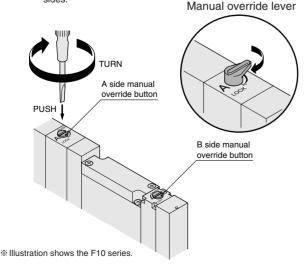
- Cautions: 1. The F series valves are pilot type solenoid valves. As a result, the manual override cannot switch the main valve without air supplied from the 1(P) port (X(P2) port for external pilot type).
 - 2. Always release the lock of the manual overrides before commencing normal operation. Caution should be exercised to release the lock of the manual override on the B side that operates as the switching button between the single solenoid and double solenoid. For details (excluding the 3-position valve), see "Switching from a double solenoid valve to a single solenoid valve" on p.505.
 - Do not attempt to operate the manual override button with a pin or other object having an extremely fine tip. It could damage the manual override button.
 - Take care to avoid excessive turning of the manual override, which could damage it.
 - 5. When operating the solenoid valve's manual override for maintenance, etc. always confirm that the solenoid valve's override button has been restored to its normal position, and that the main valve is in the required switching position before restarting operations.

Manual override lever (locking and non-locking dual-use type) (made to order)

To lock the manual override lever, use fingers to push the lever all the way down and turn it clockwise 90 degrees. When locked, turning the manual override lever 90 degrees in the counterclockwise direction, releases a spring on the manual override, returns it to its normal position, and releases the lock. To operate the unit in the same way as the non-locking type, leave the lever unturned.

- Caution: Model F□T1 (2-position valve) has a manual override lever on the A side, and a manual override button with cover on the B side.
 - Model **FT2** has a manual override lever on the A side only, and a manual override button on the B side.

The 3-position valve has manual override lever on both the A and B sides.

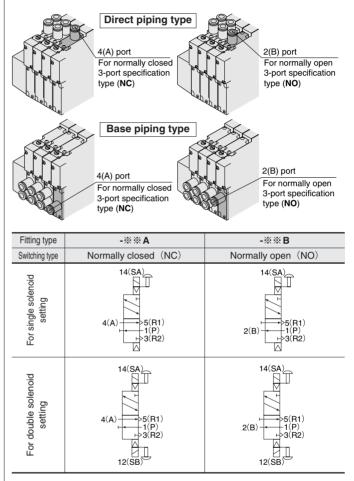




3-port valves

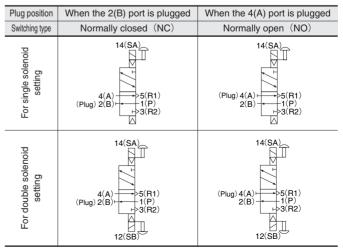
While the F series is a 5-port valve, it can be used as a normally closed (NC) or normally open (NO) 3-port valve by plugging one of either outlet port 4(A) or 2(B). In this case, leave the exhaust ports 3(R2) and 5(R1) open for use. It can also be used as a double solenoid type 3-port valve.

When using a 3-port single fitting block and female thread block In the F10 and F15 series, a 3-port single fitting block and female thread block with 1 port plugged can be selected at the time of order. (Note: Not available for F18 series.)



When using a plug

The F10, F15, and F18 series can be used as either a normally closed (NC) or normally open (NO) 3-port valve by plugging either outlet port 4(A) or 2(B).

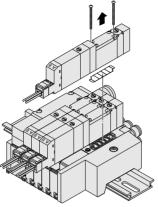




Manifold

Attaching and removing valves

To remove the valve body from the sub-base or manifold, loosen the valve mounting screws (2 places), and lift it up in the direction of the arrow (see the diagram at right). To install it, reverse the above procedure. The recommended tightening torques for the valve mounting screws are as shown below.



* Illustration shows the F10 series (split manifold).

	N·cm{kgf·cm} [in·lbf]
Series	Recommended tightening torque
F10	17.6 {1.8} [1.6]
F15	49.0 {5.0} [4.3]
F18	49.0 {5.0} [4.3]

Sub-plate (service part)

A sub-plate is provided as a service part required for mounting new type valves on the earlier type of split manifold plug-in type, and the earlier type of serial transmission compatible manifold.

For details, see "Precautions for Use Due to Partial Specification Changes (Deliveries from January 30, 1997)" (p.521~522).

Sub-plate (sub-plate, gasket, O-ring, 2 mounting screws)

F Z - **S** Valve size 10 : 10mm [0.394in.] width 15 : 15mm [0.591in.] width

18: 18mm [0.709in.] width



Precautions for using manifold

Observe the following precautions when using the split type and serial transmission compatible manifold (except for the monoblock manifold and PC board manifold).

•When using the direct piping type manifold

Avoid using valves at an operating frequency exceeding 2Hz, as such use can result in heat-related breakdowns.

When using the base piping type manifold

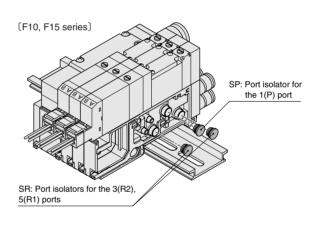
When plugs have been attached on the 4(A) and/or 2(B) ports, avoid using valves at an operating frequency exceeding 2Hz, as such use can result in heat-related breakdowns.

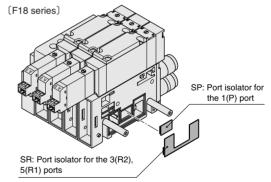
Port isolator

In the split manifold, installing port isolators to the 1(P), 3(R2) and 5(R1) ports between each station isolates the air path between stations equipped with port isolators and stations with smaller station numbers. However, a piping block must be placed on both ends.

 Port isolator for the 1(P) port (Mode : F Z-SP) Port isolators for the 3(R2), 5(R1) ports (Model : F Z-SR) 	Can supply two different pressures Can isolate exhaust air (prevents exhaust interference)
 Port isolators for the 1(P), 3(R2), 5(R1) ports (Model : F□Z-SA) 	Can supply two different pressures, and can isolate exhaust air (prevents exhaust interference)

%□ denotes valve size.





Caution: Installing port isolators requires the disassembly and re-assembly of manifolds. See the disassembly diagram, unit adding procedure, and cautions on p.511~516.

However, since the F18 series serial transmission compatible manifold cannot be disassembled, port isolators cannot be installed on it later.

Precautions for the use of individual air supply and exhaust spacers

By mounting an individual air supply or exhaust spacer on the manifold, the air supply or exhaust can be operated individually on the unit. Caution should be exercised when spacers are used, as the effective area is reduced by about 30%. If mounting additional spacers to an existing unit, observe the following items:

Spacer mounting method (F10 series)

- ① Loosen the valve mounting screws where the individual air supply or exhaust spacer will be installed, and remove the valve.
- ② Install the gaskets and exhaust valve provided with the individual air supply or exhaust spacer, and use the mounting screws provided to secure the valve on the manifold (see Fig. 9).
- Remark: When attaching fittings to the F10 spacer, use the recommended fittings shown below:
 - TSH4-M5M, TSH4-M5, TSH6-M5M, TS4-M50, TS4-M5M

Spacer mounting method (F 15 and F18 series)

- ① Loosen the valve mounting screws where the individual air supply or exhaust spacer will be installed, and remove the valve.
- ② Open the cover of the manifold, and pull out the plug-in connector in the near side direction (for the plug-in type) (see Fig. 10).
- ③ Insert the plug-in connector firmly into the connector attaching section of the individual air supply or exhaust spacer, and then close the cover, while watching to ensure that the lead wires are not caught by the cover (for the plug-in type) (see Fig. 11).
- ④ Attach the gasket and exhaust valve provided with the individual air supply or exhaust spacer, and use the mounting screws provided to mount the valve on the manifold.

Cautions: 1. Locations where the spacers are mounted make the valve height higher by the height of the spacer (see the dimensions below).

2. The F series split manifold plug-in type, and the serial transmission compatible manifold, have undergone partial specification changes, with the result that earlier and new types exist. A change in the shape of the connector receptacle means that it cannot be mounted on the earlier type manifold. Use the color of the cover to identify the new or earlier types (see Figs. 9 and 10).

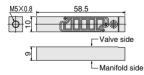
Item Type	Earlier type manifold	New type manifold
Color of cover	lvory	Light blue

Muffler for the individual exhaust spacer

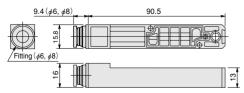
A muffler for the individual exhaust spacer is available. For the outer dimensions, see p.578, 596, and 613.

Dimensions

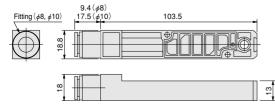
F10Z-N (For F10 series) Mass 7g [0.25oz.]

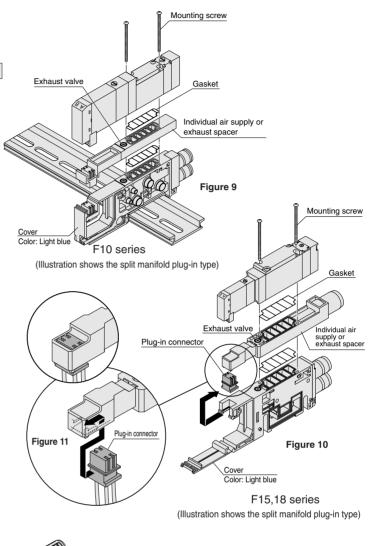


F15Z-N (For F15 series) Mass 26g [0.92oz.]



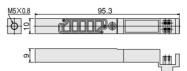
F18Z-N (For F18 series) Mass 41g [1.45oz.]



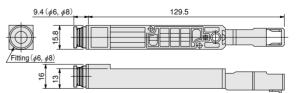




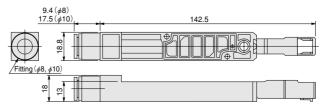
F10Z-P (For F10 series) Mass 9g [0.32oz.]



F15Z-P (For F15 series) Mass 29g [1.02oz.]



F18Z-P (For F18 series) Mass 44g [1.55oz.]





Fittina

Piping

1. Procedure for switching between the base piping type and the direct piping type

Base piping and direct piping can be switched by replacing the plate with a fitting block or a female thread block (see Fig. 6).

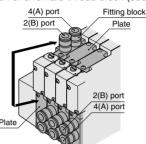


Figure 6

* Diagram shows the F10 series.

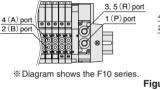
- Cautions: 1. Firmly tighten the screws after completing a re-combination.
 - Recommended tightening torques are shown below.
 - Install piping carefully in regards to the locations of each connection port (see Figs. 7, 8).

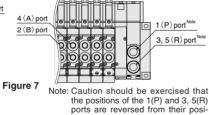
For F18 series

3. Care should be taken not to lose the gaskets while changing plates.

Series	Recommended tightening torque
F10	17.6 {1.8} [1.6]
F15	49.0 {5.0} [4.3]
F18	49.0 {5.0} [4.3]

•Direct piping type For F10, F15 series

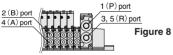




tions in the F10 and F15 series

Base piping type

Port locations for F10, F15, F18 series are as shown in Fig. 8.



 $\%\, \rm Diagram$ shows the F10 series.

2. Attaching fittings to female thread blocks

When attaching fittings to female thread blocks, fasten with the tightening torques shown below or less.

Screw size	Tightening torque N·cm {kgf·cm} [in·lbf]
Rc 1/8	686 {70} [61]
Rc 1/4	882 {90} [78]

% For M5, tighten at the torques recommended for the fittings used.

3. Attaching fittings to piping blocks [F18Z(G)-PM(P)]

To attach fittings to the female thread type piping block of the F18 series, remove the piping block portion (the triangular-shaped block portion), screw the fittings into the 1(P) and 3, 5(R) ports while holding the piping block by applying a wrench to its metal portion. The tightening torque for the mounting (two M3 screws) of the piping block portion after the fittings have been attached should be 49.0 N·cm {5.0kgf·cm} [4.3in·lbf.].

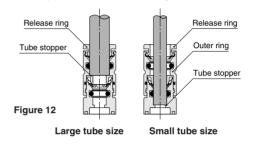
Dual-use different size fittings (With different size fitting blocks)

The F series different size fitting blocks employ dual-use fittings for different tube sizes, which can connect tubes of 2 different outer diameters.

Attaching and removing tubes

When connecting tubes, insert an appropriate size tube until it contacts the tube stopper, and then lightly pull it to check the connection.

For tube removal, push the tube against the tube stopper, then for large tube sizes, push on the release ring and at the same time pull the tube out. For small tube sizes, push on the outer ring by the release ring and simultaneously pull the tube out (see Fig. 12).



Usable tubes

Either a nylon or urethane tube can be used.

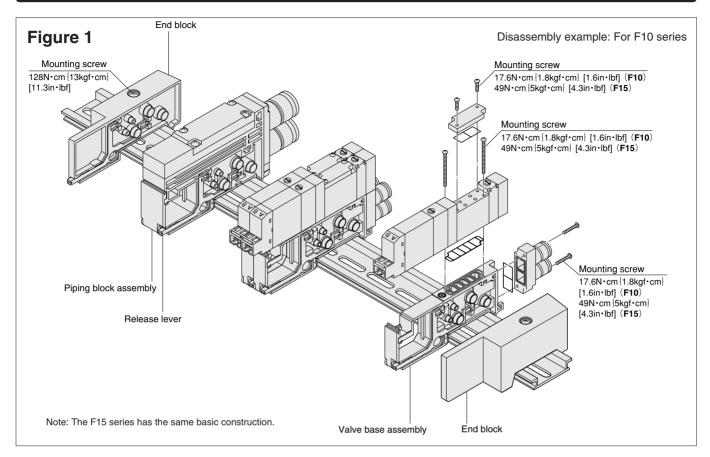
Use tubes with an outer diameter tolerance within ± 0.1 mm [0.004in.] of the nominal diameter, and ensure the ovalness (difference between the large diameter and small diameter) is 0.2mm [0.008in.] or less. (Using a Koganei tube is recommended.)

Cautions: 1. Do not use extra-soft tubes since their pull-out strength is significantly reduced.

- Only use tubes without scratches on their outer surfaces. If a scratch occurs during repeated use, cut off the scratched portion.
- 3. Do not bend the tube excessively near the fittings. The minimum bending radius is as shown in the table below.
- When attaching or removing tubes, always stop the air supply. In addition, always confirm that air has been completely exhausted from the manifold.

Tube size	Minimum bend radius
φ4	20 [0.8]
φ6	30 [1.2]
φ8	50 [2.0]
<i>φ</i> 10	80 [3.1]

mm lin 1



Manifold Unit Adding Procedure (F10 and F15 Series Non-Plug-in Type)

Adding a valve base unit

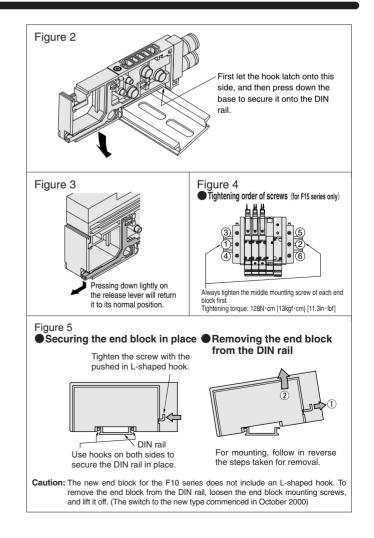
Use the valve base assembly for adding valve base units.

- 1 Loosen the mounting screw on the end block until it can slide (see Fig. 1).
- Note: For the F15 series, loosen the mounting screws on both the left and right end blocks (3 screws each).
- ② Press the release lever on the valve base assembly where the new unit is to be added, and disconnect the link between the bases.
- (3) Mount the valve base assembly to be added on the DIN rail as shown in Fig. 2.
- ④ Return the release lever of the valve base assembly disassembled in step ② to its normal position, as shown in Fig. 3. In addition, set the release lever for the valve assembly being added to the same position, then press the bases together until they connect and click into place.
- ⑤ Press the bases together from both sides to ensure that there is no gap between them, and then tighten the end block mounting screws, and install the units in place on the DIN rail (see Fig. 5). Tightening torque: 128N cm {13kgf cm} [11.3in lbf]
- Notes: 1. Always follow the steps shown in Fig.4 when tightening the end block mounting screws for the F15 series.
 - 2. Confirm that the DIN rail mounting hooks secure the DIN rail (see Fig. 5).

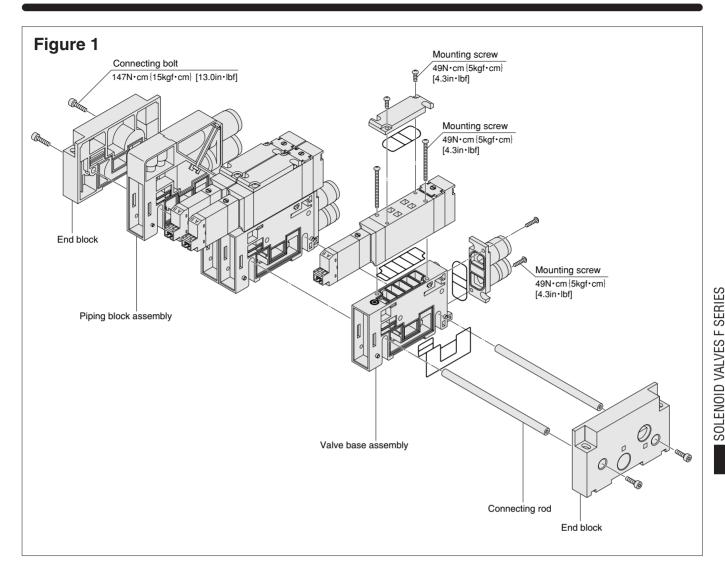
[Caution]

- Always cut off the power and air supply before working. In addition, always confirm that air has been completely exhausted from the manifold.
- Care should be exercised to prevent the gasket from becoming caught or lost.
- Before supplying air to the manifold, always confirm that the bases are connected, the end block mounting screws are tightened, etc. Supplying air when either of the end blocks is not secured to the DIN rail could result in air leaks or in separation of manifold bases.
- When there are a large number of valves simultaneously delivering air to the secondary side, or when there is a large number of valves overall, we recommend using 2 air supplies and exhausts (on each side).

Adding units to the piping block assembly should be performed in the same way as adding units to the valve base assembly.



F18 Series Disassembly Diagram of Split Manifold Non-Plug-in Type



Manifold Unit Adding Procedure (F18 Series Non-Plug-in Type)

Adding a valve base unit

Use the valve base assembly and unit-adding connecting rod to add valve base units.

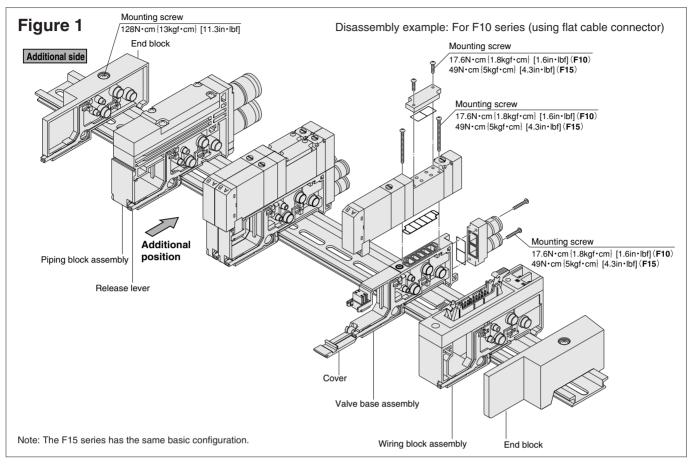
- ① Remove the connecting bolts on the end block and separate the end block from the manifold (see Fig. 1).
- ② Install the connecting rods to be added, open up the spaces where the units are being added, position the gaskets onto the valve base assemblies being added, and fit the units on the connecting rods from above. At this time, securely mount the units so that no gap is left between the added valve base assemblies and the upper surface of the connecting rods.
- ③ Install gaskets onto the end blocks removed in step ①, and retighten the connecting bolts. At this time, use a hexagon bar wrench to hold the connecting bolts on the opposite side in place so as to prevent the bolts from slipping while securing them into place. Tightening torque: 147N ⋅ cm {15kgf ⋅ cm} [13.0in ⋅ lbf]

[Caution]

- Always cut off power and air supply before working. In addition, always confirm that air has been completely exhausted from the manifold.
- •Care should be exercised to prevent the gasket from becoming caught or lost.
- Before supplying air to the manifold, always confirm that the bases are securely connected, the end block connecting bolts on both sides are tightened, etc. Supplying air when either of the end blocks is not secured to the DIN rail could result in air leaks or in separation of manifold bases.
- •When there are a large number of valves simultaneously delivering air to the secondary side, or when there is a large number of valves overall, we recommend using 2 air supplies and exhausts (on each side).

Adding units to the piping block assembly should be performed in the same way as adding units to the valve base assembly.

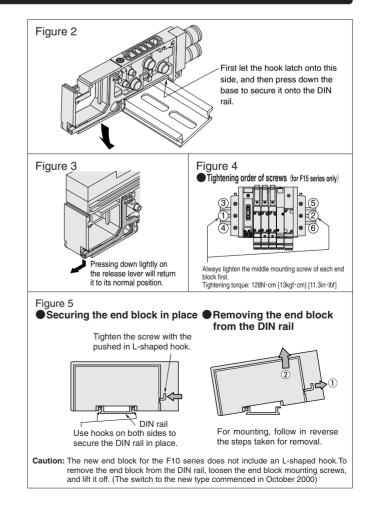
F10 and F15 Series Disassembly Diagram of Split Manifold Plug-in Type



Manifold Unit Adding Procedure (F10 and F15 Series Plug-in Type)

Adding a valve base unit

- Use the valve base assembly for adding valve base units.
- ① Loosen the mounting screw on the end block until it can slide (see Fig. 1).
- Note: For the F15 series, loosen the mounting screws on both the left and right end blocks (3 screws each).
- ② Add units on the additional side shown in Fig. 1 (with the solenoid on top and the right). To split up at additional unit locations, push the piping base assembly's release lever, and release the connections between the bases.
- ③ Mount the valve base assembly to be added on the DIN rail as shown in Fig. 2.
- ④ Return the release lever of the piping block assembly disassembled in step ② to its normal position, as shown in Fig. 3. Set the release levers on the additional valve bases in the same position, and press all the bases together until they click into place, while watching to ensure that the lead wires are not caught by the cover.
- ⑤ Press the bases together from both sides to ensure that there is no gap between them, and then tighten the end block mounting screws, and install the units in place on the DIN rail (see Fig. 5). Tightening torque: 128N·cm {13kgf·cm} [11.3in·lbf]
- Notes: 1. Always follow the steps shown in Fig. 4 when tightening the end block mounting screws for the F15 series.
 - 2. Confirm that the DIN rail mounting hooks secure the DIN rail (see Fig. 5).



Wiring Procedure

- Use a flatblade screwdriver to open all of the covers (see Fig. 1). Loosen the mounting screws of the valve next to the valve base to be added, remove the valve, and remove the plug-in connector (see Fig. 6).
- ② The end terminal lead wire (short red wire) is inserted into the pin insert section (No.3) of the plug-in connector that was removed in step ① (see Fig. 7).

(When shipping, end terminal lead wire is inserted into the plug-in connector of the end unit valve.) Remove this end terminal lead wire, and insert it into the insert section (No.3) of the plug-in connector for the valve base assembly to be added. Next, insert the common wire (red) of this plug-in connector into the insert section (No.3) of the removed plug-in connector.

Note: When inserting the lead wire, confirm that the short bar of the plugin connector's common wire insert section has been attached.

- ③ Install each of the wired plug-in connectors in step ② to the valve base, and mount the valve.
- ④ Remove the wiring block mounting screws and place the connector bracket in the position shown in Fig. 8, then connect the lead wire (white) of the added valve base after confirming the pin locations. (For details, see the "Detailed diagram of wiring block internal connections" on p.517)
- ⑤ Return the connector bracket to its original position, tighten the wiring block mounting screws in place, and then install the cover while exercising caution that the lead wires are not trapped by the cover.

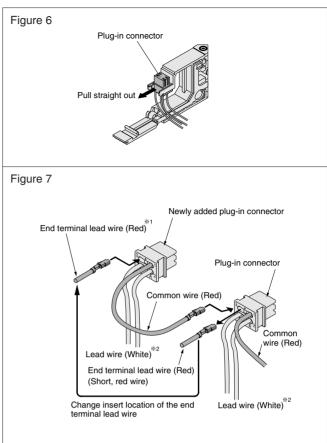
[Caution]

- Always cut off the power and air supply before working. In addition, always confirm that air has been completely exhausted from the manifold.
- •When removing lead wires from the plug-in connector, use a tool with a fine tip (such as a small screwdriver) to press lightly on the contact hook from a hole on the side of the plug-in connector, and pull out the lead wire. When re-inserting the lead wire to the connector, spread the contact hooks so that they face outward, and then insert the lead wire into the plug-in connector. At this time, pull the lead wire lightly to confirm that it is securely inserted.
- Always connect the end terminal lead wires (see Fig. 7).
- Care should be exercised to prevent the gasket from becoming caught or lost.
- Before supplying air to the manifold, always confirm that the bases are connected, the end block mounting screws are tightened, etc. Supplying air when either of the end blocks is not securing the DIN rail could result in air leaks or in separation of manifold bases.
- Caution should be exercised as the number of valve units that can be added is limited in the manifold, by the wiring specifications and wiring connection types, etc. For details, see the "Table for maximum number of valve units by wiring specification," on p.543.
- When there are a large number of valves simultaneously delivering air to the secondary side, or when there is a large number of valves overall, we recommend using 2 air supplies and exhausts (on each side).

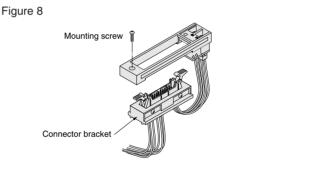
Adding units to the piping block assembly should be performed in the same way as adding units to the valve base assembly. In addition, when the wiring block and piping block are mounted sideby-side, always mount the wiring block on the outside of the piping block, for structural reasons.

Valve tightening torque	N·cm {kgf·cm} [in·lbf]

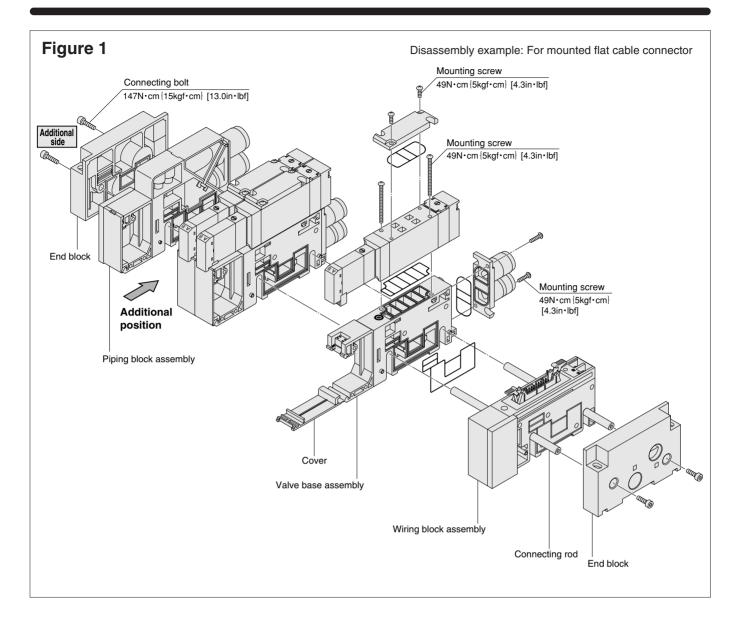
Series	Torque
F10	17.6 {1.8} [1.6]
F15	49.0 {5.0} [4.3]



%1: Always insert end terminal lead wire.%2: Shows when both A and B are used.



See "Detailed Diagram of Wiring Block Internal Connections" on p.517.



Manifold Unit Adding Procedure (F18 Series Plug-in Type)

Adding a valve base unit

Use the valve base assembly for adding valve base units.

- ① Remove the connecting bolts on the additional side end block and separate the end block from the manifold (see Fig. 1).
- ② Install the connecting rods to be added, open up spaces where the units are being added, position the gaskets onto the valve base assemblies being added, and fit the units on the connecting rods from above. At this time, securely mount the units so that no gap is left between the added valve base assemblies and the upper surface of the connecting rods.
- ③ Install gaskets onto the end blocks removed in step ①, and retighten the connecting bolts. At this time, use a hexagon bar wrench to hold the connecting bolts on the opposite side in place so as to prevent the bolts from slipping while securing them into place. Tightening torque: 147N·cm {15kgf·cm} [13.0in·lbf]

Wiring Procedure

- Use a flatblade screwdriver to open all of the covers (see Fig. 1). Loosen the mounting screws of the valve next to the valve base to be added, remove the valve, and remove the plug-in connector (see Fig. 2).
- ② The end terminal lead wire (short red wire) is inserted into the pin insert section (No.3) of the removed plug-in connector that was removed in step ① (see Fig. 3).

(When shipping, end terminal lead wire is inserted into the plug-in connector of the end unit valve.) Remove this end terminal lead wire, and insert it into the insert section (No.3) of the plug-in connector for the valve base assembly to be added. Next, insert the common wire (red) of this plug-in connector into the insert section (No.3) of the removed plug-in connector.

Note: When inserting the lead wire, confirm that the short bar of the plugin connector's common wire insert section has been attached.

- (3) Install each of the wired plug-in connectors in step (2) to the valve base, and mount the valve.
- ④ Remove the wiring block mounting screws and place the connector bracket in the position shown in Fig. 4, then connect the lead wire (white) of the added valve base after confirming the pin locations (For details, see the "Detailed diagram of wiring block internal connections" on p.517).
- ⑤ Return the connector bracket to its original position, tighten the wiring block mounting screws in place, and then install the cover while exercising caution that the lead wires are not trapped by the cover.

[Caution]

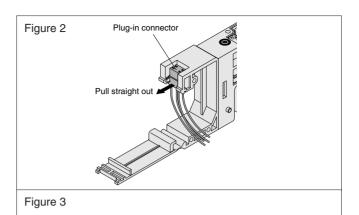
- Always cut off the power and air supply before working. In addition, always confirm that air has been completely exhausted from the manifold.
- When removing lead wires from the plug-in connector, use a tool with a fine tip (such as a small screwdriver) to press lightly on the contact hook from a hole on the side of the plug-in connector, and pull out the lead wire. When re-inserting the lead wire to the connector, spread the contact hooks so that they face outward, and then insert the lead wire into the plug-in connector. At this time, pull the lead wire lightly to confirm that it is securely inserted.
- Always connect the end terminal lead wire (see Fig. 3).
- Care should be exercised to prevent the gasket from becoming caught or lost.
- Before supplying air to the manifold, always confirm that the bases are connected, the end block connecting bolts on both sides are tightened, etc.

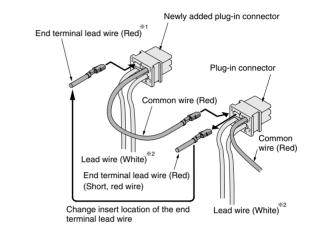
Supplying air when either of the end blocks is not securing the DIN rail could result in air leaks or in separation of manifold bases.

- Caution should be exercised as the number of valve units that can be added is limited in the manifold, by the wiring specifications and wiring connection types, etc. For details, see the "Table for maximum number of valve units by wiring specification," on p.543.
- When there are a large number of valves simultaneously delivering air to the secondary side, or when there is a large number of valves overall, we recommend using 2 air supplies and exhausts (on each side).

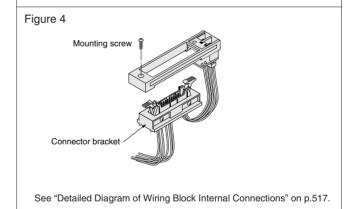
Adding units to the piping block assembly should be performed in the same way as adding units to the valve base assembly. In addition, when the wiring block and piping block are mounted sideby-side, always mount the wiring block on the outside of the piping block, for structural reasons.

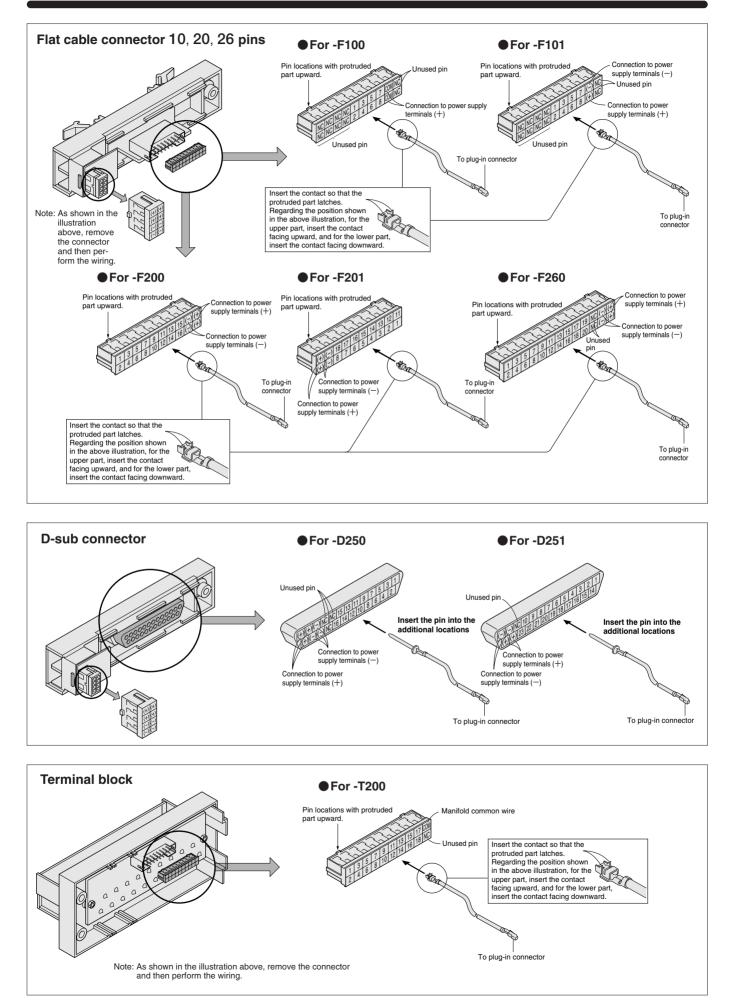
Series	torque
F18	49.0 {5.0} [4.3]





%1: Always insert end terminal lead wire.%2: Shows when both A and B are used.





Product Configurations for the F Series Serial Transmission Compatible Manifold

When ordering the serial transmission compatible manifold, note that the product configurations vary between the F10 and F15 series, and the F18 series.

■For F10 and F15 series 8 Figure 1 400RESS \otimes WIDE IN JAPA Serial transmission block Manifold type solenoid valve (Stand-alone type) (Common to standard manifold of F201 type wiring specification) ■For F18 series Figure 2 \bigcirc 24V A009ESS 1 2 4 8 15 32 64 18 YS20 θ e 0 Serial transmission block (Monoblock type)

Manifold type solenoid valve

(Manifold for serial transmission only)

•The manifold body and serial transmission block are connected by a flat cable, and mounted on one DIN rail at shipping.

Serial Transmission Block, Single Unit

YS2□L (For stand-alone, left-side mounting)^{**} YS2□R (For stand-alone, right-side mounting)^{**} YS391 (For OMRON CompoBus/D)^{Note}

- *: About 100mm [3.9in.] of a flat cable with a connector is provided with the serial transmission block.
- Note: The transmission block uses OMRON's remote I/O adapter-type DRT1-OD16X, and therefore differs in shape from other transmission blocks.

Illustration shows the F10 series.

•The serial transmission block is mounted to the manifold at shipping.

Serial Transmission Block, Single Unit

YS2□S (For monoblock, left-side mounting)^{*} YS2□T (For monoblock, right-side mounting)^{*} YS391 (For OMRON CompoBus/D)^{Note}

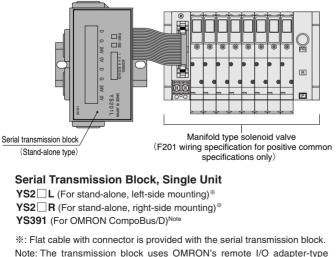
*: Cables, etc. are not provided with the serial transmission block. Note: The transmission block uses OMRON's remote I/O adapter-type DRT1-OD16X, and therefore differs in shape from other transmission blocks.

Application Examples for Serial Transmission Block, Single Unit (for reference)

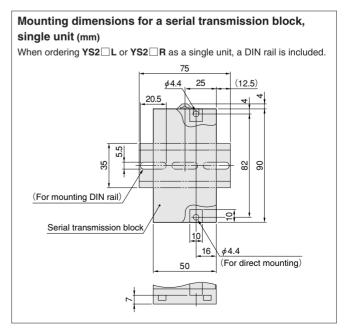
If manifolds with flat cable connectors purchased in the past have F201 wiring specifications (with positive common specifications only), the serial transmission blocks (stand-alone type) $YS2\Box L$, YS391 or $YS2\Box R$ in Figure 1 can be connected to the manifold to convert it into a serial transmission-compatible manifold.

Connectable Manifolds

- •FM-SOLID MANIFOLD X80M and X88M Series
- •Solenoid valves F series (F10 and F15 series are the same, with the exception of the above-described manifold and DIN rail.)
- Connection example between a serial transmission block (stand-alone type) and an earlier type of manifold



DRT1-OD16X, and therefore differs in shape from other transmission blocks.



General Specifications

Voltage	DC24V ±10%
Operating temperature range	5~50°C [41~122°F]
Vibration resistance	49.0m/s ² {5.0G} (Conforms to JIS C 0911)
Shock resistance	98.1m/s ² {10.0G} (Conforms to JIS C0912)
Excelete the effective of the effective excelete and the excelete the text of the effective effective effective excelete the effective effectiv	

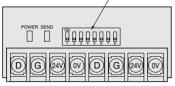
• For details about specifications, see each user's manual (see below).

Serial Transmission Block, Terminal Block (LED) Part Names

For UNI-WIRE[®] System

Transmission block specification: -01 (16 outputs), -02 (8 outputs)

Address setting swtich



LED indicator

Indicator	Description
POWER	 Lights up when power is turned on Flashes during voltage drops or when over current (a short circuit)
SEND	 Flashes during normal transmission Lights up or shuts off during faulty transmission

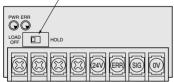
Remarks

- ** The UNI-WIRE® System is a serial parallel transmission system developed jointly by NKE and KURODA PRECISION INDUSTRIES. For details of the UNI-WIRE System, see the NKE or KURODA PRECISION INDUSTRIES catalog, user's manual, etc.
- Number of outputs per block
 16 solenoids (transmission block specification: -01)
 8 solenoids (transmission block specification: -02)
- Related materials: User's manual, document No. HV005

For OMRON B7A Link Terminal

Transmission block specification: -31 (standard type), -32 (high speed type)

Output selecting switch in faulty operation



LED indicator

Indicator	Description
PWR	 Lights up when power is turned on
ERR	•Lights up during faulty transmission

Remarks

(Transmission block spec.)	Standard type (-31)	High speed type (-32)

athod: 1 to

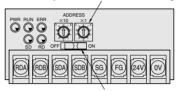
Transmission delay time	Max.31ms	Max.5ms
Transmission distance	Max.500m	Max.100m
% For details of	the B7A Link Te	erminal, see the

- OMRON catalog, user's manual, etc.
 Number of outputs per block
- Maximum of 16 solenoids
- Error output specifications
 Output mode: NPN open collector
 Rated load voltage: DC24V
 Output current: Sink current MAX. 40mA
- Related materials: User's manual, document No. HV008

For Mitsubishi Electric MELSECNET/MINI-S3

Transmission block specification: -11

Rotary switch for station number setting



E. C. MODE switch

Description
p when power is turned on
normal data communication with master station
during sending data
during receiving data
when data receiving error occurs,

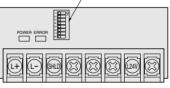
Remarks

I ED india

- Master station: MELSEC-A series
- AJ71PT32-S3, AJ71T32-S3, A2CCPU/A2CJCPU, A1SJ71PT32-S3, link sub-stations up to a maximum of 64 stations, and link I/O numbers up to a maximum of 512.
- % For details, see the Mitsubishi Electric's sequencer MELSEC-A series catalog, user's manual, etc.
- Number of outputs per block
- Maximum of 16 solenoids
- Since the block is equivalent to 2 stations, if substations are entirely composed of the blocks, the maximum becomes 32 units.
- Related materials: User's manual, document No. HV006
- For KOYO ELECTRONICS INDUSTRIES SA Bus

Transmission block specification: -41 (16 outputs), -42 (8 outputs)

Station number setting switch



LED indicator

Indicator	Description
Power	 Lights up when power is turned on
Error	•Lights up during faulty transmission or other faults

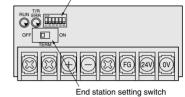
Remarks

- % For details of the SA Bus system, see the KOYO ELECTRONICS INDUSTRIES catalog, user's manual, etc.
- Number of outputs per block
 16 solenoids (transmission block specification: -41)
 8 solenoids (transmission block specification: -42)
- Related materials: User's manual, document No. HV009

●For OMRON SYSBUS Wire System

Transmission block specification: -21

Dip switch for various settings



I FD indicator

Indicator	Description		
RUN	•Lights up when transmission is normal, and the PC is in operations mode or monitor mode		
T/R ERR	Flashes during normal transmission Lights up during standby or faulty transmission Shuts off during faults (during watchdog timer fault)		

Remarks

- Master station unit: SYSMAC-C (CV) series C200H-RM201, C500-RM201
- % For details, see the OMRON's programmable controller SYSMAC C(CV) series catalog, user's manual, etc.
- Number of outputs per block Maximum of 16 solenoids
- Related materials: User's manual, document No.
 HV007

For SUNX S-LINK

Transmission block specification: -51 (16 outputs), -52 (8 outputs)

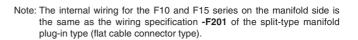
Switch for address setting and output processing setting during error occurrence

LED indicator

Indicator	Description			
POWER	•Lights up when power is turned on			
SEND	•Flashes during normal transmission •Lights up or shuts off during faulty transmission			

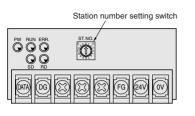
Remarks

- % For details of the S-LINK System, see the SUNX catalog, user's manual, etc.
- Number of outputs per block
 16 solenoids (transmission block specification: -51)
 8 solenoids (transmission block specification: -52)
- Related materials: User's manual, document No. HV010



For Mitsubishi Electric MELSEC I/O LINK

Transmission block specification: -61



LED indicator

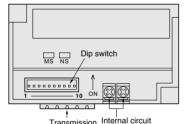
Indicator	Description		
PW	•Lights up when power is turned on		
RUN	•Lights up when receiving data transmitted from master unit is normal		
SD	•Lights up during sending data to master unit		
RD	•Lights up during receiving data from master unit		
ERR.	•Lights up when faulty data transmitted from master unit		

Remarks

- 16 remote I/O unit connection stations, for a maximum of 128 inputs/outputs
- * For details, see Mitsubishi Electric's sequencer catalog, user's manual, etc.
- Number of outputs per block
- Maximum of 16 solenoids
- % Since the block is equivalent to 4 stations, if substations are entirely composed of the blocks, a maximum of 4 units can connect to 1 master unit.
- Related materials: User's manual, document No. HV011

For OMRON CompoBus/D

Transmission block specification: -91



Transmission Internal circuit connector power supply terminal

LED indicator

Indicator	State	Color	Description	
	Lights up	Green	 Normal state 	
	Flashing	Gleen	 No setting state 	
MS	Lights up	Red	 Serious breakdown 	
	Flashing	neu	 Minor breakdown 	
	Shuts off	—	 No power supply 	
NS	Lights up	Green	Communication connection completed	
	Flashing	Gleen	No communication connection	
	Lights up	Red	Serious communication fault	
	Flashing	neu	Minor communication fault	
	Shuts off	_	•No power supply	

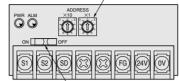
Remarks

- % For details of the CompoBus/D, see the OMRON catalog, user's manual, etc. The transmission block is OMRON's remote
- adaptor-type DRT1-OD16X. For details about handling, see OMRON's user's manual. Number of outputs per block
- Maximum of 16 solenoids
- Related materials: User's manual, document No. HV014

For Fuji Electric FA Components & Systems T Link Mini

Transmission block specification: -71

Station number setting switch



ON/OFF switch for terminating resistance

LED indicator

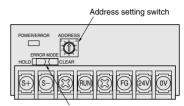
Indicator	Description
PWR	 Lights up when power is turned on
ALM	•Lights up during faulty transmission

Remarks

- % For details of the T Link Mini, see the Fuji Electric FA Components & Systems catalog, user's manual, etc.
- Number of outputs per block Maximum of 16 solenoids
- Related materials: User's manual, document No. HV012

For KEYENCE KZ-R

Transmission block specification: -81



Error holding swtich

LED indicate	or
Indicator	

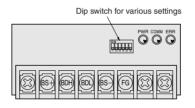
Indicator	Description		
	•Green:	Lights up for normal	
		communications state	
	 Orange: 	Lights up when communi-	
		cations state is poor	
POWER/		(can also light up when	
ERROR		address settings are	
		incorrect)	
	•Red:	Lights up during faulty	
		operation, or when	
		transmission path is cut off	

Remarks

- % For details of the KZ-R, see the KEYENCE catalog, user's manual, etc.
- Number of outputs per block Maximum of 16 solenoids
- Related materials: User's manual, document No. HV013

For OMRON CompoBus/S

Transmission block specification: -A1 (16 outputs), -A2 (8 outputs)



LED indicator

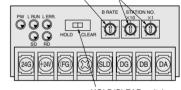
Indicator	State	Color	Description
PWR	Lights up	Green	 During power supply
	Shuts off	Green	Power not supplied
COMM	Lights up	Yellow	During normal communication
	Shuts off		Communication fault, or standby
ERR	Lights up	Red	 Communication fault occurred
	Shuts off		During normal communication, or standby

Remarks

- % For details of the CompoBus/S, see the OMRON catalog, user's manual, etc.
- Number of outputs per block 16 solenoids (transmission block specification: -A1) 8 solenoids (transmission block specification: -A2)
- Related materials: User's manual, document No. HV015

For Mitsubishi Electric CC-Link Transmission block specification: -B1

Transmission speed setting switch	Station number setting switch
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HOLD/CLEAR switch

LED indicator

Indicator	Description		
PW	•Lights up when power is turned on		
L RUN	Lights up when normal data is received from master station Lights up during sending data Lights up during receiving data		
SD			
RD			
L ERR.	 Lights up during transmission errors, and shuts off when time is over Lights up due to station number setting error or transmission speed setting error 		

Remarks

- % For details of the CC-Link, see the Mitsubishi Electric catalog, user's manual, etc.
- Number of outputs per block
- 16 solenoids (transmission block specification: -B1) % Since the block occupies 1 station, if remote I/O stations are entirely composed of the blocks, a maximum of 64 units can connect to 1 master station.
- Related materials: User's manual, document No. HV016

For specifications and handling details, see the above-listed user's manuals (document Nos. HV005~HV016).

Description of Changes

Offering more durability and improved reliability, the coil dimensions have been changed. Therefore, to identify between the earlier and new types due to a partial change in manifold dimensions, some portions of the outer color have been changed.

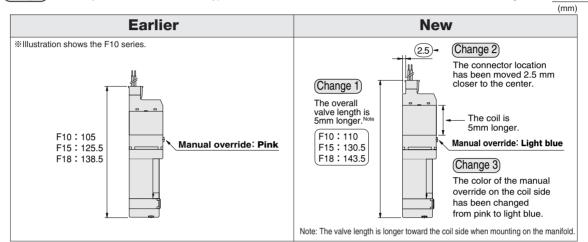
1.Changes in Single Valve Unit (Common to F10, F15, and F18 Series)

(1) S Type Plug Connector

(Change 1) The coil is 5mm [0.197in.] longer, and the overall valve length is also 5mm longer.

(Change 2) The connector location has been moved 2.5mm closer [0.098in.] to the center.

Change 3) To identify between new and earlier types, the color of the manual override on the coil side has been changed from pink to light blue.

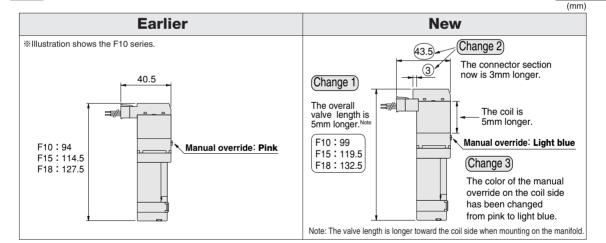


② L Type Plug Connector

(Change 1) The coil is 5mm [0.197in.] longer, and the overall valve length is also 5mm longer.

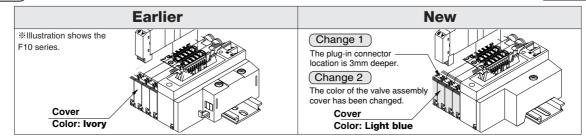
Change 2) The connector section is now 3mm [0.118in.] longer.

(Change 3) To identify between new and earlier types, the color of the manual override on the coil side has been changed from pink to light blue.



2.Change in Connector Receptacle Shape of Plug-in Type Manifold (Common to F10, F15, and F18 Series) Targeted Products: Split Manifold Plug-in Type, and Serial Transmission Compatible Manifold

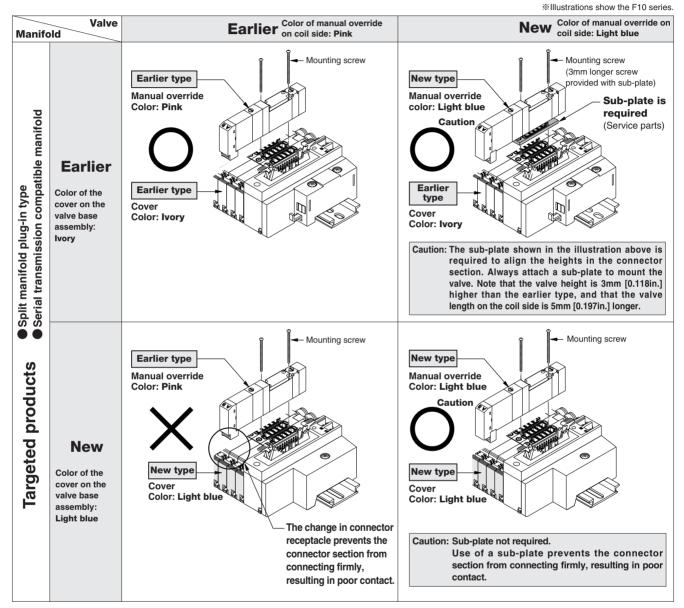
Change 1) The connector receptacle position for the valve assembly is 3mm [0.118in.] deeper due to the change in the valve's L type plug connector. (Change 2) To identify between new and earlier types, the color of the valve assembly cover has been changed from ivory to light blue.



Precautions for Valve Replacement

1. About Combination Mountings of New and Earlier Types of Valves and Manifolds

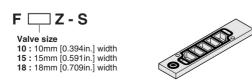
- For split manifolds plug-in type, and the serial transmission compatible manifolds, a change in the connector receptacle brings up some issues when combining earlier and new types of mounting valves, and the combination of the valves and manifolds when replacing the valves. For details about earlier and new combinations, see the table below.
- Since split manifolds non-plug-in type, monoblock manifolds, and PC board manifolds, do not have plug-in construction, consequently all combinations of earlier and new types are acceptable.



2.Sub-plate (Service Parts)

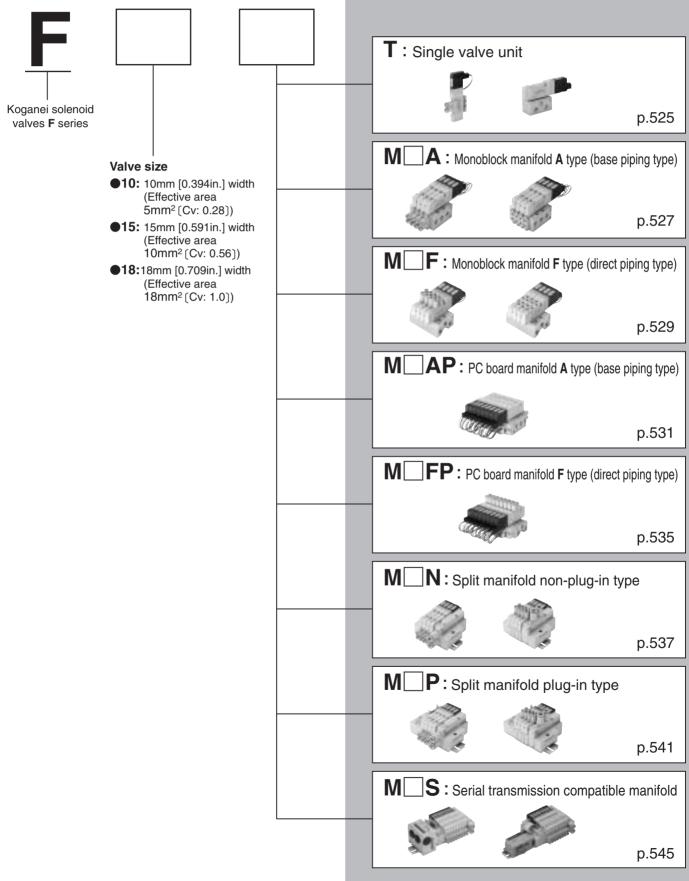
The sub-plate is provided as a service part, which is required to mount the new type valves on the earlier type split manifold plug-in type, and on the earlier type serial transmission compatible manifold.

Sub-plate (Sub-plate, gasket, O-ring, 2 mounting screws)



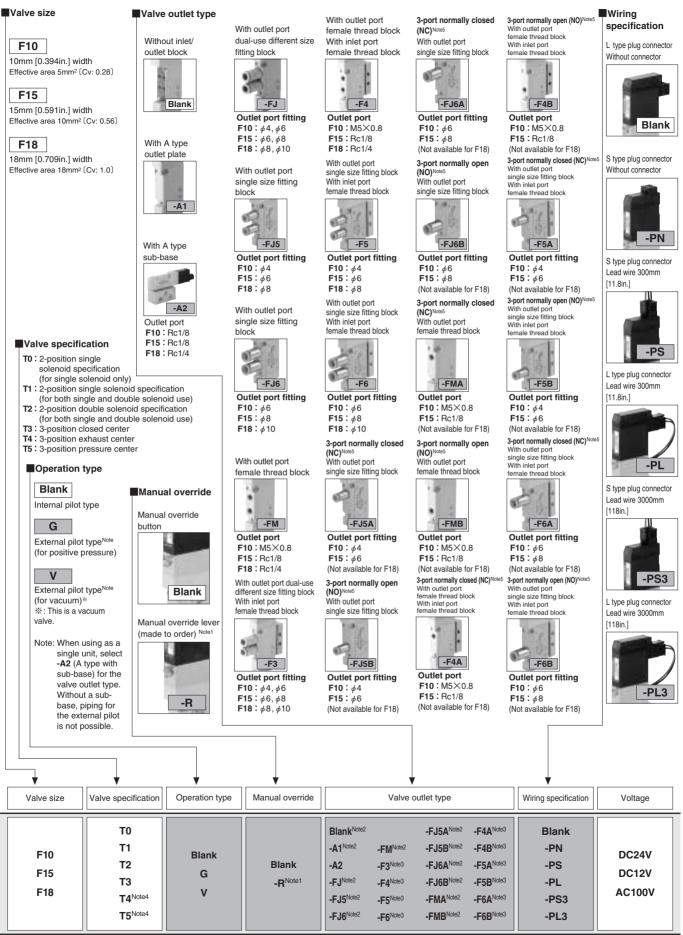
F Series Order Codes

The solenoid valves F series order codes are classified into the following 8 categories. For details on order codes, see the designated pages.



SOLENOID VALVES F SERIES

Single Valve Unit Order Codes



Notes: 1. The manual override lever is made to order. Consult us for delivery. When the valve specifications are **T1** or **T2**, the manual override lever is available for the A side only.

2. Two manifold mounting screws are included.

3. The units with inlet port female thread blocks can be used only with the internal pilot type valve operation type .

I ne units with inlet port female thre
 Not available in the vacuum valves.

5. The 3-port specifications are only available in valve specifications T0, T1, and T2.

J

For internal pilot

FΓ Ζ-

Valve size

- 10:10mm [0:394in] width 15:15mm [0.591in.] width 18:18mm [0.709in.] width
- Parts content
- : Mounting bracket (mounting bracket, 2 mounting screws) : Sub-base (sub-base body, gasket, exhaust valve) Note 1 21
- 25 Ρ Plate (plate, gasket, 2 mounting screws)
 - Dual-use different size fitting block (fitting block, gasket, 2 mounting screws)
- J : Dual-use different size fitting block (fitting block, gasket, 2 mounting screws)
 J5 : Single size fitting block F10:
 φ 6, F15:
 φ 8 (fitting block, gasket, 2 mounting screws)
 J6 : Single size fitting block f0:
 φ 6, F15:
 φ 8, f18:
 φ 10 (fitting block, gasket, 2 mounting screws)
 J5A : Single size fitting block for 3-port F10:
 φ 6, F15:
 φ 6 (fitting block, gasket, 2 mounting screws)
 J6A : Single size fitting block for 3-port F10:
 φ 6, F15:
 φ 6 (fitting block, gasket, 2 mounting screws)
 Note3

 Female thread block (female thread block, gasket, 2 mounting screws)
 Note3

 Female thread block for 3-port (female thread block, gasket, 2 mounting screws)
 Note3
- P port female thread block (P port female thread block, gasket) Note MP
- GS1 : Gasket (gasket, exhaust valve) Note
- Notes: 1. Valve mounting screws are not included.
 - Caution should be exercised as this gasket is different from the GS2 gasket for the split-type manifolds.
 Not available in F18 series. Common to both normally closed (NC) and normally open (NO) types. Select the type by application requirements.

Sub-base for external pilot

Valve size

F

ZG - 25

10: 10mm [0.394in.] width **15**: 15mm [0.591in.] width

18:18mm [0.709in.] width



Valve size

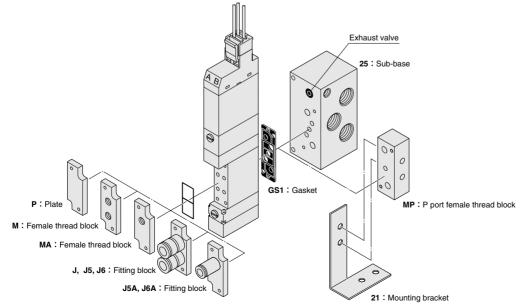
- 10:10mm [0.394in.] width
- 15:15mm [0.591in.] width
- 18:18mm [0.709in.] width
- Parts content

P

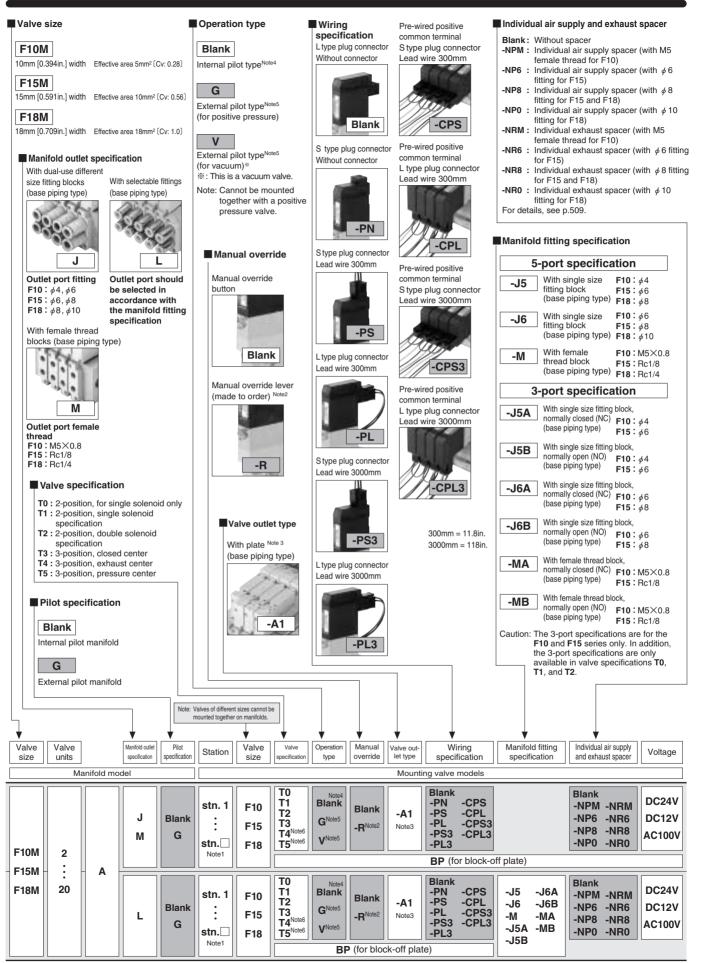
- : Plate (plate, gasket, 2 mounting screws)
- Dual-use different size fitting block (fitting block, gasket, 2 mounting screws) л. . J5
 - Single size fitting block **F10**: ϕ 4, **F15**: ϕ 6, **F18**: ϕ 8 (fitting block, gasket, :
- 2 mounting screws) J6 Single size fitting block F10: \$\phi 6, F15: \$\phi 8, F18: \$\phi 10\$ (fitting block, gasket,
- 2 mounting screws) J5A : Single size fitting block for 3-port F10: ϕ 4, F15: ϕ 6 (fitting block, gasket, 2 mounting screws) N
- Single size fitting block for 3-port F10: \$\phi 6\$, F15: \$\phi 8\$ (fitting block, gasket, .164 . 2 mounting screws)
- Female thread block (female thread block, gasket, 2 mounting screws) М
- MA : Female thread block for 3-port (female thread block, gasket, 2 mounting screws) Note 1
- GS1 : Gasket (gasket, exhaust valve) Note 2
- Notes: 1. Not available in F18 series. Common to both normally closed (NC) and normally open (NO) types. Select the type by application requirements.
 - Caution should be exercised as this gasket is different from the GS2 gasket for the split type manifolds.

Connector-related order codes

<u>FZ</u> -		<u>FZ0</u> - [
Valve	Connector specification	Valve	Connector specification
specification	CP : Connector, lead wire length 300mm [11.8in.]	specification	CP : Connector, lead wire length 300mm [11.8in.]
For T1 , T2 ,	(black, red, white, for total of 3 lead wires)	For T0	(black, red, for total of 2 lead wires)
T3, T4, T5	CP3 : Connector, lead wire length 3000mm [118in.] (black, red, white, for total of 3 lead wires)		CP3 : Connector, lead wire length 3000mm [118in.] (black, red, for total of 2 lead wires)
	CLN : Connector without lead wire (1 short bar and 3 contacts included)		CLN : Connector without lead wire (1 short bar, 2 contacts included)
	CC1.5 : Cabtyre cable, length 1500mm [59in.]*		
	CC3 : Cabtyre cable, length 3000mm [118in.]*		
	⋇For details, see p.506.		



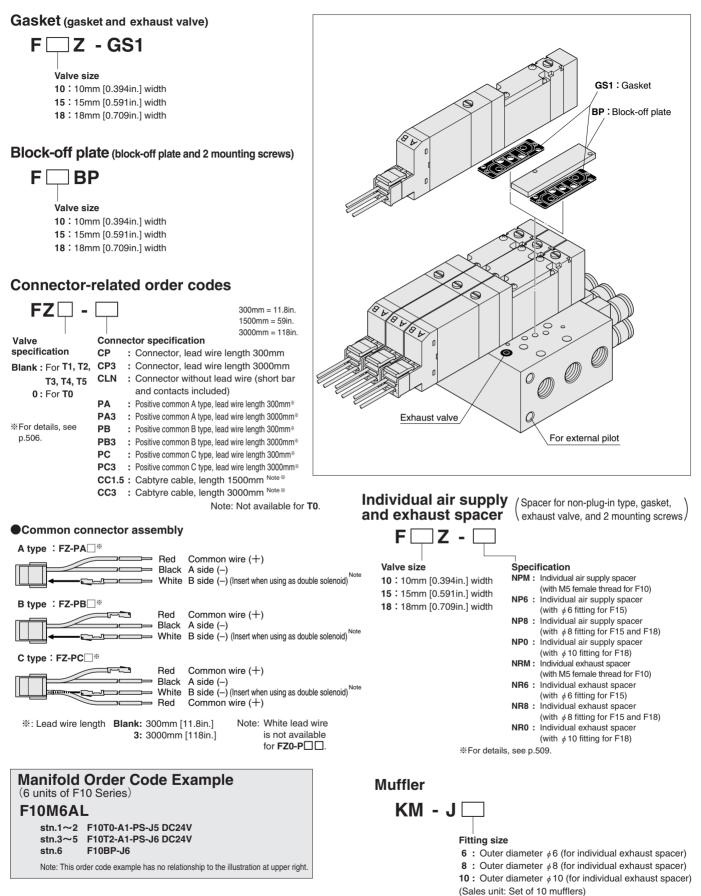
Monoblock Manifold A Type (Base Piping Type) Order Codes



Notes: 1. Valve mounting location is from the left, with the solenoid on top, and the 4(A), 2(B) ports side in front.

2. The manual override lever is made to order. Consult us for delivery. When the valve specifications are T1 or T2, the manual override lever is placed on the A side only.

3. Always enter -A1. 4. Cannot be mounted on the external pilot manifold. 5. Cannot be mounted on the internal pilot manifold. 6. Not available in the vacuum valves.



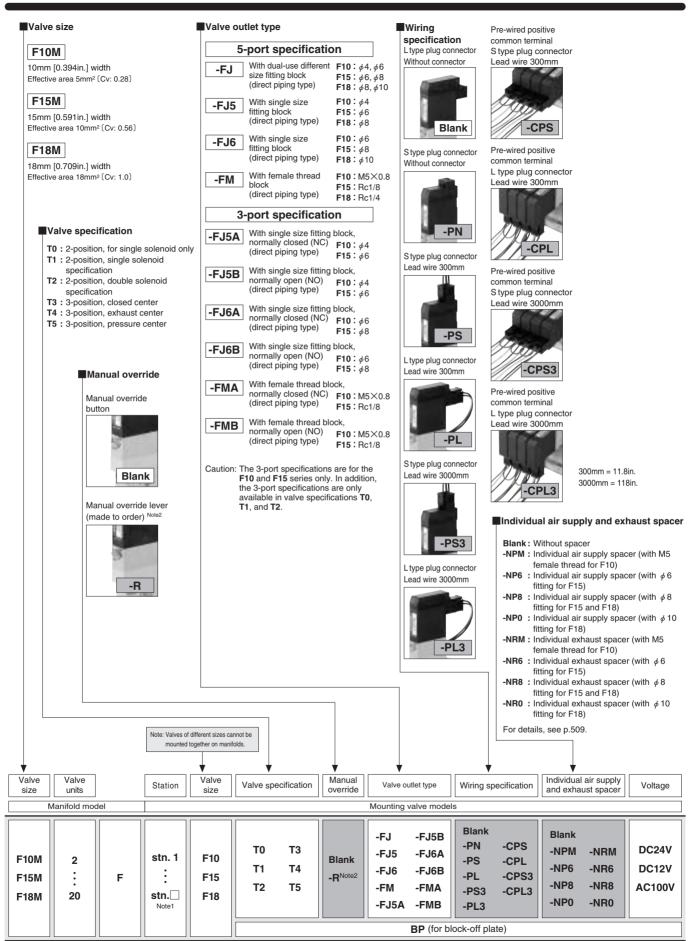
Precautions for Order Codes

Manifold outlet specification

Select from among "dual-use different size fitting blocks", "with female thread blocks" or "with selectable fittings." For repair or replacement, purchase the single valve unit additional parts, F J-J-J (dual-use different size fitting block), F J-J-J (single size fitting block), or F J-Z-M (female thread block), on p.526.

Place orders from "Single Valve Unit Order Codes" on p.525. Note, however, that the only compatible valve type is A1. In addition, for common terminal wiring connections, order the common connector assemblies listed above separately.

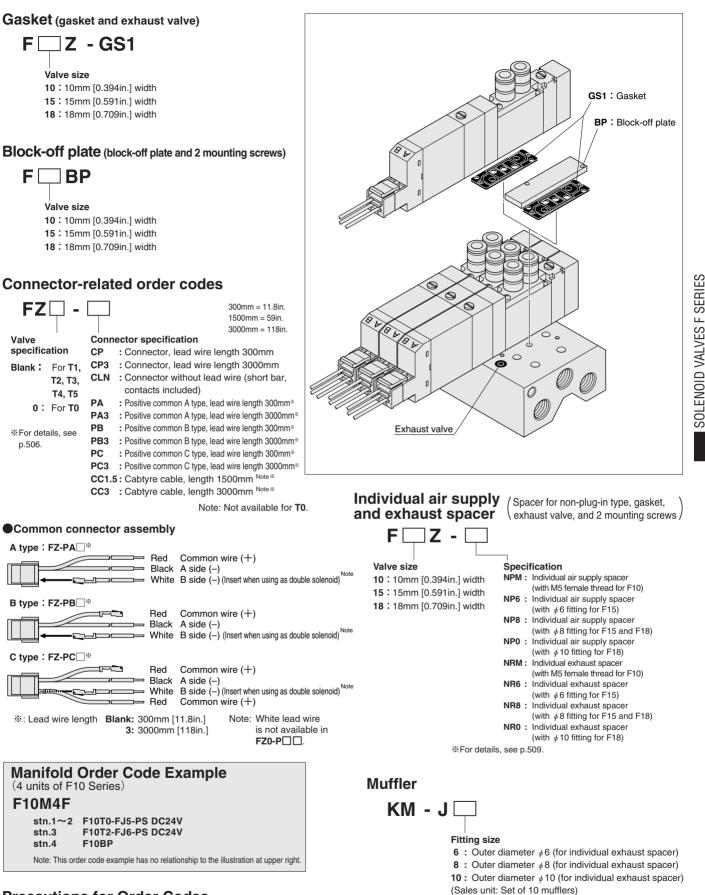
Monoblock Manifold F Type (Direct Piping Type) Order Codes



Notes 1: Valve mounting location is from the left, with the solenoid on top, and the 4(A), 2(B) ports side in front.

2: The manual override lever is made to order. Consult us for delivery. When the valve specifications are T1 or T2, the manual lever override is placed on the A side only.

Remark: The external pilot valve cannot be mounted on the F type manifold.



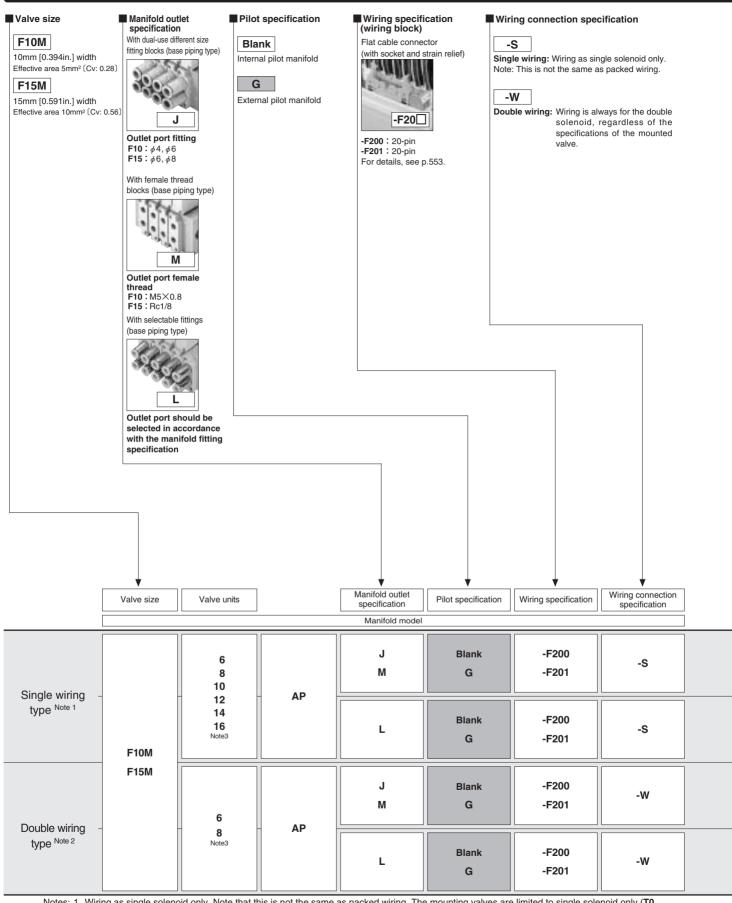
Precautions for Order Codes

Orders for valves only

Place orders from "Single Valve Unit Order Codes" on p.525.

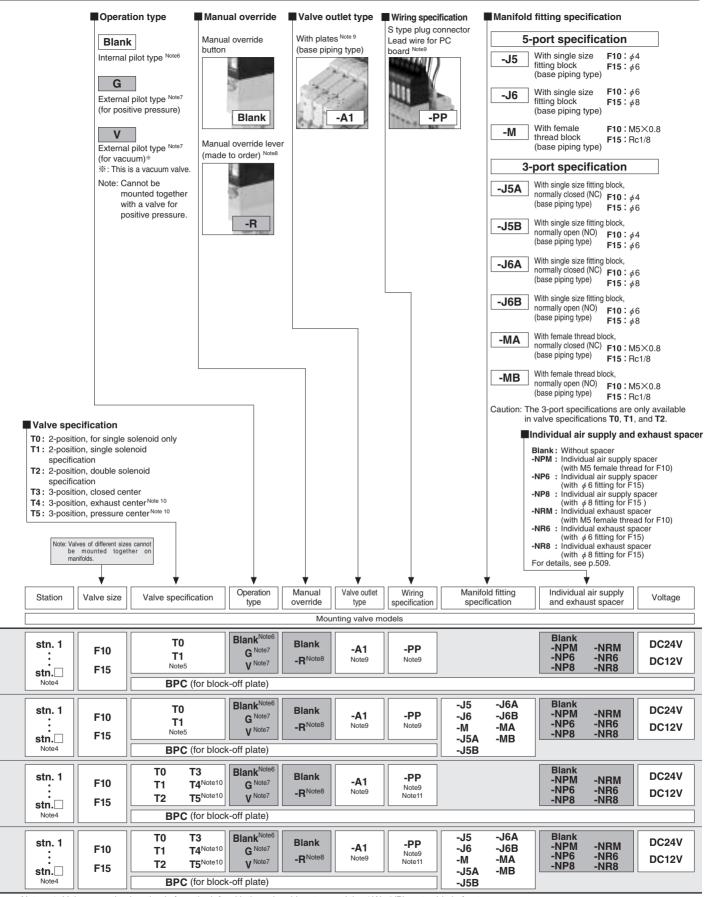
Select from valve types -FJ, -FJ5, -FJ6, -FM, -FJ5A, -FJ5B, -FJ6A, -FJ6B, -FMA, or -FMB. In addition, for common terminal wiring connections, order the common connector assemblies listed above separately.

PC Board Manifold A Type (Base Piping Type) Order Codes



Notes: 1. Wiring as single solenoid only. Note that this is not the same as packed wiring. The mounting valves are limited to single solenoid only (T0, T1 specifications). Therefore, even if the T1 specification valve is switched over to a double solenoid, no power will be applied to the B side solenoid.

 Wiring is always for the double solenoid, regardless of the specifications of the mounted valves.
 The number of units in terms of the wiring connection specifications are, for single wiring, 6~16 (even numbers only), and for double wiring, 6 or 8.



Notes: 4. Valve mounting location is from the left, with the solenoid on top, and the 4(A), 2(B) ports side in front.

5. The mounting valves are limited to **T0**, **T1** specifications only (single solenoid specifications). In addition, even if the **T1** specification valve is switched over to a double solenoid, no power will be applied to the B side solenoid.

Cannot be mounted on the external pilot manifold.
 Cannot be mounted on the internal pilot manifold.

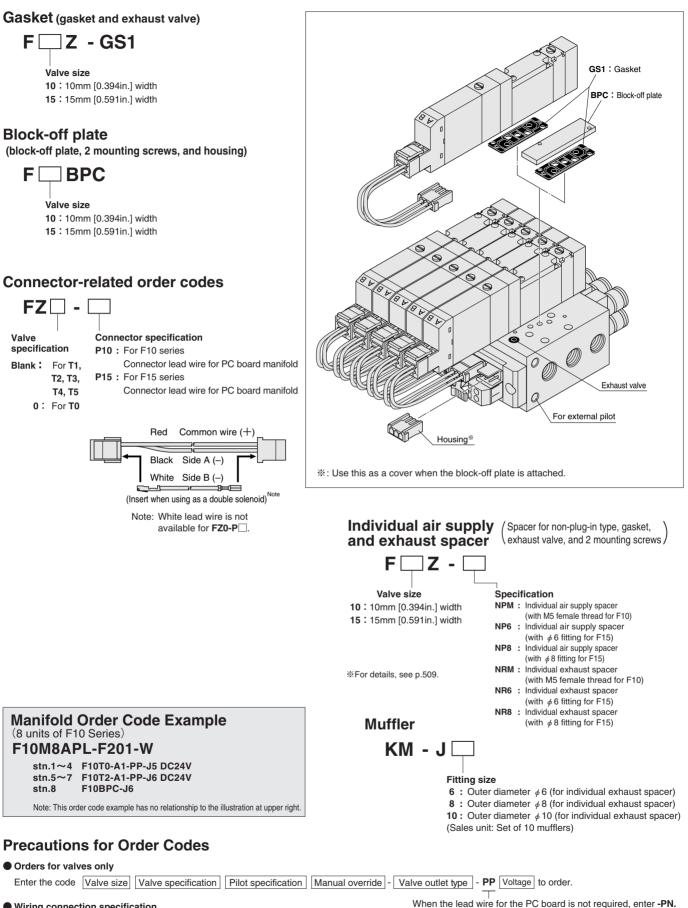
8. The manual override lever is made to order. Consult us for delivery. When the valve specifications are T1 or T2, the manual override lever is placed on the A side only.

9. Always enter -A1 or -PP.

10. Not available in the vacuum valves.

11. The lead wire on the solenoid B side (white) is not available in valve specification T0.

SOLENOID VALVES F SERIES



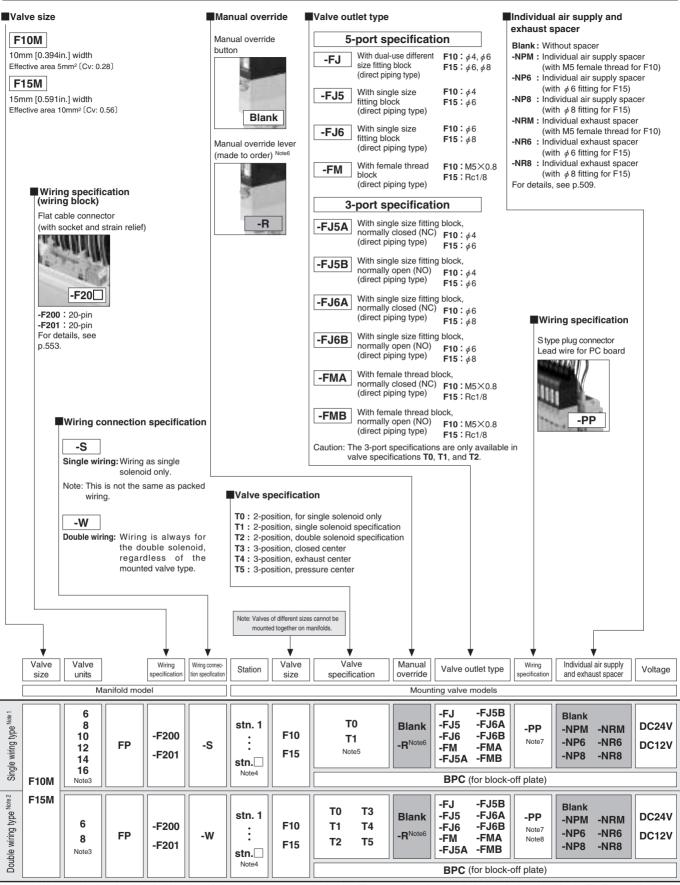
Wiring connection specification

-S (single wiring): Wiring for single solenoid only.

-W (double wiring): Wiring is always for the double solenoid, regardless of the mounted valve specifications.

SOLENOID VALVES F SERIES

PC Board Manifold F Type (Direct Piping Type) Order Codes



Notes: 1. Wiring as single solenoid only. Note that this is not the same as packed wiring. The mounting valves are limited to single solenoid only (**T0**, **T1** specifications). Therefore, even if the **T1** specification valve is switched over to a double solenoid, no power will be applied to the B side solenoid. 2. Wiring is always for the double solenoid, regardless of the specifications of the mounted valve.

Wiring is always for the double solenoid, regardless of the specifications of the mounted valve.
 The number of units in terms of the wiring connection specifications are, for single wiring 6~16 (even numbers only), and for double wiring, 6 or 8.

4. Valve mounting location is from the left, with the solenoid on top, and the 4(A), 2(B) ports side in front.

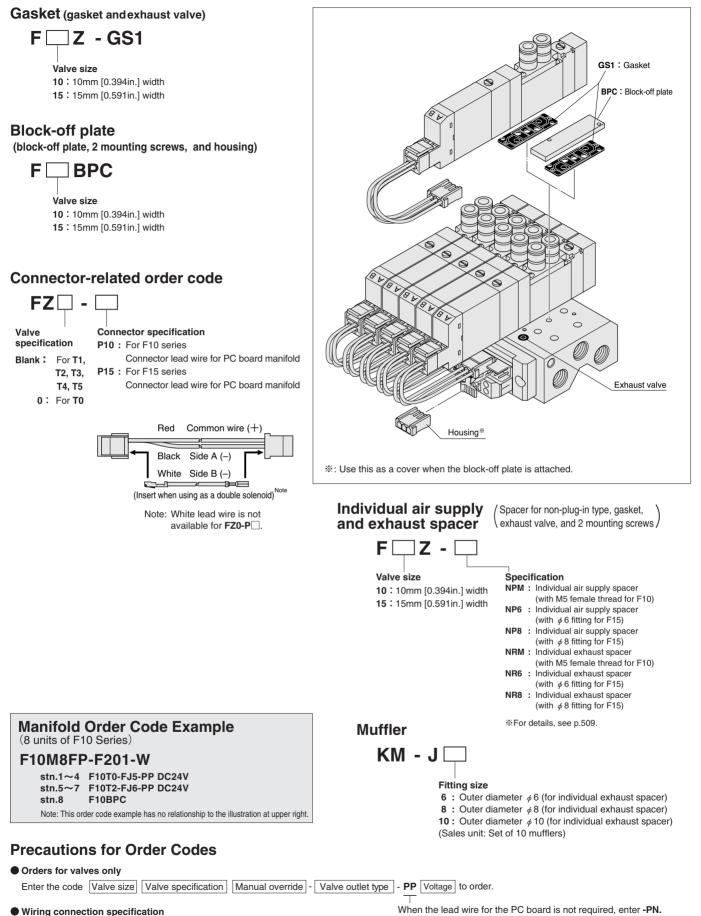
5. The mounting valves are limited to **T0**, **T1** specifications only (single solenoid specifications). In addition, even if the **T1** specification valve is switched over to a double solenoid, no power will be applied to the B side solenoid.

- 7. Always enter **-PP**.
- 8. The lead wire on the solenoid B side (white) is not available in valve specification TO.

^{6.} The manual override lever is made to order. Consult us for delivery. When the valve specifications are T1 or T2, the manual override lever is placed on the A side only.

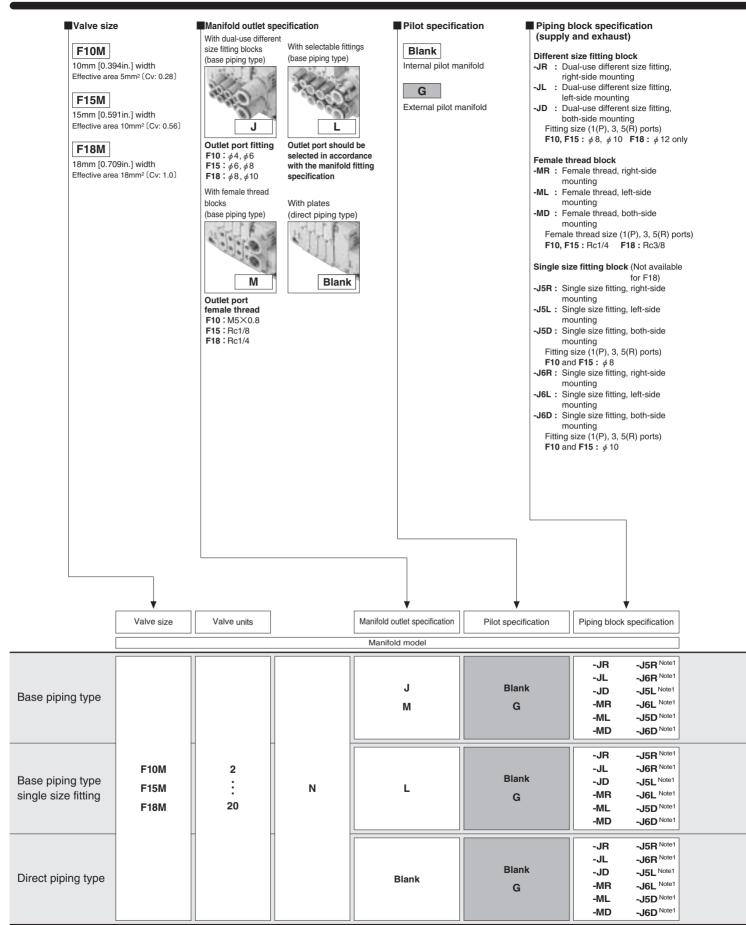
-S (single wiring): Wiring for single solenoid only.

-W (double wiring): Wiring is always for the double solenoid, regardless of the mounted valve specifications.

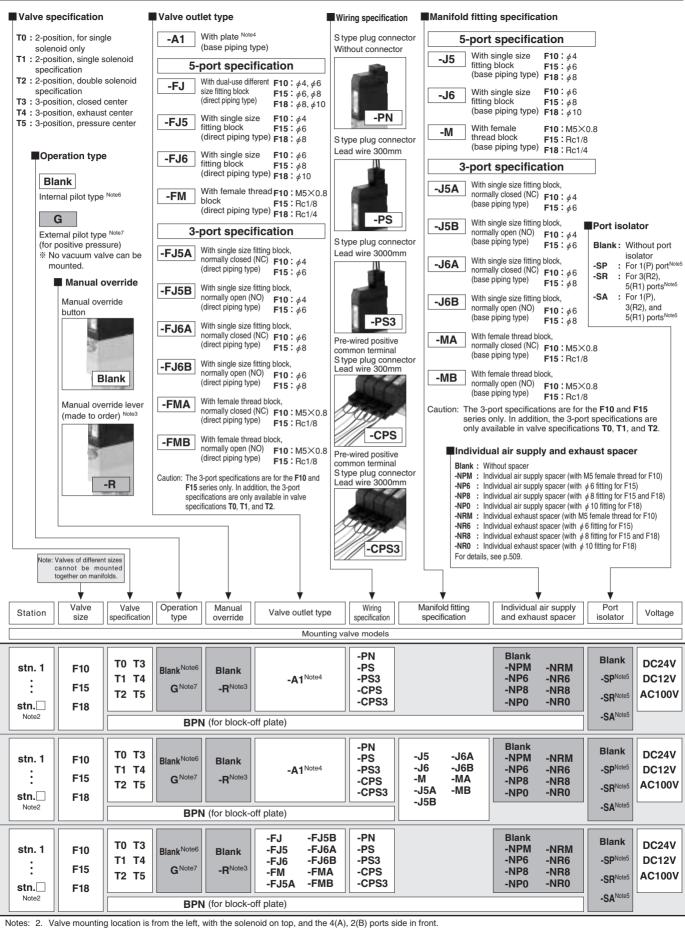


SOLENOID VALVES F SERIES

Split Manifold Non-Plug-in Type Order Codes



Note: 1. Not available for F18

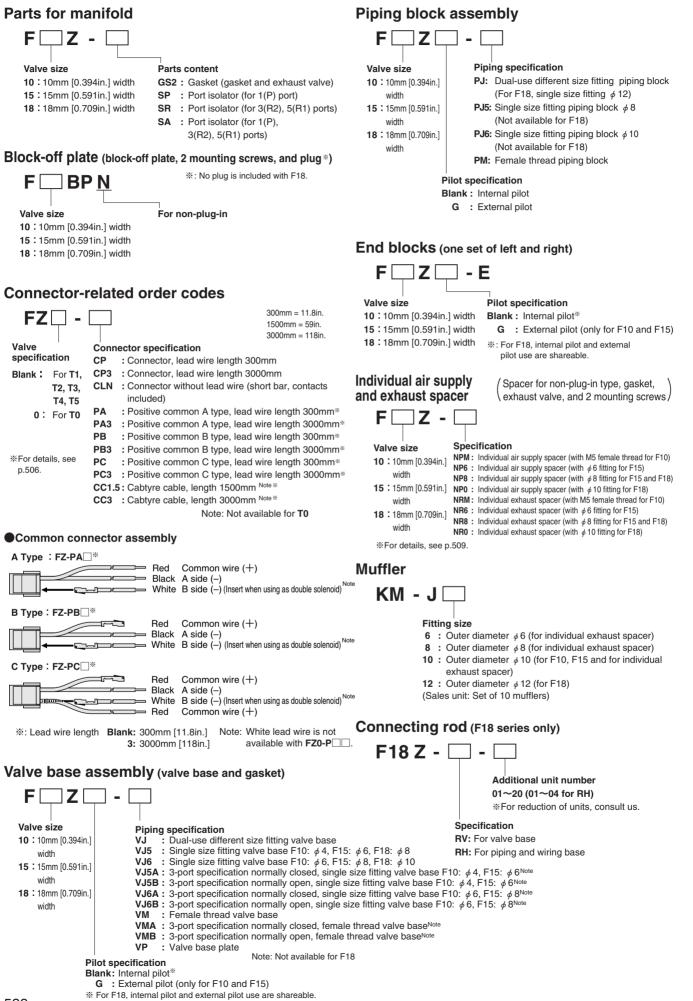


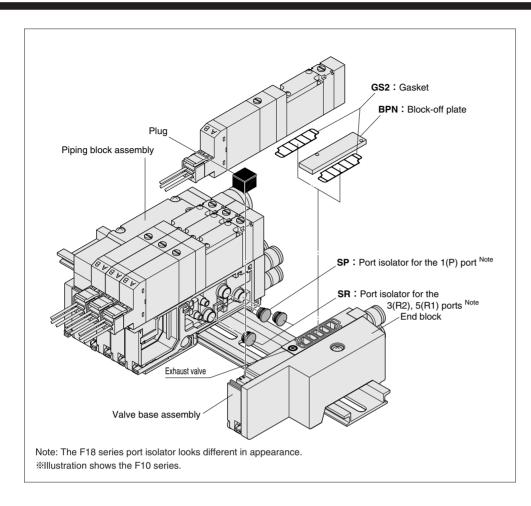
The manual override lever is made to order. Consult us for delivery. When the valve specifications are T1 or T2, the manual override lever is placed on the A side only.
 When selecting J, M, or L (base piping type) for the manifold outlet specification, always enter -A1 (with plate) for the valve outlet type.

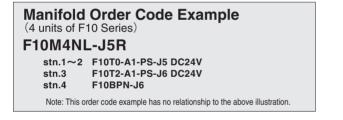
When selecting J, M, or L (base piping type) for the manifold outlet specification, always enter -A1 (with plate) for the valve outlet type.
 Port isolators can be installed only when piping blocks are mounted on both sides. In addition, only 1 port isolator can be mounted in 1 manifold for -SA, or 1 each port isolator for -SP and -SR for a total of 2 locations. When shipping, the designated port isolators are mounted between the designated station and the station to its immediate left (the next smaller stn. No.).

6. Cannot be mounted on the external pilot manifold.

7. Cannot be mounted on the internal pilot manifold





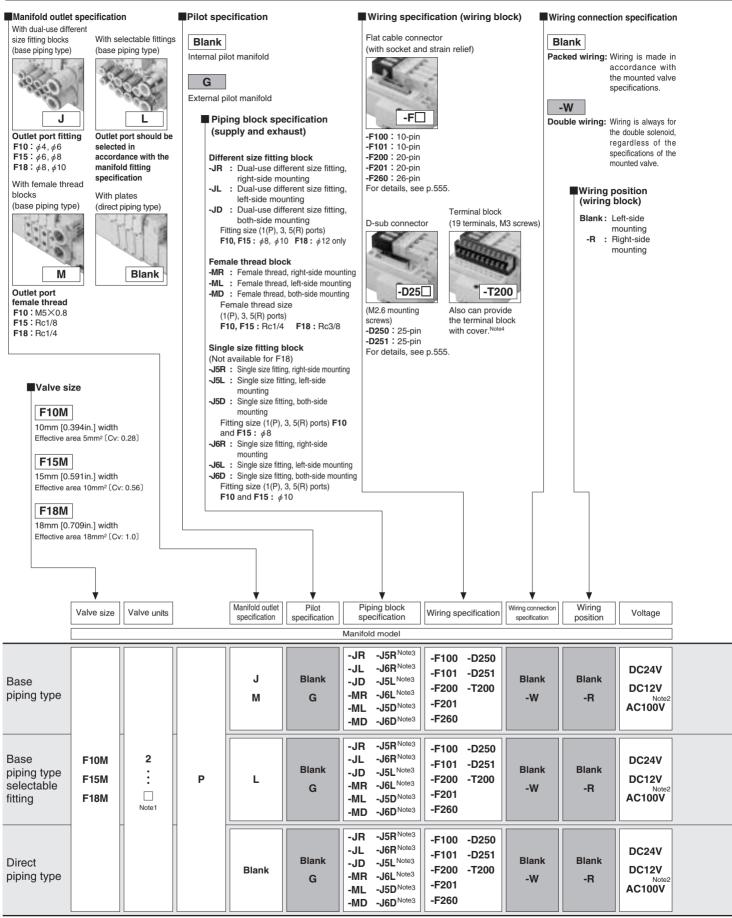


Precautions for Order Codes

Orders for valves only

Place orders from "Single Valve Unit Order Codes" on p.525.

However, Blank, A2, F3, F4, F5, F6, F4A, F4B, F5A, F5B, F6A, and F6B cannot be selected for the valve outlet type. And for the wiring specification, Blank, PL, and PL3 cannot be selected. In addition, for common terminal wiring connections, separately order the common connector assemblies listed on the previous page.

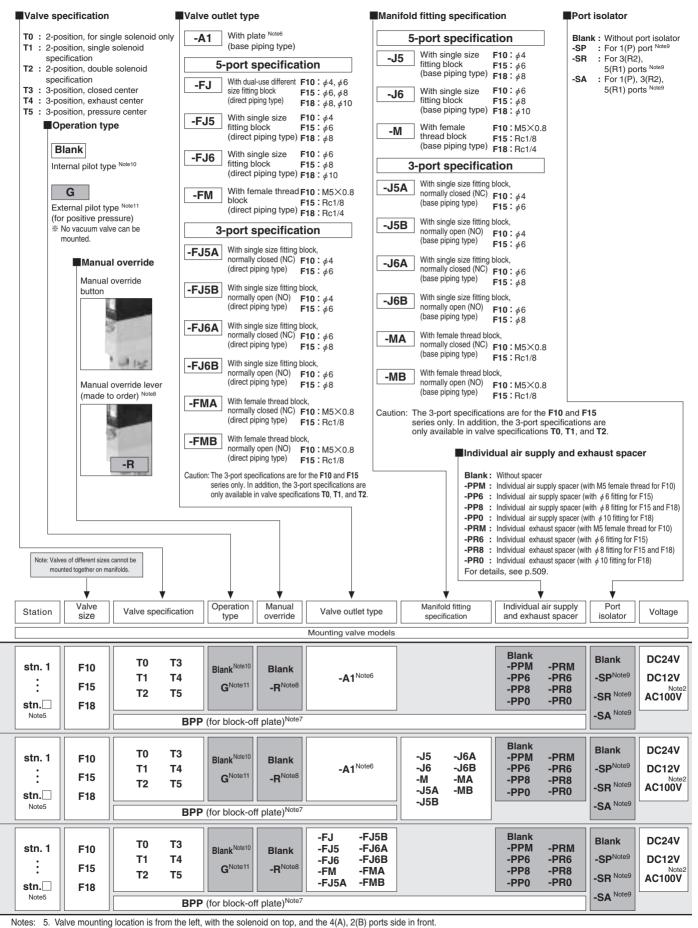


Notes: 1. For the maximum number of units, see the table for maximum number of valve units by wiring specification, on p.543.

2. AC100V is available only for the -D250, -D251 (D-sub connector) and -T200 (terminal block) wiring specifications.

3. Not available for F18.

4. The terminal block with cover (code: enter -139W to the end of the manifold code) can also be provided as a made to order item. For details, consult us.



When selecting J, M, or L (base piping type) for the manifold outlet specification, always enter -A1 (with plate) for the valve outlet type.

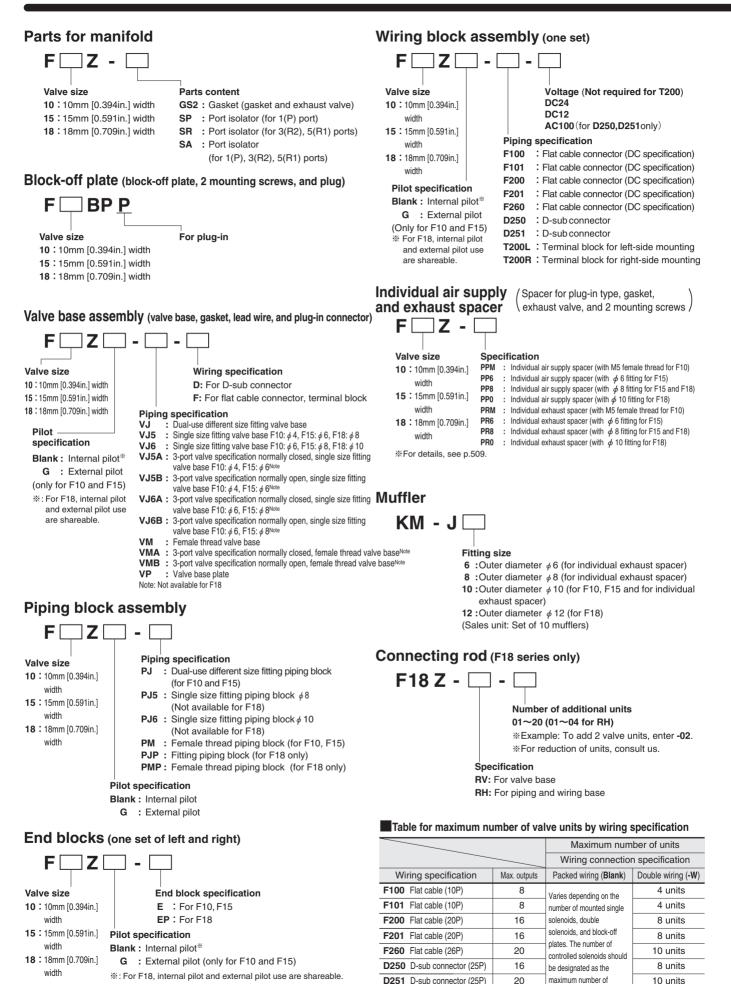
7. Caution should be exercised that the block-off plate wiring is always double wiring (allocated 2 control pins at 1 stn.), regardless of the wiring connection specification.

8. The manual override lever is made to order. Consult us for delivery. When the valve specifications are **T1** or **T2**, the manual override lever is placed on the A side only.

9. Port isolators can be installed only when piping blocks are mounted on both sides. In addition, only 1 port isolator can be mounted in 1 manifold for -SA, or 1 each port isolator for -SP and -SP for a total of 2 locations. When shipping, the designated port isolators are mounted between the designated station and the station to its immediate left (the next smaller stn. No.).

10. Cannot be mounted on the external pilot manifold.

11. Cannot be mounted on the internal pilot manifold.

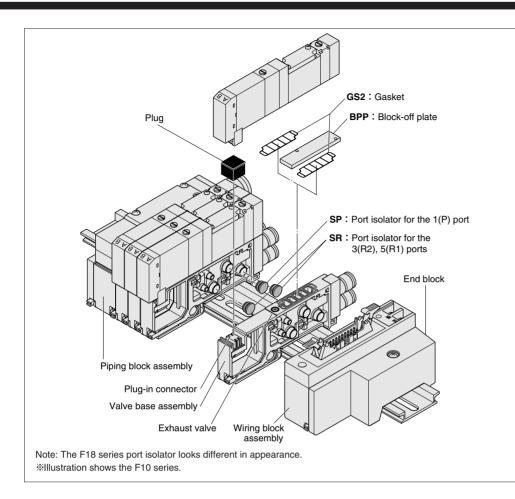


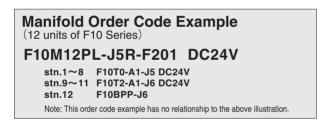
outputs or less.

9 units

18

T200 Terminal block (19 terminals)





Precautions for Order Codes

Orders for valves only

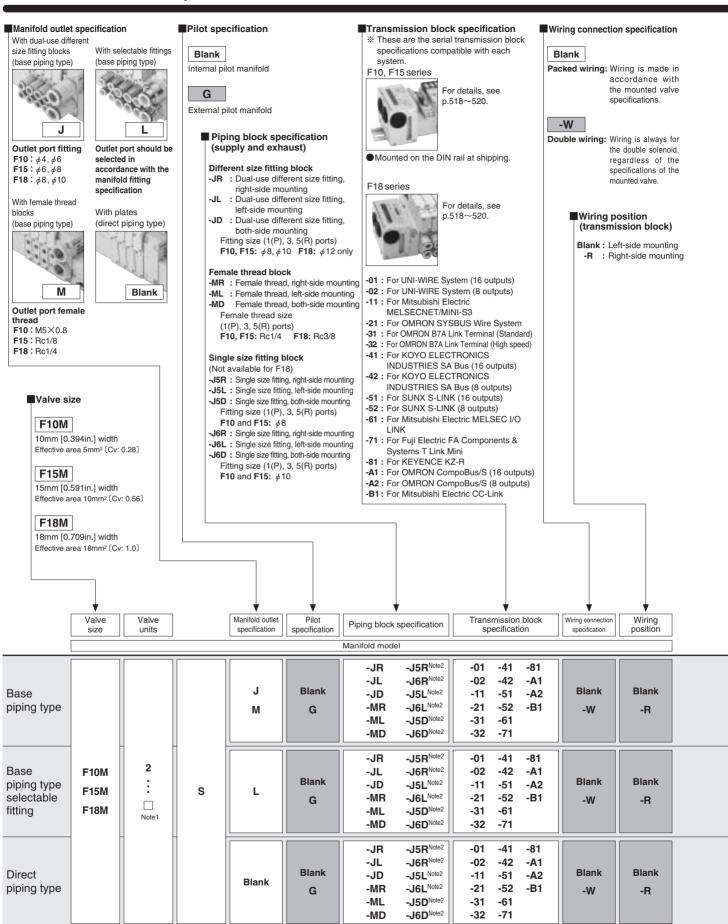
Place orders from "Single Valve Unit Order Codes" on p.525.

However, Blank, A2, F3, F4, F5, F6, F4A, F4B, F5A, F5B, F6A, and F6B cannot be selected for the valve outlet type. For the wiring specification, Blank is the only selection.

•Wiring connection specification

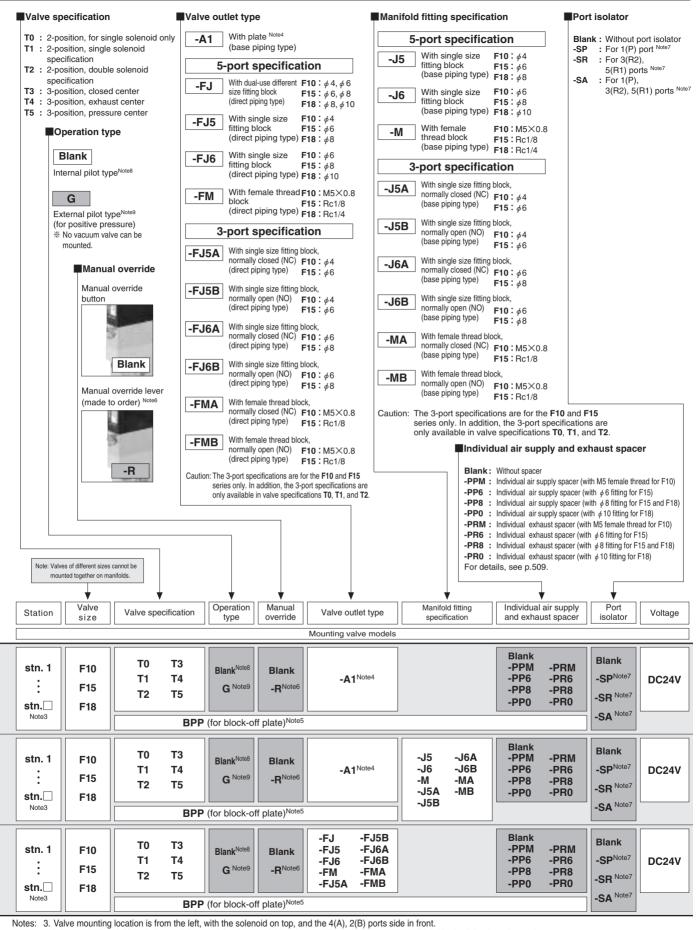
Blank (packed wiring) : Wiring is made in accordance with the mounted valve specifications.

-W (double wiring) : Wiring is always for the double solenoid, regardless of the mounted valve specifications.



Notes: 1. To determine the maximum number of units, see the table for maximum number of valve units by transmission block specification, on p.547. 2. Not available for F18

545



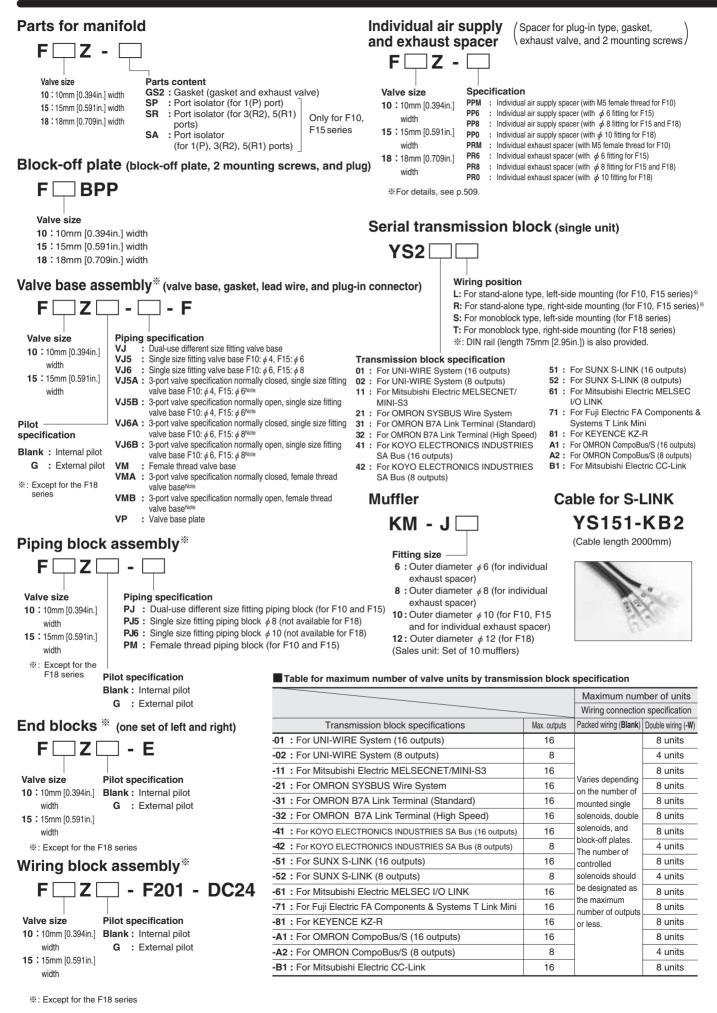
When selecting J, M, or L (base piping type) for the manifold outlet specifications, always enter -A1 (with plate) for the valve outlet type.

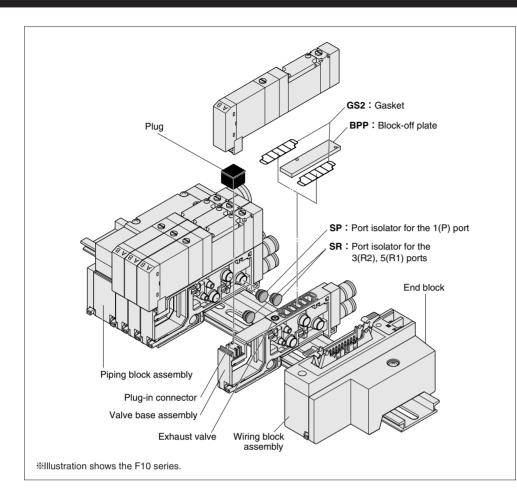
5. Caution should be exercised that the block-off plate wiring is always double wiring (allocated 2 control pins at 1 stn.), regardless of the wiring connection specification.

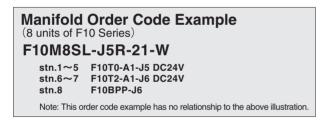
6. The manual override lever is made to order. Consult us for delivery. When the valve specifications are **T1** or **T2**, the manual override lever is placed on the A side only.
7. Port isolators can be installed only when piping blocks are mounted on both sides. In addition, only 1 port isolator can be mounted in 1 manifold for -SA, or 1 each port isolator for solutions and SB for a total of 2 leveling. When objining the designated part isolator can be mounted by the other and the other isolator can be mounted in 1 manifold for -SA.

isolator for -SP and -SR for a total of 2 locations. When shipping, the designated port isolators are mounted between the designated station and the station to its immediate left (the next smaller stn. No.). 8. Cannot be mounted on the external pilot manifold.

Cannot be mounted on the internal pilot manifold.







Precautions for Order Codes

• Orders for valves only

Enter the code Valve size Valve specification Operation type Manual override Valve outlet type Voltage to order.

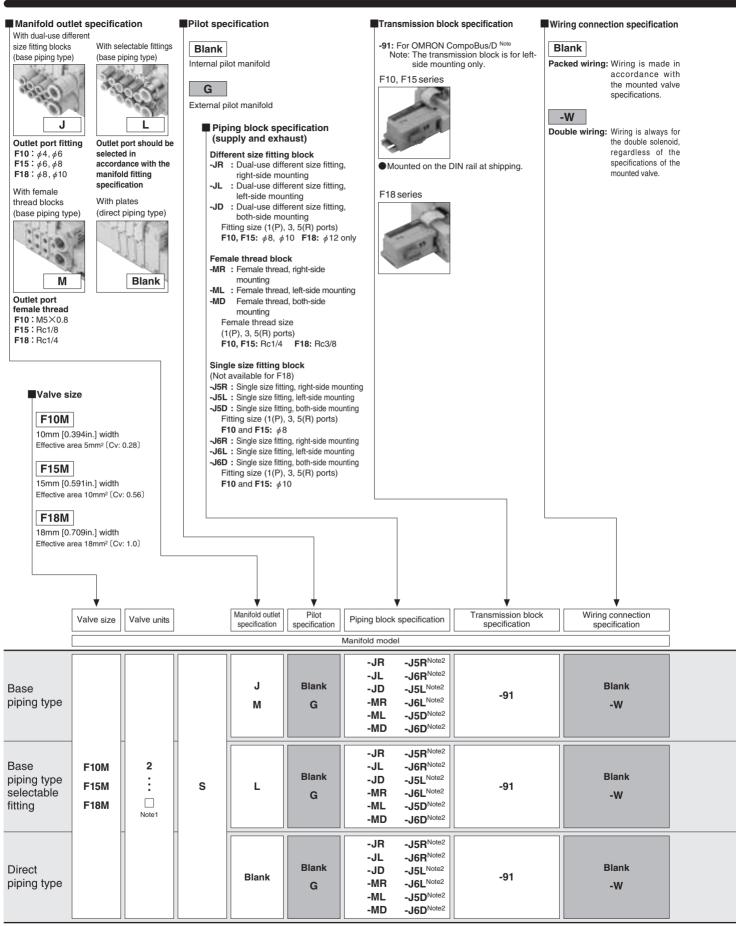
• Wiring connection specification

Blank (packed wiring) : Wiring is made in accordance with the mounted valve specifications.

-W (double wiring): Wiring is always for the double solenoid, regardless of the mounted valve specifications.

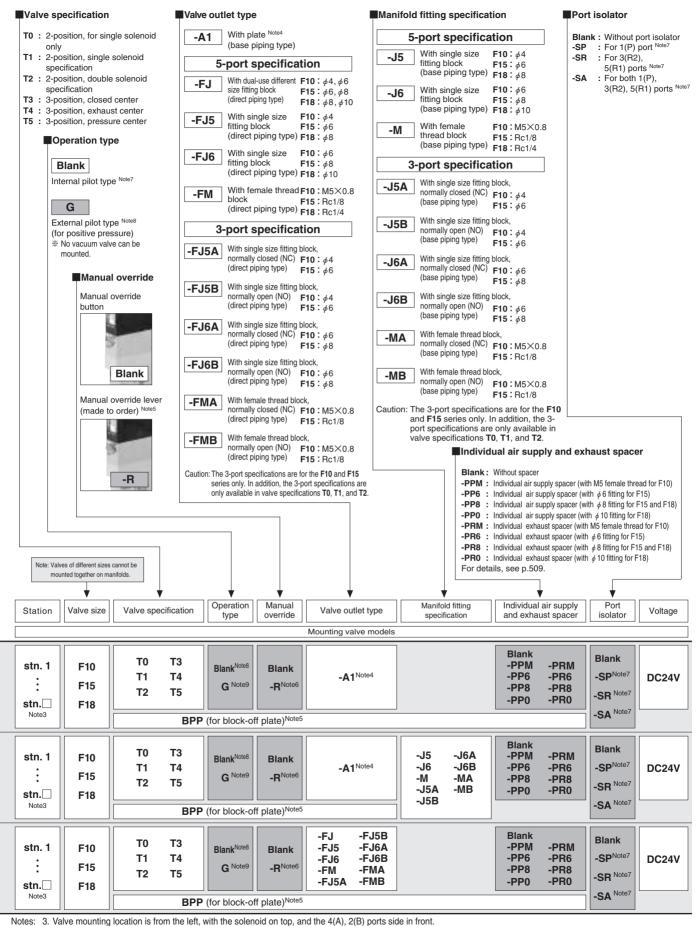
Caution: Caution should be exercised that the block-off plate wiring connections are always double wiring (allocated 2 control points to 1 unit), regardless of the wiring connection specification.

Serial Transmission Compatible Manifold for OMRON CompoBus/D Order Codes



Notes: 1. To determine the maximum number of units, see the table for maximum number of valve units on p.551.

2. Not available for F18



4. When selecting J, M, or L (base piping type) for the manifold outlet specifications, always enter -A1 (with plate) for the valve outlet type.

5. Caution should be exercised that the block-off plate wiring is always double wiring (allocated 2 control pins at 1 stn.), regardless of the wiring connection specification.

6. The manual override lever is made to order. Consult us for delivery. When the valve specifications are T1 or T2, the manual override lever is placed on the A side only. Port isolators can be installed only when piping blocks are mounted on both sides. In addition, only 1 port isolator can be mounted in 1 manifold for -SA, or 1 each port 7. isolator for -SP and -SR for a total of 2 locations. When shipping, the designated port isolators are mounted between the designated station and the station to its immediate left (the next smaller stn. No.).

Cannot be mounted on the external pilot manifold.

9. Cannot be mounted on the internal pilot manifold.



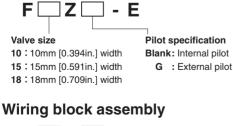
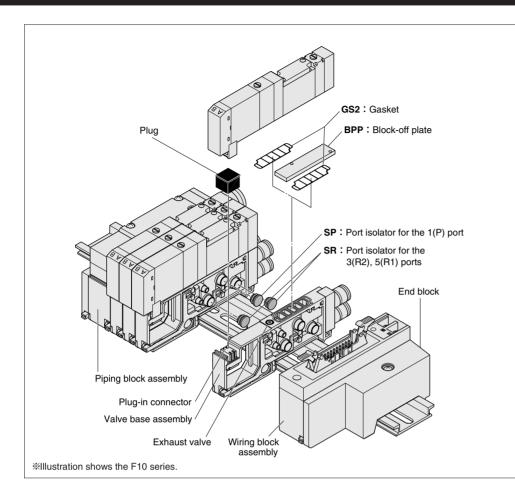
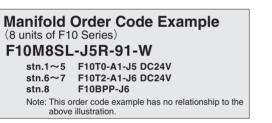




Table for maximum number of valve units

		Maximum number of units				
		Wiring connection specification				
Wiring specification	Max. outputs	Packed wiring (Blank)	Double wiring (-W)			
-91: For OMRON CompoBus/D	16	Varies depending on the number of mounted single solenoids, double solenoids, and block-off plates. The number of controlled solenoids should be designated as the maximum number of outputs or less.	8 units			





Precautions for Order Codes

Orders for valves only

Enter the code	Valve size	Valve specification	Operation type	Manual override	Valve outlet type	Voltage	to order.
----------------	------------	---------------------	----------------	-----------------	-------------------	---------	-----------

Wiring connection specification

Blank (packed wiring) : Wiring is made in accordance with the mounted valve specifications.
 W (double wiring) : Wiring is always for the double solenoid, regardless of the mounted valve specifications.

Caution: Caution should be exercised that the block-off plate wiring connections are always double wiring (allocated 2 control points to 1 unit) regardless of the wiring connection specification.

Flat cable connector (20-pin)

-F200 (Maximum number of control pins: 16)

								Trian	gle ma	rk
19	17	15	13	11	9 10	7	5	3	1]
20	18	16	14	12	10	8	6	4	2	

- 1~16 : Control pins
- 17, 18 : (-) pins (Short-circuited inside) 19, 20 : (+) pins (Short-circuited inside)

•F201 (Maximum number of control pins: 16)

								Irian	gie m ▽	ar
11	10	12	14	15	16	17	10	19	20	
1	2	3		5		7		9	20 10	

- 1~8 : Control pins
- 11~18 : Control pins
- 9, 19 : (-) pins (Short-circuited inside)
- 10, 20 : (+) pins (Short-circuited inside)
- Caution : Connector pin numbers are assigned for the sake of convenience. Use the \bigtriangledown mark as the reference.

Various dedicated cable assemblies are available.

ЧЧ

See p.1036 for details.

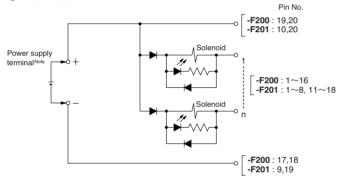
- Remark : The -F201 corresponds to Koganei's pin locations for the PC wiring system
 - (wire-saving unit). For details, see the PC wiring system on p.984.

Remark: Socket and strain relief for flat cable included at shipping.

* For the relationship between the pin No. (terminal No.) and the corresponding solenoid, see p.554.

Detailed Diagram of Wiring System

Positive common



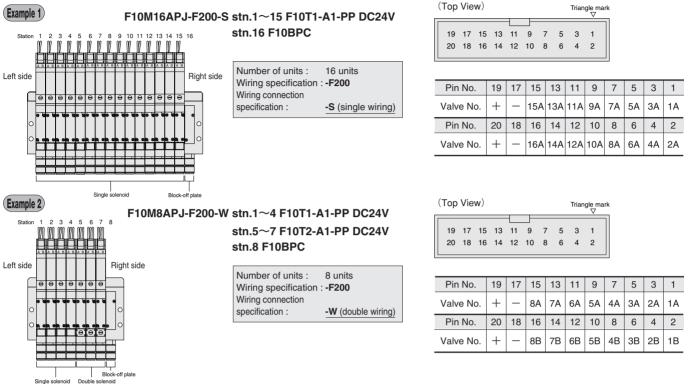
Note: For connecting a power line to the PC board manifold power terminal, see the "PC Board Manifold" precautions on p.506.

Pin No. and Corresponding Solenoid (For PC Board Manifold A Type and F Type)

The examples below show the relationship between the PC board manifold pin No. and the corresponding solenoid. The mounting example shows the maximum number of control pins in use.

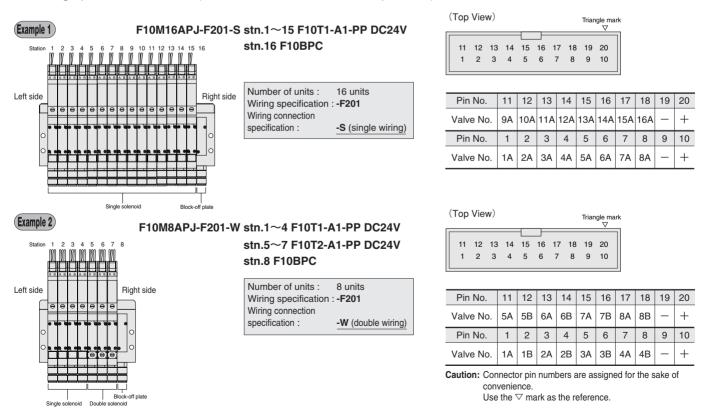
Flat cable connector (20-pin)

•Wiring specification -F200 (Maximum number of control pins: 16)



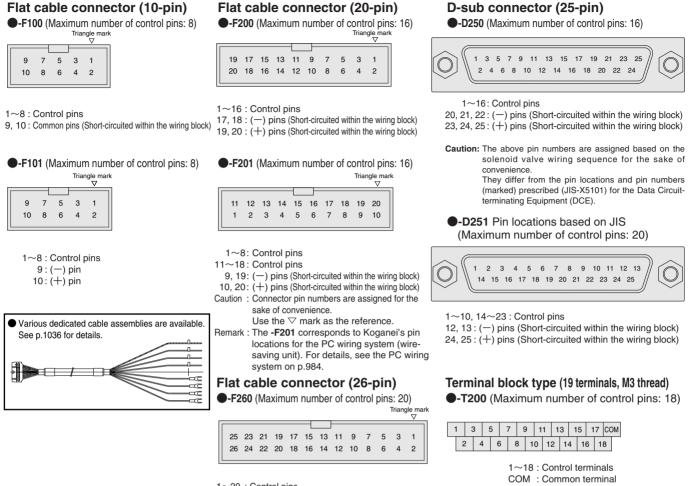
Flat cable connector (20-pin)

Wiring specification -F201 (Maximum number of control pins: 16)



Notes: 1. The valve No.1A, 1B, 2A, 2B... numerals show the stn. numbers in order, while the letters A and B show the A and B sides of the solenoid. 2. The stn. numbers are counted from the left, 1, 2..., with the solenoid on top and the valve in front.

Split Manifold Plug-In Type Pin (Terminal) Locations by Wiring Specification (Top View)

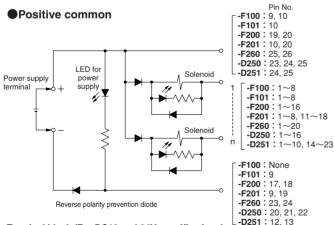


- 1~20 : Control pins
- 25, 26 : (+) pins (Short-circuited within the wiring block)
- 23, 24 : (-) pins (Short-circuited within the wiring block) **Caution:** Apply the tightening torque for the terminal screw (M3) to 49.0N·cm{5.0kgf·cm} [4.3in·lbf] or less.

* For the relationship between the pin No.(terminal No.) and the corresponding solenoid, see p.556~560.

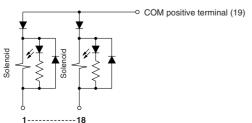
Detailed Diagram of Wiring System

Flat cable connector and D-sub connector (DC12 and 24V)

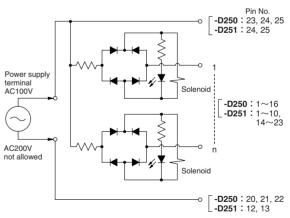


Terminal block (For DC12 and 24V specifications)

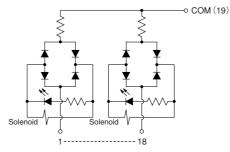
Positive common



D-sub connector (For AC100V specification)



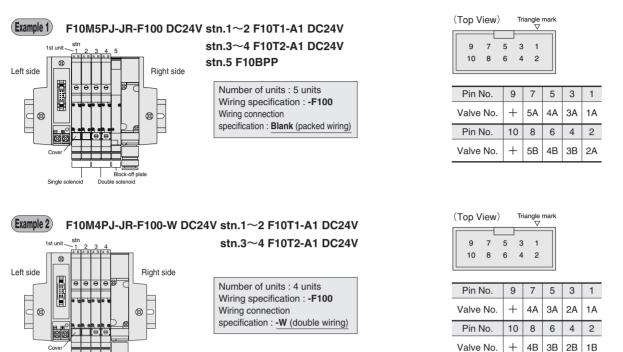
Terminal block (For AC100V specification)



The examples below show the relationship between the split manifold pin No. (terminal No.) and the corresponding solenoid. The mounting example shows the maximum number of control pins in use.

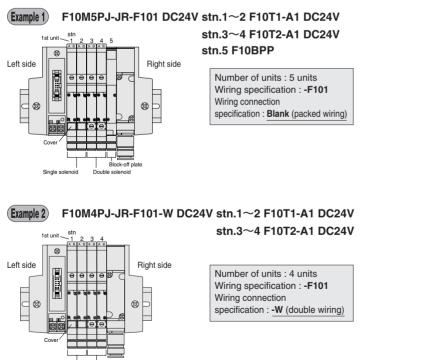
Flat cable connector (10-pin)

Wiring specification -F100 (Maximum number of control pins: 8)



Flat cable connector (10-pin)

Wiring specification -F101 (Maximum number of control pins: 8)



(Top View) q 5 3 7 1 10 8 6 4 2

Triangle mark

PIN NO.	9	1	5	3	I
Valve No.	—	5A	4A	ЗA	1A
Pin No.	10	8	6	4	2
Valve No.	+	5B	4B	3B	2A

(To	p V	'iew	Tria	ngle n ▽	nark	
	9	_	-)— _		
	°.	1	5	3		
	10	8	6	4	2	

Pin No.	9	7	5	3	1
Valve No.	_	4A	ЗA	2A	1A
Pin No.	10	8	6	4	2
Valve No.	+	4B	3B	2B	1B

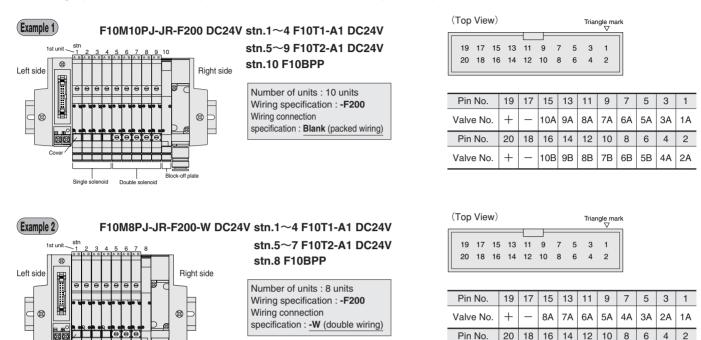
Notes: 1. The valve No.1A, 1B, 2A, 2B... numerals show the stn. numbers in order, while the letters A and B show the A and B sides of the solenoid.

- 2. The stn. numbers are counted from the left, 1, 2..., with the solenoid on top and the valve in front.
- 3. When selecting wiring connection specification -W, all wiring becomes double wiring, regardless of valve specifications.
- 4. Caution should be exercised that the block-off plate is always double wiring (allocated 2 control pins to 1 unit), regardless of the wiring connection specifications.
- 5. Connector pin numbers are assigned for the sake of convenience. Use the ∇ mark as the reference.

The examples below show the relationship between the split manifold pin No. (terminal No.) and the corresponding solenoid. The mounting example shows the maximum number of control pins in use.

Flat cable connector (20-pin)

Wiring specification -F200 (Maximum number of control pins: 16)



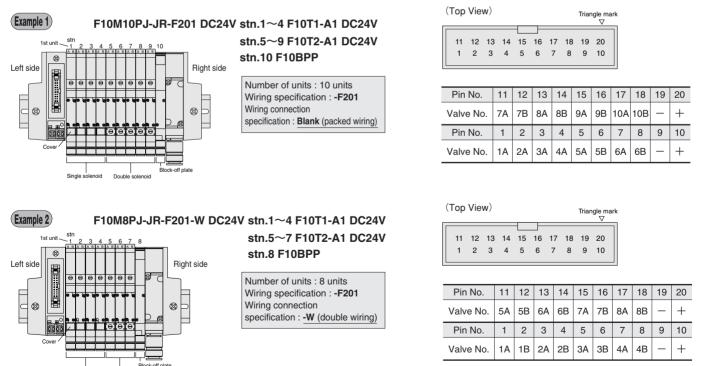
Valve No.

+

8B 7B 6B 5B 4B 3B 2B 1B

Flat cable connector (20-pin)

Wiring specification -F201 (Maximum number of control pins: 16)



Caution: Connector pin numbers are assigned for the sake of convenience. Use the ∇ mark as the reference.

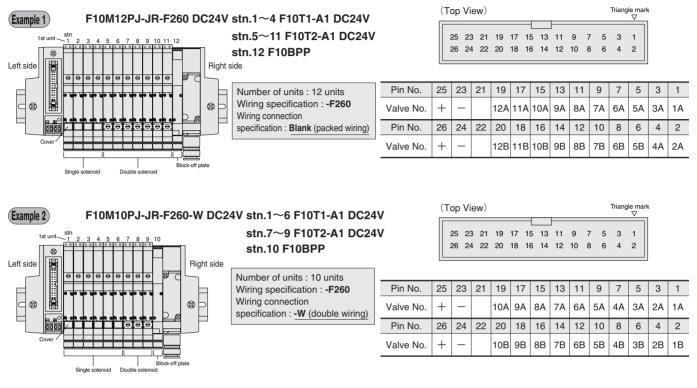
Notes: 1. The valve No.1A, 1B, 2A, 2B... numerals show the stn. numbers in order, while the letters A and B show the A and B sides of the solenoid.

- 2. The stn. numbers are counted from the left, 1, 2..., with the solenoid on top and the valve in front.
- 3. When selecting wiring connection specification -W, all wiring becomes double wiring, regardless of valve specifications.
- 4. Caution should be exercised that the block-off plate is always double wiring (allocated 2 control pins to 1 unit), regardless of the wiring connection specifications.
- 5. Connector pin numbers are assigned for the sake of convenience. Use the abla mark as the reference.

The examples below show the relationship between the split manifold pin No. (terminal No.) and the corresponding solenoid. The mounting example shows the maximum number of control pins in use.

Flat cable connector (26-pin)

Wiring specification -F260 (Maximum number of control pins: 20)



Notes: 1. The valve No.1A, 1B, 2A, 2B... numerals show the stn. numbers in order, while the letters A and B show the A and B sides of the solenoid.

The stn. numbers are counted from the left, 1, 2..., with the solenoid on top and the valve in front.
 When selecting wiring connection specification -W, all wiring becomes double wiring, regardless of valve specifications.

4. Caution should be exercised that the block-off plate is always double wiring (allocated 2 control pins to 1 unit), regardless of the wiring connection specifications

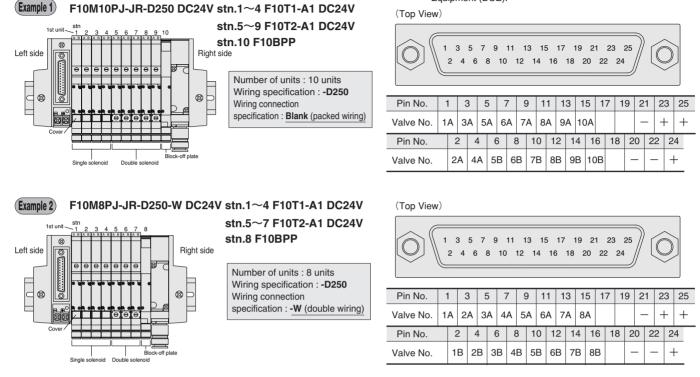
5. Connector pin numbers are assigned for the sake of convenience. Use the \bigtriangledown mark as the reference.

The examples below show the relationship between the split manifold pin No. (terminal No.) and the corresponding solenoid. The mounting example shows the maximum number of control pins in use.

D-sub connector (25-pin)

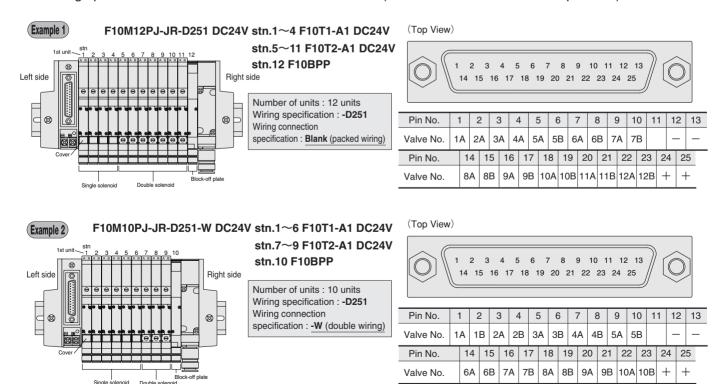
Wiring specification -D250 (Maximum number of control pins: 16)

Caution: The connector pin numbers are assigned based on the solenoid valve wiring sequence for the sake of convenience. They differ from the pin locations and pin numbers (marked) prescribed (JIS-X5101) for the Data Circuit-terminating Equipment (DCE).



D-sub connector (25-pin)

Wiring specification -D251 Pin locations based on JIS (Maximum number of control pins: 20)



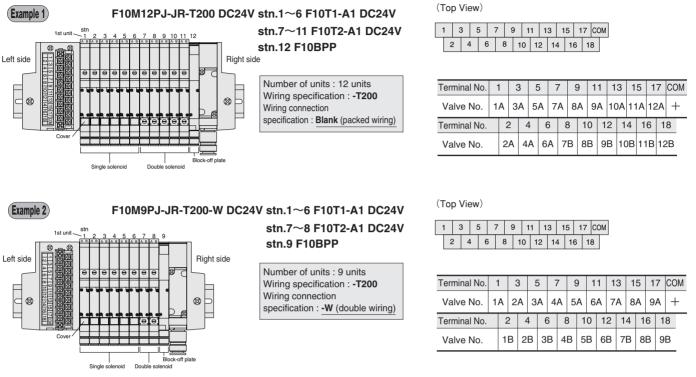
Notes: 1. The valve No.1A, 1B, 2A, 2B... numerals show the stn. numbers in order, while the letters A and B show the A and B sides of the solenoid.

- 2. The stn. numbers are counted from the left, 1, 2..., with the solenoid on top and the valve in front.
- 3. When selecting wiring connection specification -W, all wiring becomes double wiring, regardless of valve specifications.
- 4. Caution should be exercised that the block-off plate is always double wiring (allocated 2 control pins to 1 unit), regardless of the wiring connection specifications.

The examples below show the relationship between the split manifold terminal No. and the corresponding solenoid. The mounting example shows the maximum number of control pins in use.

Terminal block type (19 terminals, M3 thread)

•Wiring specification -T200 (Maximum number of control pins: 18)



Notes: 1. The valve No.1A, 1B, 2A, 2B... numerals show the stn. numbers in order, while the letters A and B show the A and B sides of the solenoid.

2. The stn. numbers are counted from the left, 1, 2..., with the solenoid on top and the valve in front.

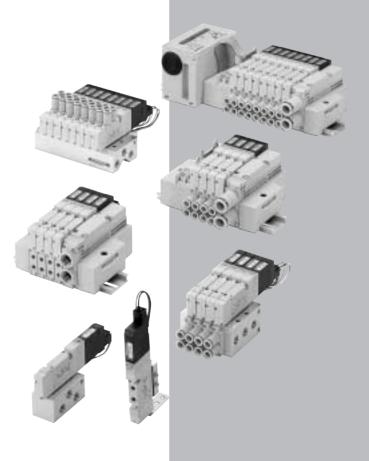
3. When selecting wiring connection specification -W, all wiring becomes double wiring, regardless of valve specifications.

4. Caution should be exercised that the block-off plate is always double wiring (allocated 2 control terminals to 1 unit), regardless of the wiring connection specifications.

SOLENOID VALVES F10 series INDEX

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Dimensions of Monoblock Manifold	- 570
Dimensions of PC Board Manifold	-572
Dimensions of Split Manifold Non-Plug-in Type —	- 573
Dimensions of Split Manifold Plug-in Type —	-574
Dimensions of Serial Transmission	- 577





SOLENOID VALVES F10 SERIES

Specifications

Basic Models and Valve Functions

Basic model Item	F10T0	F10T1 F10T2	F10T3 F10T4 F10T5		
Number of positions	2 po:	sitions	3 positions		
Number of ports		5			
Valve function	Single solenoid only	Closed center, Exhaust center, Pressure center			

Remark: For the optional specifications and order codes, see p.525~552.

Specifications

Item	Basic model	F10T0 F10T1 F10T2	F10T3 F10T4 F10T5	F10T0G F10T1G F10T2G	F10T3G F10T4G F10T5G	F10T0V F10T1V F10T2V	F10T3V	
Media				A	ir			
Operation type		Internal	pilot type	External pilot type (fe	or positive pressure)	External pilot ty	pe (for vacuum)	
Effective area (CV) Note:	¹ mm ²	5 [0.28]	4.5 [0.25]	5 (0.28)	4.5 (0.25)	5 [0.28]	4.5 (0.25)	
Port size Note2			·	M5× 0.8, fittings for	ϕ 4 and ϕ 6, Rc1/8			
Lubrication				Not re	quired			
Operating pressure	Main valve	0.2~0.7MPa {2~7.1kgf/cm ² } [29~102psi.]		0∼0.7MPa {0∼7.1kgf/cm²} ^{Note3} [0∼102psi.]		0.15MPa~-100kPa {1.5kgf/cm ² ~-750.1mmHg} [22psi.~-29.53in.Hg]		
range	External pilot			0.2~0.7MPa {2~7.1kgf/cm ² } ^{Note3} [29~102psi.]		0.2~0.7MPa {2~7.1kgf/cm ² } [29~102psi.]		
Proof pressure	MPa {kgf/cm ² } [psi.]	1.05 {10.7} [152]						
Response time Note4	DC12V, DC24V	15/20 or below	15/25 or below	15/20 or below	15/25 or below	15/20 or below	15/25 or below	
ON/OFF time ms	AC100V	15/20 or below	15/25 or below	15/20 or below	15/25 or below	15/20 or below	15/25 or below	
Maximum operating fre	quency Hz	5						
Minimum time to energize for	or self holding Note5 ms	50		50		50		
Operating temperature range (atm	nosphere and media) °C [°F]			5~50 [4	1~122]			
Shock resistance	m/s² {G}	1373 {140.0} (Axial direction 294.2 {30.0})	294.2 {30.0}	1373 {140.0} (Axial direction 294.2 {30.0})	294.2 {30.0}	1373 {140.0} (Axial direction 294.2 {30.0})	294.2 {30.0}	
Mounting direction				Ar	ıy			

Notes: 1. For details, see the effective area on p.564.

2. For details, see the port size on p.564.

3. When the main valve pressure is 0.2~0.7MPa [29~102psi.], set the external pilot pressure to the main valve pressure or higher, and 0.7MPa [102psi.] or less.

4. Values when air pressure is 0.5MPa [73psi.]. For switching phase timing, add a maximum of 5ms to the response time of the AC specification. The values for 3-position valves are when used as a single solenoid, and the values for 3-position valves are those when switching from the neutral position of closed center.
5. When used as a double solenoid valve. Excludes T0.

Solenoid Specifications

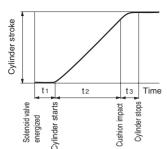
Item Rated voltage		DC12V	DC24V	AC100V			
Voltogo rongo	V	10.8~13.2	21.6~26.4	90~	110		
Voltage range	v	(12±10%)	(24±10%)	(100±	10%)		
Rated frequency Hz				50	60		
Current mA (r.m.s)	Starting			10 ^{Note1}	10 ^{Note1}		
(when rated voltage is applied)	Energizing	76	38	10 ^{Note1}	10 ^{Note1}		
Power consumption	W	0.9	0.9	1.0\	1.0VA		
Allowable leakage current	mA	4.0	2.0				
Type of insulation			Туре В				
Insulation resistance Note 2	MΩ	Over 100					
Color of LED indicator Note3		14(SA): Red, 12(SB): Green	14(SA): Red, 12(SB): Green	14(SA): Red, 1	2(SB): Green		
Surge suppression (as standard) Flywheel diode Bridge dic					diode		

Notes: 1. Since the AC types have built-in bridge diodes, the starting current and energizing current value are virtually the same.

2. Value at DC500V megger.

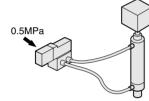
3. The color of the T0 indicator is red only.

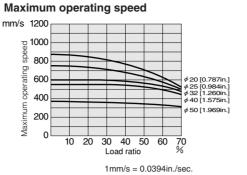
How to obtain cylinder speed



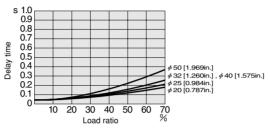
Measuring conditions

- Air pressure : 0.5MPa {5.1kgf/cm²} [73psi.] ●Piping (outer diameter×inner diameter×
- length): $\phi 6 \times \phi 4 \times 1000$ mm [39in.]
- ●Fitting: Quick fitting TS6-01
- Load •Load ratio= $\frac{Load}{Cylinder theoretical thrust}$ (%)
- •Cylinder stroke : 150mm [5.91in.] Load

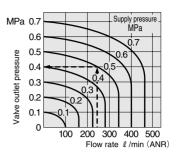




Delay time



Note: Delay time may vary according to the cylinder stroke.



1MPa = 145psi., 1 ℓ /min = 0.0353ft3/min.

How to read the graph

When the supply pressure is 0.5MPa [73psi.] and flow rate is 240 ℓ /min [8.47ft.3/min.] (ANR), the valve outlet pressure becomes 0.4MPa [58psi.].

Port Size

F10 Series

	Description/Piping specification	PR	X(P2)	4(A), 2(B)	1(P), 3(R2), 5(R1), 3, 5(R)
	With sub-base	M5×0.8	M5×0.8	Rc1/8	Rc1/8
۵	With female thread block	—	—	M5×0.8	M5×0.8
Single unit	With dual-use different size fitting block	_	—	For both $\phi 4$ and $\phi 6$	M5×0.8
S ח	With single size fitting block	—	—	φ4 or φ6	M5×0.8
	Monoblock type with female thread block, and PC board type with female thread block	M5×0.8	M5×0.8	M5×0.8	Rc1/8
_	Monoblock type with fitting block, and PC board type with fitting block	M5×0.8	M5×0.8	For both $\phi 4$ and $\phi 6$	Rc1/8
Manifold	Monoblock type with single size fitting block, and PC board type with single size fitting block	M5×0.8	M5×0.8	φ4 or φ6	Rc1/8
lani	Split type with female thread block, and serial transmission type with female thread block	_	M5×0.8	M5×0.8	Rc1/4
2	Split type with fitting block, and serial transmission type with fitting block	_	M5×0.8	For both $\phi 4$ and $\phi 6$	For both ϕ 8 and ϕ 10
	Split type with single size fitting block, and serial transmission type with single size fitting block	—	M5×0.8	φ4 or φ6	φ 8, φ 10

Effective Area (Cv)

When used as

F10T5 - F4

• when used as			
a single ur	nit mm²		mm ²
Basic model	Effective area (Cv)	Basic model	Effective area (Cv)
F10T0□-A2 F10T1□-A2 F10T2□-A2	5.0 (0.28)	F10T0F5_ F10T1F5_ F10T2F5_	3.5 (0.19)
F10T3A2 F10T4A2 F10T5A2	4.5 (0.25)	F10T3F5_ F10T4F5_ F10T5F5_	
F10T0□-F3 F10T1□-F3 F10T2□-F3	3.8 (0.21)	F10T0F6	3.5 (0.19)
F10T3□-F3 F10T4□-F3 F10T5□-F3	3.5 (0.19)	F10T3F6_ F10T4F6_ F10T5F6_	
F10T0F4_ F10T1F4_ F10T2F4_	3.8 (0.21)		
F10T3 - F4 - F10T4 - F4	3.5 (0.19)		

When mounted on a manifold

When r	When mounted on a manifold mm ²				
Valve model	Manifold model	F10M□F(FP)	F10M□A (AP)	F10M□N(P)(S)	
F10T0 F10T1 F10T2	Outlet port fittings for both $\phi 4$ and $\phi 6$	4.5 (0.25)	4.0 (0.22)	5.0 (0.28)	
F10T3 F10T4 F10T5	Outlet port female thread	4.5 (0.25)	4.0 (0.22)	4.5 (0.25)	
F10T0 F10T1 F10T2	F10T1	3.5 (0.19)	3.3 (0.18)	4.3 (0.24)	
F10T4		3.5 (0.19)	3.3 (0.18)	3.8 (0.21)	

Caution: When the individual air supply spacer or the individual air exhaust spacer is used, effective area decreases by about 30%.

Single Valve Unit Mass

F10T	F10T□□-A1	F10T□□-A2	F10T□□-FJ	F10T	F10T
Outlet section	Outlet section	Outlet section	Outlet section	Outlet section	Outlet section
None	With plate	With plate	With different size fitting block	With ϕ 4 fitting block	With ϕ 6 fitting block
Inlet section	Inlet section	Inlet section	Inlet section	Inlet section	Inlet section
None	None	With A type sub-base	None	None	None
50 [1.76]	53 [1.87]	113 [3.99]	61 [2.15]	63 [2.22]	66 [2.33]

F10TFM	F10TF3	F10T∐∐-F4	F10TF5	F10T∐∐-F6
Outlet section	Outlet section	Outlet section	Outlet section	Outlet section
With female thread block	With different size fitting block	With female thread block	With ϕ 4 fitting block	With ϕ 6 fitting block
Inlet section	Inlet section	Inlet section	Inlet section	Inlet section
None	With female thread block	With female thread block	With female thread block	With female thread block
57 [2.01]	69 [2.43]	65 [2.29]	71 [2.50]	74 [2.61]

Basic Type F10T0 is 9g [0.32oz.] less than the mass shown above.

Monoblock Manifold Mass (single valve unit included)

	Mass calculation of each unit			
Monoblock manifold		4(A), 2(B) ports outlet specifications		
	Female thread	Different size fitting block	ϕ 4 fitting block	ϕ 6 fitting block
A type	(97×n)+70 [(3.42×n)+2.47]	(101×n)+70 [(3.56×n)+2.47]	(103×n)+70 [(3.63×n)+2.47]	(106×n)+70 [(3.74×n)+2.47]
F type	(76×n)+70 [(2.68×n)+2.47]	(80×n)+70 [(2.82×n)+2.47]	(82×n)+70 [(2.89×n)+2.47]	(85×n)+70 [(3.00×n)+2.47]

Calculation example : F10M8AM

stn.1~stn.8 F10T1-A1-PS DC24V

(97×8)+70=846g [29.84oz.]

When mounting a block-off plate, calculate the female thread specification at 45g [1.59oz.] less than the above calculation result per unit, while the different size fitting specifications are 50g [1.76oz.], the ϕ 4 fitting specification 52g [1.83oz.], and the ϕ 6 fitting specification 55g [1.94oz.] less.

g [oz.]

g [oz.]

When mounting the F10T0 specification, subtract 9g [0.32oz.] per unit from the above calculation result.

PC Board Manifold Mass (single valve unit included)

PC board manifold	4(A), 2(B) ports outlet specifications			Circuit board and	
	Female thread	Different size fitting block	ϕ 4 fitting block	ϕ 6 fitting block	connector section
A type	(101×n)+70 [(3.56×n)+2.47]	(105×n)+70 [(3.70×n)+2.47]	(107×n)+70 [(3.77×n)+2.47]	(110×n)+70 [(3.88×n)+2.47]	(2×n)+15 [(0.07×n)+0.53]
F type	(76×n)+70 [(2.68×n)+2.47]	(80×n)+70 [(2.82×n)+2.47]	(82×n)+70 [(2.89×n)+2.47]	(85×n)+70 [(3.00×n)+2.47]	

Calculation example : F10M8APM-F201-W

stn.1~stn.8 F10T1-A1-PP DC24V

(101×8)+70+(2×8)+15=909g [32.06oz.]

When mounting a block-off plate, calculate the female thread specification at 45g [1.59oz.] less than the above calculation result per unit, while the different size fitting specifications are 50g [1.76oz.], the ϕ 4 fitting specification 52g [1.83oz.], and the ϕ 6 fitting specification 55g [1.94oz.] less.

When mounting the F10T0 specification, subtract 9g [0.32oz.] per unit from the above calculation result.

Mass of Split Type Manifold and Serial Transmission Compatible Type

The split type manifold has the same mass regardless of outlet locations, since the outlet type is the combination of the valve outlet and manifold outlet specifications. The mass can only be changed by the selection of the type of inlet/outlet block.

Mass of Split Manifold Non-Plug-in Type (single valve unit included)

	Mass calculation of each unit				
Non-plug-in type	4(A), 2(B) ports outlet specifications				
Non-plug-in type	Female thread	Different size fitting block	ϕ 4 fitting block	ϕ 6 fitting block	
	(70×n)+156 [(2.47×n)+5.50]	(74×n)+156 [(2.61×n)+5.50]	(76×n)+156 [(2.68×n)+5.50]	(79×n)+156 [(2.79×n)+5.50]	

		y [02.]		
Additional mass				
Piping block specification				
Different size fitting block	ϕ 8 fitting block	ϕ 10 fitting block		

176 [6.21]

Calculation example : F10M8N-MR

stn.1~stn.8 F10T1-A1-PS DC24V

Female thread

141 [4.97]

(70×8)+156+141=857g [30.23oz.]

When mounting a block-off plate, calculate the female thread specification at 45g [1.59oz.] less than the above calculation result per unit, while the different size fitting specifications are 50g [1.76oz.], the $\phi 4$ fitting specification 52g [1.83oz.], and the $\phi 6$ fitting specification 55g [1.94oz.] less.

When mounting the F10T0 specification, subtract 9g [0.32oz.] per unit from the above calculation result.

Mass of Split Manifold Plug-in Type/Serial Transmission Compatible Type (single valve unit included) g [oz:

151 [5.32]

Plug in type		on of each unit		
Plug-in type	4(A), 2(B) ports outlet specifications			
Serial transmission compatible type	Female thread	Different size fitting block	ϕ 4 fitting block	ϕ 6 fitting block
	(72×n)+156 [(2.54×n)+5.50]	(76×n)+156 [(2.68×n)+5.50]	(78×n)+156 [(2.75×n)+5.50]	(81×n)+156 [(2.86×n)+5.50]

g [oz.]

g [oz.]

a [oz]

185 [6.53]

Additional mass				
	Piping block specification			
Female thread	Different size fitting block	ϕ 8 fitting block	ϕ 10 fitting block	
141 [4.97] 151 [5.32] 176 [6.21] 185 [6.53]				

g [oz.]

Additional mass					
	Wiring block specification				
-F100, -F101	-F200, -F201, -F260	-D250, -D251	-T200		
44 [1.55]	46 [1.62]	50 [1.76]	90 [3.17]		

g [oz.]		
Transmission block mass		
Serial transmission blockNote		
YS YS391		
110 [3.88]		

Calculation example : F10M8PM-MR-F201 DC24V

stn.1~stn.8 F10T1-A1 DC24V

(72×8)+156+141+46=919g [32.42oz.]

When mounting a block-off plate, calculate the female thread specification at 45g [1.59oz.] less than the above calculation result per unit, while the different size fitting specifications are 50g [1.76oz.], the ϕ 4 fitting specification 52g [1.83oz.], and the ϕ 6 fitting specification 55g [1.94oz.] less.

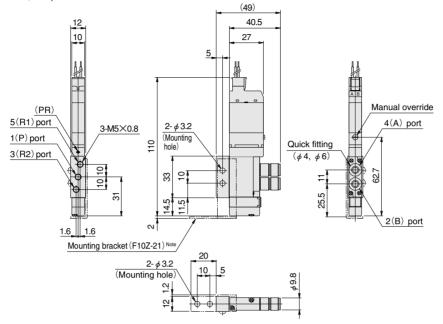
When mounting the F10T0 specification, subtract 9g [0.32oz.] per unit from the above calculation result.

Note : For the serial transmission compatible manifold, add the wiring block -F201 (46g [1.62oz.]) to the calculation.

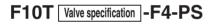
F10T Valve specification -F3-PS

With an outlet port different size fitting block With an inlet port female thread block S type plug connector

*For T0 type dimensions, see p.568.

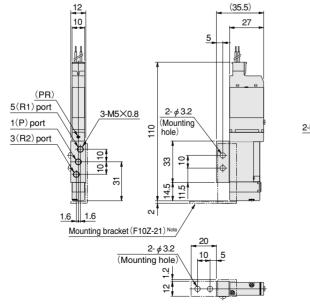


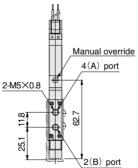
Note : The mounting bracket is an additional part (to be ordered separately).



With an outlet port female thread block With an inlet port female thread block S type plug connector

*For T0 type dimensions, see p.568.



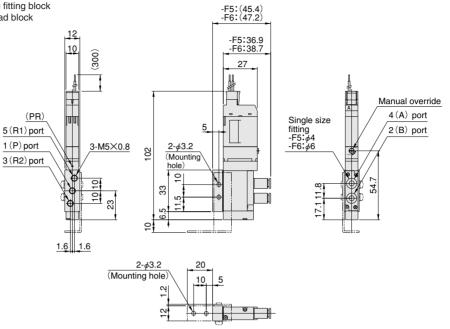


Note :The mounting bracket is an additional part (to be ordered separately).



F10T0-F□-PS

With an outlet port single size fitting block With an inlet port female thread block S type plug connector



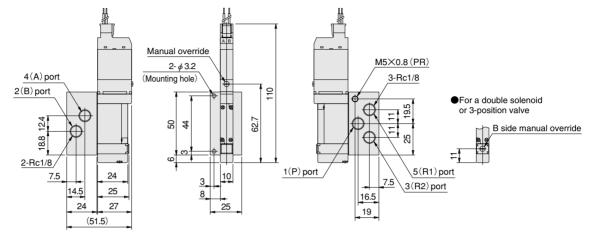
Note :The mounting bracket is an additional part (to be ordered separately).

F10T Valve specification Operation type -A2-PS

CÂD F10T

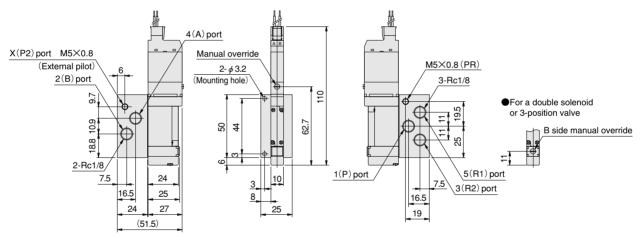
With an A type sub-base S type plug connector

Internal pilot specification



Note: The overall valve length of the T0 type is 8mm [0.315in.] shorter (the end cover protrusion is 8mm [0.315in.] shorter).

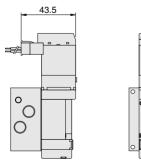
External pilot specification

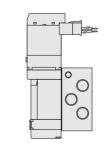


Note: The overall valve length of the T0 type is 8mm [0.315in.] shorter (the end cover protrusion is 8mm [0.315in.] shorter).

Option

•L type plug connector : -PL





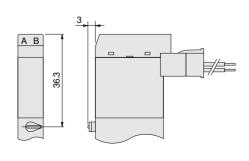
Note: The overall valve length of the T0 type is 8mm [0.315in.] shorter (the end cover protrusion is 8mm [0.315in.] shorter).

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Made to Order

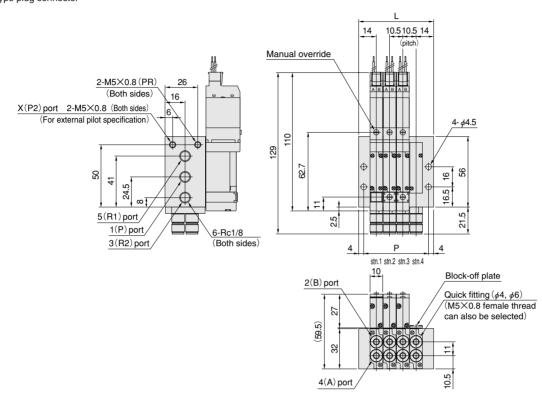
Manual override lever



F10M Number of units A M Pilot specification (base piping type)



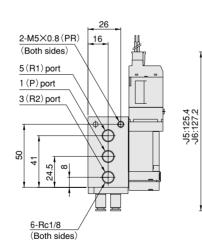
Monoblock manifold A type Manifold with outlet port different size fitting blocks S type plug connector

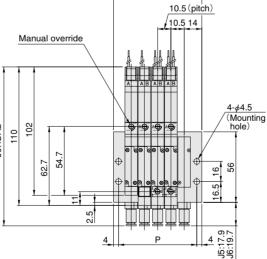


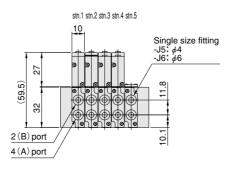
Unit dimensions				
Number of units	L	Р		
2	38.5	30.5		
3	49.0	41.0		
4	59.5	51.5		
5	70.0	62.0		
6	80.5	72.5		
7	91.0	83.0		
8	101.5	93.5		
9	112.0	104.0		
10	122.5	114.5		
11	133.0	125.0		
12	143.5	135.5		
13	154.0	146.0		
14	164.5	156.5		
15	175.0	167.0		
16	185.5	177.5		
17	196.0	188.0		
18	206.5	198.5		
19	217.0	209.0		
20	227.5	219.5		

F10M Number of units AL Pilot specification (base piping type)

Monoblock manifold A type Manifold with outlet port different size fitting blocks S type plug connector





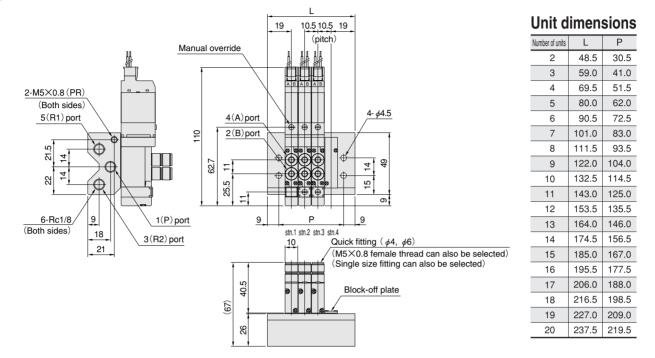


Unit dimensions

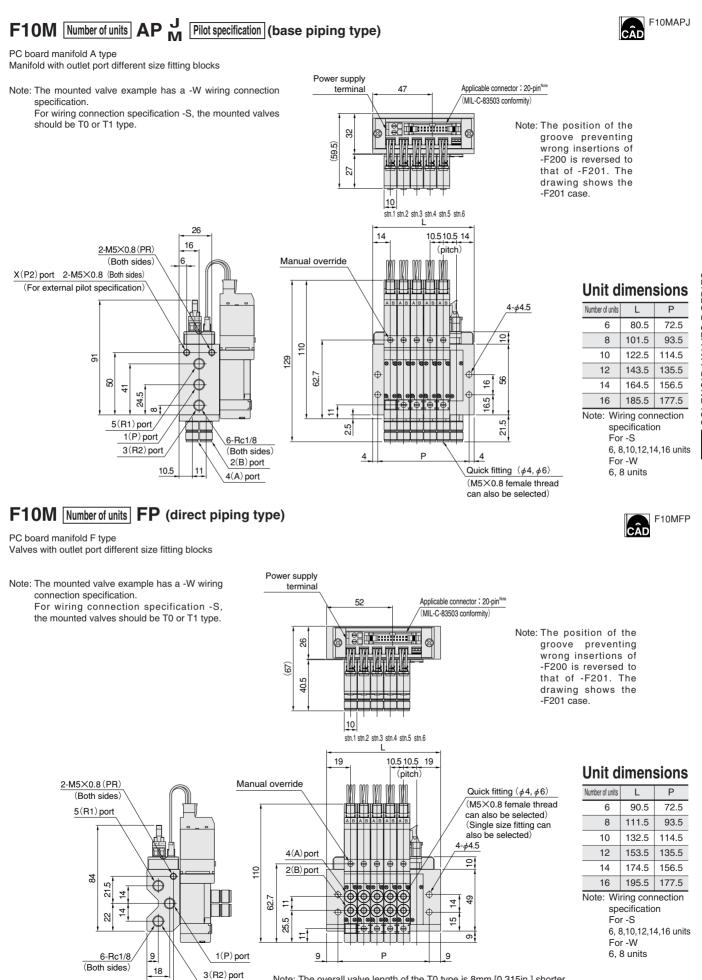
Number of units	L	Р
2	38.5	30.5
3	49.0	41.0
4	59.5	51.5
5	70.0	62.0
6	80.5	72.5
7	91.0	83.0
8	101.5	93.5
9	112.0	104.0
10	122.5	114.5
11	133.0	125.0
12	143.5	135.5
13	154.0	146.0
14	164.5	156.5
15	175.0	167.0
16	185.5	177.5
17	196.0	188.0
18	206.5	198.5
19	217.0	209.0
20	227.5	219.5

F10M Number of units F (direct piping type)

Monoblock manifold F type Valves with outlet port different size fitting blocks S type plug connector



Note: The overall valve length of the T0 type is 8mm [0.315in.] shorter (the end cover protrusion is 8mm [0.315in.] shorter).



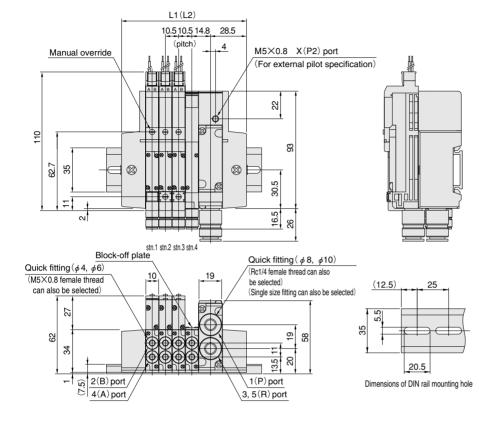
Note: The overall valve length of the T0 type is 8mm [0.315in.] shorter (the end cover protrusion is 8mm [0.315in.] shorter).

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J M F10M Number of units N Pilot specification (base piping type)

Manifold with outlet port different size fitting blocks S type plug connector

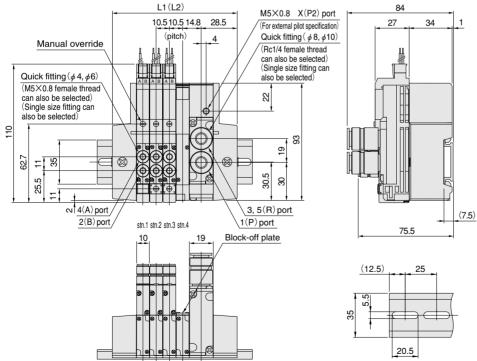


Unit dimensions

Number of units	L1	DIN rail length	L2 _{Note}	DIN rail length Note		
2	78.0	125	97.0	125		
3	88.5	125	107.5	150		
4	99.0	125	118.0	150		
5	109.5	150	128.5	175		
6	120.0	150	139.0	175		
7	130.5	175	149.5	175		
8	141.0	175	160.0	200		
9	151.5	200	170.5	200		
10	162.0	200	181.0	225		
11	172.5	200	191.5	225		
12	183.0	225	202.0	250		
13	193.5	225	212.5	250		
14	204.0	250	223.0	250		
15	214.5	250	233.5	275		
16	225.0	275	244.0	275		
17	235.5	275	254.5	300		
18	246.0	275	265.0	300		
19	256.5	300	275.5	325		
20	267.0	300	286.0	325		
Note: Wh	Note: When using 2 piping blocks.					

F10M Number of units N Pilot specification (direct piping type)

Valves with outlet port different size fitting blocks S type plug connector



Unit dimensions

Number of units	L1	DIN rail length	L2 Note	DIN rail length Note		
2	78.0	125	97.0	125		
3	88.5	125	107.5	150		
4	99.0	125	118.0	150		
5	109.5	150	128.5	175		
6	120.0	150	139.0	175		
7	130.5	175	149.5	175		
8	141.0	175	160.0	200		
9	151.5	200	170.5	200		
10	162.0	200	181.0	225		
11	172.5	200	191.5	225		
12	183.0	225	202.0	250		
13	193.5	225	212.5	250		
14	204.0	250	223.0	250		
15	214.5	250	233.5	275		
16	225.0	275	244.0	275		
17	235.5	275	254.5	300		
18	246.0	275	265.0	300		
19	256.5	300	275.5	325		
20	267.0	300	286.0	325		
Note: Wh	Note: When using 2 piping blocks.					

Dimensions of DIN rail mounting hole

F10MN

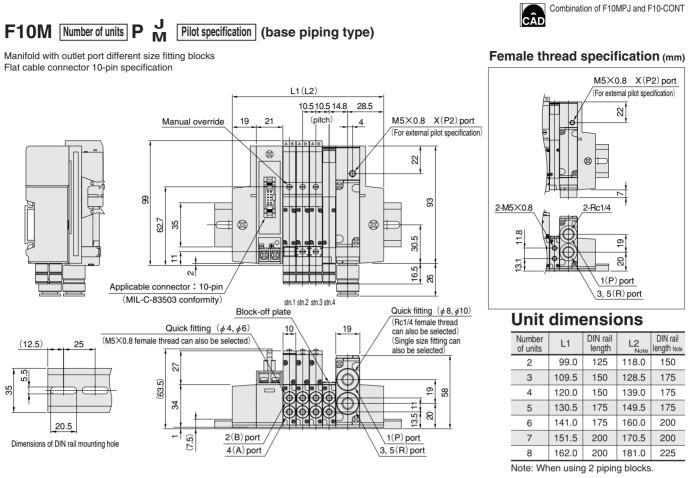


F10MNJ

CÂD

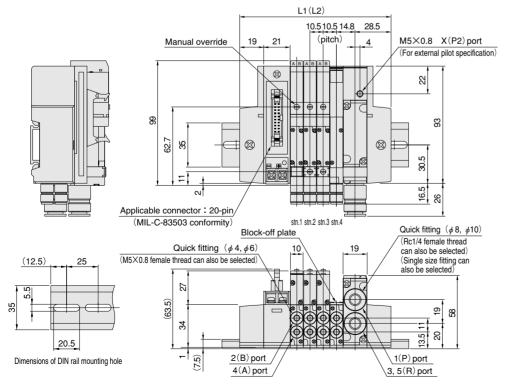
573

Note: The overall valve length of the T0 type is 8mm [0.315in.] shorter (the end cover protrusion is 8mm [0.315in.] shorter).



F10M Number of units P J Pilot specification (base piping type)

Manifold with outlet port different size fitting blocks Flat cable connector 20-pin specification



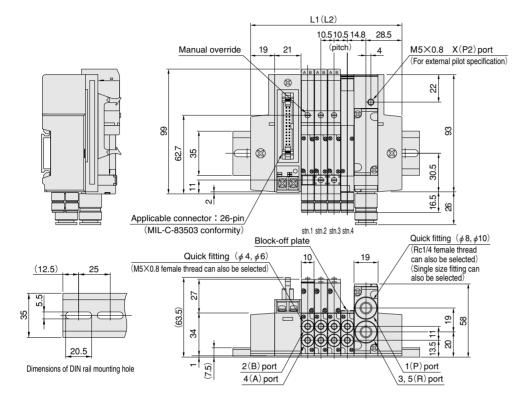
Unit dimensions

Number of units	L1	DIN rail length	L2 _{Note}	DIN rail length Note
2	99.0	125	118.0	150
3	109.5	150	128.5	175
4	120.0	150	139.0	175
5	130.5	175	149.5	175
6	141.0	175	160.0	200
7	151.5	200	170.5	200
8	162.0	200	181.0	225
9	172.5	200	191.5	225
10	183.0	225	202.0	250
11	193.5	225	212.5	250
12	204.0	250	223.0	250
13	214.5	250	233.5	275
14	225.0	275	244.0	275
15	235.5	275	254.5	300
16	246.0	275	265.0	300

Note: When using 2 piping blocks.

F10M Number of units P M Pilot specification (base piping type)

Manifold with outlet port different size fitting blocks Flat cable connector 26-pin specification



Unit dimensions

CÂD

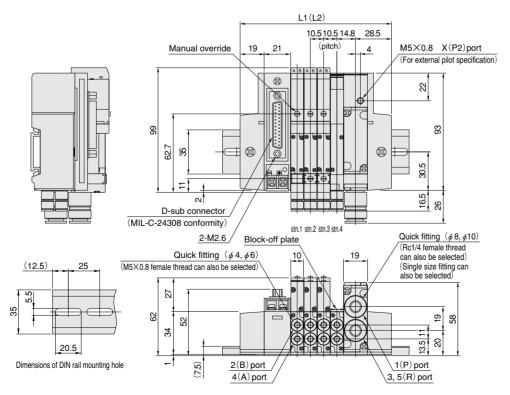
Combination of F10MPJ and F10-CONT

Number of units	L1	DIN rail length	L2 Note	DIN rail length Note
2	99.0	125	118.0	150
3	109.5	150	128.5	175
4	120.0	150	139.0	175
5	130.5	175	149.5	175
6	141.0	175	160.0	200
7	151.5	200	170.5	200
8	162.0	200	181.0	225
9	172.5	200	191.5	225
10	183.0	225	202.0	250
11	193.5	225	212.5	250
12	204.0	250	223.0	250
13	214.5	250	233.5	275
14	225.0	275	244.0	275
15	235.5	275	254.5	300
16	246.0	275	265.0	300
17	256.5	300	275.5	325
18	267.0	300	286.0	325
19	277.5	325	296.5	325
20	288.0	325	307.0	350

Note: When using 2 piping blocks.

F10M Number of units P M Pilot specification (base piping type)

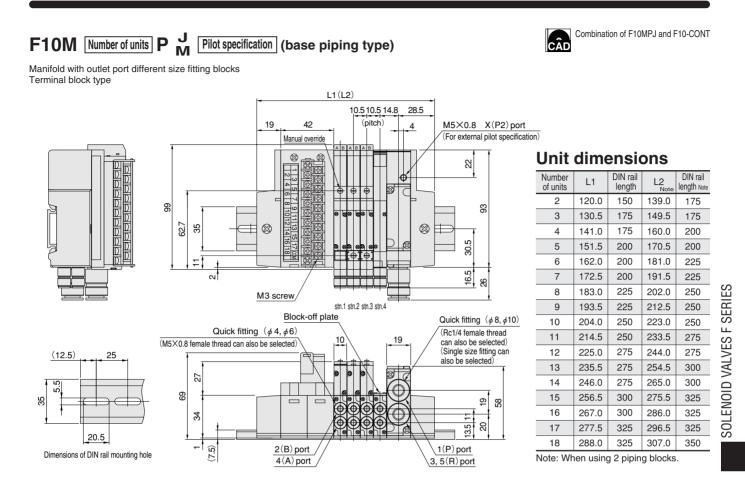
Manifold with outlet port different size fitting blocks D-sub connector 25-pin specification



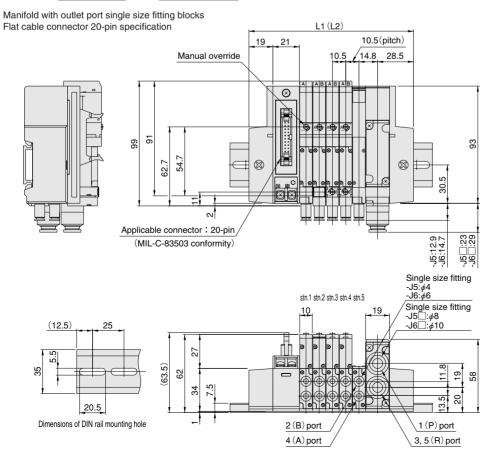
Unit dimensions

Number L1 DIN rail L2 DIN ra					
of units	LI	length	L2 _{Note}	length Note	
2	99.0	125	118.0	150	
3	109.5	150	128.5	175	
4	120.0	150	139.0	175	
5	130.5	175	149.5	175	
6	141.0	175	160.0	200	
7	151.5	200	170.5	200	
8	162.0	200	181.0	225	
9	172.5	200	191.5	225	
10	183.0	225	202.0	250	
11	193.5	225	212.5	250	
12	204.0	250	223.0	250	
13	214.5	250	233.5	275	
14	225.0	275	244.0	275	
15	235.5	275	254.5	300	
16	246.0	275	265.0	300	
17	256.5	300	275.5	325	
18	267.0	300	286.0	325	
19	277.5	325	296.5	325	
20	288.0	325	307.0	350	

Note: When using 2 piping blocks.



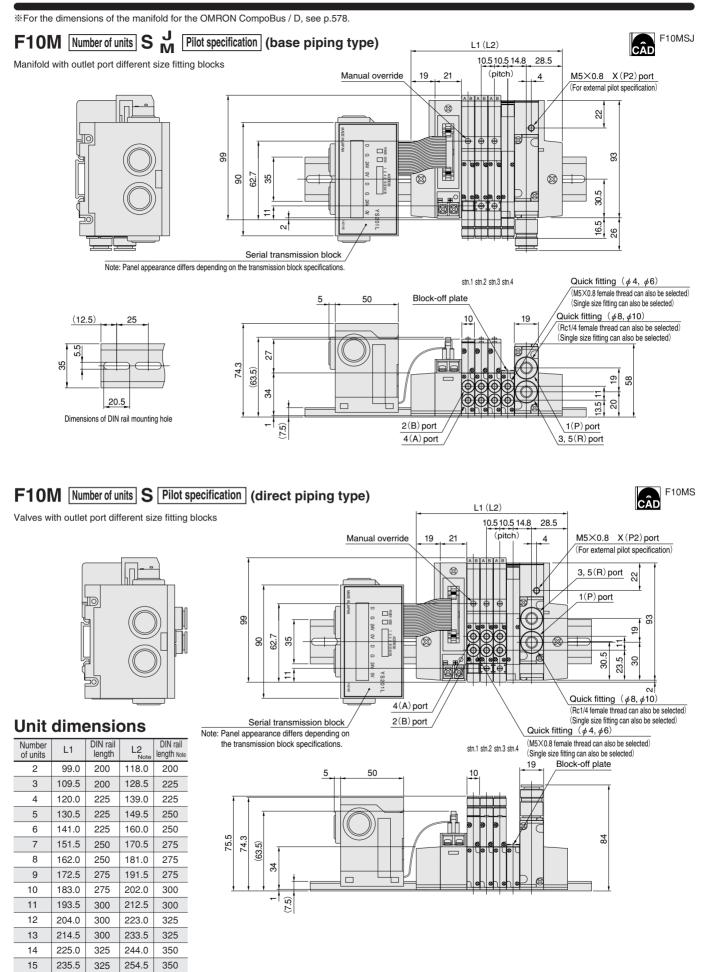
F10M Number of units PL Pilot specification (base piping type)



Unit dimensions

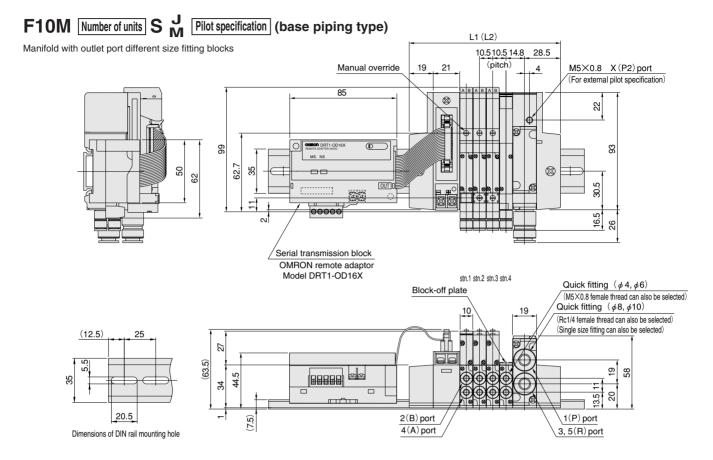
Number of units	L1	DIN rail length	L2 _{Note}	DIN rail length Note		
2	99.0	125	118.0	150		
3	109.5	150	128.5	175		
4	120.0	150	139.0	175		
5	130.5	175	149.5	175		
6	141.0	175	160.0	200		
7	151.5	200	170.5	200		
8	162.0	200	181.0	225		
9	172.5	200	191.5	225		
10	183.0	225	202.0	250		
11	193.5	225	212.5	250		
12	204.0	250	223.0	250		
13	214.5	250	233.5	275		
14	225.0	275	244.0	275		
15	235.5	275	254.5	300		
16	246.0	275	265.0	300		
Note: When using 2 piping blocks.						

F10 Series Dimensions of Serial Transmission Compatible Manifold (mm)



 16
 246.0
 350
 265.0
 350

 Note: When using 2 piping blocks.



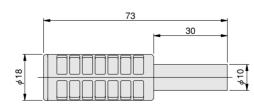
Unit dimensions

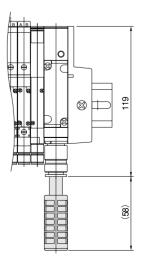
Number of units	L1	DIN rail length		
2	99.0	225	118.0	250
3	109.5	225	128.5	250
4	120.0	250	139.0	250
5	130.5	250	149.5	275
6	141.0	275	160.0	275
7	151.5	275	170.5	300
8	162.0	275	181.0	300
9	172.5	300	191.5	325
10	183.0	300	202.0	325
11	193.5	325	212.5	350
12	204.0	325	223.0	350
13	214.5	325	233.5	350
14	225.0	350	244.0	375
15	235.5	350	254.5	375
16	246.0	380	265.0	375

Note: When using 2 piping blocks.

Additional Parts (To be ordered separately)

•Muffler: **KM-J10** [For both the plug-in and non-plug-in types]

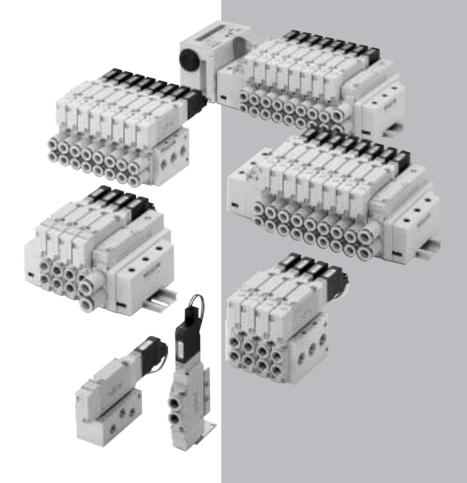




SOLENOID VALVES F15 series INDEX

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Dimensions of Split Manifold Non-Plug-in Type	591
Dimensions of Split Manifold Plug-in Type	592
Dimensions of Serial Transmission Compatible Manifold	595





SOLENOID VALVES F15 series

Specifications

Basic Models and Valve Functions

	F15T2	F15T3 F15T4 F15T5		
2 pos	3 positions			
Single solenoid only Both single and double solenoid use		Single solenoid only Both single and double solenoid use Closed center, Exhaust cent		Closed center, Exhaust center, Pressure center
	•	2 positions 5 Single solenoid only Both single and double solenoid use		

Remark: For the optional specifications and order codes, see p.525~552.

Specifications

Item	Basic model	F15T0 F15T1 F15T2	F15T3 F15T4 F15T5	F15T0G F15T1G F15T2G	F15T3G F15T4G F15T5G	F15T0V F15T1V F15T2V	F15T3V	
Media			Air					
Operation type Internal pil		pilot type	ilot type External pilot type (for positive pressure) External pilot type (for vacuur			pe (for vacuum)		
Effective area (CV) Note	1 mm ²			10 (0.56〕			
Port size Note2Fitting for ϕ 6 and ϕ 8, Rc1/8			and <i>ø</i> 8, Rc1/8		M5 \times 0.8, Fitting for	ϕ 6 and ϕ 8, Rc1/8		
Lubrication No			Not re	quired				
Operating pressure	Main valve	0.15~0.7MPa { ⁻ [22~1	1.5~7.1kgf/cm ² } 02psi.]	0~0.7MPa {0~ [0~10	7.1kgf/cm ² } ^{Note3})2psi.]		ikgf/cm ² ~—750.1mmHg} 29.53in.Hg]	
range	External pilot				0.2~0.7MPa {2~7.1kgf/cm ² } ^{Note3} [29~102psi.]		0.2~0.7MPa {2~7.1kgf/cm ² } [29~102psi.]	
Proof pressure	MPa {kgf/cm ² } [psi.]	1.05 {10.7} [152]						
Response time Note4	DC12V, DC24V	20/30 or below	15/50 or below	20/30 or below	15/50 or below	20/30 or below	15/50 or below	
ON/OFF time ms	AC100V	20/30 or below	15/50 or below	20/30 or below	15/50 or below	20/30 or below	15/50 or below	
Maximum operating fre	quency Hz	5						
Minimum time to energize for	or self holding Note5 ms	50		50		50		
Operating temperature range (atm	ng temperature range (atmosphere and media) °C [°F]			5~50 [41~122]				
Shock resistance	m/s² {G}	1373 {140.0} (Axial direction 294.2 {30.0})	294.2 {30.0}	1373 {140.0} (Axial direction 294.2 {30.0})	294.2 {30.0}	1373 {140.0} (Axial direction 294.2 {30.0})	294.2 {30.0}	
Mounting direction				Ai	ny			

Notes: 1. For details, see the effective area on p.582.

2. For details, see the port size on p.582.

3. When the main valve pressure is 0.2~0.7MPa [29~102psi.], set the external pilot pressure to the main valve pressure or higher, and to 0.7MPa [102psi.] or less.

4. Values when air pressure is 0.5MPa [73psi.]. For switching phase timing, add a maximum of 5ms to the response time of the AC specification. The values for 2-position valves are when used as a single solenoid, and the values for 3-position valves are those when switching from the neutral position of closed center.

5. When used as a double solenoid valve. Excludes T0.

Solenoid Specifications

Item Rated voltage		DC12V DC24V		AC100V	
Voltage range V		10.8~13.2		90~110	
5 5		(12±10%)	(24±10%)	(100±	:10%)
Rated frequency	Hz			50	60
Current mA (r.m.	s) Starting			10 ^{Note 1}	10 ^{Note 1}
(when rated voltage is applied) Energizing	76	38	10Note 1	10 ^{Note 1}
Power consumption W		0.9	0.9	0.9 1.0VA	
Allowable leakage current	mA	4.0	2.0	2.0	
Type of insulation			Туре В	•	
Insulation resistance Note 2 ΜΩ		Over 100			
Color of LED indicator Note3		14(SA) : Red, 12(SB) : Green	14(SA): Red, 12(SB): Green 14(SA): Red, 12(SB): Green 14(SA): Red, 12(SB): Gre		
Surge suppression (as standard)		Flywhee	Bridge	diode	

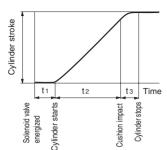
Notes: 1. Since the AC types have built-in bridge diodes, the starting current and energizing current value are virtually the same.

2. Value at DC500V megger.

3. The color of the T0 indicator is red only.

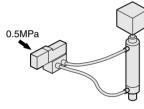
Flow Rate

How to obtain cylinder speed

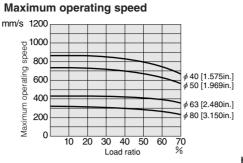


Measuring conditions

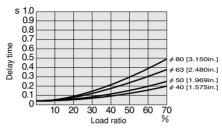
- Air pressure : 0.5MPa {5.1kgf/cm²} [73psi.] ●Piping (outer diameter×inner diameter×
- length) : $\phi 8 \times \phi 6 \times 1000$ mm [39in.]
- ●Fitting: Quick fitting TS8-01
- ●Load ratio= Loau Cylinder theoretical thrust (%)
- •Cylinder stroke : 150mm [5.91in.]

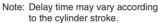


I oad



Delay time





Supply pressure______ MPa MPa 0.7 0.6 0.5 Valve outlet pressure 0.4 0.3 0.2 0.1 0 200 400 600 800 1000 Flow rate *l*/min(ANR)

How to read the graph

When the supply pressure is 0.5MPa [73psi.] and flow rate is 500 ℓ /min [17.7ft.3/min.] (ANR), the valve outlet pressure becomes 0.4MPa [58psi.].

1mm/s = 0.0394in./sec. 1MPa = 145psi. 1 ℓ /min = 0.0353 ℓ /min.

Port Size

F15 Series

	Description/Piping specification	PR	X(P2)	4(A), 2(B)	1(P), 3(R2), 5(R1), 3, 5(R)
	With sub-base		M5×0.8	Rc1/8	Rc1/8
0	With female thread block		—	Rc1/8	Rc1/8
Single unit	₩ With dual-use different size fitting block		—	For both ϕ 6 and ϕ 8	Rc1/8
in Si	With single size fitting block	—	—	φ6 or φ8	Rc1/8
	Monoblock type with female thread block, and PC board type with female thread block	M5×0.8	M5×0.8	Rc1/8	Rc1/4
	Monoblock type with fitting block, and PC board type with fitting block	M5×0.8	M5×0.8	For both ϕ 6 and ϕ 8	Rc1/4
fold	Monoblock type with single size fitting block, and PC board type with single size fitting block	M5×0.8	M5×0.8	φ6 or φ8	Rc1/4
Manifold	Split type with female thread block, and serial transmission type with female thread block	—	M5×0.8	Rc1/8	Rc1/4
2	Split type with fitting block, and serial transmission type with fitting block	—	M5×0.8	For both ϕ 6 and ϕ 8	For both ϕ 8 and ϕ 10
	Split type with single size fitting block, and serial transmission type with single size fitting block	—	M5×0.8	φ6 or φ8	φ 8, φ 10

Effective Area (Cv)

When used as

a single ur	nit mm²		mm ²
Basic model	Effective area (Cv)	Basic model	Effective area (Cv)
F15T0	9.5 (0.53)	F15T0F5 F15T1F5 F15T2F5 F15T3F5 F15T3F5 F15T4F5 F15T5F5	8.0 (0.44)
F15T0F3 F15T1F3 F15T2F3 F15T3F3 F15T3F3 F15T4F3 F15T5F3	9.2 (0.51)	F15T0F6 F15T1F6 F15T2F6 F15T3F6 F15T3F6 F15T4F6 F15T5F6	8.5 (0.47)
F15T0F4 F15T1F4 F15T2F4 F15T3F4 F15T3F4 F15T4F4 F15T5F4	9.5 (0.53)		

When mounted on a manifold

• When mounted on a manifold mm ²						
Valve Type	Manifold model	F15M	□F(FP)	F15M□A (AP)	F15M□N(P)(S)	
F15T0	Outlet port Fittings for both ϕ 6 and ϕ 8 Female thread	9.2	〔0.51〕	8.5 (0.47)	10.0 (0.56)	
F15T2□ F15T3□ F15T4□	Outlet port \$\phi\$ 6 fitting	7.7	[0.43]	7.2 (0.40)	8.7 (0.48)	
F1514	Outlet port \$	8.2	〔0.45〕	8.0 (0.44)	9.7 (0.54)	

Caution: When the individual air supply spacer or the individual air exhaust spacer is used, effective area decreases by about 30%.

Single Valve Unit Mass

ingle valve onin	. 111855				g [oz
F15T	F15TA1	F15TA2	F15T	F15T	F15T
Outlet section	Outlet section	Outlet section	Outlet section	Outlet section	Outlet section
None	With plate	With plate	With different size fitting block	With ϕ 6 fitting block	With ϕ 8 fitting block
Inlet section	Inlet section	Inlet section	Inlet section	Inlet section	Inlet section
None	None	With A type sub-base	None	None	None
87 [3.07]	106 [3.74]	216 [7.62]	117 [4.13]	123 [4.34]	133 [4.69]
g [oz.]					

g [oz.]

g [oz.]

F15T	F15T□□-F3	F15T	F15TF5	F15T - F6
Outlet section	Outlet section	Outlet section	Outlet section	Outlet section
With female thread block	With different size fitting block	With female thread block	With ϕ 6 fitting block	With ϕ 8 fitting block
Inlet section	Inlet section	Inlet section	Inlet section	Inlet section
None	With female thread block	With female thread block	With female thread block	With female thread block
108 [3.81]	132 [4.66]	123 [4.34]	138 [4.87]	148 [5.22]

Basic Type F15T0 is 12g [0.42oz.] less than the mass shown above.

Monoblock Manifold Mass (single valve unit included)

	Mass calculation of each unit				
Monoblock manifold	4(A), 2(B) ports outlet specifications				
	Female thread	Different size fitting block	ϕ 6 fitting block	ϕ 8 fitting block	
A type	(224×n)+100 [(7.90×n)+3.53]	(234×n)+100 [(8.25×n)+3.53]	(240×n)+100 [(8.47×n)+3.53]	(250×n)+100 [(8.82×n)+3.53]	
F type	(155×n)+105 [(5.47×n)+3.70]	(165×n)+105 [(5.82×n)+3.70]	(171×n)+105 [(6.03×n)+3.70]	(181×n)+105 [(6.38×n)+3.70]	

Calculation example : F15M8AM

stn.1~stn.8 F15T1-A1-PS DC24V

(224×8)+100=1892g [66.74oz.]

When mounting a block-off plate, calculate the female thread specification at 90g [3.17oz.] less than the above calculation result per unit, while the different size fitting specifications are 100g [3.53oz.], ϕ 6 fitting specification 106g [3.74oz.], and the ϕ 8 fitting specification 116g [4.09oz.] less.

When mounting the F15T0 specification, subtract 12g [0.42oz.] per unit from the above calculation result.

PC Board Manifold Mass (single valve unit included)

	Mass calculation of each unit					
PC board manifold		Circuit board and				
	Female thread	Different size fitting block	ϕ 6 fitting block	ϕ 8 fitting block	connector section	
A type	(224×n)+100 [(7.90×n)+3.53]	(234×n)+100 [(8.25×n)+3.53]	(240×n)+100 [(8.47×n)+3.53]	(250×n)+100 [(8.82×n)+3.53]	(2×n)+15	
F type	(155×n)+105 [(5.47×n)+3.70]	(165×n)+105 [(5.82×n)+3.70]	(171×n)+105 [(6.03×n)+3.70]	(181×n)+105 [(6.38×n)+3.70]	[(0.07×n)+0.53]	

Calculation example : F15M8APM-F201-W

stn.1~stn.8 F15T1-A1-PP DC24V

(224×8)+100+(2×8)+15=1923g [67.83oz.]

When mounting a block-off plate, calculate the female thread specification at 90g [3.17oz.] less than the above calculation result per unit, while the different size fitting specifications are 100g [3.53oz.], ϕ 6 fitting specification 106g [3.74oz.], and the ϕ 8 fitting specification 116g [4.09oz.] less.

When mounting the F15T0 specification, subtract 12g [0.42oz.] per unit from the above calculation result.

Mass of Split Type Manifold and Serial Transmission Compatible Type

The split type manifold has the same mass regardless of the outlet locations, since the outlet type is the combination of the valve outlet and manifold outlet specifications. The mass can only be changed by the selection of the type of inlet/outlet block.

Mass of Split Manifold Non-Plug-in Type (single valve unit included)

	Mass calculation of each unit				
Non-plug-in type	4(A), 2(B) ports outlet specifications				
Non-plug-in type	Female thread	Different size fitting block	ϕ 6 fitting block	ϕ 8 fitting block	
	(166×n)+254 [(5.86×n)+8.96]	(176×n)+254 [(6.21×n)+8.96]	(182×n)+254 [(6.42×n)+8.96]	(192×n)+254 [(6.77×n)+8.96]	

g [oz.]

g [oz.]

Additional mass					
Piping block specification					
Female thread	Different size fitting block	ϕ 8 fitting block	ϕ 10 fitting block		
150 [5.29]	160 [5.64]	185 [6.53]	194 [6.84]		

Calculation example : F15M8N-MR

stn.1~stn.8 F15T1-A1-PS DC24V

(166×8)+254+150=1732g [61.09oz.]

When mounting a block-off plate, calculate the female thread specification at 90g [3.17oz.] less than the above calculation result per unit, while the different size fitting specifications are 100g [3.53oz.], ϕ 6 fitting specification 106g [3.74oz.], and the ϕ 8 fitting specification 116g [4.09oz.] less.

When mounting the F15T0 specification, subtract 12g [0.42oz.] per unit from the above calculation result.

Mass of Split Manifold Plug-in Type/ Serial Transmission Compatible Type (single valve unit included) g [oz.

Dhua ia tura	Mass calculation of each unit				
Plug-in type		4(A), 2(B) ports or	utlet specifications		
Serial transmission compatible type	Female thread	Different size fitting block	ϕ 6 fitting block	ϕ 8 fitting block	
companyie type	(168×n)+254 [(5.93×n)+8.96]	(176×n)+254 [(6.21×n)+8.96]	(182×n)+254 [(6.42×n)+8.96]	(192×n)+254 [(6.77×n)+8.96]	

			g [oz.]		
Additional mass					
Piping block specification					
Female thread	Different size fitting block	ϕ 8 fitting block	ϕ 10 fitting block		
150 [5.29]	160 [5.64]	185 [6.53]	194 [6.84]		

 Additional mass

 Wiring block specification

 -F100, -F101
 -F200, -F201, -F260
 -D250, -D251
 -T200

 68 [2.40]
 70 [2.47]
 70 [2.47]
 150 [5.29]

	g [oz.]		
Transmission block mass			
Serial transmission blockNote			
YS	YS391		
160 [5.64]	110 [3.88]		

Calculation example : F15M8PM-MR-F201 DC24V

stn.1~stn.8 F15T1-A1 DC24V

(168×8)+254+150+70=1818g [64.13oz.]

When mounting a block-off plate, calculate the female thread specification at 90g [3.17oz.] less than the above calculation result per unit, while the different size fitting specifications are 100g [3.53oz.], ϕ 6 fitting specification 106g [3.74oz.], and the ϕ 8 fitting specification 116g [4.09oz.] less.

When mounting the F15T0 specification, subtract 12g [0.42oz.] per unit from the above calculation result.

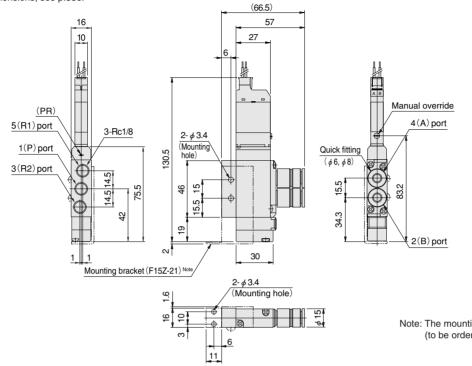
Note : For the serial transmission compatible manifold, add the wiring block -F201(70g [2.47oz.]) to the calculation.

g [oz.]

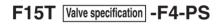
F15T Valve specification -F3-PS

With an outlet port different size fitting block With an inlet port female thread block S type plug connector

*For T0 type dimensions, see p.586.

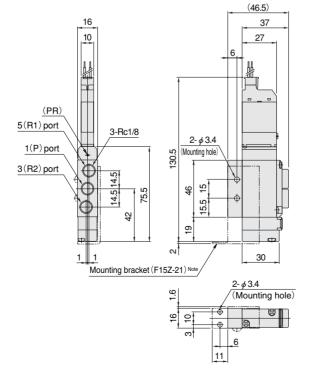


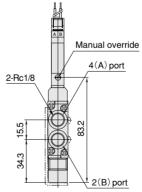
Note: The mounting bracket is an additional part (to be ordered separately).



With an outlet port female thread block With an inlet port female thread block S type plug connector

*For T0 type dimensions, see p.586.



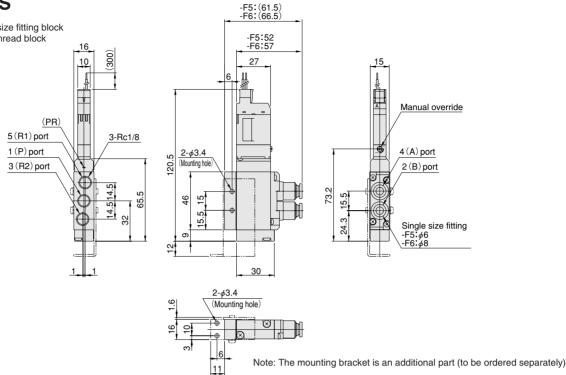


Note: The mounting bracket is an additional part (to be ordered separately).



F15T0-F -PS

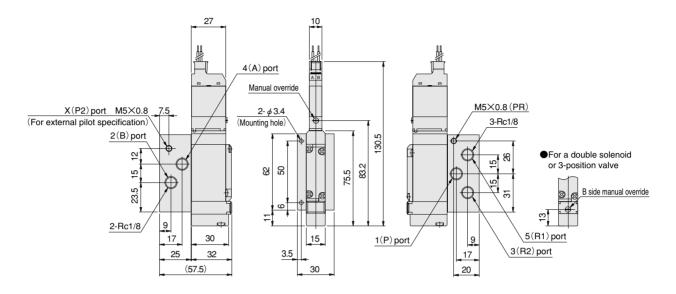
With an outlet port single size fitting block With an inlet port female thread block S type plug connector



F15T Valve specification Operation type -A2-PS



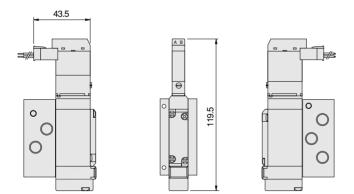
With an A type sub-base S type plug connector



Note: The overall valve length of the T0 type is 10mm [0.394in.] shorter (the end cover protrusion is 10mm [0.394in.] shorter).

Option

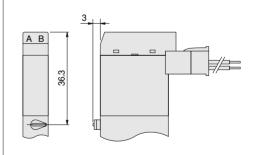
●L type plug connector : -PL

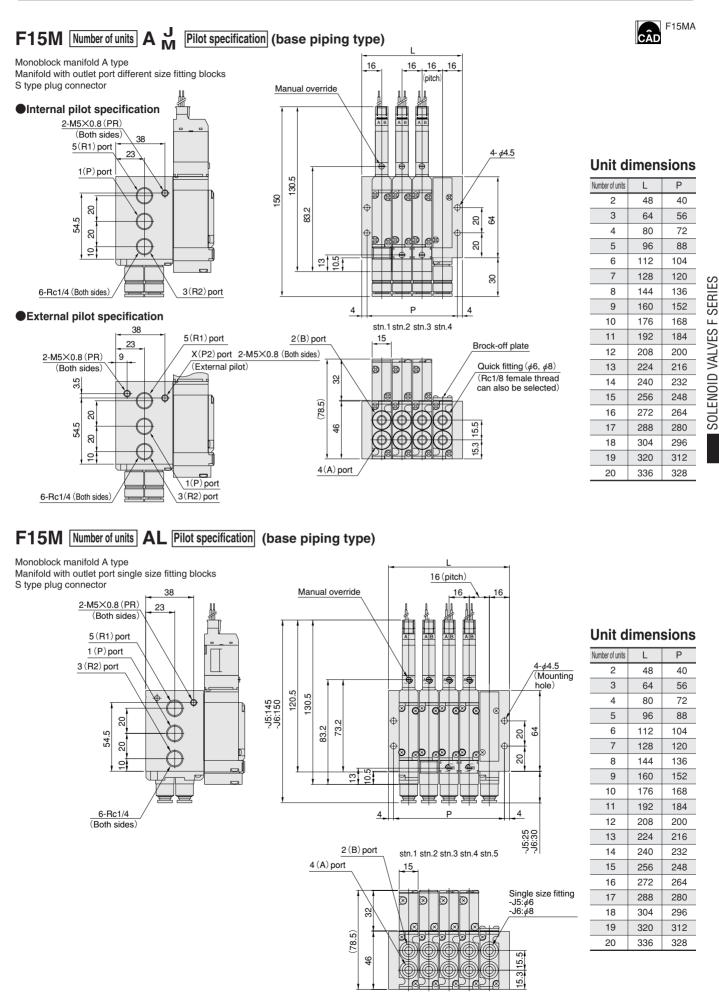


Note: The overall valve length of the T0 type is 10mm [0.394in.] shorter (the end cover protrusion is 10mm [0.394in.] shorter).

Made to Order

Manual override lever



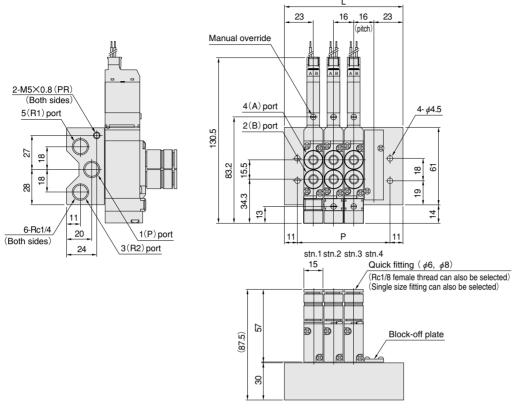


F15M Number of units F (direct piping type)



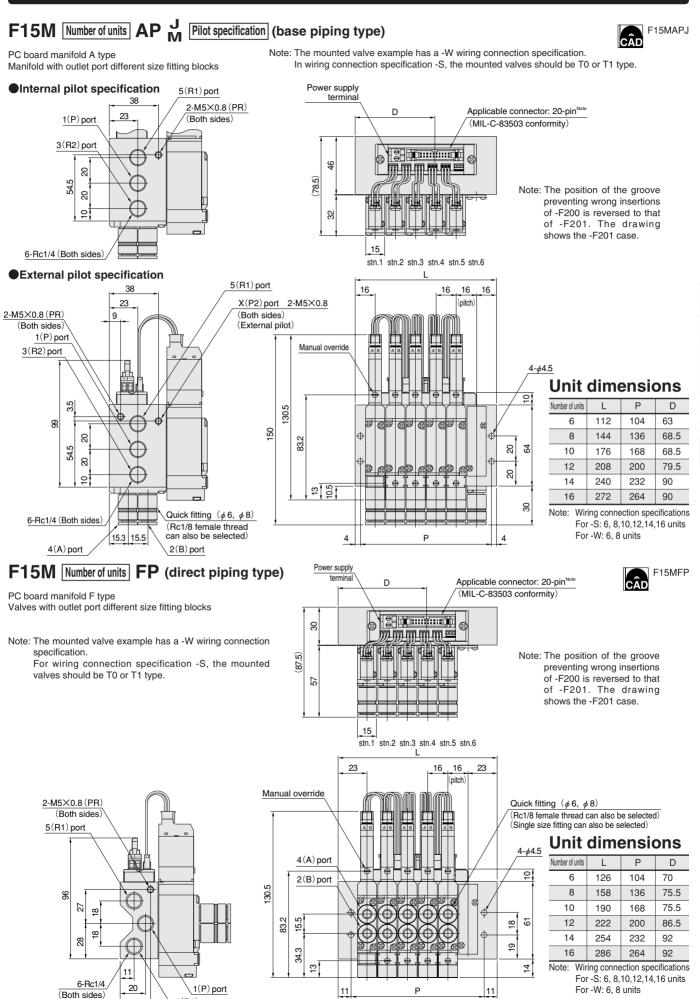
Monoblock manifold F type

Valves with outlet port different size fitting blocks S type plug connector



Unit dimensions				
Number of units	L	Р		
2	62	40		
3	78	56		
4	94	72		
5	110	88		
6	126	104		
7	142	120		
8	158	136		
9	174	152		
10	190	168		
11	206	184		
12	222	200		
13	238	216		
14	254	232		
15	270	248		
16	286	264		
17	302	280		
18	318	296		
19	334	312		
20	350	328		

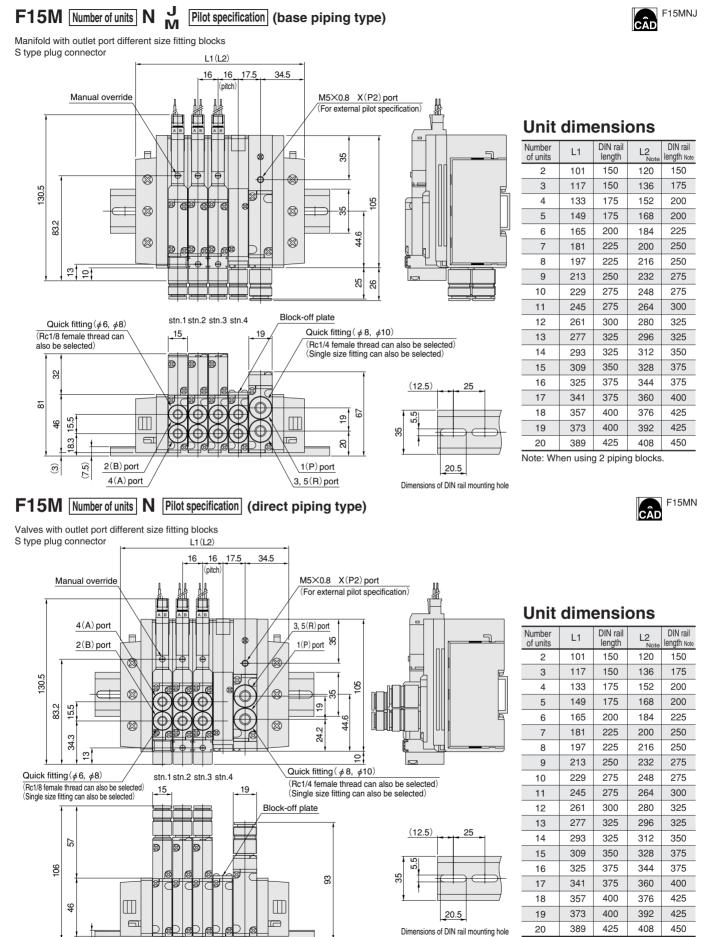
Note: The overall valve length of the T0 type is 10mm [0.394in.] shorter (the end cover protrusion is 10mm [0.394in.] shorter).



Note: The overall valve length of the T0 type is 10mm [0.394in.] shorter (the end cover protrusion is 10mm [0.394in.] shorter).

3(R2) port

24

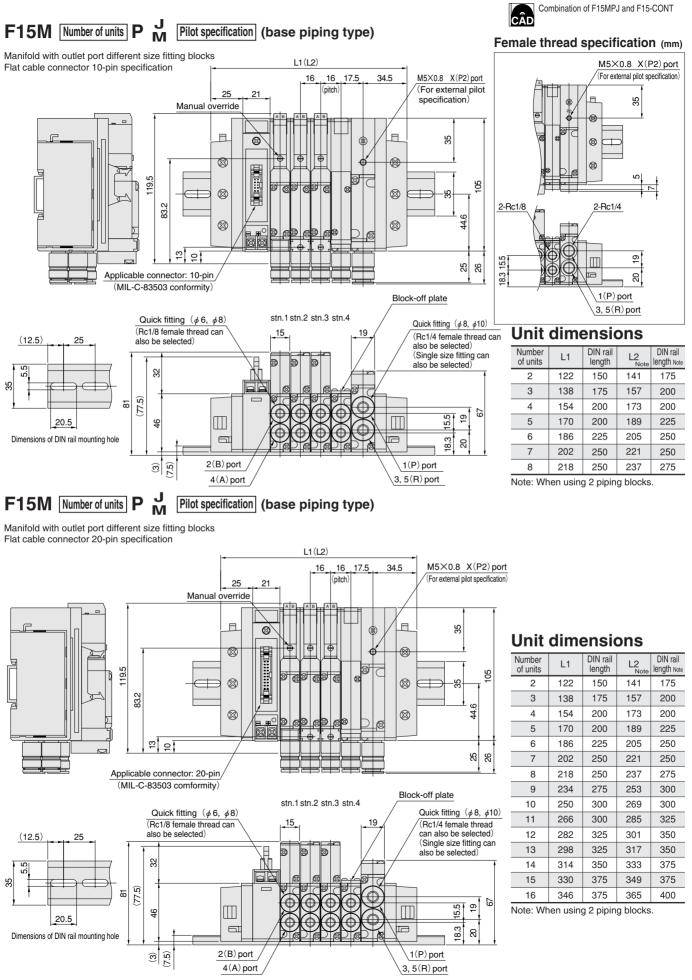


Note: When using 2 piping blocks.

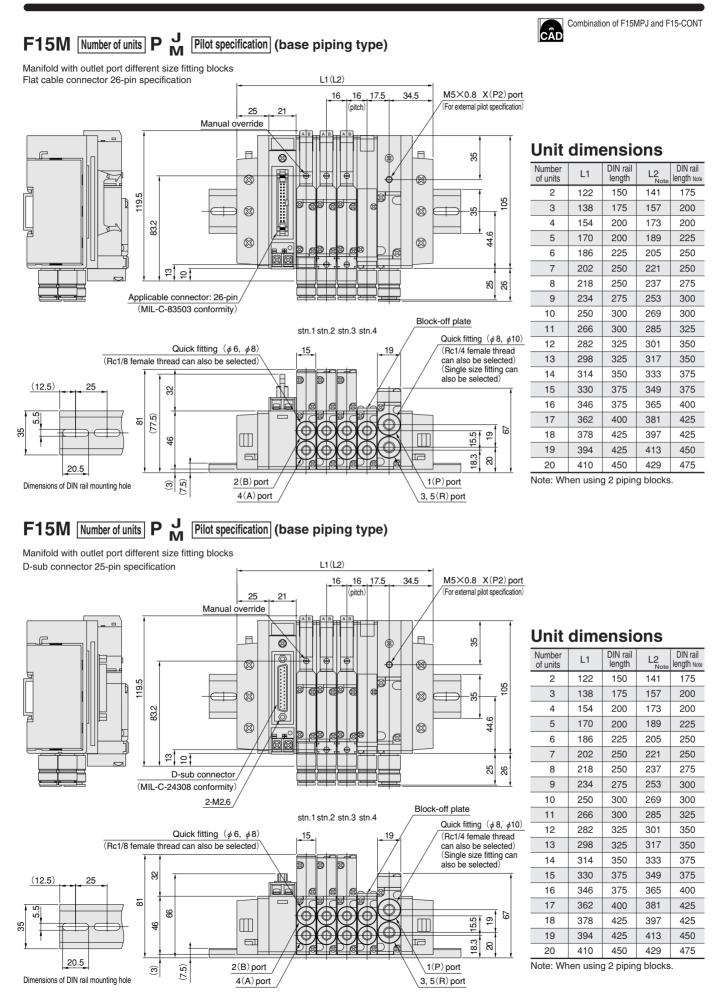
Note: The overall valve length of the T0 type is 10mm [0.394in.] shorter (the end cover protrusion is 10mm [0.394in.] shorter).

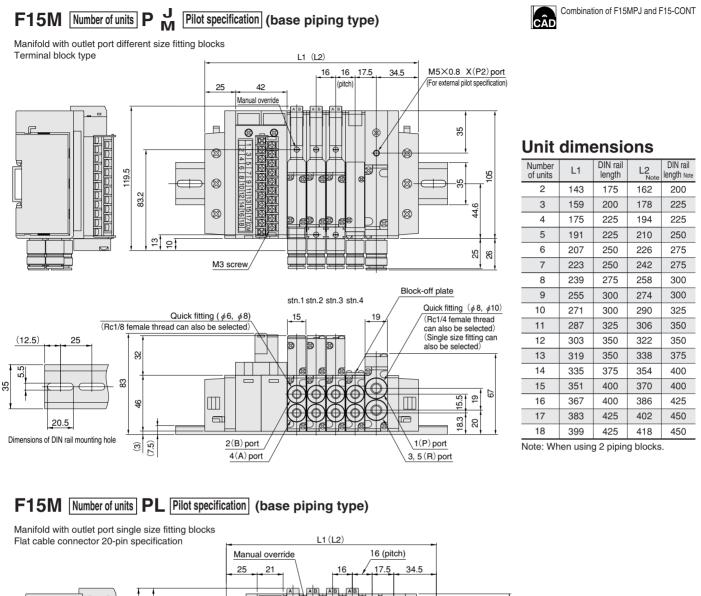
(3)



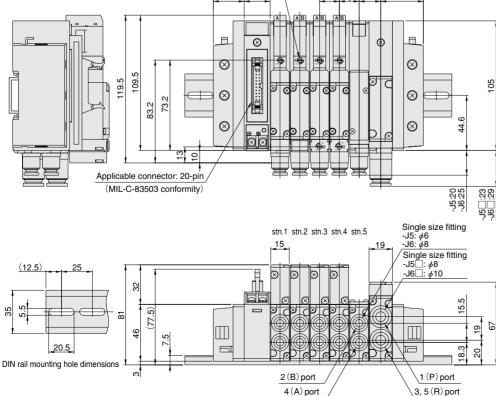


F15 Series Dimensions of Split Manifold Plug-in Type (mm)





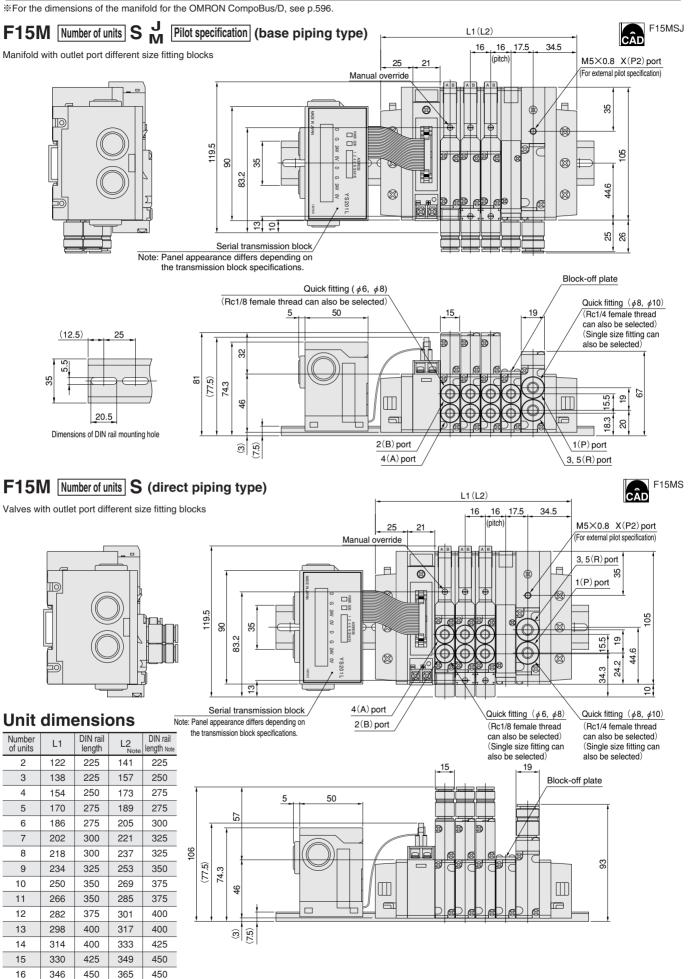
Unit	dime	ensio	ons	
Number of units	L1	DIN rail length	L2 Note	DIN rail length Note
2	122	150	141	175
3	138	175	157	200
4	154	200	173	200
5	170	200	189	225
6	186	225	205	250
7	202	250	221	250
8	218	250	237	275
9	234	275	253	300
10	250	300	269	300
11	266	300	285	325
12	282	325	301	350
13	298	325	317	350
14	314	350	333	375
15	330	375	349	375
16	346	375	365	400
Note: Wh	nen using	g 2 pipin	g blocks	





SOLENOID VALVES F SERIES

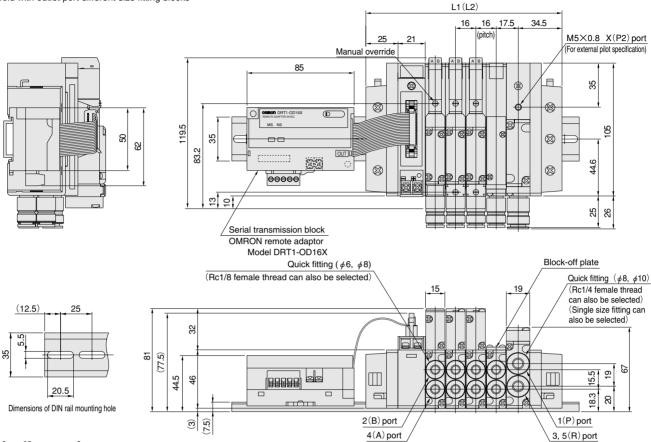
F15 Series Dimensions of Serial Transmission Compatible Manifold (mm)



Note: When using 2 piping blocks.

F15M Number of units S M Pilot specification (base piping type)

Manifold with outlet port different size fitting blocks



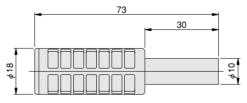
Unit dimensions

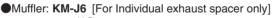
Number of units	L1	DIN rail length	L2 Note	DIN rail length Note
2	122	250	141	275
3	138	250	157	300
4	154	275	173	300
5	170	300	189	325
6	186	325	205	350
7	202	325	221	350
8	218	350	237	375
9	234	375	253	375
10	250	375	269	400
11	266	400	285	425
12	282	425	301	425
13	298	425	317	450
14	314	450	333	475
15	330	450	349	475
16	346	475	365	475
Note: Wh	nen usin	a 2 pipin	a blocks	i.

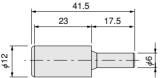
Note: When using 2 piping blocks.

Additional Parts (To be ordered separately)

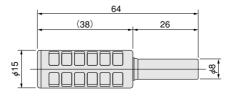
•Muffler: KM-J10 [For both plug-in and non-plug-in types]

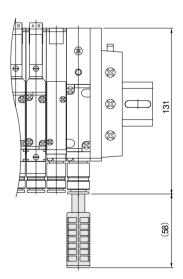






•Muffler: **KM-J8** [For Individual exhaust spacer only]

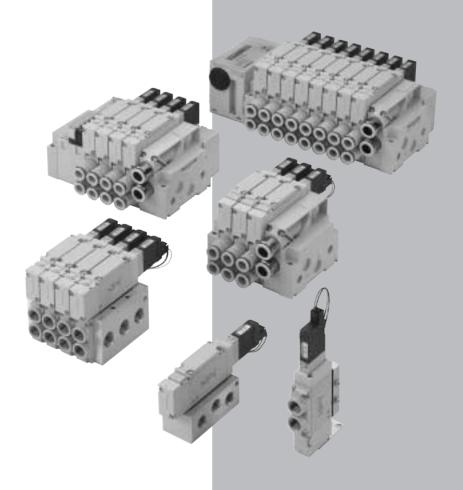




SOLENOID VALVES F18 series INDEX

Specifications	599
Dimensions of Single Valve Unit	603
Dimensions of Monoblock Manifold	606
Dimensions of Split Manifold Non-Plug-in Type	608
Dimensions of Split Manifold Plug-in Type	609
Dimensions of Serial Transmission	612





SOLENOID VALVES F18 SERIES

Specifications

Basic Models and Valve Functions

Basic model Item	F18T0	F18T1 F18T2	F18T3 F18T4 F18T5
Number of positions	2 pos	3 positions	
Number of ports	5		
Valve function	Single solenoid only	Both single and double solenoid use	Closed center, Exhaust center, Pressure center

Remark: For the optional specifications and order codes, see p.525~552.

Specifications

Item	Basic model	F18T0 F18T1 F18T2	F18T3 F18T4 F18T5	F18T0G F18T1G F18T2G	F18T3G F18T4G F18T5G	F18T0V F18T1V F18T2V	F18T3V	
Media			Air					
Operation type		Internal	pilot type	External pilot type (fo	or positive pressure)	External pilot ty	pe (for vacuum)	
Effective area (CV) Note	¹ mm ²			18	(1)			
Port size Note2		Fitting for $\phi 8 a$	and <i>ø</i> 10, Rc1/4		M5 $ imes$ 0.8, fitting for	ϕ 8 and ϕ 10, Rc1/4		
Lubrication			Not required					
Operating pressure	Main valve		0.15~0.7MPa {1.5~7.1kgf/cm ² } [22~102psi.]		0~0.7MPa {0~7.1kgf/cm ² } ^{Note3} [0~102psi.]		0.15MPa~-100kPa {1.5kgf/cm ² ~-750.1mmHg} [22psi.~-29.53in.Hg]	
range	External pilot				0.2~0.7MPa {2~7.1kgf/cm ² } ^{Note3} [29~102psi.]		0.2~0.7MPa {2~7.1kgf/cm ² } [29~102psi.]	
Proof pressure	MPa {kgf/cm ² } [psi.]	1.05 {10.7} [152]						
Response time Note4	DC12V, DC24V	25/35 or below	15/70 or below	25/35 or below	15/70 or below	25/35 or below	15/70 or below	
ON/OFF time ms	AC100V	25/35 or below	15/70 or below	25/35 or below	15/70 or below	25/35 or below	15/70 or below	
Maximum operating frequency Hz		5						
Minimum time to energize for	or self holding Note5 ms	50		50		50		
Operating temperature range (atm	nosphere and media) °C [°F]			5~50 [4	1~122]			
Shock resistance	m/s² {G}	1373 {140.0} (Axial direction 294.2 {30.0})	294.2 {30.0}	1373 {140.0} (Axial direction 294.2 {30.0})	294.2 {30.0}	1373 {140.0} (Axial direction 294.2 {30.0})	294.2 {30.0}	
Mounting direction				Ar	ıy			

Notes: 1. For details, see the effective area on p.600.

2. For details, see the port size on p.600.

3. When the main valve pressure is 0.2~0.7MPa [29~102psi.], set the external pilot pressure to the main valve pressure or higher, and to 0.7MPa [102psi.] or less.

 Values when air pressure is 0.5MPa [73psi.]. For switching phase timing, add a maximum of 5ms to the response time of the AC specification. The values for 2-position valves are when used as a single solenoid, and the values for 3-position valves are those when switching from the neutral position of closed center.5. When used as a double solenoid valve. Excludes **T0**.

Solenoid Specifications

Item Rated voltage		DC12V DC24V		AC100V	
Voltage range V		10.8~13.2	21.6~26.4	90~110	
		(12±10%)	(12±10%) (24±10%)		:10%)
Rated frequency	Hz			50	60
Current mA (r.m.s)	Starting			10 ^{Note 1}	10Note 1
(when rated voltage is applied)	Energizing	76	38	10 ^{Note 1}	10Note 1
Power consumption W		0.9	0.9	1.0VA	
Allowable leakage current	mA	4.0 2.0 2.0			0
Type of insulation	Туре В				
Insulation resistance Note 2	MΩ		Over 100		
Color of LED indicator Note3		14(SA): Red, 12(SB): Green	14(SA): Red, 12(SB): Green	14(SA): Red, 1	12(SB): Green
Surge suppression (as standard)		Flywhee	l diode	Bridge	diode

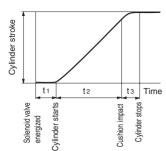
Notes: 1. Since the AC types have built-in bridge diodes, the starting current and energizing current value are virtually the same.

2. Value at DC500V megger.

3. The color of the T0 indicator is red only.

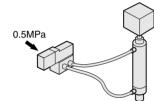
Flow Rate

How to obtain cylinder speed

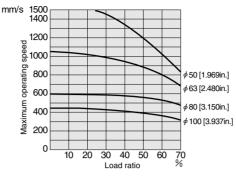


Measuring conditions

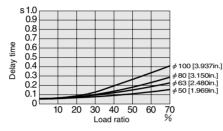
- ●Air pressure: 0.5MPa {5.1kgf/cm²} [73psi.] Piping (outer diameter × inner diameter ×
- length) : $\phi 10 \times \phi 7.5 \times 1000$ mm [39in.] ●Fitting: Quick fitting TS10-02
- Load
- •Load ratio= $\frac{1000}{\text{Cylinder theoretical thrust}}$ (%)
- •Cylinder stroke : 150mm [5.91in.] Load

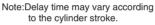


Maximum operating speed



Delay time





Supply pressure MPa MPa 0.7 0.6 07 pressure 0.5 6 0.4 Valve outlet 0.3 0.2 0.1 0 250 500 750 1000 1250 1500 1750 Flow rate *ℓ*/min(ANR)

How to read the graph

When the supply pressure is 0.5MPa [73psi.] and flow rate is 1000 ℓ /min [35.3ft.3/min.] (ANR), the valve outlet pressure becomes 0.4MPa [58psi.].

1mm/s = 0.0394in./sec. 1MPa = 145psi 1 l /min = 0.0353 l /min.

Port Size

	Description/Piping specification	PR	X(P2)	4(A), 2(B)	1(P), 3(R2), 5(R1), 3, 5(R)
	With sub-base	M5×0.8	M5×0.8	Rc1/4	Rc1/4
Ο	With female thread block	—	—	Rc1/4	Rc1/4
Single unit	With dual-use different size fitting block	—	_	For both $\phi 8$ and $\phi 10$	Rc1/4
S	With single size fitting block	—	_	φ 8 or φ 10	Rc1/4
	Monoblock type with female thread block	M5×0.8	M5×0.8	Rc1/4	Rc3/8
-	Monoblock type with fitting block	M5×0.8	M5×0.8	For both $\phi 8$ and $\phi 10$	Rc3/8
Manifold	Monoblock type with single size fitting block	M5×0.8	M5×0.8	φ 8 or φ 10	Rc3/8
Jan	Split type with female thread block, and serial transmission type with female thread block	_	M5×0.8	Rc1/4	Rc3/8
2	Split type with fitting block, and serial transmission type with fitting block	_	M5×0.8	For both $\phi 8$ and $\phi 10$	
	Split type with single size fitting block, and serial transmission type with single size fitting block	—	M5×0.8	φ 8 or φ 10	φ 12

Effective Area (Cv)

When used as

a single ur	nit mm ²		mm ²
Basic model	Effective area (Cv)	Basic model	Effective area (Cv)
F18T0	17.3 (0.96)	F18T0F5 F18T1F5 F18T2F5 F18T3F5 F18T4F5 F18T5F5	15.0 (0.83)
F18T0F3 F18T1F3 F18T2F3 F18T3F3 F18T4F3 F18T4F3 F18T5F3	17.0 (0.94)	F18T0F6 F18T1F6 F18T2F6 F18T3F6 F18T4F6 F18T5F6	16.5 (0.91)
F18T0□-F4 F18T1□-F4 F18T2□-F4 F18T3□-F4 F18T4□-F4 F18T5□-F4	17.3 (0.96)		

When mounted on a manifold

• When I	mounted on a	a manifold		mm ²
Valve type	Manifold model	F18M□F	F18M□A	F18M□N(P)(S)
F18T0	Outlet port Fittings for both ϕ 8 and ϕ 10, Female thread	17.0 (0.94)	16.0 (0.89)	18.0〔1〕
F18T2□ F18T3□ F18T4□	Outlet port \$	15.0 (0.83)	14.7 (0.82)	16.7 (0.93)
F18T5	Outlet port ϕ 10 fitting	16.5 (0.91)	15.0 (0.83)	17.0 (0.94)

Caution: When the individual air supply spacer or the individual air exhaust spacer is used, effective area decreases by about 30%.

Single Valve Unit Mass

F18T	F18T -A1	F18T -A2	F18T -FJ	F18T - FJ5	F18T
Outlet section	Outlet section	Outlet section	Outlet section	Outlet section	Outlet section
None	With plate	With plate	With different size fitting block	With ϕ 8 fitting block	With ϕ 10 fitting block
Inlet section None	Inlet section None	Inlet section With A type sub-base	Inlet section None	Inlet section None	Inlet section None
118 [4.16]	144 [5.08]	308 [10.86]	159 [5.61]	184 [6.49]	193 [6.81]

F18T	F18TF3	F18T□□-F4	F18TF5	F18T□□-F6
Outlet section	Outlet section	Outlet section	Outlet section	Outlet section
With female thread block	With different size fitting block	With female thread block	With ϕ 8 fitting block	With ϕ 10 fitting block
Inlet section	Inlet section	Inlet section	Inlet section	Inlet section
None	With female thread block	With female thread block	With female thread block	With female thread block
147 [5.19]	184 [6.49]	172 [6.07]	209 [7.37]	218 [7.69]

Basic Type F18T0 is 15g [0.53oz.] less than the mass shown above.

Monoblock Manifold Mass (single valve unit included)

	Mass calculation of each unit				
Monoblock manifold	4(A), 2(B) ports outlet specifications				
Female thread		Different size fitting block ϕ 8 fitting block		ϕ 10 fitting block	
A type	(334×n)+165 [(11.78×n)+5.82]	(344×n)+165 [(12.13×n)+5.82]	(369×n)+165 [(13.02×n)+5.82]	(378×n)+165 [(13.33×n)+5.82]	
F type	(222×n)+70 [(7.83×n)+2.47]	(232×n)+70 [(8.18×n)+2.47]	(257×n)+70 [(9.07×n)+2.47]	(266×n)+70 [(9.38×n)+2.47]	

Calculation example : F18M8AM

stn.1~stn.8 F18T1-A1-PS DC24V

(334×8)+165=2837g [100.07oz.]

When mounting a block-off plate, calculate the female thread specification at 110g [3.88oz.] less than the above calculation result per unit, while the different size fitting specifications are 120g [4.23oz.], the ϕ 8 fitting specification 145g [5.11oz.], and the ϕ 10 fitting specification 154g [5.43oz.] less.

When mounting the F18T0 specification, subtract 15g [0.53oz.] per unit from the above calculation result.

Mass of Split Type Manifold and Serial Transmission Compatible Type

The split type manifold has the same mass regardless of the outlet location, since the outlet type is the combination of the valve outlet and manifold outlet specifications. The mass can only be changed by the selection of the type of inlet/outlet block.

Mass of Split Manifold Non-Plug-in Type (single valve unit included)

g [oz.]

. .

g [oz.]

	Mass calculation of each unit					
Non plug in type		utlet specifications				
Non-plug-in type	Female thread	Female thread Different size fitting block		ϕ 10 fitting block		
	(241×n)+234 [(8.50×n)+8.25]	(251×n)+234 [(8.85×n)+8.25]	(276×n)+234 [(9.74×n)+8.25]	(285×n)+234 [(10.05×n)+8.25]		

Additional mass		
Piping block specification		
Female thread	Fitting block	
164 [5.78]	189 [6.67]	

Calculation example : F18M8N-MR

stn.1~stn.8 F18T1-A1-PS DC24V

(241×8)+234+164=2326g [82.05oz.]

When mounting a block-off plate, calculate the female thread specification at 110g [3.88oz.] less than the above calculation result per unit, while the different size fitting specifications are 120g [4.23oz.], the ϕ 8 fitting specification 145g [5.11oz.], and the ϕ 10 fitting specification 154g [5.43oz.] less.

When mounting the F18T0 specification, subtract 15g [0.53oz.] per unit from the above calculation result.

Mass of Split Manifold Plug-in Type/ Serial Transmission Compatible Type (single valve unit included)

Dhua ia tura	Mass calculation of each unit							
Plug-in type			4(A), 2(B) ports outlet specifications					
Serial transmission compatible type	Femal	e thread	Different size fitting block		ϕ 6 fitting block		ϕ 8 fitting block	
	(243×n)+238	[(8.57×n)+8.40]	(253×n)+238	[(8.92×n)+8.40]	(278×n)+238	[(9.81×n)+8.40]	(287×n)+238	[(10.12×n)+8.40]

	g [oz.]		
Additional mass			
Piping block specification			
Female thread Fitting block			
174 [6.14] 199 [7.02]			

g [oz.]

g [oz.]

	Wiring block	specification	
-F100, -F101	-F200, -F201, -F260	-D250, -D251	-T200
69 [2.43]	71 [2.50]	72 [2.54]	154 [5.43]

	y [02.]		
Transmission block mass			
Serial transmission block ^{Note}			
YS	YS391		
160 [5.64]	110 [3.88]		

Calculation example : F18M8PM-MR-F201 DC24V

_

stn.1~stn.8 F18T1-A1 DC24V

(243×8)+238+174+71=2427g [85.61oz.]

When mounting a block-off plate, calculate the female thread specification at 110g [3.88oz.] less than the above calculation result per unit, while the different size fitting specifications are 120g [4.23oz.], the ϕ 8 fitting specification 145g [5.11oz.], and the ϕ 10 fitting specification 154g [5.43oz.] less.

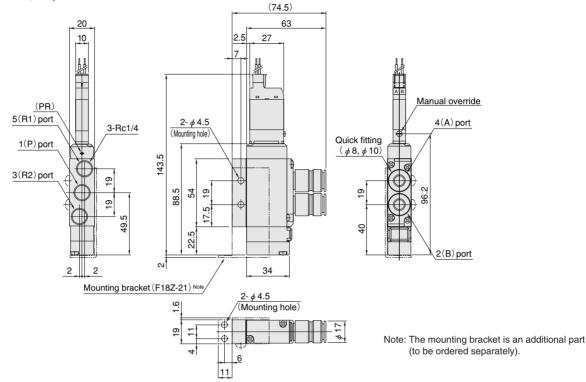
When mounting the F18T0 specification, subtract 15g [0.53oz.] per unit from the above calculation result.

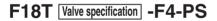
Note : When using the transmission block **YS391** for the serial transmission compatible manifold, add the wiring block **-F201** (71g [2.50oz.]) to the calculation.

F18T Valve specification -F3-PS

With an outlet port different size fitting block With an inlet port female thread block S type plug connector

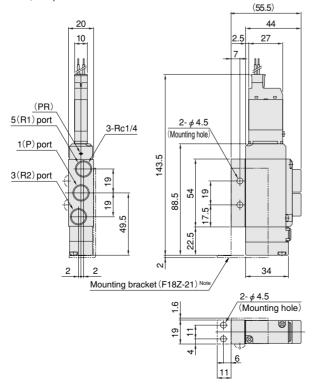
*For T0 type dimensions, see p.604.





With an outlet port female thread block With an inlet port female thread block S type plug connector

%For T0 type dimensions, see p.604.

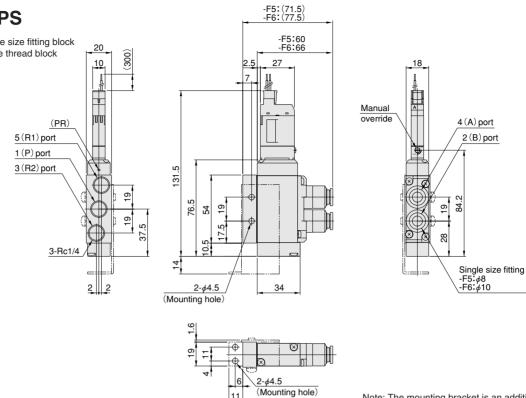


Note: The mounting bracket is an additional part (to be ordered separately).



F18T0-F -PS

With an outlet port single size fitting block With an inlet port female thread block S type plug connector



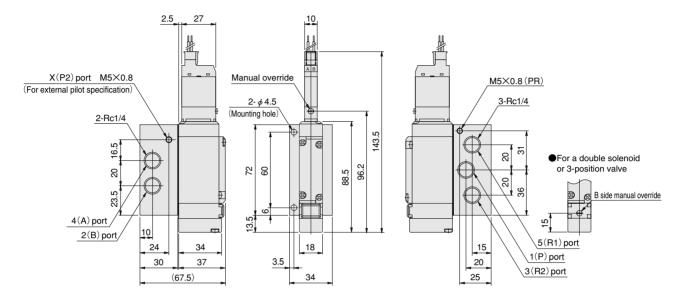
11

Note: The mounting bracket is an additional part (to be ordered separately).

F18T Valve specification Operation type -A2-PS



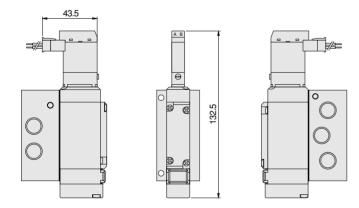
With an A type sub-base S type plug connector



Note: The overall valve length of the T0 type is 12mm [0.472in.] shorter (the end cover protrusion is 12mm [0.472in.] shorter).

Option

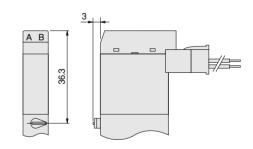
●L type plug connector: -PL

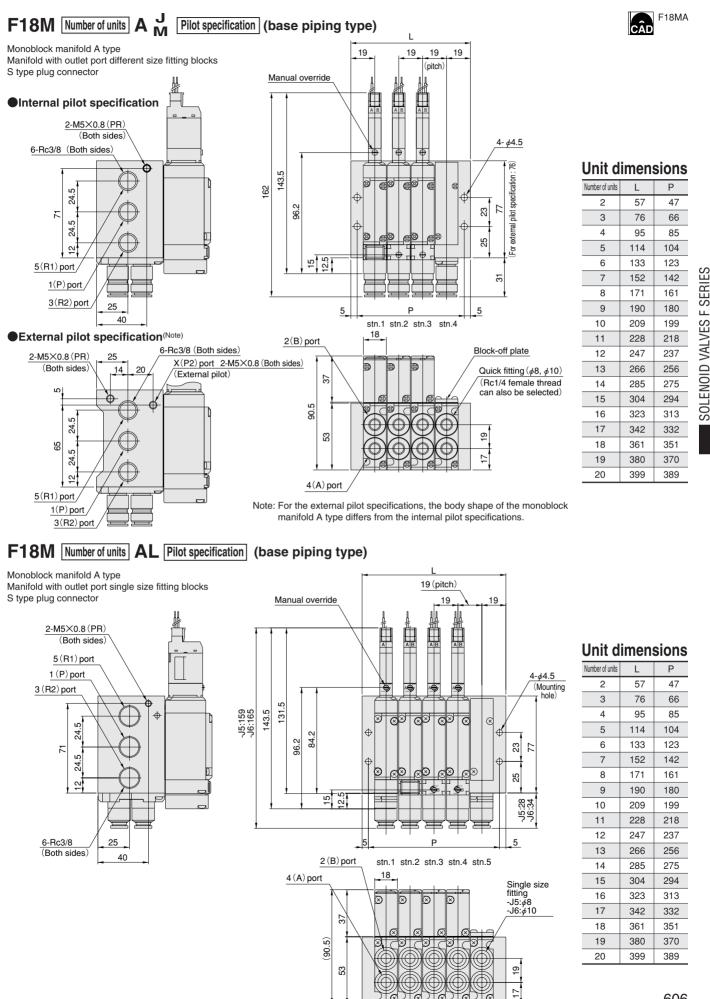


Note: The overall valve length of the T0 type is 12mm [0.472in.] shorter (the end cover protrusion is 12mm [0.472in.] shorter).

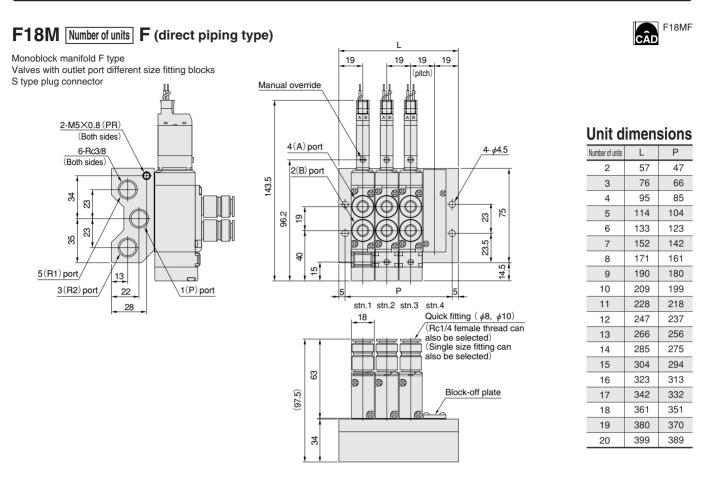
Made to Order

Manual override lever



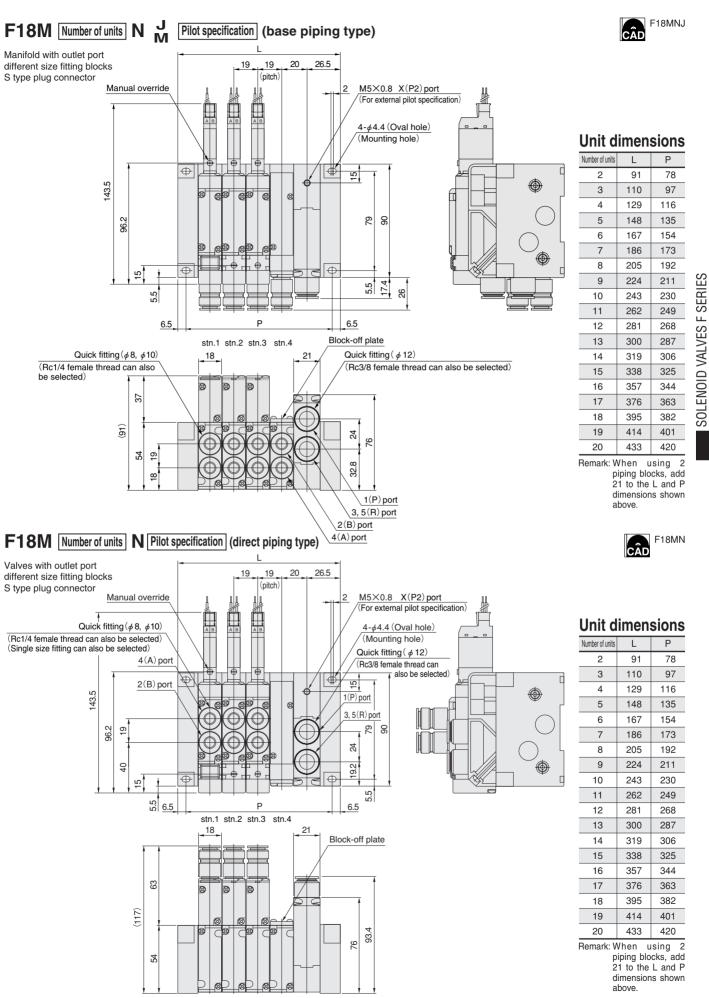


F18 Series Dimensions of Monoblock Manifold F Type (mm)



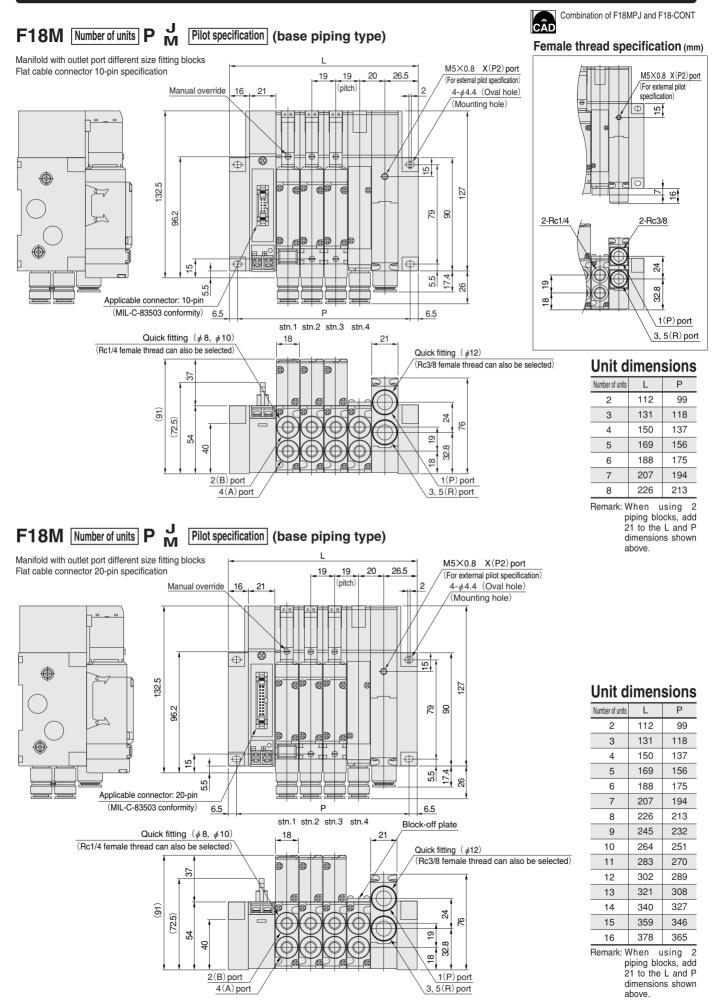
Note: The overall valve length of the T0 type is 12mm [0.472in.] shorter (the end cover protrusion is 12mm [0.472in.] shorter).

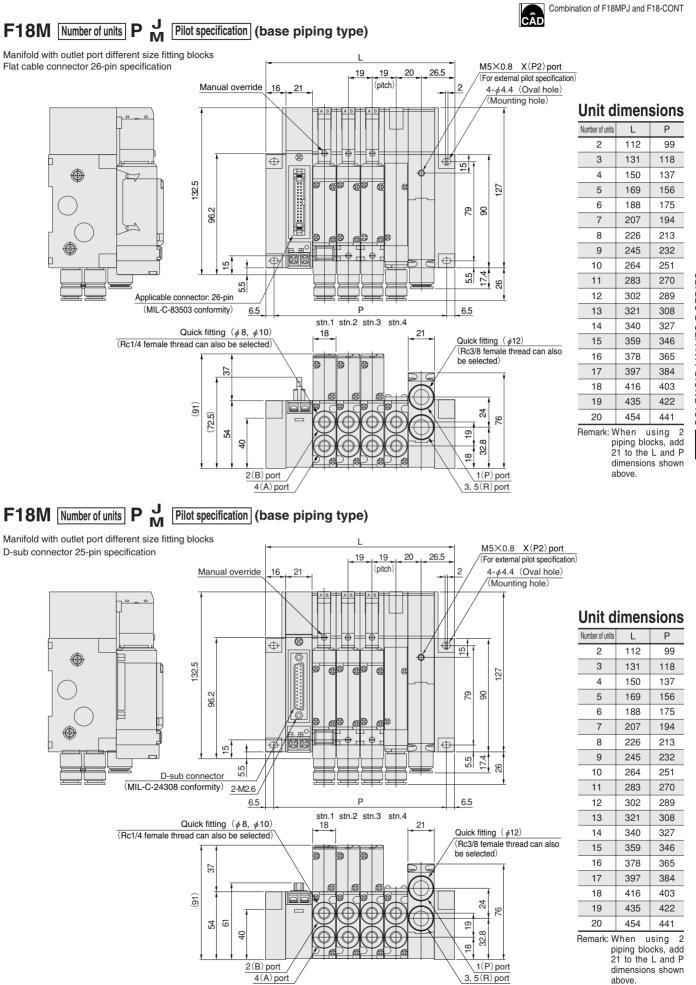
F18 Series Dimensions of Split Manifold Non-Plug-in Type (mm)

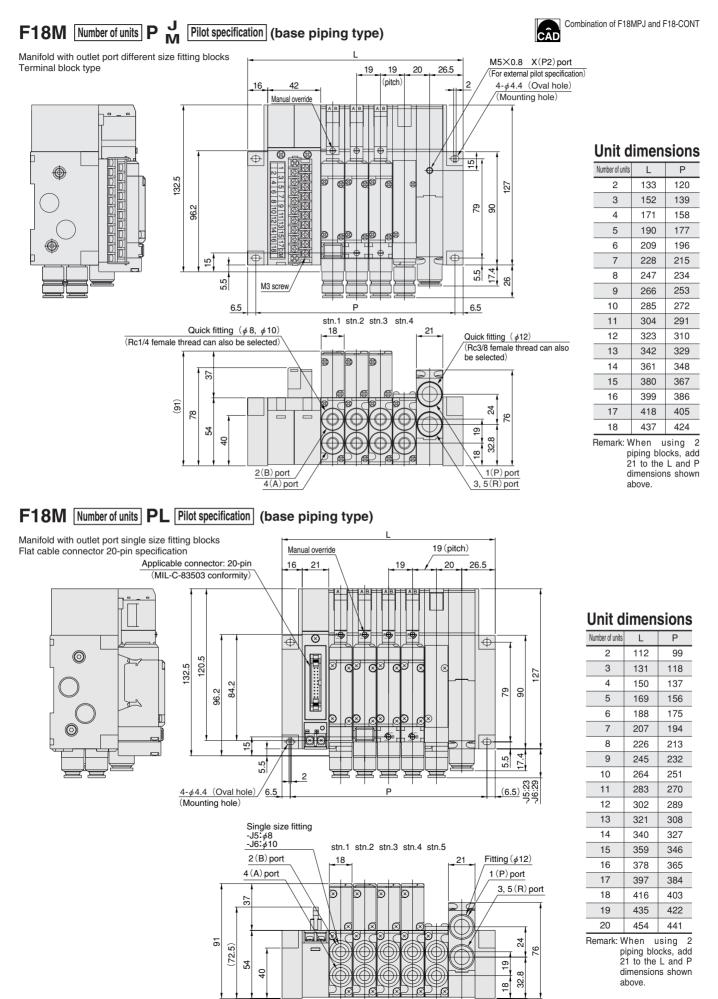


Note: The overall valve length of the T0 type is 12mm [0.472in.] shorter (the end cover protrusion is 12mm [0.472in.] shorter).

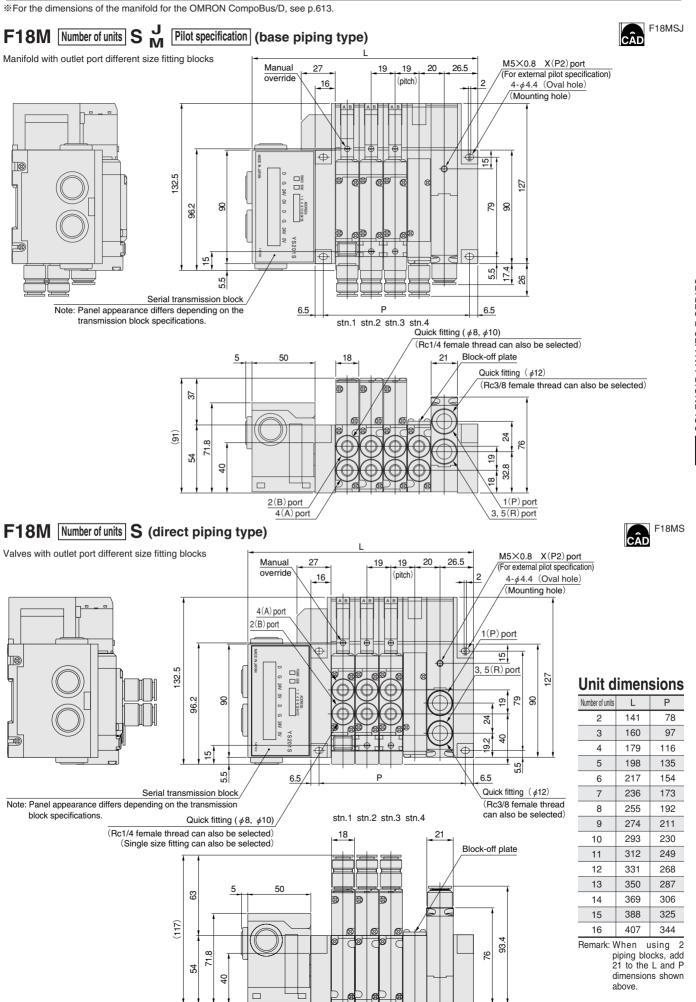
F18 Series Dimensions of Split Manifold Plug-in Type (mm)







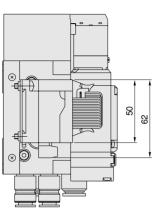
F18 Series Dimensions of Serial Transmission Compatible Manifold (mm)



612

F18M Number of units S M Pilot specification (base piping type)

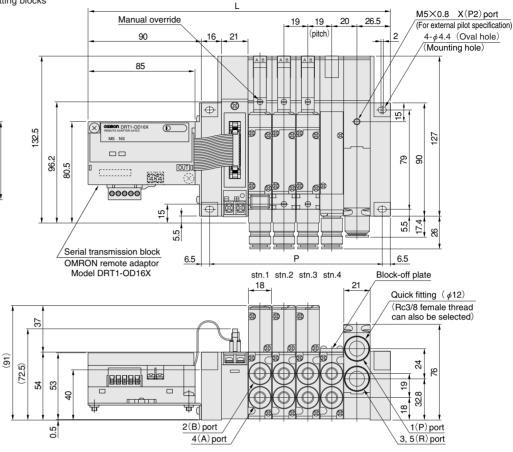
Manifold with outlet port different size fitting blocks



Unit dimensions

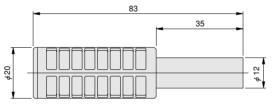
Number of units	L	Р
2	202	99
3	221	118
4	240	137
5	259	156
6	278	175
7	297	194
8	316	213
9	335	232
10	354	251
11	373	270
12	392	289
13	411	308
14	430	327
15	449	346
16	468	365
Remark: V		ising 2

mark: When using 2 piping blocks, add 21 to the L and P dimensions shown above.

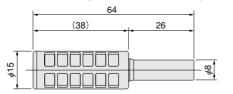


Additional Parts (To be ordered separately)

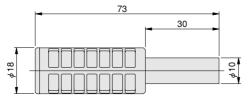
•Muffler: KM-J12 [For both plug-in and non-plug-in types]

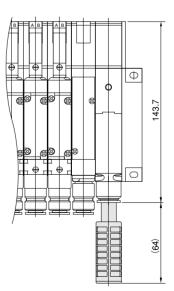


Muffler: KM-J8 [For Individual exhaust spacer only]



Muffler: KM-J10 [For Individual exhaust spacer only]





F Series Specifications Confirmation Form INDEX

Example	615
Monoblock Manifold A Type	617
Monoblock Manifold F Type	618
PC Board Manifold A Type	619
PC Board Manifold F Type	621
Split Manifold Non-Plug-in Type	623
Split Manifold Plug-in Type	625
Serial Transmission Compatible Manifold —	627







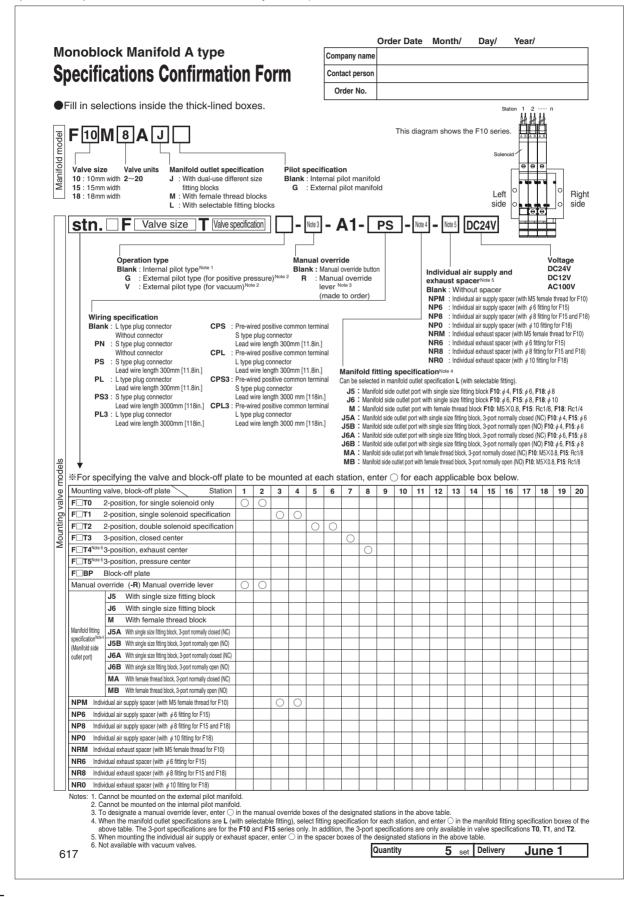
Example of Specifications Confirmation Form

Example 1

When ordering F series manifolds, use this specifications confirmation form for complex model configurations, for confirming specifications, etc.

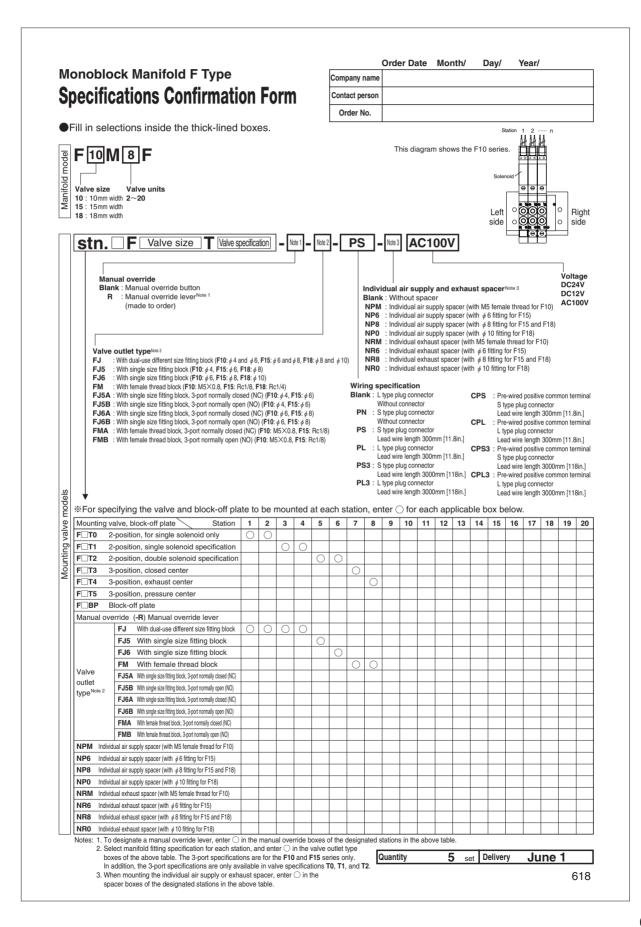
Using the example below for reference, fill out the required items in the "Specifications Confirmation Forms" found on p.617 and up, and send it.

(Make copies of the Specifications Confirmation Form for your use.)



Example of Specifications Confirmation Form

Example 2



Monoblock Manifold A type **Specifications Confirmation Form**

1

Valve size

Blank : Internal pilot type Note 1

fitting blocks

Fill in selections inside the thick-lined boxes.

Valve units

Operation type

G

v

Wiring specification

PN

PS

PL

Blank : L type plug connector

Without connector

: S type plug connector

Without connector

S type plug connector

: L type plug connector

PS3 : S type plug connector

PL3 : L type plug connector

Lead wire length 300mm [11.8in.]

Lead wire length 300mm [11.8in.]

Lead wire length 3000mm [118in.]

Lead wire length 3000mm [118in.]

model

Manifold

Valve size

stn

15 · 15mm width

18 · 18mm width

10:10mm width 2~20

Order Date	Month/	Day/	Year/
------------	--------	------	-------

Company name Contact person Order No. Station 2 n This diagram shows the F10 series. Manifold outlet specification Pilot specification J : With dual-use different size Blank : Internal pilot manifold : External pilot manifold G Left Right M · With female thread blocks side side : With selectable fitting blocks Note 4 Note 5 Valve specification Voltage Manual override DC24V Blank : Manual override button Individual air supply and : External pilot type (for positive pressure) Note 2 DC12V R : Manual override exhaust spacer^N : External pilot type (for vacuum) Note 2 AC100V lever N Blank : Without spacer (made to order) **NPM** : Individual air supply spacer (with M5 female thread for F10) **NP6** : Individual air supply spacer (with ϕ 6 fitting for F15) NP8 : Individual air supply spacer (with $\phi 8$ fitting for F15 and F18) NP0 : Individual air supply spacer (with ϕ 10 fitting for F18) CPS : Pre-wired positive common terminal NRM : Individual exhaust spacer (with M5 female thread for F10) S type plug connector Lead wire length 300mm [11.8in.] **NR6** : Individual exhaust spacer (with ϕ 6 fitting for F15) NR8 : Individual exhaust spacer (with \$\phi 8\$ fitting for F15 and F18) CPL : Pre-wired positive common terminal **NRO** : Individual exhaust spacer (with ϕ 10 fitting for F18) L type plug connector Lead wire length 300mm [11.8in.] Manifold fitting specificationNote 4 CPS3 : Pre-wired positive common terminal

Can be selected in manifold outlet specification L (with selectable fitting).

J5 : Manifold side outlet port with single size fitting block F10: \$\phi 4\$, F15: \$\phi 6\$, F18: \$\phi 8\$

J6 : Manifold side outlet port with single size fitting block F10: \$\phi\$ 6, F15: \$\phi\$ 8, F18: \$\phi\$ 10

M : Manifold side outlet port with female thread block F10: M5×0.8, F15: Rc1/8, F18: Rc1/4

J5A : Manifold side outlet port with single size fitting block, 3-port normally closed (NC) F10: \$\phi 4, F15: \$\phi 6\$ J5B : Manifold side outlet port with single size fitting block, 3-port normally open (NO) F10: \$\phi 4, F15: \$\phi 6\$

J6A : Manifold side outlet port with single size fitting block, 3-port normally closed (NC) F10: \$\$\$\$\$\$\$\$\$\$\$\$\$\$\$\$6, F15: \$\$\$\$

J6B : Manifold side outlet port with single size fitting block, 3-port normally open (NO) F10: \$\phi 6, F15: \$\phi 8\$

MA: Manifold side outlet port with female thread block, 3-port normally closed (NC) F10: M5×0.8, F15: Rc1/8

MB: Manifold side outlet port with female thread block, 3-port normally open (NO) F10: M5×0.8, F15: Rc1/8

models *For specifying the valve and block-off plate to be mounted at each station, enter () for each applicable box below. ð Mounting valve, block-off plate Station 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20

S type plug connector

L type plug connector

CPL3 : Pre-wired positive common terminal

Lead wire length 3000 mm [118in.]

Lead wire length 3000 mm [118in.]

~												
valv	F□T0 2	2-position, for single solenoid only										
b	F□T1 :	2-position, single solenoid specification										
Mounting	F□T2	2-position, double solenoid specification										
lou	F□T3	3-position, closed center										
2	F T4 ^{Note 6}	3-position, exhaust center										
	F T5 ^{Note 6}	3-position, pressure center										
	F B P	Block-off plate										
	Manual ov	verride (-R) Manual override lever										
		J5 With single size fitting block										
		J6 With single size fitting block										
		M With female thread block										
	Manifold fitting	J5A With single size fitting block, 3-port normally closed (NC)										
	specification ^{Note 4} (Manifold side	J5B With single size fitting block, 3-port normally open (NO)										
	outlet port)	J6A With single size fitting block, 3-port normally closed (NC)										
		J6B With single size fitting block, 3-port normally open (NO)										
		MA With female thread block, 3-port normally closed (NC)										
		MB With female thread block, 3-port normally open (NO)										
	NPM Indiv	idual air supply spacer (with M5 female thread for F10)										
	NP6 Indiv	idual air supply spacer (with ϕ 6 fitting for F15)										
	NP8 Indiv	idual air supply spacer (with $\phi 8$ fitting for F15 and F18)										
	NPO Indiv	idual air supply spacer (with ϕ 10 fitting for F18)										
	NRM Indiv	idual exhaust spacer (with M5 female thread for F10)										
	NR6 Indiv	idual exhaust spacer (with ϕ 6 fitting for F15)										
	NR8 Indiv	idual exhaust spacer (with ϕ 8 fitting for F15 and F18)										
	NR0 Indiv	idual exhaust spacer (with ϕ 10 fitting for F18)										

Notes: 1. Cannot be mounted on the external pilot manifold.

2. Cannot be mounted on the internal pilot manifold.

3. To designate a manual override lever, enter \bigcirc in the manual override boxes of the designated stations in the above table.

4. When the manifold outlet specifications are L (with selectable fitting), select fitting specification for each station, and enter 🔾 in the manifold fitting specification boxes of the above table. The 3-port specifications are for the F10 and F15 series only. In addition, the 3-port specifications are only available in valve specifications T0, T1, and T2. 5. When mounting the individual air supply or exhaust spacer, enter O in the spacer boxes of the designated stations in the above table

6. Not available with vacuum valves.

Quantity set	Delivery
--------------	----------

Monoblock Manifold F Type **Specifications**

Order Date Month/ Day/ Year/

0

Fill in selections inside

Manifold model

Mounting valve models

NP6

NP8

NP0

NRM

NR6

NR8

NR0

Individual air supply spacer (with ϕ 6 fitting for F15)

Individual air supply spacer (with ϕ 10 fitting for F18)

Individual exhaust spacer (with ϕ 6 fitting for F15)

Individual exhaust spacer (with ϕ 10 fitting for F18)

Individual exhaust spacer (with M5 female thread for F10)

Individual exhaust spacer (with ϕ 8 fitting for F15 and F18)

Individual air supply spacer (with ϕ 8 fitting for F15 and F18)

ecifications Confirmation Form																					
ecific	Cont	act pe	erson																		
					•		0	rder N	lo.												
II in sele 	Valve units idth 2~20) _ [N	ote 1	Note 2	J_[This di	agran	n shov	ws the	e F10		noid		.0		Right
Man Blar R Valve FJ FJ5 FJ6 FJ5A FJ5B FJ6A FJ6B FJ6A FJ6B	 Image: Standard Stan	F18: ¢ 8 F18: ¢ c1/8, F sed (N0 sed (N0) sed (N0) f (N0) (8) 10) 18: Rc C) (F10) (F10: C) (F10) (F10: M	:1/4) D: φ 4, F1 φ 4, F1 D: φ 6, F1 φ 6, F1 M5×0.8	F15: φ 6 [5: φ 6] F15: φ 8 [5: φ 8] 8, F15:	5) 3) Rc1/8	·)) Wiri Blar P! P! P! P!	Blank NPM NP6 NP8 NP0 NR8 NR0 NR8 NR0 S S S L C C S S S S S S L C S S S S S S S S S S S S S S S S S S S	x : Wift : Indi : In	air su thout : ividual ividual ividual ividual ividual ividual ividual cation lug con connec connec lug con re lengt lug con re lengt lug con re lengt lug con re lengt lug con re lengt	space air sup air sup air sup exhau	er poply sp poply sp poply sp st space st space st space st space nm [11 	acer (acer (acer (acer (cer (wi cer (wi cer (wi cer (wi ser (wi 8in.] 18in.]	with MS with ϕ th M5 f th ϕ 6 th ϕ 8 th ϕ 1(CPS CPL CPS	5 fema 6 fitting 8 fitting 10 fitting ifitting 0 fitting 0 fitting 10 fitting	le three g for F g for F for F1 for F	15) 15 and F18) d for F 5) 5 and I 18) 4 positiv y g conr 4 positiv y g conr	d F18) (10) F18) ve com nector 1 300m ve com nector 1 300m ve com nector	mon te m [11.8 mon te mon te mon te nm [11	24V 2V 00V rminal 3in.] rminal 8in.] rminal
For spe	cifying the valve and block-off pla	te to	be r	mour	nted	at ea	ach s	tatio	n, en	ter) for	eac	h app	olica	ble b	ox b	elow	<i>.</i>			
	alve, block-off plate Station	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
	-position, for single solenoid only			<u> </u>							<u> </u>	<u> </u>	<u> </u>							<u> </u>	$\left - \right $
	-position, single solenoid specification					-							-							-	$\left - \right $
	-position, double solenoid specification					<u> </u>															─┤
	-position, closed center					-														-	$\mid = \mid$
	-position, exhaust center																				$\mid - \mid$
	-position, pressure center																			-	$\left - \right $
	llock-off plate																			-	$\mid - \mid$
vianual ove	erride (-R) Manual override lever																		-	-	$\left - \right $
	FJ With dual-use different size fitting block																			-	$\left - \right $
	FJ5 With single size fitting block			-		-							-					-		-	$\left - \right $
	FJ6 With single size fitting block										-								-	-	$\left - \right $
/alve	FM With female thread block																		-	-	$\left - \right $
outlet	FJ5A With single size fitting block, 3-port normally closed (NC)																				─┦
ype ^{Note 2}	FJ5B With single size fitting block, 3-port normally open (NO)										-										$\mid = \mid$
	FJ6A With single size fitting block, 3-port normally closed (NC)																		-	-	$\mid = \mid$
	FJ6B With single size fitting block, 3-port normally open (NO)																		-		$\mid \mid \mid$
	FMA With female thread block, 3-port normally closed (NC)						-													-	
	FMB With female thread block, 3-port normally open (NO)			<u> </u>				<u> </u>				<u> </u>						-			$\mid = \mid$
NPM Individ	lual air supply spacer (with M5 female thread for F10)																				

2. Select manifold fitting specification for each station, and enter O in the valve outlet type boxes of the above table. The 3-port specifications are for the F10 and F15 series only. Quantity In addition, the 3-port specifications are only available in valve specifications T0, T1, and T2.

3. When mounting the individual air supply or exhaust spacer, enter \bigcirc in the

Notes: 1. To designate a manual override lever, enter \bigcirc in the manual override boxes of the designated stations in the above table.

Delivery set

618

			Order Date	Month/	Day/	Year/
	Board Manifold A Type	Company name				
Sp	ecifications Confirmation Form 1/2	Contact person				
-	ill in selections inside the thick-lined boxes.	Order No.				
Manifold model	F M AP	ction specifications		s₀ Lei side		Right side
Mounting valve models	Manual Blank : R : Operation Blank : Ini G : Ex (for V : Ex	ternal pilot type ^{Not} ternal pilot type or positive pressur ternal pilot type or vacuum) ^{Note 2} Note 4 utlet specification t with single size t with single size t with female thre	button leverNote 3 te 1 re) ^{Note 2}	Individual air Blank : Witho NPM : Individua NP6 : Individua NR8 : Individua NR8 : Individua NR8 : Individua Ole fittings) D: \$4, F15: \$6 D: \$6, F15: \$8 A5×0.8, F15:	ut spacer al air supply spac al air supply spac al air supply spac al exhaust spacer al exhaust spacer al exhaust spacer al exhaust spacer	d exhaust spacer Note 5 er (with M5 female thread for F10) er (with ϕ 6 fitting for F15) er (with ϕ 8 fitting for F15) (with ϕ 6 fitting for F15) (with ϕ 6 fitting for F15) (with ϕ 8 fitting for F15)
	J5B : Manifold side outlet por J6A : Manifold side outlet por J6B : Manifold side outlet por MA : Manifold side outlet por MB : Manifold side outlet por MB : Manifold side outlet por	t with single size t with single size t with female thre t with female thre	fitting block, 3-p fitting block, 3-p ad block, 3-por	port normally o port normally o t normally close	ppen (NC) ppen (NO) F sed (NC) F1	F10: φ 6, F15: φ 8 10: φ 6, F15: φ 8 0: M5×0.8, F15: Rc1/8

PC Board Manifold A Type **Specifications Confirmation Form 2/2**

Wiring connection specifications are -S (for single wiring)

*For specifying the valve and block-off plate to be mounted at each station, enter O for each applicable box below.

Mounting val	ve, block-off plate Station	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
FT0 2-p	position, for single solenoid only																
F □ T 1 2-p	oosition, single solenoid specification																
FBPC Blo																	
Manual over	ride (-R) Manual override lever																
	J5 With single size fitting block																
	J6 With single size fitting block																
Manifold fitting	M With female thread block																
specification ^{Note 4}	J5A With single size fitting block, 3-port normally closed (NC)																
(Manifold side	J5B With single size fitting block, 3-port normally open (NO)																
outlet port)	J6A With single size fitting block, 3-port normally closed (NC)																
outlet port)	J6B With single size fitting block, 3-port normally open (NO)																
	MA With female thread block, 3-port normally closed (NC)																
	MB With female thread block, 3-port normally open (NO)																
	al air supply spacer (with M5 female thread for F10)															
	al air supply spacer (with ϕ 6 fitting for F15)																
NP8 Individu	al air supply spacer (with ϕ 8 fitting for F15)																
	al exhaust spacer (with M5 female thread for F10)																
	al exhaust spacer (with ϕ 6 fitting for F15)																
NR8 Individu	al exhaust spacer (with ϕ 8 fitting for F15)																
Cauti	on: Valve units can be selected from only	the e	ven-n	umbe	red u	nits b	etwee	n 6 a	nd 16								
	nection specifications are -W (for double w	/iring)															
*For speci	fying the valve and block-off plate	to be	mou	inted	at e	ach :	static	on, e	nter	⊖ fo	r eac	ch ap	plica	able I	oox t	pelow	٧.

Wiring connection specifications are -W (for double wiring)

			, i								
Ν	lounting va	lve, b	lock-off plate Station	1	2	3	4	5	6	7	8
F	T0 2-	oositi	on, for single solenoid only								
F	T1 2-	oositi	on, single solenoid specification								
F	T2 2-	oositi	on, double solenoid specification								
			on, closed center								
F	T4 ^{Note 6} 3-	oositi	on, exhaust center								
F	T5 ^{Note 6} 3-	oositi	on, pressure center								
F	BPC Blo	ock-o	ff plate								
Ν	/lanual over	ride	(-R) Manual override lever								
		J5	With single size fitting block								
		J6 M	With single size fitting block								
I M	anifold fitting	With female thread block									
	ecification ^{Note 4}		With single size fitting block, 3-port normally closed (NC)								
	lanifold side		With single size fitting block, 3-port normally open (NO)								
11	itlet port)		With single size fitting block, 3-port normally closed (NC)								
	not porty		With single size fitting block, 3-port normally open (NO)								
			With female thread block, 3-port normally closed (NC)								
			With female thread block, 3-port normally open (NO)								
			supply spacer (with M5 female thread for F10)								
			supply spacer (with ϕ 6 fitting for F15)								
			supply spacer (with ϕ 8 fitting for F15)								
			aust spacer (with M5 female thread for F10)								
			aust spacer (with ϕ 6 fitting for F15)								
	R8 Individu	ual exh	aust spacer (with $\phi 8$ fitting for F15)								

Caution: There should be either 6 or 8 valve units.

Notes: 1. Cannot be mounted on the external pilot manifold. 2. Cannot be mounted on the internal pilot manifold.

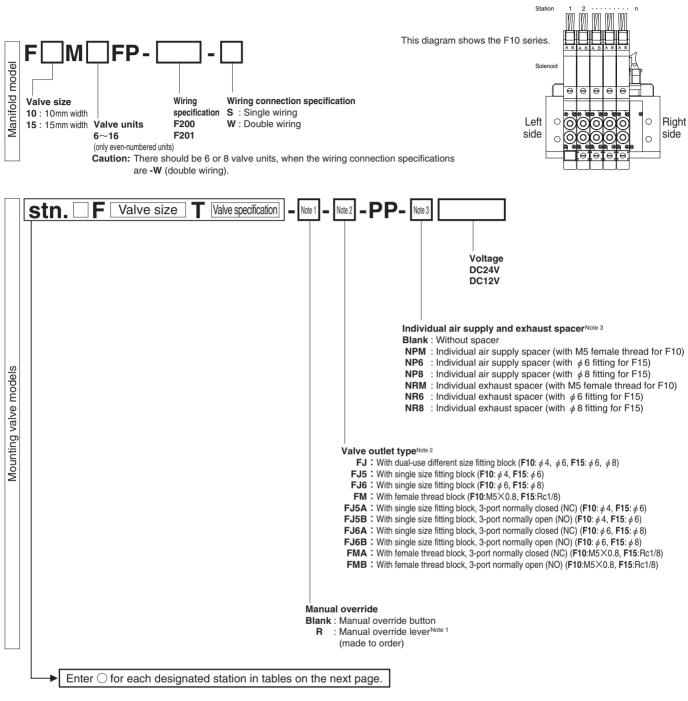
To designate a manual override lever, enter () in the manual override boxes of the designated stations in the above table.
 When the manifold outlet specifications are L (with selectable fitting), select fitting specification for each station, and enter () in the manifold fitting specifications boxes of the above table. The 3-port specifications are only available in valve specifications T0, T1, and T2.

5. When mounting the individual air supply or exhaust spacer, enter O in the spacer boxes of the designated stations in the above table.

6. Not available with vacuum valves.

Quantity	set Delivery
----------	--------------

PC Board Manifold F Type Conder Date Specifications Confirmation Form 1/2 Company name • Fill in selections inside the thick-lined boxes. Order No.



Month/

Dav/

Year/

PC Board Manifold F Type **Specifications Confirmation Form 2/2**

١	Viring	connectior	i specificati	ons are	-S (for	single	wiring)

*For specifying the valve and block-off plate to be mounted at each station, enter O for each applicable box below.

Mounting va	lve, block-off plate Station	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
F_T0 2-	position, for single solenoid only																
F T1 2-	position, single solenoid specification																
FBPC Bl																	
Manual over	ride (-R) Manual override lever																
	FJ With dual-use different size fitting block																
	FJ5 With single size fitting block																
	FJ6 With single size fitting block																
Valve	FM With female thread block																
	FJ5A With single size fitting block, 3-port normally closed (NC)																
outlet	FJ5B With single size fitting block, 3-port normally open (NO)																
type ^{Note 2}	FJ6A With single size fitting block, 3-port normally closed (NC)																
	FJ6B With single size fitting block, 3-port normally open (NO)																
	FMA With female thread block, 3-port normally closed (NC)																
	FMB With female thread block, 3-port normally open (NO)																
	ual air supply spacer (with M5 female thread for F10)																
NP6 Individ	ual air supply spacer (with ϕ 6 fitting for F15)																
NP8 Individ	ual air supply spacer (with ϕ 8 fitting for F15)																
	ual exhaust spacer (with M5 female thread for F10)																
NR6 Individ	ual exhaust spacer (with ϕ 6 fitting for F15)																
NR8 Individ	ual exhaust spacer (with $\phi 8$ fitting for F15)																

*For specifying the valve and block-off plate to be mounted at each station, enter O for each applicable box below.

S	NR8	Individ	ual exha	ust spacer (with	ϕ 8 fitting for F	-15)								
Mounting valve models		Cauti	on: Va	alve units can	be selected	d from only t	he ev	ren-ni	umbe	red ur	nits be	etwee	n 6 ai	nd 16.
ng /	Wiring	a conn	ection	specifications	s are -W (fo	or double wi	ring)							
Ē	,	J • •					3/							
l n			., .											
Σ	*r+or	spec	itying	the valve a	ING DIOCK-	on plate to	b be	mou	ntea	at e	acn s	statio	n, ei	nter
				ock-off plate		Station	1	2	3	4	5	6	7	8
	F_T0			n, for single s										
	F□T1			n, single sole										
	F□T2			n, double sole		ication								
	F_T3			n, closed cen										
	F T4			n, exhaust ce										
	F_T5			n, pressure c	enter									
			ock-off											
	Manua	al over	<u> </u>	R) Manual ov										
			FJ	With dual-use										
				With single s										
			FJ6	With single s										
	Valve		FM	With female										
	outlet			With single size fittin										
	type [№]	te 2		With single size fittir										
	type			With single size fittin										
				With single size fittir										
				With female thread										
				With female thread										
	NPM			upply spacer (wit										
	NP6			upply spacer (wit										
	NP8			upply spacer (wit										
				ust spacer (with										
	NR6			ust spacer (with										
	NR8	INGIVID	ual exha	ust spacer (with	ϕ o titting for I	-15)								

Caution: There should be either 6 or 8 valve units.

Notes: 1. To designate a manual override lever, enter \bigcirc in the manual override boxes of the designated stations in the above table.

- 2. Select fitting specification for each station, and enter 🔿 in the manifold fitting specifications boxes of the above table. The 3-port specifications are only available in valve specifications T0, T1, and T2.
- 3. When mounting the individual air supply or exhaust spacer, enter O in the spacer boxes of the designated stations in the above table.

Split Manifold Non-Plug-in Type **Specifications Confirmation Form 1/2**

Fill in selections inside the thick-lined boxes.

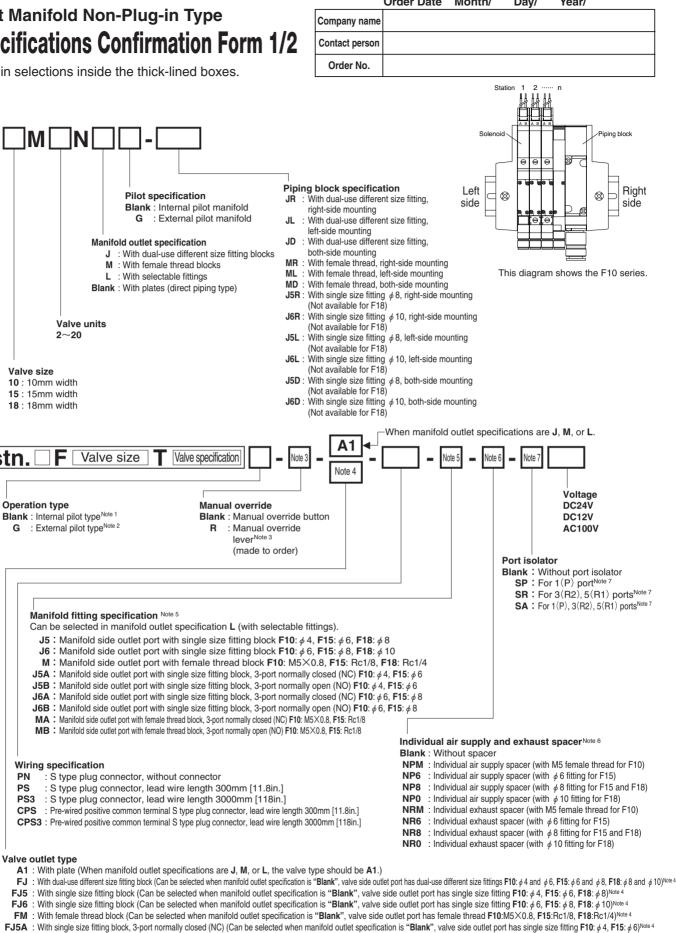
M

Valve size

stn

Manifold model

Order Date Month/ Year/ Dav/



FJ5B : With single size fitting block, 3-port normally open (NO) (Can be selected when manifold outlet specification is "Blank", valve side outlet port has single size fitting F10: \$\phi 4\$, F15: \$\phi 6\$)^{Note 4}\$ FJ6A : With single size fitting block, 3-port normally closed (NC) (Can be selected when manifold outlet specification is "Blank", valve side outlet port has single size fitting F10: \$\phi 6, F15: \$\phi 8]^{Note 4}\$

: With female thread block, 3-port normally closed (NC) (Can be selected when manifold outlet specification is "Blank", valve side outlet port has female thread F10:M5×0.8, F15:Rc1/8)More FMA FMB : With female thread block, 3-port normally open (NO) (Can be selected when manifold outlet specification is "Blank", valve side outlet port has female thread F10:M5×0.8, F15:Rc1/8)^{Note 4}

Enter \bigcirc for each designated station in the table on the next page.

Mounting valve models

PN

PS

F.16

PS3

Split Manifold Non-Plug-in Type **Specifications Confirmation Form 2/2**

U	alve, block-off plate Station	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
	-position, for single solenoid only																				
	P-position, single solenoid specification																				
	-position, double solenoid specification																				
FT3 3	B-position, closed center																				
F □ T 4 3	-position, exhaust center																				
F_T5 3	-position, pressure center																				
F BPN E	Block-off plate																				
Manual ove	erride (-R) Manual override lever																				
	FJ With dual-use different size fitting block																				
	FJ5 With single size fitting block																				
	FJ6 With single size fitting block																				
	FM With female thread block																				
Valve	FJ5A With single size fitting block, 3-port normally closed (NC)																			
outlet	FJ5B With single size fitting block, 3-port normally open (NO)																				
type ^{Note 4}	FJ6A With single size fitting block, 3-port normally closed (NC)																			
	FJ6B With single size fitting block, 3-port normally open (NO)																				
	FMA With female thread block, 3-port normally closed (NC)																				
	FMB With female thread block, 3-port normally open (NO)																				
Manifold fitting	J5 With single size fitting block																				
P	J6 With single size fitting block																				
Manifold fitting	M With female thread block																				
Manifold fitting	J5A With single size fitting block, 3-port normally closed (NC)																			
specification ^{Note 5} (Manifold side	J5B With single size fitting block, 3-port normally open (NO)																				
outlet port)	J6A With single size fitting block, 3-port normally closed (NC)																			
	J6B With single size fitting block, 3-port normally open (NO)																				
	MA With female thread block, 3-port normally closed (NC)																				
	MB With female thread block, 3-port normally open (NO)																				-
Port isolator	r (-SP) For 1(P) portNote 8																				
	r (-SR) For 3(R2), 5(R1) ports ^{Note 8}																				-
	r (-SA) For 1(P), 3(R2), 5(R1) ports ^{Note 8}																				
	ual air supply spacer (with M5 female thread for F10)																				1
	ual air supply spacer (with ϕ 6 fitting for F15)																				1
	ual air supply spacer (with ϕ 8 fitting for F15 and F18)																				1
	ual air supply spacer (with ϕ 10 fitting for F18)																				1
	ual exhaust spacer (with M5 female thread for F10)	1	1									1								<u> </u>	+
	ual exhaust spacer (with ϕ 6 fitting for F15)	1		<u> </u>								1			<u> </u>					<u> </u>	-
	ual exhaust spacer (with ϕ 8 fitting for F15 and F18)																				+
	ual exhaust spacer (with ϕ 10 fitting for F18)	+	-			-					<u> </u>	+		-						<u> </u>	+

Notes: 1. Cannot be mounted on the external pilot manifold.

2. Cannot be mounted on the internal pilot manifold.

 To designate a manual override lever, enter
 in the manual override boxes of the designated stations in the above table.
 When manifold outlet specifications are "Blank," select fitting specification for each station, and enter
 in the valve outlet type boxes of the above table. The 3-port specifications are for the F10 and F15 series only. In addition, the 3-port specifications are only available in valve specifications T0, T1, and T2.

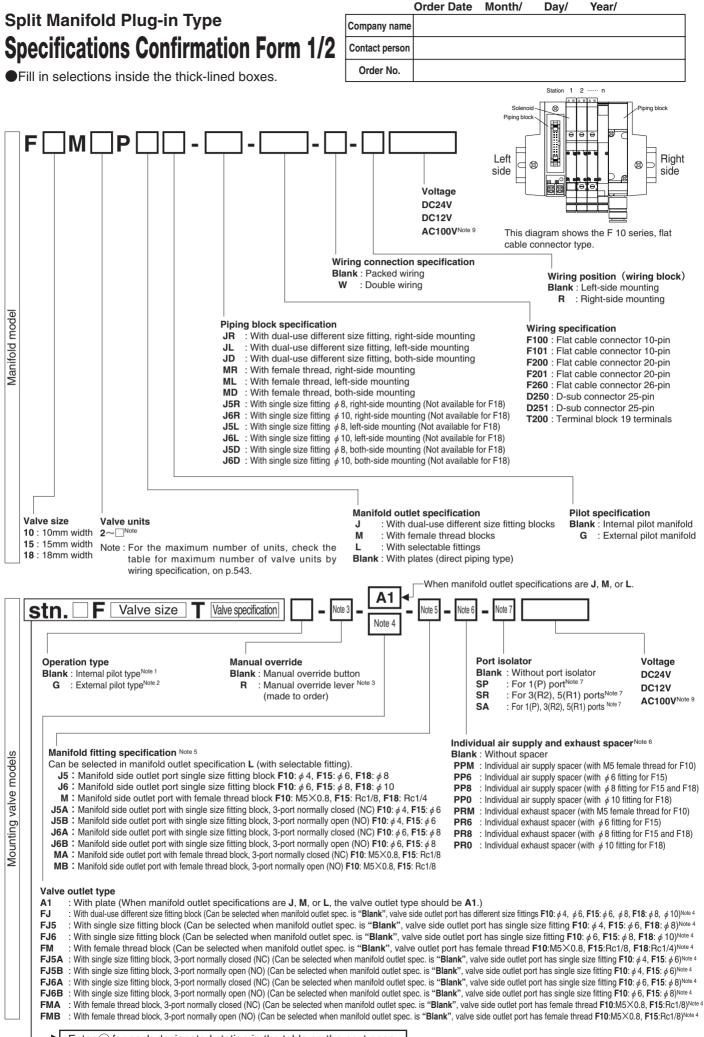
5. When the manifold outlet specifications are L (with selectable fitting), select manifold fitting specification for each station, and enter \bigcirc in the manifold fitting specification boxes of the above table. The 3-port specifications are for the F10 and F15 series only. In addition, the 3-port specifications are only available in valve specifications T0, T1, and T2.

6. When mounting the individual air supply or exhaust spacer, enter 🔾 in the spacer boxes of the designated stations in the above table.

7. To designate a port isolator, enter O in the port isolator boxes of the designated stations in the above table.

8. Port isolators can be installed only when piping blocks are mounted on both sides. In addition, only 1 port isolator can be mounted in 1 manifold for -SA, or 1 each port isolator for -SP and -SR for a total of 2 locations. When shipping, the designated port isolators are mounted between the designated station and the station to its immediate left (the next smaller stn. No.).

SOLENOID VALVES F SERIES



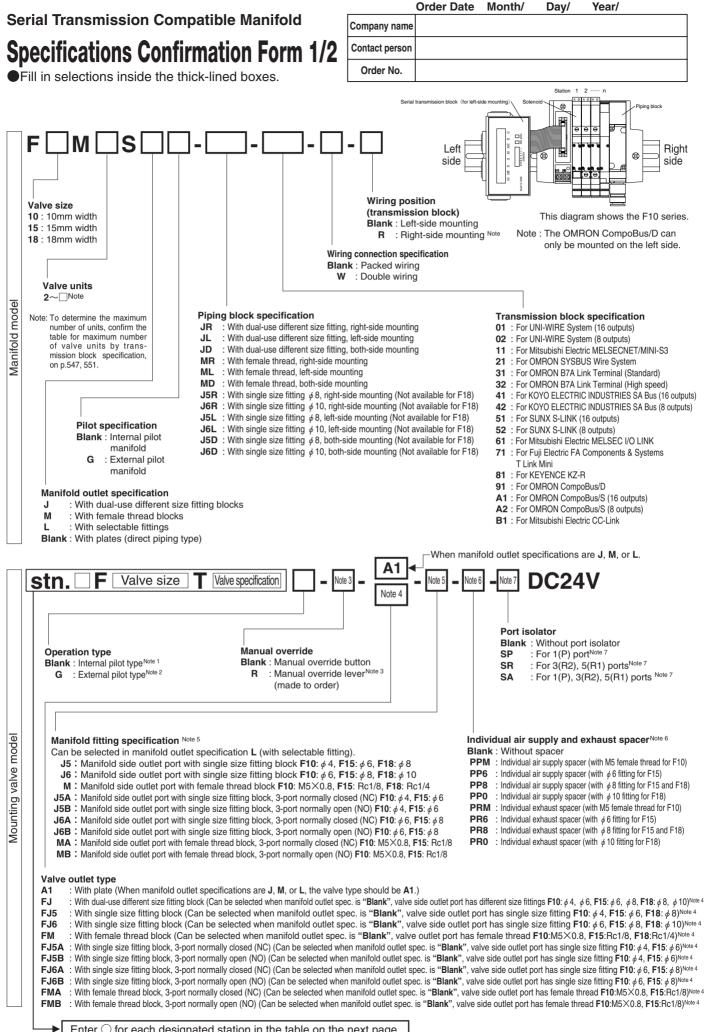
Enter \bigcirc for each designated station in the table on the next page.

Split Manifold Plug-in Type **Specifications Confirmation Form 2/2**

Mounting va	alve, block-off plate Station	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
FT0 2-	-position, for single solenoid only																				
	-position, single solenoid specification																				
FT2 2-	-position, double solenoid specification																				
FT3 3-	-position, closed center																				
F T4 3-	-position, exhaust center																				
F T5 3-	-position, pressure center																				
FBPP B	llock-off plate																				
Manual ove	erride (-R) Manual override lever																				
	FJ With dual-use different size fitting block																				
	FJ5 With single size fitting block																				
	FJ6 With single size fitting block																				
	FM With female thread block																				
Valve	FJ5A With single size fitting block, 3-port normally closed (NC)																				
outlet	FJ5B With single size fitting block, 3-port normally open (NO)																				\square
type ^{Note 4}	FJ6A With single size fitting block, 3-port normally closed (NC)																				T
	FJ6B With single size fitting block, 3-port normally open (NO)																				t
	FMA With female thread block, 3-port normally closed (NC)																				t
	FMB With female thread block, 3-port normally open (NO)																				t
	J5 With single size fitting block																				t
	J6 With single size fitting block																				t
	M With female thread block																				\vdash
Manifold fitting	J5A With single size fitting block, 3-port normally closed (NC)																				t
specification ^{Note 5}	J5B With single size fitting block, 3-port normally open (NO)																				\vdash
(Manifold side outlet port)	J6A With single size fitting block, 3-port normally closed (NC)																				t
oulier port)	J6B With single size fitting block, 3-port normally open (NO)																				t
	MA With female thread block, 3-port normally closed (NC)																				t
	MB With female thread block, 3-port normally open (NO)																				t
Port isolato	r (-SP) For 1(P) port ^{Note 8}																				\vdash
	r (-SR) For 3(R2), 5(R1) ports ^{Note 8}																				t
	r (-SA) For 1(P), 3(R2), 5(R1) ports ^{Note 8}																				t
	ual air supply spacer (with M5 female thread for F10)																				t
	ual air supply spacer (with ϕ 6 fitting for F15)																				\vdash
	ual air supply spacer (with ϕ 8 fitting for F15 and F18)																				\vdash
	ual air supply spacer (with ϕ 10 fitting for F18)		1									1									\vdash
	ual exhaust spacer (with M5 female thread for F10)											-			<u> </u>					<u> </u>	\vdash
	ual exhaust spacer (with ϕ 6 fitting for F15)											1									\vdash
	ual exhaust spacer (with ϕ 8 fitting for F15 and F18)											1								<u> </u>	\vdash
	ual exhaust spacer (with ϕ 10 fitting for F18)		-									+								<u> </u>	\vdash

Notes : 1. Cannot be mounted on the external pilot manifold.

- 2. Cannot be mounted on the internal pilot manifold.
- To designate a manual override lever, enter
 in the manual override boxes of the designated stations in the above table.
 When manifold outlet specifications are "Blank," select fitting specification for each station, and enter
 in the valve outlet type boxes of the above table. The 3-port specifications are for the F10 and F15 series only. In addition, the 3-port specifications are only available in valve specifications T0, T1. and T2.
- 5. When the manifold outlet specifications are L(with selectable fitting), select manifold fitting specification for each station, and enter \bigcirc in the manifold fitting specifications boxes of the above table. The 3-port specifications are for the F10 and F15 series only. In addition, the 3-port specifications are only available in valve specifications T0, T1, and T2.
- 6. When mounting the individual air supply or exhaust spacer, enter \bigcirc in the spacer boxes of the designated stations in the above table.
- 7. To designate a port isolator, enter O in the port isolator boxes of the designated stations in the above table.
- 8. Port isolators can be installed only when piping blocks are mounted on both sides. In addition, only 1 port isolator can be mounted in 1 manifold for -SA, or 1 each port isolator for -SP and -SR for a total of 2 locations. When shipping, the designated port isolators are mounted between the designated station and the station to its immediate left (the next smaller stn. No.).
- 9. AC100V can only be used when wiring specifications are -D250, -D251 (D-sub connector), or -T200 (terminal block).



Enter \bigcirc for each designated station in the table on the next page.

Serial Transmission Compatible Manifold

Specifications Confirmation Form 2/2

Mounting va	alve, block-off plate Station	ו 1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
FT0 2-	position, for single solenoid only																
FT1 2-	-position, single solenoid specificatior	1															
F_T2 2-	-position, double solenoid specificatior	1															
FT3 3-	-position, closed center																
FT4 3	-position, exhaust center																
FT5 3	-position, pressure center																
FBPP B	lock-off plate																
Manual ove	rride (-R) Manual override lever																
	FJ With dual-use different size fitting block																
	FJ5 With single size fitting block																
	FJ6 With single size fitting block																
Mahaa	FM With female thread block																
Valve	FJ5A With single size fitting block, 3-port normally closed (NC)															
outlet	FJ5B With single size fitting block, 3-port normally open (NC))															
type ^{Note 4}	FJ6A With single size fitting block, 3-port normally closed (NC)															
	FJ6B With single size fitting block, 3-port normally open (NC))															
	FMA With female thread block, 3-port normally closed (NC)																
	FMB With female thread block, 3-port normally open (NO)																
	J5 With single size fitting block																
	J6 With single size fitting block																
Manifeld filling	M With female thread block																
Manifold fitting	J5A With single size fitting block, 3-port normally closed (NC)															
specification ^{Note 5} (Manifold side	J5B With single size fitting block, 3-port normally open (NC))															
outlet port)	J6A With single size fitting block, 3-port normally closed (NC)															
,	J6B With single size fitting block, 3-port normally open (NC))															
	MA With female thread block, 3-port normally closed (NC)																
	MB With female thread block, 3-port normally open (NO)																
Port isolato	r (-SP) For 1(P) port ^{Note 8}																
	r (-SR) For 3(R2), 5(R1) ports ^{Note 8}																
Port isolato	r (-SA) For 1(P), 3(R2), 5(R1) ports ^{Note 8}																
	al air supply spacer (with M5 female thread for F10)																
PP6 Individu	al air supply spacer (with $\phi 6$ fitting for F15)																
PP8 Individu	al air supply spacer (with ϕ 8 fitting for F15 and F18)																
PP0 Individu	al air supply spacer (with ϕ 10 fitting for F18)																
PRM Individu	al exhaust spacer (with M5 female thread for F10)																
PR6 Individu	al exhaust spacer (with ϕ 6 fitting for F15)																
PR8 Individu	al exhaust spacer (with $\phi 8$ fitting for F15 and F18)																
	al exhaust spacer (with ϕ 10 fitting for F18)										1						1

Notes : 1. Cannot be mounted on the external pilot manifold.

2. Cannot be mounted on the internal pilot manifold.

3. To designate a manual override lever, enter \bigcirc in the manual override boxes of the designated stations in the above table.

When manifold outlet specifications are "Blank," select fitting specification for each station, and enter ○ in the valve outlet type boxes of the above table. The 3-port specifications are for the F10 and F15 series only. In addition, the 3-port specifications are only available in valve specifications T0, T1, and T2.

5. When the manifold outlet specifications are L(with selectable fitting), select manifold fitting specification for each station, and enter \bigcirc in the manifold fitting specifications boxes of the above table. The 3-port specifications are for the F10 and F15 series only. In addition, the 3-port specifications are only available in valve specifications T0, T1, and T2.

6. When mounting the individual air supply or exhaust spacer, enter \bigcirc in the spacer boxes of the designated stations in the above table.

7. To designate a port isolator, enter \bigcirc in the port isolator boxes of the designated stations in the above table.

8. Port isolators can be installed only when piping blocks are mounted on both sides. In addition, only 1 port isolator can be mounted in 1 manifold for -SA, or 1 each port isolator for -SP and -SR for a total of 2 locations. When shipping, the designated port isolators are mounted between the designated station and the station to its immediate left (the next smaller stn. No.).