



VD series is a direct-drive oil rotary pump with high efficiency (IE3) multi-voltage motor fully developed by ULVAC. This dual stage rotary vane mechanical vacuum achieves lower ultimate pressure. Design optimization realized quiet operation and so this pump is suitable for a wide range of applications.

## **Features**

- High efficiency (IE3) multiple voltage motor fully developed by ULVAC A single motor can cover a wide range voltage, 200 to 240V / 380 to 460V.
- Forced oil circulation system
   Pumping speed is stable even around atmospheric pressure. It is suitable for repeat and continuous running between atmospheric pressure and vacuum.
- Various options are available for special application
   3 types, type A, B and H, are available in addition to standard type for special application.

## **Applications**

- Evaporation, sputtering, and ion plating
- Analytical instrument and leak test system
- · Gas exchange, liquid filling
- Vacuum dry, freeze dry, vacuum deaeration, and vacuum insulation
- Vacuum chuck and vacuum molding
- Other vacuum equipments

## **Specifications**

Model			VD30C	VD40C	VD60C	VD90C
ng speed m³/h /L/min / cf		50 Hz	30/500/17.66	40/670/23.54	60/1000/35.31	90/1500/52.97
		60 Hz	36/600/21.29	48/800/28.25	72/1200/42.38	108/1800/63.57
Ultimate pressur e Pa/Torr/mbar *  1  GP clo se Se GP ope n		clo	0.67/5×10 <sup>-3</sup> /6.7×10 <sup>-3</sup>			
		ope	$6.7/5 \times 10^{-2}/6.7 \times 10^{-2}$			
Maximum water vap or toleranc e Pa/Torr/ mbar	GP ope n	50 Hz	1300/9.8/13.0	1360/10.2/13.6	1320/9.9/13.2	970/7.3/9.7
		60 Hz	1400/10.5/14.0	1760/13.2/17.6	2800/21.0/28.0	2820 *2/21.2/28.2
Maximum water vap or capacit y g/h	GP ope n	50 Hz	190	270	430	480
		60 Hz	250	410	1100	1650 *2
Motor	Туре		Totally enclosed fan cooled 3 phase induction motor			
	Energy e fficiency c lass		IE3			
	kw/HP(nu mber of p oles)		1.5(4)	1.5(4)	2.2(4)	3.7(4)
	Volt age *4	50 Hz	200 ~ 240 / 380 ~ 415			
		60 Hz	200 ~ 240 / 380 ~ 460			
Oil			ULVOIL R-7			
Oil capacity L			1.0 ~ 2.5			
Cooling method			Air cooled			
Inlet			VG40 equivalency / KF40 (optional) VG50 equivalency / KF50 (optional)			
Outlet			VG40 equivalency / KF40 (optional)			
Weight kg			58	60	90	113
External dimensions W ×D×H mm			210×660×324	210×680×324	280×761×371	280×831×371
Applicable standard		d	CE			
Standard accessory		у	A dose of oil, a set of manual			
Recommended oil mist trap (Optional) *5			TM201: for low load operation TM401: for low load operation TM-2: for high load operation			
Options			Oil mist trap, other oil types, gas ballast valve, ISO flange, explosion-resistant motor, special type fo pecial application (spec A, B and H)			

- \*1 Measured with a Pirani gauge. (Apprx. 6.7X10<sup>-2</sup>Pa when measured with a McLeod vacuum gauge.)
- \*2 VD90C is not allowed the continuous operation in the inlet pressure at 1,000Pa or more. VD90C maximum water vapor tolerance / maximum water vapor capacity (in the continuous operation) : 1000Pa / 600g/h
- \*3 Increased safety explosion-resistant motor and pressure proof explosion-resistant motor are available as an option.
- \*4 Factory shipment setup is 200V class  $\Delta$  delta connection. Please change it to Y connection if working voltage is 400V class.
- \*5 High load operation means repeat pumping down between atmospheric pressure and vacuum in short term or long time operation at 10,000 Pa (75 Torr) or higher.

## Contact Us

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ULVAC SHOWCASE