

reference :	customer	Working step:	Unlocking and preopening
Part-no./dimensions	div.		./.
Part-name/material:	SOK-FBS	customer:	Ford
Drawing changing date:	div.	Ident - Nr.:	div.

Unlocking and preopening of spring band clamp (SOK/FBS, type II + III)

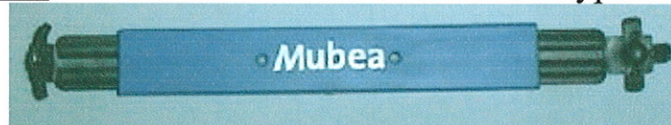


Type II :
 Locked in head area
 (locking nose locks in punching
 hole).



Type III:
 Locking nose (Stop
 part)locks behind the
 assembly end with the
 punched window.

The Unlocking operation is carried out with this tool for both types:



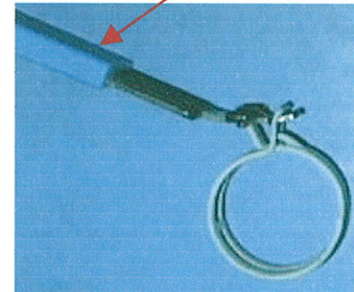
Type:
 RT 210

Handling of the unlocking tool:

Type II :Unlocking tool is digged in
 the gap under the assembled
 ends and pushed down.



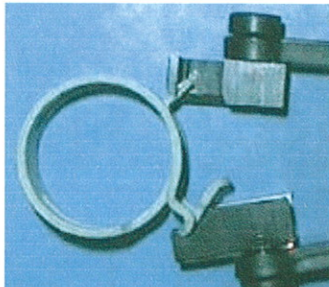
Type III: Unlocking tool is digged in the assembled end
 with the punched window, so that the other
 assembled end of the spring band clamp fits into
 the dimple of the tool; then, the tool is pushed down.



The locking operation for the spring band clamp (SOK/FBS) is carried out with this tool:

(Attention! The spring band clamp might be deformed when using a different tool):

Type II



Plier inserts: Type E81

Type III



Plier insets: Type E31, E32/33 or E32-2

Picture of the plier
 inserts without guiding
 sheet steel.

Verteiler:	Bock, Ford div.				Original: TE		
erstellt am:	20.09.1999	von:	J. Heuel	freigegeben am:	20.09.1999	von:	F. Hücker
geprüft am:	20.09.1999	von:	M. Bock	Änderungsindex:	1	vom:	20.09.1999
MUB-GES-GES-QW-15 Jan.96				C:\EigeneDateien\ \Arbeitsanw SOK			