

# ATTACHABLE MANUAL BENDER

## 2502 : Workbench Manual Bender

**Wall thickness: 0.8 to 1.5 mm. Bending angle: 0 to 180°.**

**Red Universal formers:**

Ø 8 to 22 mm. Bending radius: 4.3 D.

Ø 8 to 16 mm (concentric formers). Bending radius: 6.5 D.

**Grey Universal formers:**

Ø 5/16 to 7/8 ". Bending radius: 4.3 D.

**Wall thickness: 1 to 1.5 mm. Bending angle: 0 to 180°.**

**Yellow Standard formers**

Ø 10 to 22 mm. Bending radius: 3.5 D.

Ø 10 to 18 mm (concentric formers). Bending radius: 5.8 D.

**With Loose guide.**

Provides a perfect finish as the guide follows the pipe round the bend. Essential for bending insulated pipes.

**With Sliding guide**

For quick bendings and vertical works.

**Supplied with an assembled body and a rapid feed lever.**

Attachment: on a special base (250203), in a parallel vice, in a pipe vice.



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| Type               | Composition       | Ø                                       | Kg     | Ref.   |
|--------------------|-------------------|---|--------|--------|
| With loose guide   | Universal formers | 8 - 10 - 12 - 14 - 16 - 18 - 20 - 22 mm | 18,600 | 250271 |
| With loose guide   | Universal formers | 10 - 12 - 14 - 16 - 18 - 20 - 22 mm     | 18,400 | 250272 |
| With loose guide   | Universal formers | 12 - 15 - 18 - 22 mm                    | 15,000 | 250273 |
| With loose guide   | Standard formers  | 10 - 12 - 14 - 16 - 18 - 20 - 22 mm     | 12,500 | 250275 |
| With loose guide   | Universal formers | 5/16 - 3/8 - 1/2 - 5/8 - 3/4 - 7/8"     | 15,030 | 250280 |
| With sliding guide | Universal formers | 10 - 12 - 14 - 16 - 18 - 20 - 22 mm     | 16,550 | 250282 |
| With sliding guide | Universal formers | 12 - 15 - 18 - 22 mm                    | 14,500 | 250283 |
| With sliding guide | Standard formers  | 10 - 12 - 14 - 16 - 18 - 20 - 22 mm     | 15,000 | 250285 |
| With sliding guide | Standard formers  | 12 - 15 - 18 - 22 mm                    | 12,360 | 250286 |

## 2502 : Workbench Manual Bender Accessories

Support Base for workbench-mounted bender: space-saving arrangement allowing bender to be used in both horizontal and vertical positions. Fits inside the bender's storage case.



| Description                      | Kg     | Ref.   |
|----------------------------------|--------|--------|
| Assembly body                    | 3,540  | 250200 |
| Rapid speed lever                | 1,900  | 250201 |
| Support Base                     | 1,250  | 250203 |
| Stitch barrel                    | 0,045  | 250208 |
| Assembly body + rapid feed lever | 10,400 | 250270 |
| Operating handle                 | 0,810  | 240200 |

## 2502 : Loose Guide

| Pipe O.D.            | Kg    | Ref.   |
|----------------------|-------|--------|
| 8 - 10 - 20 - 22 mm  | 1,160 | 250210 |
| 12 - 14 - 16 - 18 mm | 1,180 | 250212 |
| 12 - 15 - 18 - 22 mm | 0,935 | 250214 |
| 5/16 - 3/8 - 7/8"    | 1,260 | 250216 |
| 1/2 - 5/8 - 3/4"     | 1,120 | 250218 |

